

STAPA SDF 6-1000 Aluminum Paste

Version 6.0 Revision Date: 02/06/2023 SDS Number: 102000022070 Date of last issue: 11/11/2021
 Date of first issue: 04/11/2018

SECTION 1. IDENTIFICATION

Product name : STAPA SDF 6-1000 Aluminum Paste
 Product code : 020837G60

Manufacturer or supplier's details

Company name of supplier : ECKART America Corporation
 Address : 830 East Erie Street
 Painesville OH 44077
 Telephone : 866-458-7837
 (440) 954-7600
 Telefax : (440) 354-6224
 e-mail adresse : info.eckart.america.oh@altana.com
 Emergency telephone : **CHEMTREC:** 800-424-9300
CHEMTREC: 1-703-527-3387 (International)

NCEC:

(contract no. ECKART29003-NCEC)
 US: +1 866 928 0789 (Toll free)
 Canada: +1 800 579 7421 (Toll Free)
 Mexico: +52 55 5004 8763

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Not a hazardous substance or mixture.

GHS label elements

Not a hazardous substance or mixture.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Hazardous ingredients

Chemical name	CAS-No.	Concentration (% w/w)
Aluminum	7429-90-5	>= 50 - < 70
Distillates (petroleum), hydrotreated light	64742-47-8	>= 20 - < 30
Solvent naphtha (petroleum), light arom.	64742-95-6	>= 5 - < 10
Benzene, 1,2,4-trimethyl-	95-63-6	>= 1 - < 5

Actual concentration is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

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General advice	:	Take the victim into fresh air. Move out of dangerous area. Show this material safety data sheet to the doctor in attendance.
If inhaled	:	Consult a physician after significant exposure. If unconscious, place in recovery position and seek medical advice.
In case of skin contact	:	Wash off immediately with soap and plenty of water. If skin irritation persists, call a physician. If on skin, rinse well with water. If on clothes, remove clothes.
In case of eye contact	:	Immediately flush eye(s) with plenty of water. Flush eyes with water as a precaution. Remove contact lenses. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.
If swallowed	:	Keep respiratory tract clear. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician.
Most important symptoms and effects, both acute and delayed	:	None known.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media	:	Dry sand Special powder against metal fire
Unsuitable extinguishing media	:	Water Foam Carbon dioxide (CO ₂) ABC powder
Specific hazards during fire fighting	:	Contact with water liberates extremely flammable gas (hydrogen). Do not allow run-off from fire fighting to enter drains or water courses.
Further information	:	Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
Special protective equipment for fire-fighters	:	Use personal protective equipment. Wear self-contained breathing apparatus for firefighting if necessary.

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SECTION 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Evacuate personnel to safe areas.
Use personal protective equipment.
Use personal protective equipment.
Avoid dust formation.
Remove all sources of ignition.
- Environmental precautions : The product should not be allowed to enter drains, water courses or the soil.

Prevent product from entering drains.
Prevent further leakage or spillage if safe to do so.
If the product contaminates rivers and lakes or drains inform respective authorities.
- Methods and materials for containment and cleaning up : Use mechanical handling equipment.
Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).

Do not flush with water.
Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

- Advice on protection against fire and explosion : Earthing of containers and apparatuses is essential.
Take measures to prevent the build up of electrostatic charge.
Use explosion-proof equipment.

Avoid dust formation.
Keep away from open flames, hot surfaces and sources of ignition.
- Advice on safe handling : Keep away from heat and sources of ignition.
Avoid dust formation.
Ensure adequate ventilation.
Avoid formation of respirable particles.
Do not breathe vapors/dust.
Avoid exposure - obtain special instructions before use.
Avoid contact with skin and eyes.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
Provide sufficient air exchange and/or exhaust in work rooms.
Dispose of rinse water in accordance with local and national

