Globally Harmonized System of Classification and Labelling of Chemicals (GHS)

STAPA METALLUX 1520 Aluminium Paste

Revision Date 07.12.2019 Version 2.0 Print Date 03.12.2024

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

| Trade name | : | STAPA METALLUX | 1520 Aluminium | Paste |
|-----------------|---|----------------|----------------|-------|
| Material number | : | 053039G60 | | |

1.2 Relevant identified uses of the substance or mixture and uses advised against

This information is not available.

1.3 Details of the supplier of the safety data sheet

| Company | : ECKART GmbH |
|----------------------------|--------------------------|
| | Guentersthal 4 |
| | 91235 Hartenstein |
| Telephone | : +499152770 |
| Telefax | : +499152777008 |
| E-mail address | : msds.eckart@altana.com |
| Responsible/issuing person | |

1.4 Emergency telephone number

NCEC: (contract no.: ECKART29003-NCEC) +44 1235 239671 (Middle East/Africa, call and response in your language) +1 215 207 0061 (Americas, call and response in your language) +65 3158 1074 (Asia-Pacific, call and response in your language)

SECTION 2: Hazards identification

GHS Classification

: Long-term (chronic) aquatic hazard, Category 3, H412

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| | | |

GHS-Labelling

| Hazard statements | : | H412: Harmful to aquatic life with long lasting effects. |
|--------------------------|---|--|
| Precautionary statements | : | Prevention:P273Avoid release to the environment.Disposal:P501Dispose of contents/ container to an approved waste disposal plant. |

Hazardous components which must be listed on the label

:

Other hazards which do not result in classification

Combustible Solids

SECTION 3: Composition/information on ingredients

Substance name : METALLUX 1520

Substance No.

Hazardous components

| Chemical name | CAS-No. EINECS-No. | Classificatio labelling | n and | Concentration[%] |
|--|------------------------|--|----------------|-------------------------|
| aluminium powder (stabilised) | 7429-90-5 231-072-3 | Flam. Sol.;1; | H228 | 50 - 100 |
| Naphtha (petroleum), hydrotreated heavy; Low boiling point ydrogen treated naphtha | 64742-48-9 | Flam. Liq.;4; Asp. Tox.;1;I | | 10 - 20 |
| Solvent naphtha (petroleum), light arom. | 64742-95-6 | Flam. Liq.;3; Acute Tox.;5 Acute Tox.;5 STOT SE;3;1 | ;H303 ;H313 | 10 - 20 |
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| | H336 Asp. Tox.;1;H304 Aquatic Chronic;2;H411 | |
|--|---|--|
|--|---|--|

For the full text of the H-Statements mentioned in this Section, see Section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

| General advice | Move the victim to fresh air. Do not leave the victim unattended. No hazards which require special first aid measures. |
|-------------------------|--|
| If inhaled | : If unconscious, place in recovery position and seek medical advice. |
| | lf symptoms persist, call a physician. |
| In case of skin contact | : Wash off immediately with soap and plenty of water. |
| In case of eye contact | : Immediately flush eye(s) with plenty of water. |
| - | Remove contact lenses. |
| | If eye irritation persists, consult a specialist. |
| If swallowed | : Keep respiratory tract clear. |
| | Do not give milk or alcoholic beverages. |
| | Never give anything by mouth to an unconscious person. |
| | If symptoms persist, call a physician. |
| | |

4.2 Most important symptoms and effects, both acute and delayed

This information is not available.

4.3 Indication of any immediate medical attention and special treatment needed

This information is not available.

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SECTION 5: Firefighting measures

5.1 Extinguishing media

| Suitable extinguishing media | : Dry sand, Special powder against metal fire |
|--------------------------------|---|
| Unsuitable extinguishing media | : Water, Foam, ABC powder, Carbon dioxide (CO2) |

5.2 Special hazards arising from the substance or mixture

| Specific hazards during firefighting | : | Do not allow run-off from fire fighting to enter drains or water courses. |
|---|---|--|
| 5.3 Advice for firefighters | | |
| Special protective equipment for firefighters | : | Use personal protective equipment. |
| | | Wear self-contained breathing apparatus for firefighting if necessary. |
| Further information | : | Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. |

SECTION 6: Accidental release measures

| 6.1 Personal precautions, | protective | equipment and emergency procedures |
|---------------------------|------------|------------------------------------|
| Personal precautions | | Evacuate personnel to safe areas. |

| Use personal protective equipment. |
|------------------------------------|
| Remove all sources of ignition. |
| Avoid dust formation. |

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| | | |
| 6.2 Environmental precautions | | |
| • | | |
| Environmental precautions | Prevent product from entering drains. If the product contaminates rivers and lakes | or drains inform |

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6.3 Methods and materials for containment and cleaning up

| Methods for cleaning up | Use mechanical handling equipment. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Sweep up and shovel. Do not flush with water. |
|-------------------------|--|
| | Keep in suitable, closed containers for disposal. |

respective authorities.

