

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



## ROTOFLEX XA 6-209 Rich Gold

Version 3.0      Revision Date: 20.01.2023      SDS Number: 102000031055      Print Date: 30.11.2024  
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### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1 Product identifier

Trade name : ROTOFLEX XA 6-209 Rich Gold  
Product code : 024374C20

#### 1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the Substance/Mixture : Colouring agents, pigments

#### 1.3 Details of the supplier of the safety data sheet

Company : ECKART GmbH  
Guentersthal 4  
91235 Hartenstein  
Telephone : +499152770  
Telefax : +499152777008  
E-mail address of person responsible for the SDS : [msds.eckart@altana.com](mailto:msds.eckart@altana.com)

#### 1.4 Emergency telephone number

NCEC: +44 1235 239670 (Europe)  
Call and response in your language is possible.  
Contract no.: ECKART29003-NCEC.

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### SECTION 2: Hazards identification

#### 2.1 Classification of the substance or mixture

##### Classification (REGULATION (EC) No 1272/2008)

Flammable solids, Category 1	H228: Flammable solid.
Acute toxicity, Category 4	H302: Harmful if swallowed.
Eye irritation, Category 2	H319: Causes serious eye irritation.
Short-term (acute) aquatic hazard, Category 1	H400: Very toxic to aquatic life.
Long-term (chronic) aquatic hazard, Category 1	H410: Very toxic to aquatic life with long lasting effects.

#### 2.2 Label elements

##### Labelling (REGULATION (EC) No 1272/2008)

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Hazard pictograms	:	
Signal word	:	Danger
Hazard statements	:	H228 Flammable solid. H302 Harmful if swallowed. H319 Causes serious eye irritation. H410 Very toxic to aquatic life with long lasting effects.
Precautionary statements	:	<b>Prevention:</b> P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. P264 Wash skin thoroughly after handling. P273 Avoid release to the environment. <b>Response:</b> P391 Collect spillage. P370 + P378 In case of fire: Use for extinction: Special powder for metal fires. P370 + P378 In case of fire: Use for extinction: Dry sand.

### Hazardous components which must be listed on the label:

Copper

### 2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

## SECTION 3: Composition/information on ingredients

### 3.2 Mixtures

#### Components

Chemical name	CAS-No. EC-No. Index-No. Registration number	ClassificationREGUL ATION (EC) No 1272/2008	Concentration (% w/w)
Copper	7440-50-8  231-159-6 01-2119480154-42	Acute Tox. 4; H302 Eye Irrit. 2; H319 Aquatic Acute 1; H400 Aquatic Chronic 1; H410  M-Factor (Acute aquatic toxicity): 10	>= 50 - <= 100

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		M-Factor (Chronic aquatic toxicity): 10	
zinc powder — zinc dust (stabilised)	7440-66-6 231-175-3 030-001-01-9 01-2119467174-37	Aquatic Acute 1; H400 Aquatic Chronic 1; H410	>= 25 - < 50

For explanation of abbreviations see section 16.

### SECTION 4: First aid measures

#### 4.1 Description of first aid measures

- General advice : Move the victim to fresh air.  
Move out of dangerous area.  
Show this safety data sheet to the doctor in attendance.
- If inhaled : If unconscious, place in recovery position and seek medical advice.  
If symptoms persist, call a physician.
- In case of skin contact : Wash off immediately with soap and plenty of water.  
If on skin, rinse well with water.  
If on clothes, remove clothes.
- In case of eye contact : Immediately flush eye(s) with plenty of water.  
Remove contact lenses.  
Keep eye wide open while rinsing.  
If eye irritation persists, consult a specialist.
- If swallowed : Keep respiratory tract clear.  
Do not give milk or alcoholic beverages.  
Never give anything by mouth to an unconscious person.  
If symptoms persist, call a physician.

#### 4.2 Most important symptoms and effects, both acute and delayed

- Risks : Harmful if swallowed.  
Causes serious eye irritation.

#### 4.3 Indication of any immediate medical attention and special treatment needed

This information is not available.

### SECTION 5: Firefighting measures

#### 5.1 Extinguishing media

- Suitable extinguishing media : Special powder against metal fire

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Dry sand  
ABC powder

Unsuitable extinguishing media : Water  
High volume water jet  
Carbon dioxide (CO<sub>2</sub>)

### 5.2 Special hazards arising from the substance or mixture

Specific hazards during firefighting : Do not allow run-off from fire fighting to enter drains or water courses.

### 5.3 Advice for firefighters

Special protective equipment for firefighters : Wear self-contained breathing apparatus for firefighting if necessary.

Further information : Standard procedure for chemical fires.

Collect contaminated fire extinguishing water separately. This must not be discharged into drains.  
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.  
Use a water spray to cool fully closed containers.