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- Conditions for safe storage : regulations.
 Store in original container.
 Keep containers tightly closed in a cool, well-ventilated place.
 Keep container closed when not in use.
 Keep away from sources of ignition - No smoking.
 No smoking.
 Keep container tightly closed in a dry and well-ventilated place.
 Observe label precautions.
 Electrical installations / working materials must comply with the technological safety standards.
- Technical measures/Precautions : Protect from humidity and water.
 Do not allow to dry.
- Materials to avoid : Do not store together with oxidizing and self-igniting products.
 Never allow product to get in contact with water during storage.
 Keep away from oxidizing agents, strongly alkaline and strongly acid materials in order to avoid exothermic reactions.
- Further information on storage stability : No decomposition if stored and applied as directed.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Aluminum	7429-90-5	TWA (total dust)	50 Million particles per cubic foot	OSHA Z-3
		TWA (Respirable)	5 mg/m ³	NIOSH REL
		TWA (total dust)	15 mg/m ³	OSHA Z-3
		TWA (total)	10 mg/m ³	NIOSH REL
		TWA (respirable fraction)	5 mg/m ³	OSHA Z-3
		TWA (respirable fraction)	15 Million particles per cubic foot	OSHA Z-3
		TWA (Respirable particulate)	1 mg/m ³	ACGIH

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		matter)		
		TWA	5 mg/m ³ (Aluminum)	NIOSH REL
		TWA (Total)	15 mg/m ³ (Aluminum)	OSHA P0
		TWA (Respirable fraction)	5 mg/m ³ (Aluminum)	OSHA P0
		TWA (total dust)	15 mg/m ³ (Aluminum)	OSHA Z-1
		TWA (respirable fraction)	5 mg/m ³ (Aluminum)	OSHA Z-1
		TWA (Total dust)	15 mg/m ³ (Aluminum)	OSHA P0
		TWA (respirable dust fraction)	5 mg/m ³ (Aluminum)	OSHA P0
		TWA (welding fumes)	5 mg/m ³ (Aluminum)	NIOSH REL
		TWA (pyro powders)	5 mg/m ³ (Aluminum)	NIOSH REL
		TWA (Respirable particulate matter)	1 mg/m ³ (Aluminum)	ACGIH
		TWA (Fumes)	5 mg/m ³	OSHA P0
		TWA (powder)	5 mg/m ³ (Aluminum)	OSHA P0
Distillates (petroleum), hydrotreated light	64742-47-8	TWA	500 ppm 2,000 mg/m ³	OSHA Z-1
		TWA	200 mg/m ³ (total hydrocarbon vapor)	ACGIH
		TWA	400 ppm 1,600 mg/m ³	OSHA P0
		TWA (Mist)	5 mg/m ³	OSHA Z-1
		TWA (Mist)	5 mg/m ³	OSHA P0
		TWA (Mist)	5 mg/m ³	NIOSH REL
		ST (Mist)	10 mg/m ³	NIOSH REL
Solvent naphtha (petroleum), light arom.	64742-95-6	TWA	500 ppm 2,000 mg/m ³	OSHA Z-1
		TWA	200 mg/m ³	ACGIH

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			(total hydrocarbon vapor)	
		TWA	400 ppm 1,600 mg/m ³	OSHA P0
Benzene, 1,2,4-trimethyl-	95-63-6	TWA	25 ppm 125 mg/m ³	NIOSH REL
		TWA	25 ppm	ACGIH
		TWA	25 ppm 125 mg/m ³	OSHA P0
		TWA	10 ppm	ACGIH

Personal protective equipment

Respiratory protection : Use suitable breathing protection if workplace concentration requires.
 In the case of dust or aerosol formation use respirator with an approved filter.

Hand protection
 Material : Solvent-resistant gloves (butyl-rubber)

Remarks : Take note of the information given by the producer concerning permeability and break through times, and of special workplace conditions (mechanical strain, duration of contact). The exact break through time can be obtained from the protective glove producer and this has to be observed. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time. Recommended preventive skin protection Skin should be washed after contact. The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Eye protection : Safety glasses

Skin and body protection : Long sleeved clothing
 Safety shoes

Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Hygiene measures : When using do not eat or drink.

When using do not smoke.

Wash hands before breaks and at the end of workday.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

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Appearance	:	Pasty solid
Color	:	silver
Odor	:	characteristic
Odor Threshold	:	No data available
pH	:	substance/mixture is non-soluble (in water)
Melting point/freezing point	:	No data available
Initial boiling point and boiling range	:	No data available
Flash point	:	No data available
Evaporation rate	:	No data available
Flammability (solid, gas)	:	Combustible Solids
Auto-flammability	:	not auto-flammable
Burning number	:	4
Upper explosion limit / Upper flammability limit	:	No data available
Lower explosion limit / Lower flammability limit	:	No data available
Vapor pressure	:	No data available
Relative density	:	No data available
Solubility(ies)	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Autoignition temperature	:	No data available
Decomposition temperature	:	No data available
Viscosity	:	No data available
Explosive properties	:	Not explosive Vapors may form explosive mixture with air.