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

| Advice on safe handling | | Keep away from heat and sources of ignition. Avoid dust formation. Ensure adequate ventilation. |
|---|-----|--|
| | | For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. |
| Advice on protection against fire and explosion | : | Keep away from open flames, hot surfaces and sources of ignition. Earthing of containers and apparatuses is essential. |
| | | Normal measures for preventive fire protection. |
| Hygiene measures | : | General industrial hygiene practice. |
| 7.2 Conditions for safe storage, i | ncl | uding any incompatibilities |
| Requirements for storage | : | Store in original container. Keep containers tightly closed in a |

| areas and containers | cool, well-ventilated place. Kee use. Keep away from sources of | p container closed when not in |
|----------------------|--|--------------------------------|
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| | | |
| | | |
| | Electrical installations / working materia the technological safety standards. | als must comply with |
| Further information on storage conditions | : Protect from humidity and water. Do not | ot allow to dry. |
| Advice on common storage | : Do not store together with oxidizing and self-igniting product Never allow product to get in contact with water during storage. Keep away from oxidizing agents, strongly alkaline and strongly acid materials in order to avoid exothermic reactions. | |
| Other data | : No decomposition if stored and applie | d as directed. |

7.3 Specific end use(s)

This information is not available.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Germany:

| Components | CAS-No. | Value type (Form of exposure) | Control parameters | Update | Basis |
|--|-----------|-------------------------------------|--|------------|----------------|
| aluminium powder (stabilised) | 7429-90-5 | AGW (Inhalable fraction) | 10 mg/m3 | 2014-04-02 | DE TRGS 900 |
| Peak-limit: excursion factor (category) | | 2;(II) | | | |
| Further information | | | dangerous substar ounds at the work p on). | | |
| aluminium | 7429-90-5 | AGW (Alveolate | 1,25 mg/m3 | 2014-04-02 | DE TRGS 900 |
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| powder (stabilised) | | fraction) | | | | |
|---|---|-----------------|--|------------|--------------|--|
| | Peak-limit: excursion factor (category) | | | | | |
| Further information | | review of compo | Commission for dangerous substances Senate commission for the review of compounds at the work place dangerous for the health (MAK-commission). | | | |
| Naphtha (petroleum), hydrotreated heavy; Low boiling point ydrogen treated naphtha | 64742-48- 9 | AGW | 300 mg/m3 | 2017-11-30 | DE TRGS 900 | |
| Peak-limit: exc factor (categor | | 2;(II) | | | | |
| Further inform | Further information | | limit for hydrocarbo ssion for dangerous) | | also No. 2.9 | |
| Solvent naphtha (petroleum), light arom. | 64742-95- 6 | AGW | 100 mg/m3 | 2009-02-16 | DE TRGS 900 | |
| Peak-limit: excursion factor (category) | | 2;(II) | | | | |
| Further information | | | limit for hydrocarb ssion for dangerous) | | also No. 2.9 | |

United States of America (USA):

