Globally Harmonized System of Classification and Labelling of Chemicals (GHS)

Ti6Al4V ASTM Gd23 powder 15-75 µm

| Version 1.0 | Revision Date 25.10.2023 | Print Date 15.04.2024 |
|-------------|--------------------------|-----------------------|
| | | |

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

| Trade name | : Ti6AI4V ASTM Gd23 powder 15-75 | μm |
|-----------------|----------------------------------|----|
| Material number | : 031306UD0 | |

1.2 Relevant identified uses of the substance or mixture and uses advised against

This information is not available.

1.3 Details of the supplier of the safety data sheet

| Company | : ECKART TLS GmbH PC-Straße 5 06749 Bitterfeld-Wolfen Germany |
|----------------------------|--|
| Telephone | : +493493929590 |
| Telefax | : +4934939295999 |
| E-mail address | : info.eckart.tls@altana.com |
| Responsible/issuing person | |

1.4 Emergency telephone number

NCEC:

(contract no.: ECKART29003-NCEC) +44 1235 239671 (Middle East/Africa, call and response in your language) +1 215 207 0061 (Americas, call and response in your language) +65 3158 1074 (Asia-Pacific, call and response in your language)

SECTION 2: Hazards identification

GHS Classification

: Flammable solids, Category 1, H228

| Page 1 / 16 | 102000036894 | A member of 🜔 ALTANA |
|-------------|--------------|----------------------|
| | | |



Globally Harmonized System of Classification and Labelling of Chemicals (GHS)



| Version 1.0 | Revision Date 25.10.2023 | Print Date 15.04.2024 |
|--------------------------|---|---|
| | | |
| GHS-Labelling | | |
| Symbol(s) | | |
| | | |
| Signal word | : Danger | |
| Hazard statements | : H228: Flammable solid. | |
| Precautionary statements | Prevention: P210 Keep away from heat, hot surfat flames and other ignition sources. No see the second second | moking. d receiving equipment. ventilating/ lighting tive clothing/ eye tection. extinction: Special |

CECKART

Hazardous components which must be listed on the label

:

SECTION 3: Composition/information on ingredients

Substance No.

Hazardous components

| Chemical name | CAS-No. EINECS-No. | Classification and labelling | Concentration[%] |
|---------------|-----------------------|------------------------------|------------------|
| titanium | 7440-32-6 | Flam. Sol.;1;H228 | 50 - 100 |
| Internetin | 1440 02 0 | | 00 100 |

| Page 2 / 16 | 102000036894 | A member of 🜔 ALTANA |
|-------------|--------------|----------------------|
|-------------|--------------|----------------------|



Globally Harmonized System of Classification and Labelling of Chemicals (GHS)

Ti6Al4V ASTM Gd23 powder 15-75 µm

| Version 1.0 | Revision Date 25.10.2023 | Print Date 15.04.2024 |
|-------------|--------------------------|-----------------------|
| | | |

| | 231-142-3 | | |
|--|-----------|--|--|
| For the full text of the H-Statements mentioned in this Section see Section 16 | | | |

For the full text of the H-Statements mentioned in this Section, see Section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

| General advice | Move the victim to fresh air. Move out of dangerous area. Show this safety data sheet to the doctor in attendance. Do not leave the victim unattended. |
|-------------------------|---|
| If inhaled | Remove to fresh air. If unconscious, place in recovery position and seek medical advice. If symptoms persist, call a physician. |
| In case of skin contact | Wash off immediately with soap and plenty of water. If on clothes, remove clothes. |
| In case of eye contact | Flush eyes with water as a precaution. Remove contact lenses. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist. |
| If swallowed | Keep respiratory tract clear. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician. |

4.2 Most important symptoms and effects, both acute and delayed

This information is not available.

