

Guiding Formulation

Metallic Base Coat

- baking system -

Rec. No.
76-09014

Date
11.05.99 /WI

Revised:

a)	Stapa IL Hydrolan 2192 No. 55900/G	4,65	www.eckart.net
	Water demin.	4,65	
	Disperbyk 192	2,50	www.byk-chemie.com
	Byk 345	2,50	"
b)	Bayhydrol LS 2952	27,05	www.bayer.com
	Water demin.	13,51	
	Butyl glycol	1,35	
c)	Dimethyl ethanol amine, 10% in H ₂ O demin.	4,50	
	Viscalex HV 30	2,52	www.cibasc.com
	Water demin.	13,70	
	Cymel 325	3,37	www.cytec.com
d)	Butyl glycol	1,35	
	Water demin.	4,45	
e)	Water demin.	13,90	

		100,00	

Mix all raw materials one after the other as per the following sequence :
b – c – d –a and e

Viscosity : with H₂O demin. to 30 sec./DIN-cup 4 mm
pH-value : app. 8
Drying : 30 min at 120 °C

This information is for your advice on conscientiously executed tests. Considering the variety of tests this information is without warranty.

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