| | Components | CAS-No. | Value type (Form of exposure) | Control parameters | Update | Basis |
|--------|-------------------------------------|-----------|-------------------------------------|--|------------|-------|
| | aluminium powder (stabilised) | 7429-90-5 | TWA (total dust) | 50 Million particles per cubic foot | 2012-07-01 | |
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| aluminium powder (stabilised) | 7429-90-5 | TWA (Respirable) | 5 mg/m3 | 2013-10-08 |
|-------------------------------------|-----------|---------------------------------|--|-----------------------------|
| aluminium powder (stabilised) | 7429-90-5 | TWA (total dust) | 15 mg/m3 | 2012-07-01 |
| aluminium powder (stabilised) | 7429-90-5 | TWA (total) | 10 mg/m3 | 2013-10-08 |
| aluminium powder (stabilised) | 7429-90-5 | TWA (respirable fraction) | 5 mg/m3 | 2012-07-01 |
| aluminium powder (stabilised) | 7429-90-5 | TWA (respirable fraction) | 15 Million particles per cubic foot | 2012-07-01 |
| aluminium powder (stabilised) | 7429-90-5 | PEL (Total dust) | 10 mg/m3 | 2014-11-26 |
| aluminium powder (stabilised) | 7429-90-5 | PEL (respirable dust fraction) | 5 mg/m3 | 2014-11-26 |
| aluminium powder (stabilised) | 7429-90-5 | TWA (Respirable fraction) | 1 mg/m3 | 2008-01-01 |
| aluminium powder (stabilised) | 7429-90-5 | TWA | 5 mg/m3 | 2005-09-01 |
| aluminium powder (stabilised) | 7429-90-5 | TWA (Total) | 15 mg/m3 | 1989-01-19 |
| aluminium powder (stabilised) | 7429-90-5 | TWA (Respirable fraction) | 5 mg/m3 | 1989-01-19 |
| aluminium powder (stabilised) | 7429-90-5 | TWA (total dust) | 15 mg/m3 | 2011-07-01 |
| aluminium powder | 7429-90-5 | TWA (respirable fraction) | 5 mg/m3 | 2011-07-01 |
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| (stabilised) | | | | | |
|---------------------|-----------|---------------------|-------------|------------|---|
| aluminium powder | 7429-90-5 | TWA (Total dust) | 15 mg/m3 | 1989-01-19 | |
| (stabilised) | | | | | |
| aluminium | 7429-90-5 | TWA (respirable | 5 mg/m3 | 1989-01-19 | |
| powder | | dust fraction) | | | |
| (stabilised) | | | | | |
| aluminium | 7429-90-5 | TWA (welding | 5 mg/m3 | 2013-10-08 | |
| powder | | fumes) | | | |
| (stabilised) | | | | | |
| aluminium | 7429-90-5 | TWA (pyro | 5 mg/m3 | 2013-10-08 | |
| powder | | powders) | | | |
| (stabilised) | | | | | |
| aluminium | 7429-90-5 | TWA | 1 mg/m3 | 2013-03-01 | |
| powder | | (Respirable | | | |
| (stabilised) | | fraction) | | | |
| aluminium | 7429-90-5 | TWA (Fumes) | 5 mg/m3 | 1989-01-19 | |
| powder | | | - | | |
| (stabilised) | | | | | |
| aluminium | 7429-90-5 | PEL (Welding | 5 mg/m3 | 2017-10-02 | |
| powder | | fumes) | - | | |
| (stabilised) | | | | | |
| aluminium | 7429-90-5 | PEL (Pyro | 5 mg/m3 | 2017-10-02 | |
| powder | | powders) | | | |
| (stabilised) | | | | | |
| Naphtha | 64742-48- | TWA | 500 ppm | 2007-01-01 | |
| (petroleum), | 9 | | 2 000 mg/m3 | | |
| hydrotreated | | | | | |
| heavy; Low | | | | | |
| boiling point | | | | | |
| ydrogen | | | | | |
| treated | | | | | |
| naphtha | | | | | |
| Naphtha | 64742-48- | TWA | 400 ppm | 1989-01-19 | |
| (petroleum), | 9 | | 1 600 mg/m3 | | |
| hydrotreated | | | - | | |
| heavy; Low | | | | | |
| boiling point | | | | | |
| | 1 | 1 | | 1 | 1 |

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| ydrogen treated naphtha | | | | | |
|---|----------------|-----|------------------------|------------|--|
| Solvent naphtha (petroleum), light arom. | 64742-95- 6 | TWA | 500 ppm 2 000 mg/m3 | 2007-01-01 | |
| Solvent naphtha (petroleum), light arom. | 64742-95- 6 | TWA | 200 mg/m3 | 2010-03-01 | |
| Solvent naphtha (petroleum), light arom. | 64742-95- 6 | TWA | 400 ppm 1 600 mg/m3 | 1989-01-19 | |

8.2 Exposure controls

| Eye protection | : | Safety glasses |
|-----------------|---|--|
| Hand protection | | |
| Material | : | Solvent-resistant gloves |
| Remarks | : | Take note of the information given by the producer concerning permeability and break through times, and of special workplace conditions (mechanical strain, duration of contact). The exact break through time can be obtained from the protective glove producer and this has to be observed. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time. |
| | | Recommended preventive skin protection |
| | | Skin should be washed after contact. |

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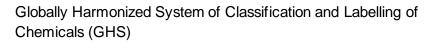
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|--------------------------|--|----------------------------|
| | | |
| | The suitability for a specific workp with the producers of the protectiv | |
| Skin and body protection | : Long sleeved clothing | |
| | Safety shoes | |
| | Choose body protection accordin concentration of the dangerous su | - |
| Respiratory protection | : Use suitable breathing protection requires. | if workplace concentration |
| Environmental exposure c | ontrols | |
| General advice | : | |
| | : Prevent product from entering dra If the product contaminates rivers respective authorities. | |
| Water | The product should not be allowed courses or the soil. : | d to enter drains, water |
| | | |

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

| Appearance | : Pasty solid |
|-----------------------------|----------------------|
| Colour | : silver |
| Odour | : characteristic |
| рН | : No data available |
| Freezing point | : No data available |
| Boiling point/boiling range | : No data available |
| Flash point | : No data available |
| Bulk density | : No data available |
| Flammability (solid, gas) | : Combustible Solids |