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## SECTION 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.  
Evacuate personnel to safe areas.  
Use personal protective equipment.  
Avoid dust formation.  
Avoid breathing dust.  
Remove all sources of ignition.

### 6.2 Environmental precautions

Environmental precautions : The product should not be allowed to enter drains, water courses or the soil.

Prevent product from entering drains.  
Prevent further leakage or spillage if safe to do so.  
If the product contaminates rivers and lakes or drains inform respective authorities.

### 6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Use mechanical handling equipment.

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Pick up and transfer to properly labelled containers.

Keep in suitable, closed containers for disposal.

### 6.4 Reference to other sections

For personal protection see section 8.

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## SECTION 7: Handling and storage

### 7.1 Precautions for safe handling

- Advice on safe handling : Avoid creating dust.  
Routine housekeeping should be instituted to ensure that dusts do not accumulate on surfaces.  
Avoid formation of respirable particles.  
Do not breathe vapours/dust.  
Avoid contact with skin and eyes.  
For personal protection see section 8.  
Smoking, eating and drinking should be prohibited in the application area.  
Dispose of rinse water in accordance with local and national regulations.
- Advice on protection against fire and explosion : Normal measures for preventive fire protection.
- Avoid dust formation. Keep away from open flames, hot surfaces and sources of ignition.
- Hygiene measures : General industrial hygiene practice. Do not smoke. Wash hands before breaks and at the end of workday. Keep away from food and drink. Keep away from tobacco products.  
When using do not eat or drink. When using do not smoke.  
Wash hands before breaks and at the end of workday.

### 7.2 Conditions for safe storage, including any incompatibilities

- Requirements for storage areas and containers : Electrical installations / working materials must comply with the technological safety standards.
- Keep away from sources of ignition - No smoking. Do not store near combustible materials. Keep containers tightly closed in a cool, well-ventilated place. To maintain product quality, do not store in heat or direct sunlight.
- No smoking. Keep container tightly closed in a dry and well-ventilated place. Electrical installations / working materials must comply with the technological safety standards.
- Further information on storage conditions : Protect from humidity and water.
- Advice on common storage : Keep away from oxidizing agents, strongly alkaline and
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strongly acid materials in order to avoid exothermic reactions.  
Do not store together with oxidizing and self-igniting products.

Dampness : Keep in a dry, cool and well-ventilated place.

Further information on storage stability : Keep in a dry place.  
No decomposition if stored and applied as directed.

### 7.3 Specific end use(s)

## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

#### Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters	Basis
Copper	7440-50-8	TWA (Fumes)	0.2 mg/m <sup>3</sup> (Copper)	GB EH40
		TWA (Dusts and mists)	1 mg/m <sup>3</sup> (Copper)	GB EH40
		STEL (Dusts and mists)	2 mg/m <sup>3</sup> (Copper)	GB EH40
zinc powder — zinc dust (stabilised)	7440-66-6	TWA (Inhalable)	10 mg/m <sup>3</sup>	GB EH40
		TWA (Respirable fraction)	4 mg/m <sup>3</sup>	GB EH40

#### Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006:

Substance name	End Use	Exposure routes	Potential health effects	Value
Copper	Workers	Skin contact	Long-term systemic effects	137 mg/kg
	Workers	Skin contact	Acute systemic effects	273 mg/kg
	Workers	Inhalation	Long-term systemic effects	20 mg/m <sup>3</sup>
	Consumers	Inhalation	Long-term local effects	1 mg/m <sup>3</sup>
	Consumers	Inhalation	Acute local effects	1 mg/m <sup>3</sup>
	Consumers	Skin contact	Long-term systemic effects	137 mg/kg
	Consumers	Skin contact	Acute systemic effects	273 mg/kg
	Consumers	Ingestion	Long-term systemic effects	0.041 mg/kg
zinc powder — zinc dust (stabilised)	Workers	Inhalation	Long-term systemic effects	5 mg/m <sup>3</sup>
	Workers	Skin contact	Long-term systemic effects	83 mg/kg

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	Consumers	Inhalation	Long-term systemic effects	2.5 mg/m <sup>3</sup>
	Consumers	Skin contact	Long-term systemic effects	83 mg/kg
	Consumers	Ingestion	Long-term systemic effects	0.83 mg/kg

### Predicted No Effect Concentration (PNEC) according to Regulation (EC) No. 1907/2006:

Substance name	Environmental Compartment	Value
Copper	Fresh water	0.0078 mg/l
	Marine water	0.0052 mg/l
	STP	0.230 mg/l
	Fresh water sediment	87 mg/kg
	Marine sediment	676 mg/kg
zinc powder — zinc dust (stabilised)	Soil	65 mg/kg
	Fresh water	0.0206 mg/l
	Marine water	0.0061 mg/l
	STP	0.100 mg/l
	Fresh water sediment	235.6 mg/kg
	Marine sediment	121 mg/kg
	Soil	35.6 mg/kg

### 8.2 Exposure controls

#### Personal protective equipment

Eye/face protection : Safety glasses  
Wear face-shield and protective suit for abnormal processing problems.

