

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by  
Commission Regulation (EU) 2020/878



## STANDART PCS 5000 Aluminium Powder

Version	Revision Date:	SDS Number:	Print Date: 01.03.2025
1.0	28.02.2025	102000038402	Date of first issue: 28.02.2025

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### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1 Product identifier

Trade name : STANDART PCS 5000 Aluminium Powder

Product code : 040619EV0

#### 1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the Substance/Mixture : Colouring agents, pigments

#### 1.3 Details of the supplier of the safety data sheet

Company : ECKART GmbH  
Guentersthal 4  
91235 Hartenstein

Telephone : +499152770

Telefax : +499152777008

E-mail address of person responsible for the SDS : [msds.eckart@altana.com](mailto:msds.eckart@altana.com)

#### 1.4 Emergency telephone number

NCEC: +44 1235 239670 (Europe)  
Call and response in your language is possible.  
Contract no.: ECKART29003-NCEC.

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### SECTION 2: Hazards identification

#### 2.1 Classification of the substance or mixture

##### Classification (REGULATION (EC) No 1272/2008)

Not a dangerous substance according to GHS.

##### Information concerning particular hazards for human and environment:

Please refer to our website for further important safety instructions for handling aluminium powder:  
[http://www.eckart.net/fileadmin/eckart/Service/GDA\\_Alupulver\\_Safety\\_engl.pdf](http://www.eckart.net/fileadmin/eckart/Service/GDA_Alupulver_Safety_engl.pdf)

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### 2.2 Label elements

#### Labelling (REGULATION (EC) No 1272/2008)

Not a hazardous substance or mixture according to the Globally Harmonised System (GHS).

### 2.3 Other hazards

Combustible Solids

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

## SECTION 3: Composition/information on ingredients

### 3.2 Mixtures

#### Components

Chemical name	CAS-No. EC-No. Index-No. Registration number	ClassificationREGULATION (EC) No 1272/2008	Concentration (% w/w)
aluminium powder (stabilised)	7429-90-5 231-072-3 013-002-00-1 01-2119529243-45	Flam. Sol. 1; H228	>= 50 - <= 100

For explanation of abbreviations see section 16.

## SECTION 4: First aid measures

### 4.1 Description of first aid measures

General advice : Move the victim to fresh air.

Do not leave the victim unattended.

If inhaled : Remove to fresh air.  
If unconscious, place in recovery position and seek medical advice.  
If symptoms persist, call a physician.

In case of skin contact : Wash off immediately with soap and plenty of water.

In case of eye contact : Remove contact lenses.  
If eye irritation persists, consult a specialist.

If swallowed : Keep respiratory tract clear.  
Do not give milk or alcoholic beverages.

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Never give anything by mouth to an unconscious person.  
If symptoms persist, call a physician.

### 4.2 Most important symptoms and effects, both acute and delayed

None known.

### 4.3 Indication of any immediate medical attention and special treatment needed

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## SECTION 5: Firefighting measures

### 5.1 Extinguishing media

Suitable extinguishing media : Dry sand  
Special powder against metal fire

Unsuitable extinguishing media : ABC powder  
Carbon dioxide (CO<sub>2</sub>)  
Water  
Foam

### 5.2 Special hazards arising from the substance or mixture

Specific hazards during firefighting : Contact with water liberates extremely flammable gas (hydrogen).

### 5.3 Advice for firefighters

Special protective equipment for firefighters : Wear self-contained breathing apparatus for firefighting if necessary.

Further information : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

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## SECTION 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.  
Evacuate personnel to safe areas.  
Avoid dust formation.

### 6.2 Environmental precautions

General advice : The product should not be allowed to enter drains, water courses or the soil.  
No special environmental precautions required.

### 6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Use mechanical handling equipment.  
Do not use a vacuum cleaner.

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Pick up and arrange disposal without creating dust.  
Sweep up and shovel.  
Keep in suitable, closed containers for disposal.

