

Guiding Formulation

Metallic Effect Paint

red-green

 Rec. No.
 35-03002

 Date
 13.07.98 /MA

Revised:

Stapa Aloxa PM 3010	3,0	www.eckart.net
Xylene	3,0	
Disperbyk 162	0,3	www.byk-chemie.com
predisperse		
Vialkyd AN 951, 70% in high-flash naphtha	15,0	www.surfacespecialties.com
CAB 381-0.1, 18% in butyl acetate 85	55,0	www.eastman.com
Resamin HF 480	2,5	www.surfacespecialties.com
Maprenal MF 590, 55% in isobutanol / xylene	4,7	www.ineosmelamines.com
Butyl glycol	5,0	
Sunfast-Red 202 228-6725	2,9	www.sunpigments.com
Phthalocyaningreen PG 7, 10%ige pigment paste	2,0	
Xylene	1,4	
Dowanol PMA	1,0	www.dow.com
Butyl acetate 85	4,2	

	100,0	

Spraying viscosity : 20 sec, DIN-cup 4 mm
 Thinner : butyl acetate 85 / xylene 1:1
 Spraying pressure : 4 bar
 Drying : 30 min at 120 °C

This information is for your advice on conscientiously executed tests. Considering the variety of tests this information is without warranty.

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