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No decomposition if stored and applied as directed.
Chemical stability	:	No decomposition if stored and applied as directed.
Possibility of hazardous reactions	:	Reacts with alkalis, acids, halogenes and oxidizing agents. Contact with acids and alkalis may release hydrogen. Mixture reacts slowly with water resulting in evolution of hydrogen. Vapors may form explosive mixture with air. Stable under recommended storage conditions.
Conditions to avoid	:	Do not allow to dry. Heat, flames and sparks.
Incompatible materials	:	Acids Bases Oxidizing agents Highly halogenated compounds

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SECTION 11. TOXICOLOGICAL INFORMATION**Acute toxicity**

Not classified based on available information.

Components:**Solvent naphtha (petroleum), light arom.:**

Acute oral toxicity : LD50 (Rat): 3,492 mg/kg

Acute dermal toxicity : LD50 (Rabbit): > 3,160 mg/kg

Benzene, 1,2,4-trimethyl-:

Acute inhalation toxicity : Assessment: The component/mixture is moderately toxic after short term inhalation.

Skin corrosion/irritation

Not classified based on available information.

Components:**Distillates (petroleum), hydrotreated light:**

Result: Mild skin irritation

Serious eye damage/eye irritation

Not classified based on available information.

Components:**Distillates (petroleum), hydrotreated light:**

Result: No eye irritation

Respiratory or skin sensitization**Skin sensitization**

Not classified based on available information.

Respiratory sensitization

Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Components:**Solvent naphtha (petroleum), light arom.:**

Germ cell mutagenicity - : Classified based on benzene content < 0.1% (Regulation (EC))

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Assessment 1272/2008, Annex VI, Part 3, Note P)

Carcinogenicity

Not classified based on available information.

Components:**Solvent naphtha (petroleum), light arom.:**

Carcinogenicity - : Classified based on benzene content < 0.1% (Regulation (EC)
Assessment 1272/2008, Annex VI, Part 3, Note P)

IARC

No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA

No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

Not classified based on available information.

STOT-single exposure

Not classified based on available information.

Components:**Solvent naphtha (petroleum), light arom.:**

Assessment: May cause respiratory irritation., May cause drowsiness or dizziness.

Benzene, 1,2,4-trimethyl-:

Assessment: The substance or mixture is classified as specific target organ toxicant, single exposure, category 3 with respiratory tract irritation.

STOT-repeated exposure

Not classified based on available information.

Aspiration toxicity

Not classified based on available information.

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Components:

Distillates (petroleum), hydrotreated light:

May be fatal if swallowed and enters airways.

Solvent naphtha (petroleum), light arom.:

May be fatal if swallowed and enters airways.

Further information

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

Solvent naphtha (petroleum), light arom.:

Ecotoxicology Assessment

Chronic aquatic toxicity : Toxic to aquatic life with long lasting effects.

Benzene, 1,2,4-trimethyl-:

Ecotoxicology Assessment

Chronic aquatic toxicity : Toxic to aquatic life with long lasting effects.

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Other adverse effects

No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues	:	The product should not be allowed to enter drains, water courses or the soil. Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed waste management company. In accordance with local and national regulations.
Contaminated packaging	:	Empty remaining contents. Dispose of as unused product. Do not re-use empty containers. Do not burn, or use a cutting torch on, the empty drum.

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In accordance with local and national regulations.

SECTION 14. TRANSPORT INFORMATION

Domestic regulation

49 CFR

Not regulated as a dangerous good

49 CFR : Not classified as dangerous in the meaning of transport regulations.

International Regulations

UNRTDG

Not regulated as a dangerous good

IATA-DGR

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

Remarks : Not classified as dangerous in the meaning of transport regulations.

ADR : Not classified as dangerous in the meaning of transport regulations.

IATA-DGR : Not classified as dangerous in the meaning of transport regulations.