### 6.4 Reference to other sections

For personal protection see section 8.

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## SECTION 7: Handling and storage

### 7.1 Precautions for safe handling

- Advice on safe handling : Avoid creating dust.  
Routine housekeeping should be instituted to ensure that  
dusts do not accumulate on surfaces.  
Keep away from heat and sources of ignition.  
Do not smoke.  
For personal protection see section 8.  
Smoking, eating and drinking should be prohibited in the  
application area.
- Advice on protection against fire and explosion : During processing, dust may form explosive mixture in air.  
Take measures to prevent the build up of electrostatic charge.  
Earthing of containers and apparatuses is essential. Use  
explosion-proof equipment. When transferring from one  
container to another apply earthing measures and use  
conductive hose material.
- Provide appropriate exhaust ventilation at places where dust  
is formed.
- Hygiene measures : General industrial hygiene practice.

### 7.2 Conditions for safe storage, including any incompatibilities

- Requirements for storage areas and containers : Reaction with water liberates extremely flammable gas  
(hydrogen) Store in original container. Keep containers tightly  
closed in a cool, well-ventilated place. Keep container closed  
when not in use. Keep away from sources of ignition - No  
smoking.
- Electrical installations / working materials must comply with  
the technological safety standards.
- Further information on storage conditions : Protect from humidity and water.
- Advice on common storage : Do not store together with oxidizing and self-igniting products.  
Never allow product to get in contact with water during  
storage.  
Keep away from oxidizing agents, strongly alkaline and  
strongly acid materials in order to avoid exothermic reactions.
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No materials to be especially mentioned.

Further information on storage stability : Keep in a dry place.  
No decomposition if stored and applied as directed.

### 7.3 Specific end use(s)

## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

#### Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters	Basis
aluminium powder (stabilised)	7429-90-5	TWA (Inhalable)	10 mg/m <sup>3</sup>	GB EH40
		TWA (Respirable fraction)	4 mg/m <sup>3</sup>	GB EH40
		TWA (inhalable dust)	10 mg/m <sup>3</sup>	GB EH40
	Further information: For the purposes of these limits, respirable dust and inhalable dust are those fractions of airborne dust which will be collected when sampling is undertaken in accordance with the methods described in MDHS14/4 General methods for sampling and gravimetric analysis or respirable, thoracic and inhalable aerosols., The COSHH definition of a substance hazardous to health includes dust of any kind when present at a concentration in air equal to or greater than 10 mg.m <sup>-3</sup> 8-hour TWA of inhalable dust or 4 mg.m <sup>-3</sup> 8-hour TWA of respirable dust. This means that any dust will be subject to COSHH if people are exposed to dust above these levels. Some dusts have been assigned specific WELs and exposure to these must comply with the appropriate limits., Most industrial dusts contain particles of a wide range of sizes. The behaviour, deposition and fate of any particular particle after entry into the human respiratory system, and the body response that it elicits, depend on the nature and size of the particle. HSE distinguishes two size fractions for limit-setting purposes termed 'inhalable' and 'respirable'. Inhalable dust approximates to the fraction of airborne material that enters the nose and mouth during breathing and is therefore available for deposition in the respiratory tract. Respirable dust approximates to the fraction that penetrates to the gas exchange region of the lung. Fuller definitions and explanatory material are given in MDHS14/4., Where dusts contain components that have their own assigned WEL, all the relevant limits should be complied with., Where no specific short-term exposure limit is listed, a figure three times the long-term exposure limit should be used.			
		TWA (Respirable dust)	4 mg/m <sup>3</sup>	GB EH40
	Further information: For the purposes of these limits, respirable dust and inhalable dust are those fractions of airborne dust which will be collected when sampling is undertaken in accordance with the methods described in MDHS14/4 General methods for sampling and gravimetric analysis or			