4.3 Indication of any immediate medical attention and special treatment needed

This information is not available.

| Page 3 / 16 | 102000036894 | A member of 🜔 ALTANA |
|-------------|--------------|----------------------|
| | | |

Globally Harmonized System of Classification and Labelling of Chemicals (GHS)

Ti6Al4V ASTM Gd23 powder 15-75 µm

| Version 1.0 | Revision Date 25.10.2023 | Print Date 15.04.2024 |
|-------------|--------------------------|-----------------------|
| | | |

SECTION 5: Firefighting measures

5.1 Extinguishing media Suitable extinguishing media : Dry sand, Special powder against metal fire : ABC powder, Carbon dioxide (CO2), Foam, Water Unsuitable extinguishing media High volume water jet 5.2 Special hazards arising from the substance or mixture Specific hazards during : Contact with water liberates extremely flammable gas firefighting (hydrogen). 5.3 Advice for firefighters Special protective equipment : Wear self-contained breathing apparatus for firefighting if for firefighters necessary.

| Further information | : For safety reasons in case of fire, cans should be stored separately in closed containments. Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Use a water spray to cool fully closed containers. |
|---------------------|---|
|---------------------|---|

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

| : Use personal protective equipment. |
|--------------------------------------|
| Evacuate personnel to safe areas. |
| Avoid dust formation. |
| Remove all sources of ignition. |
| |

| Page 4 / 16 | 102000036894 | A member of C ALTANA |
|-------------|--------------|-----------------------------|
| | | |



Globally Harmonized System of Classification and Labelling of Chemicals (GHS)



| Version 1.0 | Revision Date 25.10.2023 | Print Date 15.04.2024 |
|-------------|--------------------------|-----------------------|
| | | |

6.2 Environmental precautions

| General advice | : | The product should not be allowed to enter drains, water courses or the soil. Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities. |
|----------------|---|--|
| | | |

This information is not available.

6.3 Methods and materials for containment and cleaning up

| Methods for cleaning up | Use mechanical handling equipment. Do not use a vacuum cleaner. Contain spillage, and then collect with an electrically protected vacuum cleaner or by wet-brushing and place in container for disposal according to local regulations (see section 13). Keep in suitable, closed containers for disposal. |
|-------------------------|--|
|-------------------------|--|

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling Advice on safe handling : Avoid creating dust. Routine housekeeping should be instituted to ensure that dusts do not accumulate on surfaces. Store away from heat. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Open drum carefully as content may be under pressure. Dispose of rinse water in accordance with local and national regulations. Advice on protection against : Use explosion-proof equipment. During processing, dust may fire and explosion form explosive mixture in air. Take measures to prevent the build up of electrostatic charge. When transferring from one container to another apply earthing measures and use conductive hose material.

| Page 5 / 16 | 102000036894 | A member of 🜔 ALTANA |
|-------------|--------------|----------------------|
|-------------|--------------|----------------------|





Globally Harmonized System of Classification and Labelling of Chemicals (GHS)

Ti6AI4V ASTM Gd23 powder 15-75 µm Version 1.0 Revision Date 25.10.2023 Print Date 15.04.2024 Provide appropriate exhaust ventilation at places where dust is formed. Keep away from open flames, hot surfaces and sources of ignition. Hygiene measures : Wash hands before breaks and at the end of workday. 7.2 Conditions for safe storage, including any incompatibilities Requirements for storage : Earthing of containers and apparatuses is essential. Reaction areas and containers with water liberates extremely flammable gas (hydrogen) Use explosion-proof equipment. Store in original container. Keep away from sources of ignition - No smoking. Keep container closed when not in use. No smoking. Keep container tightly closed in a dry and wellventilated place. Electrical installations / working materials must comply with the technological safety standards. Further information on : Protect from humidity and water. storage conditions Advice on common storage : Do not store together with oxidizing and self-igniting products. Never allow product to get in contact with water during storage. Keep away from oxidizing agents, strongly alkaline and strongly acid materials in order to avoid exothermic reactions. Other data : No decomposition if stored and applied as directed.

