

## ROTOFLEX RG - STANDARD EAP

Version	Revision Date:	SDS Number:	Date of last issue: 12/06/2019
2.1	04/11/2024	102000029169	Date of first issue: 03/26/2018

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## SECTION 1. IDENTIFICATION

Product name : ROTOFLEX RG - STANDARD EAP  
Product code : 046487SA0

**Manufacturer or supplier's details**

Company name of supplier : ECKART America Corporation  
Address : 830 East Erie Street  
Painesville OH 44077  
Telephone : 866-458-7837  
(440) 954-7600  
Telefax : (440) 354-6224  
e-mail adresse : info.eckart.america.oh@altana.com  
Emergency telephone : **CHEMTREC:** 800-424-9300  
**CHEMTREC:** 1-703-527-3387 (International)

**NCEC:**

(contract no. ECKART29003-NCEC)  
US: +1 866 928 0789 (Toll free)  
Canada: +1 800 579 7421 (Toll Free)  
Mexico: +52 55 5004 8763

## SECTION 2. HAZARDS IDENTIFICATION

**GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)**

Flammable solids : Category 1  
Combustible dust  
Acute toxicity (Oral) : Category 4  
Eye irritation : Category 2A

**GHS label elements**

Hazard pictograms :



Signal Word : Danger

Hazard Statements : H228 Flammable solid.  
May form combustible dust concentrations in air.  
H302 Harmful if swallowed.

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H319 Causes serious eye irritation.

## Precautionary Statements

:

**Prevention:**

P210	Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking.
P240	Ground/bond container and receiving equipment.
P241	Use explosion-proof electrical/ ventilating/ lighting/ equipment.
P264	Wash skin thoroughly after handling.
P270	Do not eat, drink or smoke when using this product.
P280	Wear protective gloves/ eye protection/ face protection.

**Response:**

P301 + P312 + P330	IF SWALLOWED: Call a POISON CENTER/ doctor if you feel unwell. Rinse mouth.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337 + P313	If eye irritation persists: Get medical advice/ attention.
P370 + P378	In case of fire: Use for extinction: Special powder for metal fires.
P370 + P378	In case of fire: Use for extinction: Dry sand.

**Disposal:**

P501	Dispose of contents/ container to an approved waste disposal plant.
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Hazardous ingredients which must be listed on the label:

Copper

**Other hazards**

None known.

## SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

**Hazardous ingredients**

Chemical name	CAS-No.	Concentration (% w/w)
Copper	7440-50-8	>= 70 - < 90
Zinc	7440-66-6	>= 20 - < 30

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Octadecanoic acid	57-11-4	$\geq 1 - < 5$
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Actual concentration is withheld as a trade secret

**SECTION 4. FIRST AID MEASURES**

General advice	: Take the victim into fresh air. Move out of dangerous area. Show this material safety data sheet to the doctor in attendance.
If inhaled	: If unconscious, place in recovery position and seek medical advice. If symptoms persist, call a physician.
In case of skin contact	: Wash off immediately with soap and plenty of water. If on skin, rinse well with water. If on clothes, remove clothes.
In case of eye contact	: Immediately flush eye(s) with plenty of water. Remove contact lenses. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.
If swallowed	: Keep respiratory tract clear. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician.
Most important symptoms and effects, both acute and delayed	: Harmful if swallowed. Causes serious eye irritation.

**SECTION 5. FIRE-FIGHTING MEASURES**

Suitable extinguishing media	: Special powder against metal fire Dry sand ABC powder
Unsuitable extinguishing media	: Water High volume water jet Carbon dioxide (CO <sub>2</sub> )
Specific hazards during fire fighting	: Do not allow run-off from fire fighting to enter drains or water courses.
Further information	: Standard procedure for chemical fires. Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. Use a water spray to cool fully closed containers.
Special protective equipment for fire-fighters	: Wear self-contained breathing apparatus for firefighting if necessary.

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**SECTION 6. ACCIDENTAL RELEASE MEASURES**

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|---|---|--|
| Personal precautions, protective equipment and emergency procedures | : | Use personal protective equipment.<br>Evacuate personnel to safe areas.<br>Use personal protective equipment.<br>Avoid dust formation.<br>Avoid breathing dust.<br>Remove all sources of ignition.   |
| General advice  | : | The product should not be allowed to enter drains, water courses or the soil.<br>Prevent product from entering drains.<br>Prevent further leakage or spillage if safe to do so.<br>If the product contaminates rivers and lakes or drains inform respective authorities.     |
| Environmental precautions   | : | The product should not be allowed to enter drains, water courses or the soil.<br><br>Prevent product from entering drains.<br>Prevent further leakage or spillage if safe to do so.<br>If the product contaminates rivers and lakes or drains inform respective authorities. |
| Methods and materials for containment and cleaning up               | : | Use mechanical handling equipment.<br><br>Pick up and transfer to properly labeled containers.<br><br>Keep in suitable, closed containers for disposal.  |

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**SECTION 7. HANDLING AND STORAGE**

- |   |   |   |
|---|---|---|
| Advice on protection against fire and explosion | : | Normal measures for preventive fire protection.<br><br>Avoid dust formation.<br>Keep away from open flames, hot surfaces and sources of ignition.   |
| Advice on safe handling                         | : | Avoid creating dust.<br>Routine housekeeping should be instituted to ensure that dusts do not accumulate on surfaces.<br>Avoid formation of respirable particles.<br>Do not breathe vapors/dust.<br>Avoid contact with skin and eyes. |
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For personal protection see section 8.  
Smoking, eating and drinking should be prohibited in the application area.  
Dispose of rinse water in accordance with local and national regulations.

