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material denomination **STAPA 4 ZnSn15 Zinc Paste**
material-no. 032036K30
material description Zinc flakes pasted in white spirit, starting from zinc SHG 99,995%
according to DIN EN 1179

material specification

insp. characteristic	specification	unit
TI00004 pigment content / non volatile	90,0 - 93,0	%
TI00004 volatile content	7,0 - 10,0	%
TI00030 sieving > 45µm	<= 3,0	%
TI00042 total grease		%
TI00489 D 10		µm
TI00489 D 50		µm
TI00489 D 90		µm
TI03012 Fe	<= 0,250	%
TI03012 Sn	13,5 - 16,5	%

total shelf life in month: 24

EC-safety data sheet-no. 032036K30

The Data on this technical information sheet correspond with the current status of our knowledge and experience.

The liability for the application and processing of our products lies with the buyer, and he is also responsible for observing any third party rights.

We reserve the right to alter any product data as a result of technical progress or further developments in the manufacturing process.

Draft

Approval

Release

Technical services

Production

Quality control

22.08.2023

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