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	<p>respirable, thoracic and inhalable aerosols., The COSHH definition of a substance hazardous to health includes dust of any kind when present at a concentration in air equal to or greater than 10 mg.m-3 8-hour TWA of inhalable dust or 4 mg.m-3 8-hour TWA of respirable dust. This means that any dust will be subject to COSHH if people are exposed to dust above these levels. Some dusts have been assigned specific WELs and exposure to these must comply with the appropriate limits., Most industrial dusts contain particles of a wide range of sizes. The behaviour, deposition and fate of any particular particle after entry into the human respiratory system, and the body response that it elicits, depend on the nature and size of the particle. HSE distinguishes two size fractions for limit-setting purposes termed 'inhalable' and 'respirable'. Inhalable dust approximates to the fraction of airborne material that enters the nose and mouth during breathing and is therefore available for deposition in the respiratory tract. Respirable dust approximates to the fraction that penetrates to the gas exchange region of the lung. Fuller definitions and explanatory material are given in MDHS14/4., Where dusts contain components that have their own assigned WEL, all the relevant limits should be complied with., Where no specific short-term exposure limit is listed, a figure three times the long-term exposure limit should be used.</p>			
silicon dioxide	7631-86-9	TWA (inhalable dust)	6 mg/m3 (Silica)	GB EH40
	<p>Further information: For the purposes of these limits, respirable dust and inhalable dust are those fractions of airborne dust which will be collected when sampling is undertaken in accordance with the methods described in MDHS14/4 General methods for sampling and gravimetric analysis or respirable, thoracic and inhalable aerosols., The COSHH definition of a substance hazardous to health includes dust of any kind when present at a concentration in air equal to or greater than 10 mg.m-3 8-hour TWA of inhalable dust or 4 mg.m-3 8-hour TWA of respirable dust. This means that any dust will be subject to COSHH if people are exposed to dust above these levels. Some dusts have been assigned specific WELs and exposure to these must comply with the appropriate limits., Most industrial dusts contain particles of a wide range of sizes. The behaviour, deposition and fate of any particular particle after entry into the human respiratory system, and the body response that it elicits, depend on the nature and size of the particle. HSE distinguishes two size fractions for limit-setting purposes termed 'inhalable' and 'respirable'. Inhalable dust approximates to the fraction of airborne material that enters the nose and mouth during breathing and is therefore available for deposition in the respiratory tract. Respirable dust approximates to the fraction that penetrates to the gas exchange region of the lung. Fuller definitions and explanatory material are given in MDHS14/4., Where dusts contain components that have their own assigned WEL, all the relevant limits should be complied with., Where no specific short-term exposure limit is listed, a figure three times the long-term exposure limit should be used.</p>			
		TWA (Respirable dust)	2.4 mg/m3 (Silica)	GB EH40
	<p>Further information: For the purposes of these limits, respirable dust and inhalable dust are those fractions of airborne dust which will be collected when sampling is undertaken in accordance with the methods described in MDHS14/4 General methods for sampling and gravimetric analysis or respirable, thoracic and inhalable aerosols., The COSHH definition of a</p>			

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	substance hazardous to health includes dust of any kind when present at a concentration in air equal to or greater than 10 mg.m-3 8-hour TWA of inhalable dust or 4 mg.m-3 8-hour TWA of respirable dust. This means that any dust will be subject to COSHH if people are exposed to dust above these levels. Some dusts have been assigned specific WELs and exposure to these must comply with the appropriate limits., Most industrial dusts contain particles of a wide range of sizes. The behaviour, deposition and fate of any particular particle after entry into the human respiratory system, and the body response that it elicits, depend on the nature and size of the particle. HSE distinguishes two size fractions for limit-setting purposes termed 'inhalable' and 'respirable'. Inhalable dust approximates to the fraction of airborne material that enters the nose and mouth during breathing and is therefore available for deposition in the respiratory tract. Respirable dust approximates to the fraction that penetrates to the gas exchange region of the lung. Fuller definitions and explanatory material are given in MDHS14/4., Where dusts contain components that have their own assigned WEL, all the relevant limits should be complied with., Where no specific short-term exposure limit is listed, a figure three times the long-term exposure limit should be used.
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### Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006:

