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SECTION 1. IDENTIFICATION

Product name Product code	:	ROTOSTAR 300-301 RICH GOLD 046491180	
Manufacturer or supplier's de	eta	ils	
Company name of supplier	:	ECKART America Corporation	
Address	:	830 East Erie Street	
		Painesville OH 44077	
Telephone	:	866-458-7837	
		(440) 954-7600	
Telefax	:	(440) 354-6224	
e-mail adresse	:	info.eckart.america.oh@altana.com	
Emergency telephone		CHEMTREC: 800-424-9300	
		CHEMTREC: 1-703-527-3387 (International)	
		NCEC:	
		(contract no. ECKART29003-NCEC)	
		US: +1 866 928 0789 (Toll free)	
		Canada: +1 800 579 7421 (Toll Free)	
		Mexico: +52 55 5004 8763	

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accore 1910.1200)	dan	ce with the OSHA Hazard Communication Standard (29 CFR
Flammable liquids	:	Category 2
Acute toxicity (Oral)	:	Category 4
Eye irritation	:	Category 2A
GHS label elements Hazard pictograms	:	
Signal Word	:	Danger
Hazard Statements	:	H225 Highly flammable liquid and vapor. H302 Harmful if swallowed. H319 Causes serious eye irritation.



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Preca	autionary Statements	· Prevention:	
		P210	Keep away from heat/ sparks/ open flames/
		Dooo	hot surfaces. No smoking.
		P233	Keep container tightly closed.
		P240	Ground/bond container and receiving equipment.
		P241	Use explosion-proof electrical/ventilating/ lighting/ equipment.
		P242	Use only non-sparking tools.
		P243	Take precautionary measures against static discharge.
		P264	Wash skin thoroughly after handling.
		P270	Do not eat, drink or smoke when using this product.
		P280	Wear protective gloves/ eye protection/ face protection.
		Response:	
		P301 + P312 +	 P330 IF SWALLOWED: Call a POISON CENTER/ doctor if you feel unwell. Rinse mouth.
		P303 + P361 +	- P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.
		P305 + P351 +	 P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
		P337 + P313	If eye irritation persists: Get medical advice/ attention.
		P370 + P378	In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.
		Storage:	
		P403 + P235	Store in a well-ventilated place. Keep cool.
		Disposal:	
		P501	Dispose of contents/ container to an approved waste disposal plant.

Hazardous ingredients which must be listed on the label: Copper

Other hazards

None known.







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SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Hazardous ingredients

Chemical name	CAS-No.	Concentration (% w/w)
Ethanol	64-17-5	>= 30 - < 50
Copper	7440-50-8	>= 20 - < 30
Zinc	7440-66-6	>= 10 - < 20
2-Propanol	67-63-0	>= 5 - < 10

Actual concentration is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

General advice	:	Take the victim into fresh air. Move out of dangerous area. Show this material safety data sheet to the doctor in attendance.
If inhaled	:	If unconscious, place in recovery position and seek medical advice.
In case of skin contact	:	If symptoms persist, call a physician. Wash off immediately with soap and plenty of water. If on skin, rinse well with water.
In case of eye contact	:	If on clothes, remove clothes. Immediately flush eye(s) with plenty of water. Remove contact lenses.
If swallowed	:	Keep eye wide open while rinsing. If eye irritation persists, consult a specialist. Keep respiratory tract clear.
		Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician.
Most important symptoms and effects, both acute and delayed	:	Harmful if swallowed. Causes serious eye irritation.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media	:	Special powder against metal fire Dry sand ABC powder
Unsuitable extinguishing media	:	Water High volume water jet Carbon dioxide (CO2)
Specific hazards during fire fighting	:	Do not allow run-off from fire fighting to enter drains or water courses.