Hand protection  
Material : Leather

Remarks : Leather gloves The choice of an appropriate glove does not only depend on its material but also on other quality features and is different from one producer to the other. The exact break through time can be obtained from the protective glove producer and this has to be observed. Recommended preventive skin protection  
The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Skin and body protection : Long sleeved clothing  
Safety shoes  
Dust impervious protective suit  
Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Respiratory protection : Use suitable breathing protection if workplace concentration requires.  
Respirator with a dust filter  
P1 filter

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### SECTION 9: Physical and chemical properties

#### 9.1 Information on basic physical and chemical properties

Physical state	:	powder
Colour	:	gold
Odour	:	odourless
Odour Threshold	:	No data available
Freezing point	:	No data available
Boiling point/boiling range	:	No data available
Flammability	:	The substance or mixture is a flammable solid with the category 1.
Upper explosion limit / Upper flammability limit	:	No data available
Lower explosion limit / Lower flammability limit	:	No data available
Flash point	:	No data available
Auto-ignition temperature	:	Not relevant
Decomposition temperature	:	No data available
pH	:	substance/mixture is non-soluble (in water)
Viscosity, kinematic	:	No data available
Solubility(ies)		
Water solubility	:	insoluble
Solubility in other solvents	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Vapour pressure	:	No data available
Relative density	:	No data available
Density	:	No data available
Relative vapour density	:	No data available

#### 9.2 Other information

No data available

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### SECTION 10: Stability and reactivity

#### 10.1 Reactivity

No decomposition if stored and applied as directed.

#### 10.2 Chemical stability

No decomposition if stored and applied as directed.

#### 10.3 Possibility of hazardous reactions

Hazardous reactions : Stable under recommended storage conditions.  
No hazards to be specially mentioned.  
No decomposition if stored and applied as directed.

Dust may form explosive mixture in air.

#### 10.4 Conditions to avoid

Conditions to avoid : No data available

Heat, flames and sparks.

#### 10.5 Incompatible materials

#### 10.6 Hazardous decomposition products

This information is not available.

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### SECTION 11: Toxicological information

#### 11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

##### Acute toxicity

Harmful if swallowed.

##### Product:

Acute oral toxicity : Acute toxicity estimate: 729.18 mg/kg  
Method: Calculation method

##### Components:

##### **Copper:**

Acute oral toxicity : Assessment: The component/mixture is moderately toxic after single ingestion.

##### **zinc powder — zinc dust (stabilised):**

Acute oral toxicity : (Rat): > 2,000 mg/kg

Acute inhalation toxicity : LC50 (Rat): 5.41 mg/l  
Exposure time: 4 h  
Test atmosphere: dust/mist

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### **Skin corrosion/irritation**

Not classified based on available information.

#### **Product:**

Remarks : May cause skin irritation in susceptible persons.

#### **Components:**

##### **Copper:**

Remarks : May cause skin irritation in susceptible persons.

### **Serious eye damage/eye irritation**

Causes serious eye irritation.

#### **Product:**

Remarks : Eye irritation

#### **Components:**

##### **Copper:**

Result : Eye irritation

### **Respiratory or skin sensitisation**

#### **Skin sensitisation**

Not classified based on available information.

#### **Respiratory sensitisation**

Not classified based on available information.

#### **Germ cell mutagenicity**

Not classified based on available information.

#### **Carcinogenicity**

Not classified based on available information.

#### **Reproductive toxicity**

Not classified based on available information.

#### **STOT - single exposure**

Not classified based on available information.

#### **STOT - repeated exposure**

Not classified based on available information.

#### **Aspiration toxicity**

Not classified based on available information.

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### 11.2 Information on other hazards

#### Further information

##### Product:

Remarks : No data available

##### Components:

##### **Copper:**

Remarks : No data available

##### **zinc powder — zinc dust (stabilised):**

Remarks : No data available

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## SECTION 12: Ecological information

### 12.1 Toxicity

#### Components:

##### **Copper:**

M-Factor (Short-term (acute) aquatic hazard) : 10

M-Factor (Long-term (chronic) aquatic hazard) : 10

##### **Ecotoxicology Assessment**

Acute aquatic toxicity : Very toxic to aquatic life.

Chronic aquatic toxicity : Very toxic to aquatic life with long lasting effects.

##### **zinc powder — zinc dust (stabilised):**

##### **Ecotoxicology Assessment**

Acute aquatic toxicity : Very toxic to aquatic life.

Chronic aquatic toxicity : Very toxic to aquatic life with long lasting effects.