Conditions for safe storage : Electrical installations / working materials must comply with the technological safety standards.  
Keep away from sources of ignition - No smoking.  
Do not store near combustible materials.  
Keep containers tightly closed in a cool, well-ventilated place.  
To maintain product quality, do not store in heat or direct sunlight.  
No smoking.  
Keep container tightly closed in a dry and well-ventilated place.  
Electrical installations / working materials must comply with the technological safety standards.

Technical measures/Precautions : Protect from humidity and water.

Materials to avoid : Keep away from oxidizing agents, strongly alkaline and strongly acid materials in order to avoid exothermic reactions.  
Do not store together with oxidizing and self-igniting products.

Further information on storage stability : Keep in a dry place.

## SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

## Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Copper	7440-50-8	TWA	1 mg/m3 (Copper)	ACGIH
		TWA (dust and mists)	1 mg/m3 (Copper)	NIOSH REL
		TWA	1 mg/m3 (Copper)	OSHA P0
		TWA	0.2 mg/m3 (Copper)	ACGIH
		TWA	0.1 mg/m3 (Copper)	OSHA P0
		TWA (Dust and mist)	1 mg/m3 (Copper)	ACGIH
		TWA	0.2 mg/m3	ACGIH

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		(Fumes)	(Copper)	
		TWA (Dust)	1 mg/m3 (Copper)	NIOSH REL
		TWA (Mist)	1 mg/m3 (Copper)	NIOSH REL
		TWA (dusts and mists)	1 mg/m3 (Copper)	OSHA Z-1
		TWA (Fumes)	0.1 mg/m3 (Copper)	OSHA Z-1
		TWA (Fumes)	0.1 mg/m3 (Copper)	OSHA P0
		TWA (Dust and mist)	1 mg/m3 (Copper)	OSHA P0
Zinc	7440-66-6	TWA (total dust)	50 Million particles per cubic foot	OSHA Z-3
		TWA (total dust)	15 mg/m3	OSHA Z-3
		TWA (respirable fraction)	5 mg/m3	OSHA Z-3
		TWA (respirable fraction)	15 Million particles per cubic foot	OSHA Z-3
Octadecanoic acid	57-11-4	TWA	10 mg/m3	ACGIH
		TWA (Inhalable particulate matter)	10 mg/m3	ACGIH
		TWA (Respirable particulate matter)	3 mg/m3	ACGIH

**Personal protective equipment**

Respiratory protection : Use suitable breathing protection if workplace concentration requires.  
 Respirator with a dust filter  
 P1 filter

Hand protection  
 Material : Leather

Remarks : Leather gloves The choice of an appropriate glove does not

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only depend on its material but also on other quality features and is different from one producer to the other. The exact break through time can be obtained from the protective glove producer and this has to be observed. Recommended preventive skin protection  
The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Eye protection : Safety glasses  
Wear face-shield and protective suit for abnormal processing problems.

Skin and body protection : Long sleeved clothing  
Safety shoes  
Dust impervious protective suit  
Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Hygiene measures : General industrial hygiene practice.  
Do not smoke.  
Wash hands before breaks and at the end of workday.  
Keep away from food and drink.  
Keep away from tobacco products.  
When using do not eat or drink.  
When using do not smoke.  
Wash hands before breaks and at the end of workday.

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## SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : powder  
Color : gold  
Odor : characteristic  
Odor Threshold : No data available  
pH : substance/mixture is non-soluble (in water)  
Melting point/range : > 900 °C

Initial boiling point and boiling range : No data available  
Flash point : No data available  
Evaporation rate : No data available  
Flammability (solid, gas) : The substance or mixture is a flammable solid with the category 1.

combustible dust

Upper explosion limit / Upper flammability limit : No data available  
Lower explosion limit / Lower flammability limit : No data available

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Vapor pressure : No data available  
Relative density : No data available  
Density : 8 - 9 g/cm<sup>3</sup>

Solubility(ies)  
Water solubility : insoluble  
Partition coefficient: n-octanol/water : No data available  
Autoignition temperature : No data available  
Decomposition temperature : No data available  
Viscosity : No data available

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**SECTION 10. STABILITY AND REACTIVITY**

Reactivity : No decomposition if stored and applied as directed.  
Chemical stability : No decomposition if stored and applied as directed.  
Possibility of hazardous reactions : Stable under recommended storage conditions.  
No hazards to be specially mentioned.  
No decomposition if stored and applied as directed.  
Dust may form explosive mixture in air.