7.3 Specific end use(s)

This information is not available.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

| Page 6 / 16 | 102000036894 | A member of C ALTANA |
|-------------|--------------|-----------------------------|
| 1 | | |



Globally Harmonized System of Classification and Labelling of Chemicals (GHS)

Ti6Al4V ASTM Gd23 powder 15-75 µm

Version 1.0

Revision Date 25.10.2023

Print Date 15.04.2024

Germany:

| Components | CAS-No. | Value type (Form of exposure) | Control parameters | Update | Basis |
|--|-----------|-------------------------------------|---|------------|----------------|
| titanium | 7440-32-6 | AGW (Inhalable fraction) | 10 mg/m3 | 2021-07-02 | DE TRGS 900 |
| Peak-limit: excursion factor (category) | | 2;(II) | | | |
| Further inform | ation | | When there is compliance with the OEL and biological tolerance values, there is no risk of harming the unborn child | | |
| titanium | 7440-32-6 | AGW (Alveolate fraction) | 1,25 mg/m3 | 2021-07-02 | DE TRGS 900 |
| Peak-limit: excursion factor (category) | | 2;(II) | | | |
| Further information | | | ompliance with the no risk of harming t | • | ical tolerance |
| aluminium | 7429-90-5 | AGW (Inhalable fraction) | 10 mg/m3 | 2014-04-02 | DE TRGS 900 |
| Peak-limit: excursion factor (category) | | 2;(II) | | | |
| aluminium | 7429-90-5 | AGW (Alveolate fraction) | 1,25 mg/m3 | 2014-04-02 | DE TRGS 900 |
| Peak-limit: exc factor (categor | | 2;(II) | | | |

8.2 Exposure controls

Personal protective equipment

| Eye protection | : Face-shield | |
|-----------------|----------------------------------|-----------------------------|
| | : Tightly fitting safety goggles | |
| Hand protection | | |
| Material | : Leather | |
| Glove length | : Long sleeve gloves | |
| Remarks | : Leather gloves | |
| Page 7 / 16 | 102000036894 | A member of C ALTANA |



Globally Harmonized System of Classification and Labelling of Chemicals (GHS)

Ti6Al4V ASTM Gd23 powder 15-75 µm

| Version 1.0 | Revision Date 25.10.2023 | Print Date 15.04.2024 |
|--------------------------|--|-------------------------|
| | | |
| | The choice of an appropriate glove of the choice of an appropriate glove of its material but also on other quality from one producer to the other. | |
| | : The suitability for a specific workplace with the producers of the protective set. | |
| Skin and body protection | : Anti-static and fire resistant protective 11612; EN 533; EN 1149-1. Anti-stati | e clothing. DIN EN |
| | : Dust impervious protective suit | |
| | Choose body protection according to concentration of the dangerous subs | |
| Respiratory protection | : Use suitable breathing protection if v requires. | workplace concentration |
| | Breathing apparatus with filter. | |
| | P1 filter | |
| Environmental exposure c | | |
| General advice | The product should not be allowed to courses or the soil. Prevent product from entering drains Prevent further leakage or spillage if If the product contaminates rivers an respective authorities. | s. safe to do so. |

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

| 9 / 16 | 102000026804 | |
|-----------------------------|---------------------|-----------------------------|
| Boiling point/boiling range | : No data available | |
| Freezing point | : No data available | |
| рН | : substance/mixture | e is non-soluble (in water) |
| Odour | : characteristic | |
| Colour | : No data available | |
| Appearance | : granular | |
| | | |

| Page 8 / 16 | 102000036894 | A member of C ALTANA |
|-------------|--------------|-----------------------------|
| | | |

Globally Harmonized System of Classification and Labelling of Chemicals (GHS)