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Specia	r information al protective equipment e-fighters	:	Collect contamina must not be disch Fire residues and be disposed of in For safety reason separately in clos Use a water spray	contaminated fire extinguishing water must accordance with local regulations. s in case of fire, cans should be stored

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	:	Evacuate personnel to safe areas. Ensure adequate ventilation. Use personal protective equipment. Ensure adequate ventilation. Remove all sources of ignition. Evacuate personnel to safe areas. Beware of vapors accumulating to form explosive concentrations. Vapors can accumulate in low areas.
General advice	:	The product should not be allowed to enter drains, water courses or the soil. Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.
Environmental precautions	:	The product should not be allowed to enter drains, water courses or the soil. Prevent product from entering drains.
		Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.
Methods and materials for containment and cleaning up	:	Use mechanical handling equipment.
		Pick up and transfer to properly labeled containers. Do not flush with water. Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).
		Contain spillage, and then collect with non-combustible





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		vermiculite) an	erial, (e.g. sand, earth, diatomaceous earth, d place in container for disposal according to regulations (see section 13).
CTION	7. HANDLING AND ST	ORAGE	
	e on protection against id explosion	: Keep away fro No smoking.	m heat and sources of ignition.
		Take necessar (which might c Use only explo	n a naked flame or any incandescent material. y action to avoid static electricity discharge ause ignition of organic vapors). sion-proof equipment. m open flames, hot surfaces and sources of
Advic	e on safe handling	For personal p Smoking, eatin application are	vapors/dust. with skin and eyes. rotection see section 8. g and drinking should be prohibited in the
		Provide suffici Open drum car Dispose of rins regulations.	ent air exchange and/or exhaust in work rooms. efully as content may be under pressure. se water in accordance with local and national
Condi	tions for safe storage	Do not store ne Keep container To maintain pro sunlight. No smoking. Keep container place.	m sources of ignition - No smoking. ear combustible materials. rs tightly closed in a cool, well-ventilated place. oduct quality, do not store in heat or direct r tightly closed in a dry and well-ventilated ch are opened must be carefully resealed and
Techn	ical ures/Precautions	kept upright to Electrical insta the technologic	prevent leakage. llations / working materials must comply with cal safety standards. umidity and water.
	ials to avoid	strongly acid m	m oxidizing agents, strongly alkaline and naterials in order to avoid exothermic reactions. gether with oxidizing and self-igniting products.
Furthe	er information on	: No decomposi	tion if stored and applied as directed.





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storage stability

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Ethanol	64-17-5	TWA	1,000 ppm	ACGIH
		TWA	1,000 ppm 1,900 mg/m3	NIOSH REL
		TWA	1,000 ppm 1,900 mg/m3	OSHA Z-1
		TWA	1,000 ppm 1,900 mg/m3	OSHA P0
		STEL	1,000 ppm	ACGIH
Copper	7440-50-8	TWA	1 mg/m3 (Copper)	ACGIH
		TWA (dust and mists)	1 mg/m3 (Copper)	NIOSH REL
		TWA	1 mg/m3 (Copper)	OSHA P0
		TWA	0.2 mg/m3 (Copper)	ACGIH
		TWA	0.1 mg/m3 (Copper)	OSHA P0
		TWA (Dust and mist)	1 mg/m3 (Copper)	ACGIH
		TWA (Fumes)	0.2 mg/m3 (Copper)	ACGIH
		TWA (Dust)	1 mg/m3 (Copper)	NIOSH REL
		TWA (Mist)	1 mg/m3 (Copper)	NIOSH REL
		TWA (dusts and mists)	1 mg/m3 (Copper)	OSHA Z-1
		TWA (Fumes)	0.1 mg/m3 (Copper)	OSHA Z-1
		TWA (Fumes)	0.1 mg/m3 (Copper)	OSHA P0
		TWA (Dust and mist)	1 mg/m3 (Copper)	OSHA P0
Zinc	7440-66-6	TWA (total	50 Million	OSHA Z-3