Substance name	End Use	Exposure routes	Potential health effects	Value
aluminium powder (stabilised)	Workers	Inhalation	Long-term systemic effects	3.72 mg/m3
	Workers	Inhalation	Long-term local effects	3.72 mg/m3
	Consumers	Oral	Long-term systemic effects	3.95 mg/kg
silicon dioxide	Workers	Inhalation	Long-term systemic effects	4 mg/m3

### Predicted No Effect Concentration (PNEC) according to Regulation (EC) No. 1907/2006:

Substance name	Environmental Compartment	Value
aluminium powder (stabilised)	Fresh water	0.0749 mg/l
	clarification plant	20 mg/l

## 8.2 Exposure controls

### Personal protective equipment

Eye/face protection : Face-shield  
Safety glasses  
Hand protection  
Material : Leather  
Glove length : Long sleeve gloves

Remarks : Leather gloves The choice of an appropriate glove does not only depend on its material but also on other quality features and is different from one producer to the other.  
Skin and body protection : Anti-static and fire resistant protective clothing. DIN EN 11612; EN 533; EN 1149-1. Anti-static safety shoes.  
Protective suit

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Respiratory protection : Use suitable breathing protection if workplace concentration requires.  
Breathing apparatus with filter.  
P1 filter

### SECTION 9: Physical and chemical properties

#### 9.1 Information on basic physical and chemical properties

Form	: powder
Colour	: silver
Odour	: characteristic
Odour Threshold	: No data available
Melting point/ range	: 660 °C
	: Not applicable
Flammability	: Combustible Solids
Upper explosion limit / Upper flammability limit	: No data available
Lower explosion limit / Lower flammability limit	: 30 g/m <sup>3</sup>
Flash point	: Not applicable
Auto-ignition temperature	: 340 °C
Decomposition temperature	: No data available
pH	: substance/mixture is non-soluble (in water)
Viscosity, kinematic	: No data available
Solubility(ies)	
Water solubility	: insoluble
Solubility in other solvents	: No data available
Partition coefficient: n-octanol/water	: No data available
Vapour pressure	: No data available
Relative density	: No data available



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Density : 2.5 g/cm<sup>3</sup>

Relative vapour density : No data available

Particle characteristics

Particle Size Distribution : 51 - 75 µm

### 9.2 Other information

No data available

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## SECTION 10: Stability and reactivity

### 10.1 Reactivity

No decomposition if stored and applied as directed.

### 10.2 Chemical stability

No decomposition if stored and applied as directed.

### 10.3 Possibility of hazardous reactions

Hazardous reactions : Contact with acids and alkalis may release hydrogen.

Stable under recommended storage conditions.

Dust may form explosive mixture in air.

### 10.4 Conditions to avoid

Conditions to avoid : No data available

### 10.5 Incompatible materials

Materials to avoid : Acids  
Bases  
Oxidizing agents  
Water

### 10.6 Hazardous decomposition products

This information is not available.

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## SECTION 11: Toxicological information

### 11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

#### Acute toxicity

Not classified due to lack of data.

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### Components:

#### **aluminium powder (stabilised):**

Acute inhalation toxicity : LC50 (Rat): > 5 mg/l  
Exposure time: 4 h  
Test atmosphere: dust/mist

#### **Skin corrosion/irritation**

Not classified due to lack of data.

#### **Serious eye damage/eye irritation**

Not classified due to lack of data.

#### **Respiratory or skin sensitisation**

#### **Skin sensitisation**

Not classified due to lack of data.

#### **Respiratory sensitisation**

Not classified due to lack of data.