Ti6Al4V ASTM Gd23 powder 15-75 µm

| Version 1.0 Rev | rision Date 25.10.2023 | Print Date 15.04.2024 |
|--|---|------------------------------------|
| | | |
| Flash point | : No data available | |
| Bulk density | : No data available | |
| Flammability (solid, gas) | : The substance or with the category | mixture is a flammable solid 1. |
| Auto-flammability | : No data available | |
| Upper explosion limit | : No data available | |
| Lower explosion limit | : No data available | |
| Vapour pressure | : No data available | |
| Density | : No data available | |
| Solubility(ies) | | |
| Water solubility | : insoluble | |
| Miscibility with water | : immiscible | |
| Solubility in other solvents | : No data available | |
| Partition coefficient: n-octanol/water | : No data available | |
| Ignition temperature | : No data available | |
| Thermal decomposition | : No data available | |
| Viscosity, dynamic | : No data available | |
| Viscosity, kinematic | : No data available | |
| Flow time | : No data available | |

CECKART

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

| Page 9 / 16 | 102000036894 | A member of C ALTANA |
|-------------|--------------|-----------------------------|
|-------------|--------------|-----------------------------|

Globally Harmonized System of Classification and Labelling of Chemicals (GHS)

Ti6Al4V ASTM Gd23 powder 15-75 µm

| Version 1.0 | Revision Date 25.10.2023 | Print Date 15.04.2024 |
|-------------|--------------------------|-----------------------|
| | | |

No decomposition if stored and applied as directed.

10.2 Chemical stability

No decomposition if stored and applied as directed.

10.3 Possibility of hazardous reactions

| Hazardous reactions | : Contact with acids and alkalis may release hydrogen. |
|--------------------------|--|
| | No decomposition if stored and applied as directed. |
| | Dust may form explosive mixture in air. |
| 10.4 Conditions to avoid | |

Conditions to avoid : Heat, flames and sparks. 10.5 Incompatible materials

| Materials to avoid | : Acids |
|--------------------|------------------|
| | Bases |
| | Oxidizing agents |
| | Water |

10.6 Hazardous decomposition products

Other information

: No data available

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

No data available

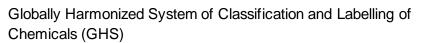
Skin corrosion/irritation

No data available

Serious eye damage/eye irritation

| Page 10 / 16 | 102000036894 | A member of C ALTANA |
|--------------|--------------|-----------------------------|
| | | |





Ti6Al4V ASTM Gd23 powder 15-75 µm

Version 1.0

Revision Date 25.10.2023

Print Date 15.04.2024

No data available

Respiratory or skin sensitisation

No data available

Carcinogenicity

No data available

Toxicity to reproduction/fertility

No data available

Reprod.Tox./Development/Teratogenicity

No data available

STOT - single exposure

No data available

STOT - repeated exposure

No data available

Aspiration toxicity

No data available

Further information

Product

No data available

| Page 11 / 16 | 102000036894 | A member of 🜔 ALTANA |
|--------------|--------------|----------------------|
|--------------|--------------|----------------------|



Globally Harmonized System of Classification and Labelling of Chemicals (GHS)

Ti6Al4V ASTM Gd23 powder 15-75 µm

Version 1.0

Revision Date 25.10.2023

Print Date 15.04.2024

SECTION 12: Ecological information

12.1 Toxicity

No data available

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

No data available

12.6 Other adverse effects

Product:

| Additional ecological | : | No data available |
|-----------------------|---|-------------------|
| information | | |

| Page 12 / 16 | 102000036894 | A member of 🜔 ALTANA |
|--------------|--------------|----------------------|
| | | |



Globally Harmonized System of Classification and Labelling of Chemicals (GHS)

Ti6Al4V ASTM Gd23 powder 15-75 µm

Version 1.0

Revision Date 25.10.2023

Print Date 15.04.2024

SECTION 13: Disposal considerations

13.1 Waste treatment methods

| Product | Do not dispose of waste into sewer. Do not contaminate ponds, waterways or ditches with chemical or used container. |
|------------------------|--|
| Contaminated packaging | Send to a licensed waste management company. Empty remaining contents. Dispose of as unused product. Do not re-use empty containers. Do not burn, or use a cutting torch on, the empty drum. |