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l l			dust) narticles per cubic

		dust)	particles per cubic foot	
		TWA (total dust)	15 mg/m3	OSHA Z-3
		TWA (respirable fraction)	5 mg/m3	OSHA Z-3
		TWA (respirable fraction)	15 Million particles per cubic foot	OSHA Z-3
2-Propanol	67-63-0	TWA	200 ppm	ACGIH
		STEL	400 ppm	ACGIH
		TWA	400 ppm 980 mg/m3	NIOSH REL
		ST	500 ppm 1,225 mg/m3	NIOSH REL
		TWA	400 ppm 980 mg/m3	OSHA Z-1
		TWA	400 ppm 980 mg/m3	OSHA P0
		STEL	500 ppm 1,225 mg/m3	OSHA P0

Biological occupational exposure limits

Components	CAS-No.	Control parameters	Biological specimen	Samplin g time	Permissible concentratio n	Basis
2-Propanol	67-63-0	Acetone	Urine	End of shift at end of workwee k	40 mg/l	ACGIH BEI

Personal protective equipment

Respiratory protection	 Use suitable breathing protection if workplace concentration requires. Equipment should conform to EN 14387
Hand protection Material	: Solvent-resistant gloves (butyl-rubber)
Remarks	: Take note of the information given by the producer concerning permeability and break through times, and of special workplace conditions (mechanical strain, duration of
	- / / 0





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		the protective Please observ breakthrough t gloves. Also ta conditions und danger of cuts Recommended washed after of	exact break through time can be obtained from glove producer and this has to be observed. e the instructions regarding permeability and time which are provided by the supplier of the ake into consideration the specific local ler which the product is used, such as the a, abrasion, and the contact time. d preventive skin protection Skin should be contact. The suitability for a specific workplace cussed with the producers of the protective
Skin a	protection and body protection one measures	problems. Choose body concentration General indust When using do When using do	eld and protective suit for abnormal processing protection according to the amount and of the dangerous substance at the work place. trial hygiene practice. o not eat or drink.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	:	liquid
Color	:	gold
Odor	:	solvent
Odor Threshold	:	No data available
рН	:	substance/mixture is non-soluble (in water)
Melting point/range	:	Not applicable
Initial boiling point and boiling	:	78 °C
range		
Flash point	•	12 °C
	•	12 0
Evaporation rate	:	No data available
Flammability (solid, gas)	:	No data available
Upper explosion limit / Upper		No data available
flammability limit		
Lower explosion limit / Lower	:	No data available
flammability limit		
Vapor pressure	:	No data available
Relative density		No data available
Density	÷	
Denety	•	1.2 1.6 g/6116
Solubility(ies)		
Water solubility	:	insoluble
Partition coefficient: n-	:	No data available
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Autoi Deco Visco Total	nol/water gnition temperature imposition temperature osity Volatile organic bounds (VOC) content	 No data avaii No data avaii No data avaii 40.00 - 50.00 	lable lable
SECTION	10. STABILITY AND R	EACTIVITY	
	nical stability ibility of hazardous	: No decompo : Stable under No decompo	psition if stored and applied as directed. psition if stored and applied as directed. recommended storage conditions. psition if stored and applied as directed. form explosive mixture with air.
Cond	litions to avoid	: Do not allow Heat, flames	evaporation to dryness. and sparks.
Haza	rdous decomposition		
	nal decomposition	: Carbon mono hydrocarbon	oxide, carbon dioxide and unburned

Harmful if swallowed.

Components:		
Ethanol:		
Acute oral toxicity	:	LD50 (Rat, male and female): 10,470 mg/kg Method: OECD Test Guideline 401
Acute inhalation toxicity	:	LC50 (Rat, male and female): 124.7 mg/l Exposure time: 4 h Test atmosphere: vapor Method: OECD Test Guideline 403
Copper: Acute oral toxicity	:	Assessment: The component/mixture is moderately toxic after single ingestion.
Zinc: Acute oral toxicity	:	(Rat): > 2,000 mg/kg

