

Guiding Formulation

Chrome-Effect-Paint for metal, water based with Stapa IL Hydrolan S 2100

Rec. No.
56-09002 B

Date
30.08.04 /BL

Revised:

a)	Setaqua 6801, Lff.	28,45	www.nuplexresins.com
	Water demin.	7,60	
	- premix -		
b)	Butyl glycol	1,85	
	Water demin.	9,30	
	DMEA (5% in H ₂ O demin.)	0,85	
	- premix -		
c)	Stapa IL Hydrolan S 2100	5,00	www.eckart.net
	Butyl glycol	5,00	
	Setal 6306 SS-60	4,70	www.nuplexresins.com
	Maprenal MF 900w, 95%	1,10	www.ineosmelamines.com
	- stir 5 min. -		
d)	DMEA (5% in H ₂ O demin.)	3,00	
	Water demin.	33,15	

		100,00	

Processing :

First you add component b to a, then add c. After that you add comp. d.

Add DMEA (5% in water demin.) to pH 8

Spraying viscosity : 15 sec. in DIN 4 cup

Diluent : water demin.

Stoving conditions : 30 min at 160 °C

This information is for your advice on conscientiously executed tests. Considering the variety of tests this information is without warranty.

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