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| Auto-flammability | : | not auto-flammable |
|--|---|--------------------|
| Upper explosion limit | : | No data available |
| Lower explosion limit | : | No data available |
| Vapour pressure | : | No data available |
| Density | : | 1,3 - 2,0 g/cm3 |
| Solubility(ies) | | |
| Water solubility | : | insoluble |
| Miscibility with water | : | immiscible |
| Solubility in other solvents | : | No data available |
| Partition coefficient: n-octanol/water | : | No data available |
| Ignition temperature | : | No data available |
| Thermal decomposition | : | No data available |
| Viscosity, dynamic | : | No data available |
| Viscosity, kinematic | : | No data available |
| Flow time | : | No data available |
| Explosive properties | : | Not explosive |
| Other information | | |

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No decomposition if stored and applied as directed.

10.2 Chemical stability

No decomposition if stored and applied as directed.

10.3 Possibility of hazardous reactions

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| | | | |
| Hazardous reactions | : | Reacts with alkalis, acids, halogenes and o Contact with acids and alkalis may release Mixture reacts slowly with water resulting in hydrogen. Vapour/air-mixtures are explosive at intens Stable under recommended storage condi | hydrogen. n evolution of se warming. |
| 10.4 Conditions to avoid | | | |
| Conditions to avoid | : | Do not allow to dry. No data available | |
| 10.5 Incompatible materials | | | |
| Materials to avoid | : | Acids Bases Oxidizing agents Highly halogenated compounds | |
| 10.6 Hazardous decomposition | orod | ducts | |
| Hazardous decomposition products | : | No data available | |
| Other information | : | No data available | |

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Components:

Naphtha (petroleum), hydrotreated heavy; Low boiling point ydrogen treated naphtha : Acute oral toxicity : LD50 Rat: > 5 000 mg/kg

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| | | |
| Acute inhalation toxicity | : LC50 Rat: Test atmosphere: vapour | |
| | | |
| | An LC50/inhalation/4h/rat could not l no mortality of rats was observed at concentration. | |
| Acute dermal toxicity | : LD50 Rabbit: > 5 000 mg/kg | |
| Solvent naphtha (petroleum | | |
| Acute oral toxicity | : LD50 Rat: 3 492 mg/kg | |
| Acute dermal toxicity | : LD50 Rabbit: > 3 160 mg/kg | |
| Skin corrosion/irritation | | |
| No data available | | |
| Serious eye damage/eye irritatio | on | |
| No data available | | |
| Respiratory or skin sensitisatior | 1 | |
| No data available | | |
| Carcinogenicity | | |
| No data available | | |
| Toxicity to reproduction/fertility | | |
| No data available | | |
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Reprod.Tox./Development/Teratogenicity

No data available

STOT - single exposure

No data available

STOT - repeated exposure

No data available

Aspiration toxicity

No data available

Further information

Product

No data available

SECTION 12: Ecological information

12.1 Toxicity

Components:Solvent naphtha (petroleum), light arom. (64742-95-6) :Ecotoxicology AssessmentLong-term (chronic) aquatic: Toxic to aquatic life with long lasting effects.hazard

12.2 Persistence and degradability

No data available

|--|



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12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

No data available

12.6 Other adverse effects

Product:

Additional ecological : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal., Harmful to aquatic life with long lasting effects.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

| Product | : The product should not be allowed to enter drains, water courses or the soil. |
|------------------------|--|
| Contaminated packaging | In accordance with local and national regulations. : In accordance with local and national regulations. |

SECTION 14: Transport information

14.1 UN number

14.2 Proper shipping name

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- 14.3 Transport hazard class
- 14.4 Packing group
- 14.5 Environmental hazards

14.6 Special precautions for user

Not classified as dangerous in the meaning of transport regulations.

14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

No data available

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

| REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59). | : Not applicable |
|---|------------------|
| Regulation (EC) No 1005/2009 on substances that | : Not applicable |
| deplete the ozone layer Regulation (EC) No 850/2004 on persistent organic | : Not applicable |
| pollutants | |

15.2 Chemical safety assessment

No data available

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SECTION 16: Other information

| Full text of H-Statements | |
|---------------------------|--|
| H226 | : Flammable liquid and vapour. |
| H227 | : Combustible liquid. |
| H228 | : Flammable solid. |
| H303 | : May be harmful if swallowed. |
| H304 | : May be fatal if swallowed and enters airways. |
| H313 | : May be harmful in contact with skin. |
| H335 | : May cause respiratory irritation. |
| H336 | : May cause drowsiness or dizziness. |
| H411 | : Toxic to aquatic life with long lasting effects. |
| H412 | : Harmful to aquatic life with long lasting effects. |

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

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