SECTION 14: Transport information

| 14.1 UN number | |
|-----------------------------|------------------------------------|
| ADR | : 3089 |
| TDG | : 3089 |
| CFR | : 3089 |
| IMDG | : 3089 |
| ΙΑΤΑ | : 3089 |
| 14.2 Proper shipping name | |
| ADR | : METAL POWDER, FLAMMABLE, N.O.S. |
| TDG | : METAL POWDER, FLAMMABLE, N.O.S. |
| CFR | : METAL POWDERS, FLAMMABLE, N.O.S. |
| IMDG | : METAL POWDER, FLAMMABLE, N.O.S. |
| ΙΑΤΑ | : METAL POWDER, FLAMMABLE, N.O.S. |
| 14.3 Transport hazard class | |
| ADR | : 4.1 |

| Page 13 / 16 | 102000036894 | A member of 🜔 ALTANA |
|--------------|--------------|----------------------|
|--------------|--------------|----------------------|





Globally Harmonized System of Classification and Labelling of Chemicals (GHS)

Ti6AI4V ASTM Gd23 powder 15-75 µm

| Version 1.0 | Revision Date 25.10.2023 | Print Date 15.04.202 |
|--|--------------------------|----------------------|
| | | |
| TDG | : 4.1 | |
| CFR | : 4.1 | |
| IMDG | : 4.1 | |
| ΙΑΤΑ | : 4.1 | |
| 4.4 Packing group | | |
| ADR | | |
| Packaging group | : 11 | |
| Classification Code | : F3 | |
| Hazard Identification Number | : 40 | |
| Labels | : 4.1 | |
| Tunnel restriction code | : (E) | |
| TDG | | |
| Packaging group | : 11 | |
| Labels | : 4.1 | |
| CFR | | |
| Packaging group | : 11 | |
| Labels | : 4.1 | |
| IMDG | | |
| Packaging group | : 11 | |
| Labels | : 4.1 | |
| EmS Code | : F-G, S-G | |
| ΙΑΤΑ | | |
| Packing instruction (cargo aircraft) | : 448 | |
| Packing instruction (passenger aircraft) | : 445 | |
| Packing instruction (LQ) | : Y441 | |
| Page 14/16 | 102000036894 | |

| Page 14 / 16 | 102000036894 | A member of 🜔 ALTANA |
|--------------|--------------|----------------------|
| | | |



Globally Harmonized System of Classification and Labelling of Chemicals (GHS)

Ti6Al4V ASTM Gd23 powder 15-75 µm

| Version 1.0 | Revision Date 25.10.2023 | Print Date 15.04.2024 |
|-------------|--------------------------|-----------------------|
| | | |

Packaging group:IILabels:4.1

14.5 Environmental hazards

14.6 Special precautions for user

IMDG Code- segregation group:

- : IMDG Code segregation group 7 Heavy metals and their salts
- : IMDG Code segregation group 15 Powdered metals

14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

No data available

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

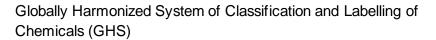
REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59). REACH - List of substances subject to authorisation (Annex XIV) Regulation (EC) No 1005/2009 on substances that deplete the ozone layer Regulation (EU) 2019/1021 on persistent organic pollutants (recast) REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII)

- : Not applicable
- : Not applicable
- : Not applicable
- : Not applicable
- : Banned and/or restricted (titanium)

15.2 Chemical safety assessment

No data available

| Page 15 / 16 102000036894 | A member of C ALTANA |
|---------------------------|-----------------------------|
|---------------------------|-----------------------------|



Ti6Al4V ASTM Gd23 powder 15-75 µm

Version 1.0

Revision Date 25.10.2023

Print Date 15.04.2024

C ECKART

SECTION 16: Other information

Full text of H-Statements H228

: Flammable solid.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

| Comparison of the second s Second second se Second second s Second second s Second second se |
|--|
|--|