IMDG-Code : Not classified as dangerous in the meaning of transport regulations.

Not dangerous goods in the meaning of ADR/RID, ADN, IMDG-Code, ICAO/IATA-DGR

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know

CERCLA Reportable Quantity

Components	CAS-No.	Component RQ (lbs)

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Benzene, dimethyl-	1330-20-7	100
Benzene, (1-methylethyl)-	98-82-8	5000

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards : No SARA Hazards

SARA 313 : The following components are subject to reporting levels established by SARA Title III, Section 313:

Aluminum	7429-90-5	>= 50 - < 70 %
Benzene, 1,2,4-trimethyl-	95-63-6	>= 1 - < 5 %

Clean Air Act

This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

The following chemical(s) are listed under the U.S. Clean Air Act Section 111 SOCM I Intermediate or Final VOC's (40 CFR 60.489):

Distillates (petroleum), hydrotreated light	64742-47-8	%
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Clean Water Act

The following Hazardous Substances are listed under the U.S. CleanWater Act, Section 311, Table 116.4A:

Benzene, dimethyl-	1330-20-7	%
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The following Hazardous Chemicals are listed under the U.S. CleanWater Act, Section 311, Table 117.3:

Benzene, dimethyl-	1330-20-7	%
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This product does not contain any toxic pollutants listed under the U.S. Clean Water Act Section 307

This product does not contain any priority pollutants related to the U.S. Clean Water Act

US State Regulations**Massachusetts Right To Know**

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Aluminum	7429-90-5
Distillates (petroleum), hydrotreated light	64742-47-8
Solvent naphtha (petroleum), light arom.	64742-95-6
Benzene, 1,2,4-trimethyl-	95-63-6

Massachusetts Right To Know

Aluminum	7429-90-5
Distillates (petroleum), hydrotreated light	64742-47-8
Benzene, 1,2,4-trimethyl-	95-63-6

Pennsylvania Right To Know

Aluminum	7429-90-5
Distillates (petroleum), hydrotreated light	64742-47-8
Solvent naphtha (petroleum), light arom.	64742-95-6
Benzene, 1,2,4-trimethyl-	95-63-6
Benzene, dimethyl-	1330-20-7
Benzene, (1-methylethyl)-	98-82-8

California Prop. 65



WARNING: This product can expose you to chemicals including lead and cadmium, which is/are known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.



WARNING: This product can expose you to chemicals including Distillates (petroleum), hydrotreated light, Benzene, (1-methylethyl)-, which is/are known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.



WARNING: This product can expose you to chemicals including Benzene, (1-methylethyl)-, which is/are known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

California List of Hazardous Substances

Aluminum	7429-90-5
Distillates (petroleum), hydrotreated light	64742-47-8

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Benzene, 1,2,4-trimethyl- 95-63-6

California Permissible Exposure Limits for Chemical Contaminants

Aluminum 7429-90-5

Distillates (petroleum), hydrotreated light 64742-47-8

Benzene, 1,2,4-trimethyl- 95-63-6

The ingredients of this product are reported in the following inventories:

DSL : All components of this product are on the Canadian DSL
 TSCA : All substances listed as active on the TSCA inventory

TSCA list

No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.

SECTION 16. OTHER INFORMATION

Full text of other abbreviations

ACGIH : USA. ACGIH Threshold Limit Values (TLV)
 NIOSH REL : USA. NIOSH Recommended Exposure Limits
 OSHA P0 : USA. Table Z-1-A Limits for Air Contaminants (1989 vacated values)
 OSHA Z-1 : USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
 OSHA Z-3 : USA. Occupational Exposure Limits (OSHA) - Table Z-3 Mineral Dusts
 ACGIH / TWA : 8-hour, time-weighted average
 NIOSH REL / TWA : Time-weighted average concentration for up to a 10-hour workday during a 40-hour workweek
 NIOSH REL / ST : STEL - 15-minute TWA exposure that should not be exceeded at any time during a workday
 OSHA P0 / TWA : 8-hour time weighted average
 OSHA Z-1 / TWA : 8-hour time weighted average
 OSHA Z-3 / TWA : 8-hour time weighted average
 AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the

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German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TECl - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

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The information provided in this Material Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

US / Z8