

Guiding Formulation
High Solid Base Coat (OEM)
- baking system -

Rec. No.
50-09022

Date
30.09.98 /MI

Revised:

Stapa Metallux 2156	7,5	www.eckart.net
Butyl acetate	8,5	
paste		
CAB 551-0.2, 20% in butyl acetate	30,0	
Joncryl 507	30,6	www.johnsonpolymer.com
Cymel 303	10,5	www.cytec.com
Dowanol PMA	6,0	www.dow.com
Butyl acetate	3,5	
MAK	2,4	www.eastman.com
Dynapol Catalyst 1203	1,0	www.degussa.com

	100,0	

Thinner : xylene / butyl acetate 1:1
 Spraying viscosity : 20 sec / DIN-cup 4 mm
 Dry film thickness : app. 15 µm
 Flash off time : 30 min
 Stoving conditions : 30 min at 120 °C

This information is for your advice on conscientiously executed tests. Considering the variety of tests this information is without warranty.

ECKART GmbH & Co. KG
 Guentersthal
 D-91235 Velden
 Fax: ++49 (0) 91 52-77- 45 09
 Tel.: ++49 (0) 91 52-77- 45-11 oder -0