#### **Germ cell mutagenicity**

Not classified due to lack of data.

#### **Carcinogenicity**

Not classified due to lack of data.

#### **Reproductive toxicity**

Not classified due to lack of data.

#### **STOT - single exposure**

Not classified due to lack of data.

#### **STOT - repeated exposure**

Not classified due to lack of data.

#### **Aspiration toxicity**

Not classified due to lack of data.

### 11.2 Information on other hazards

#### **Further information**

#### Product:

Remarks : No data available

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## SECTION 12: Ecological information

### 12.1 Toxicity

No data available

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### 12.2 Persistence and degradability

No data available

### 12.3 Bioaccumulative potential

No data available

### 12.4 Mobility in soil

No data available

### 12.5 Results of PBT and vPvB assessment

#### Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

### 12.6 Endocrine disrupting properties

No data available

### 12.7 Other adverse effects

#### Product:

Additional ecological information : No data available

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## SECTION 13: Disposal considerations

European Waste Catalogue : 10 03 21\* - Wastes from thermal aluminium metallurgy, other particles and dust (including ball mill dust) containing dangerous substances

### 13.1 Waste treatment methods

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.

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## SECTION 14: Transport information

### 14.1 UN number or ID number

ADR : Not regulated as a dangerous good  
IMDG : Not regulated as a dangerous good  
IATA : Not regulated as a dangerous good

### 14.2 UN proper shipping name

ADR : Not regulated as a dangerous good

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**IMDG** : Not regulated as a dangerous good

**IATA** : Not regulated as a dangerous good

### 14.3 Transport hazard class(es)

**ADR** : Not regulated as a dangerous good

**IMDG** : Not regulated as a dangerous good

**IATA** : Not regulated as a dangerous good

### 14.4 Packing group

**ADR** : Not regulated as a dangerous good

**IMDG** : Not regulated as a dangerous good

**IATA (Cargo)** : Not regulated as a dangerous good

**IATA (Passenger)** : Not regulated as a dangerous good

### 14.5 Environmental hazards

Not regulated as a dangerous good

### 14.6 Special precautions for user

Remarks : Not classified as dangerous in the meaning of transport regulations.

### 14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

## SECTION 15: Regulatory information

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Relevant EU provisions transposed through retained EU law

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII) : Conditions of restriction for the following entries should be considered:

Number on list 40: aluminium powder (stabilised)

UK REACH Candidate list of substances of very high concern (SVHC) for Authorisation : Not applicable

The Persistent Organic Pollutants Regulations (retained Regulation (EU) 2019/1021 as amended for Great Britain) : Not applicable

Regulation (EC) on substances that deplete the ozone layer : Not applicable

UK REACH List of substances subject to authorisation : Not applicable

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(Annex XIV)

Seveso III: Directive 2012/18/EU of the  
European Parliament and of the Council on the  
control of major-accident hazards involving  
dangerous substances.

Not applicable

### 15.2 Chemical safety assessment

No data available

## SECTION 16: Other information

### Full text of H-Statements

H228 : Flammable solid.

### Full text of other abbreviations

Flam. Sol. : Flammable solids  
GB EH40 : UK. EH40 WEL - Workplace Exposure Limits  
GB EH40 / TWA : Long-term exposure limit (8-hour TWA reference period)

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways; ADR - Agreement concerning the International Carriage of Dangerous Goods by Road; AIIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECHA - European Chemicals Agency; EC-Number - European Community number; ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RID - Regulations concerning the International Carriage of Dangerous Goods by Rail; SADT - Self-

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Accelerating Decomposition Temperature; SDS - Safety Data Sheet; SVHC - Substance of Very High Concern; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TRGS - Technical Rule for Hazardous Substances; TSCA - Toxic Substances Control Act (United States); UN - United Nations; vPvB - Very Persistent and Very Bioaccumulative

### Further information

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

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