### 12.2 Persistence and degradability

No data available

### 12.3 Bioaccumulative potential

No data available

### 12.4 Mobility in soil

No data available

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### 12.5 Results of PBT and vPvB assessment

**Product:**

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

### 12.6 Endocrine disrupting properties

No data available

### 12.7 Other adverse effects

**Product:**

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.  
Very toxic to aquatic life with long lasting effects.

**Components:**

**Copper:**

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.  
Very toxic to aquatic life with long lasting effects.

**zinc powder — zinc dust (stabilised):**

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.  
Very toxic to aquatic life with long lasting effects.

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## SECTION 13: Disposal considerations

European Waste Catalogue : 12 01 04 - non-ferrous metal dust and particles  
European Waste Catalogue : 10 03 21 - other particulates and dust (including ball-mill dust) containing hazardous substances

### 13.1 Waste treatment methods

Product : The product should not be allowed to enter drains, water courses or the soil.  
Do not contaminate ponds, waterways or ditches with chemical or used container.  
Send to a licensed waste management company.  
In accordance with local and national regulations.

Contaminated packaging : Empty remaining contents.  
Dispose of as unused product.  
Do not re-use empty containers.

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Do not burn, or use a cutting torch on, the empty drum.  
In accordance with local and national regulations.

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### SECTION 14: Transport information

#### 14.1 UN number or ID number

**ADR** : UN 3089  
**IMDG** : UN 3089  
**IATA** : UN 3089

#### 14.2 UN proper shipping name

**ADR** : METAL POWDER, FLAMMABLE, N.O.S.  
(Gold bronze powder)  
**IMDG** : METAL POWDER, FLAMMABLE, N.O.S.  
(Gold bronze powder, Copper metal powder)  
**IATA** : Metal powder, flammable, n.o.s.

#### 14.3 Transport hazard class(es)

	Class	Subsidiary risks
<b>ADR</b>	: 4.1	
<b>IMDG</b>	: 4.1	
<b>IATA</b>	: 4.1	

#### 14.4 Packing group

**ADR**  
Packing group : II  
Classification Code : F3  
Hazard Identification Number : 40  
Labels : 4.1  
Tunnel restriction code : (E)

**IMDG**  
Packing group : II  
Labels : 4.1  
EmS Code : F-G, S-G  
Remarks : IMDG Code segregation group 7 - Heavy metals and their salts, IMDG Code segregation group 15 - Powdered metals

**IATA (Cargo)**  
Packing instruction (cargo aircraft) : 448  
Packing instruction (LQ) : Y441  
Packing group : II  
Labels : 4.1

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### IATA (Passenger)

Packing instruction (passenger aircraft) : 445  
Packing instruction (LQ) : Y441  
Packing group : II  
Labels : 4.1

### 14.5 Environmental hazards

#### ADR

Environmentally hazardous : yes

#### IMDG

Marine pollutant : yes

### 14.6 Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

### 14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

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## SECTION 15: Regulatory information

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Relevant EU provisions transposed through retained EU law

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII) : Not applicable  
Regulation (EC) No 1005/2009 on substances that deplete the ozone layer : Not applicable  
UK REACH List of substances subject to authorisation (Annex XIV) : Not applicable

### 15.2 Chemical safety assessment

No data available

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## SECTION 16: Other information

### Full text of H-Statements

H302 : Harmful if swallowed.  
H319 : Causes serious eye irritation.  
H400 : Very toxic to aquatic life.  
H410 : Very toxic to aquatic life with long lasting effects.

### Full text of other abbreviations

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Acute Tox. : Acute toxicity  
Aquatic Acute : Short-term (acute) aquatic hazard  
Aquatic Chronic : Long-term (chronic) aquatic hazard  
Eye Irrit. : Eye irritation  
GB EH40 : UK. EH40 WEL - Workplace Exposure Limits  
GB EH40 / TWA : Long-term exposure limit (8-hour TWA reference period)  
GB EH40 / STEL : Short-term exposure limit (15-minute reference period)

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways; ADR - Agreement concerning the International Carriage of Dangerous Goods by Road; AIIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECHA - European Chemicals Agency; EC-Number - European Community number; ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RID - Regulations concerning the International Carriage of Dangerous Goods by Rail; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; SVHC - Substance of Very High Concern; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TRGS - Technical Rule for Hazardous Substances; TSCA - Toxic Substances Control Act (United States); UN - United Nations; vPvB - Very Persistent and Very Bioaccumulative

### Further information

#### Classification of the mixture:

Flam. Sol. 1      H228  
Acute Tox. 4      H302  
Eye Irrit. 2      H319  
Aquatic Acute 1      H400  
Aquatic Chronic 1      H410

#### Classification procedure:

Based on product data or assessment  
Calculation method  
Calculation method  
Calculation method  
Calculation method

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