

## Guiding Formulation

### Coil Coating Metallic Lacquer

based on : silicon polyester melamin resin

Rec. No.  
43-09010

Date  
28.07.98 /MI

Revised:

1. Stapa Metallic / Metallux .....	8,00	www.eckart.net
2. Tego Flow ZFS 460	0,80	www.tego.de
3. Methoxy butyl acetate	4,73	
4. Solvesso 150	3,38	www.exxon.com
5. Solvesso 200	1,65	"
6. Triethylorthoformiate	0,79	www.degussa.com
7. Uralac SQ 871 FB-60	47,34	www.dsm.com
8. Uralac SQ 871 FB-60	27,63	www.dsm.com
9. Methoxy butyl acetate	3,15	
10. Cymel 303	1,74	www.cytec.com
11. Triethylorthoformiate	0,79	www.degussa.com
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	100,00	

#### Processing :

paste pos. 1 in pos. 2, 3, 4, 5 and 6; add pos. 7 and mix.  
reduce with pos. 8 – 11

Thinner : esters, ketones and glycol-ethers

Stoving condition : app. 50 sec at 300 °C; PTM = 240 °C / 250 °C

Dry film thickness : 18 - 20 µm

MEK-Test : 100 double rubs

This information is for your advice on conscientiously executed tests. Considering the variety of tests this information is without warranty.

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