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-	iratory sensitization lassified based on ava	ilable information.		
Not cl	lassified based on ava	ilable information.		
-	iratory or skin sensit sensitization	ization		
	panol: t: Eye irritation			
Copp Resul	er: t: Eye irritation			
Resul	t: Eye irritation	le data, the classificati	on criteria are not met.	
<u>Com</u> p Ethar	<u>oonents:</u> ool:			
	es serious eye irritation	n.		
Serio	us eye damage/eye i	rritation		
Copp Rema		ritation in susceptible p	persons.	
	t: No skin irritation	le data, the classificati	on criteria are not met.	
<u>Comp</u>	<u>oonents:</u>			
	corrosion/irritation lassified based on ava	ilable information.		
Acute	e dermal toxicity	: LD50 (Rabbit): >	> 2,000 mg/kg	
	panol: e oral toxicity	: LD50 (Rat): > 2,	000 mg/kg	
Acute	inhalation toxicity	: LC50 (Rat): 5.4 Exposure time: Test atmospher	4 h	
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Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

IARC	Group 1: Carcinogenic to humans		
	Ethanol	64-17-5	
OSHA	No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.		
NTP	No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.		

Reproductive toxicity

Not classified based on available information.

STOT-single exposure

Not classified based on available information.

Components:

2-Propanol:

Assessment: May cause drowsiness or dizziness.

STOT-repeated exposure

Not classified based on available information.

Aspiration toxicity

Not classified based on available information.

Further information

Components:

Copper: Remarks: No data available

Zinc: Remarks: No data available





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SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity		
Components:		
Copper: M-Factor (Acute aquatic toxicity) M-Factor (Chronic aquatic toxicity)	:	10 10
Ecotoxicology Assessment Acute aquatic toxicity	:	Very toxic to aquatic life.
Chronic aquatic toxicity	:	Very toxic to aquatic life with long lasting effects.
Zinc: M-Factor (Acute aquatic toxicity) M-Factor (Chronic aquatic toxicity)	:	
Ecotoxicology Assessment Acute aquatic toxicity	:	Very toxic to aquatic life.
Chronic aquatic toxicity	:	Very toxic to aquatic life with long lasting effects.
Persistence and degradabili No data available Bioaccumulative potential No data available	ty	
Other adverse effects No data available		
Components:		
Copper: Additional ecological information	:	An environmental hazard cannot be excluded in the event of unprofessional handling or disposal. Very toxic to aquatic life with long lasting effects.
Zinc: Additional ecological	:	An environmental hazard cannot be excluded in the event of







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information unprofessional handling or disposal. Very toxic to aquatic life with long lasting effect			
SECTION	13. DISPOSAL CONS	IDERATIONS	
Dispo	osal methods		
Waste from residues:The product should not be allowed to enter d courses or the soil. Do not contaminate ponds, waterways or dito chemical or used container. Send to a licensed waste management comp In accordance with local and national regulation		soil. inate ponds, waterways or ditches with ed container. sed waste management company. with local and national regulations.	
Conta	aminated packaging	Do not re-use e Do not burn, or	ng contents. unused product. empty containers. ruse a cutting torch on, the empty drum. with local and national regulations.

SECTION 14. TRANSPORT INFORMATION

Domestic regulation

49 CFR UN/ID/NA number Proper shipping name Class Packing group Labels ERG Code Marine pollutant	: UN 1210 : Printing ink : 3 : II : FLAMMABLE LIQUID : 129 : no	
International Regulations		
IATA-DGR UN/ID No. Proper shipping name Class Packing group Labels Packing instruction (cargo aircraft) Packing instruction (passenger aircraft)	: UN 1210 : Printing ink : 3 : II : Flammable Liquids : 364 : 353	
IMDG-Code UN number Proper shipping name	: UN 1210 : PRINTING INK	







Class	:	3
Packing group	:	II
Labels	:	3
EmS Code	:	F-E, S-D
Marine pollutant	:	no

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable for product as supplied.

SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know

CERCLA Reportable Quantity

Components	CAS-No.	Component RQ
		(lbs)
Zinc	7440-66-6	1000

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards	:	Flammable (gases, aerosols, liquids, or solids) Acute toxicity (any route of exposure) Serious eye damage or eye irritation		
SARA 313	:	The following components are subject to reporting levels established by SARA Title III, Section 313:		
		Copper	7440-50-8	>= 20 - < 30 %
		Zinc	7440-66-6	>= 10 - < 20 %
		2-Propanol	67-63-0	>= 5 - < 10 %

Clean Air Act

This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).





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	ollowing chemical(s) a VOC's (40 CFR 60.48		an Air Act Section 111 SOCMI Intermediate o
	Ethanol	64-17-5	>= 30 - < 50 %
	2-Propanol	67-63-0	>= 5 - < 10 %
	Water Act		
Section This p	on 311, Table 116.4A.		ces listed under the U.S. CleanWater Act, ls listed under the U.S. CleanWater Act,
This p	product contains the for Copper	ollowing toxic pollutants liste 7440-50-8	ed under the U.S. Clean Water Act Section 30 26.98 %
	Zinc	7440-66-6	10.184 %
This p	product contains the fo Copper	bllowing priority pollutants re 7440-50-8	elated to the U.S. Clean Water Act: 26.98 %
	Zinc	7440-66-6	10.184 %
US S	tate Regulations		
Mass	achusetts Right To I Ethanol	Know	64-17-5
	Copper		7440-50-8
	Zinc		7440-66-6
	2-Propanol		67-63-0
Penn	sylvania Right To Kr	low	
	Ethanol		64-17-5
	Copper		7440-50-8
	Zinc		7440-66-6
	Acetic acid ethen with butanal	yl ester, polymer with ether	ol, cyclic acetal 68648-78-2
	2-Propanol		67-63-0
	Aluminum		7429-90-5

California Prop. 65





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WARNING: This product can expose you to chemicals including lead and cadmium, which is/are known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.



WARNING: This product can expose you to chemicals including Ethanol, which is/are known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

California List of Hazardous Substances

Ethanol	64-17-5
Copper	7440-50-8
Zinc	7440-66-6
2-Propanol	67-63-0

California Permissible Exposure Limits for Chemical Contaminants

Ethanol	64-17-5
Copper	7440-50-8
Zinc	7440-66-6
2-Propanol	67-63-0

The ingredients of this product are reported in the following inventories:

DSL	:	All components of this product are on the Canadian DSL
TSCA	:	All substances listed as active on the TSCA inventory

TSCA list

No substances are subject to a Significant New Use Rule.

The following substance(s) is/are subject to TSCA 12(b) export notification requirements: Zinc 7440-66-6





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SECTION 16. OTHER INFORMATION

Full text of other abbreviations					
ACGIH	:	USA. ACGIH Threshold Limit Values (TLV)			
ACGIH BEI	:	ACGIH - Biological Exposure Indices (BEI)			
NIOSH REL	:	USA. NIOSH Recommended Exposure Limits			
OSHA PO	:	USA. Table Z-1-A Limits for Air Contaminants (1989 vacated values)			
OSHA Z-1	:	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants			
OSHA Z-3	:	USA. Occupational Exposure Limits (OSHA) - Table Z-3 Mineral Dusts			
ACGIH / TWA	:	8-hour, time-weighted average			
ACGIH / STEL	:	Short-term exposure limit			
NIOSH REL / TWA	:	Time-weighted average concentration for up to a 10-hour workday during a 40-hour workweek			
NIOSH REL / ST	:	STEL - 15-minute TWA exposure that should not be exceeded at any time during a workday			
OSHA P0/TWA	:	8-hour time weighted average			
OSHA P0/STEL	:	Short-term exposure limit			
OSHA Z-1 / TWA	:	8-hour time weighted average			
OSHA Z-3 / TWA	:	8-hour time weighted average			

AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO -International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO -International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 -Lethal Concentration to 50 % of a test population: LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association: NO(A)EC - No Observed (Adverse) Effect Concentration: NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA





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- Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

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