Conditions to avoid : Heat, flames and sparks.

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**SECTION 11. TOXICOLOGICAL INFORMATION****Acute toxicity**

Harmful if swallowed.

**Components:****Copper:**

Acute oral toxicity : Assessment: The component/mixture is moderately toxic after single ingestion.

**Zinc:**

Acute oral toxicity : (Rat): > 2,000 mg/kg

Acute inhalation toxicity : LC50 (Rat): 5.41 mg/l  
Exposure time: 4 h  
Test atmosphere: dust/mist

**Skin corrosion/irritation**

Not classified based on available information.

**Components:****Copper:**



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Remarks: May cause skin irritation in susceptible persons.

**Serious eye damage/eye irritation**

Causes serious eye irritation.

**Components:****Copper:**

Result: Eye irritation

**Respiratory or skin sensitization****Skin sensitization**

Not classified based on available information.

**Respiratory sensitization**

Not classified based on available information.

**Germ cell mutagenicity**

Not classified based on available information.

**Carcinogenicity**

Not classified based on available information.

**IARC**

No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

**OSHA**

No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

**NTP**

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

**Reproductive toxicity**

Not classified based on available information.

**STOT-single exposure**

Not classified based on available information.

**STOT-repeated exposure**

Not classified based on available information.

**Aspiration toxicity**

Not classified based on available information.

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**Further information****Components:****Copper:**

Remarks: No data available

**Zinc:**

Remarks: No data available

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**SECTION 12. ECOLOGICAL INFORMATION****Ecotoxicity****Components:****Copper:**

M-Factor (Acute aquatic toxicity) : 10

M-Factor (Chronic aquatic toxicity) : 10

**Ecotoxicology Assessment**

Acute aquatic toxicity : Very toxic to aquatic life.

Chronic aquatic toxicity : Very toxic to aquatic life with long lasting effects.

**Zinc:**

M-Factor (Acute aquatic toxicity) : 1

M-Factor (Chronic aquatic toxicity) : 1

**Ecotoxicology Assessment**

Acute aquatic toxicity : Very toxic to aquatic life.

Chronic aquatic toxicity : Very toxic to aquatic life with long lasting effects.

**Persistence and degradability**

No data available

**Bioaccumulative potential**

No data available

**Other adverse effects**

No data available

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**Components:****Copper:**

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.  
Very toxic to aquatic life with long lasting effects.

**Zinc:**

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.  
Very toxic to aquatic life with long lasting effects.

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**SECTION 13. DISPOSAL CONSIDERATIONS****Disposal methods**

Waste from residues : The product should not be allowed to enter drains, water courses or the soil.  
Do not contaminate ponds, waterways or ditches with chemical or used container.  
Send to a licensed waste management company.  
In accordance with local and national regulations.

Contaminated packaging : Empty remaining contents.  
Dispose of as unused product.  
Do not re-use empty containers.  
Do not burn, or use a cutting torch on, the empty drum.  
In accordance with local and national regulations.

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**SECTION 14. TRANSPORT INFORMATION****Domestic regulation****49 CFR**

UN/ID/NA number : UN 3089  
Proper shipping name : Metal powders, flammable, n.o.s.  
Class : 4.1  
Packing group : II  
Labels : FLAMMABLE SOLID  
ERG Code : 170  
Marine pollutant : no

**International Regulations****IATA-DGR**

UN/ID No. : UN 3089  
Proper shipping name : Metal powder, flammable, n.o.s.  
Class : 4.1

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Packing group : II  
Labels : Flammable Solid  
Packing instruction (cargo aircraft) : 448  
Packing instruction (passenger aircraft) : 445

**IMDG-Code**

UN number : UN 3089  
Proper shipping name : METAL POWDER, FLAMMABLE, N.O.S.  
(Copper metal powder)  
Class : 4.1  
Packing group : II  
Labels : 4.1  
EmS Code : F-G, S-G  
Marine pollutant : yes  
Remarks : IMDG Code segregation group 7 - Heavy metals and their salts, IMDG Code segregation group 15 - Powdered metals

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**

Not applicable for product as supplied.

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**SECTION 15. REGULATORY INFORMATION****EPCRA - Emergency Planning and Community Right-to-Know****CERCLA Reportable Quantity**

Components	CAS-No.	Component RQ (lbs)
Zinc	7440-66-6	1000

**SARA 304 Extremely Hazardous Substances Reportable Quantity**

This material does not contain any components with a section 304 EHS RQ.

**SARA 302 Extremely Hazardous Substances Threshold Planning Quantity**

This material does not contain any components with a section 302 EHS TPQ.

**SARA 311/312 Hazards** : Flammable (gases, aerosols, liquids, or solids)  
Combustible dust  
Acute toxicity (any route of exposure)  
Serious eye damage or eye irritation

**SARA 313** : The following components are subject to reporting levels established by SARA Title III, Section 313:

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Copper	7440-50-8	>= 70 - < 90 %
Zinc	7440-66-6	>= 20 - < 30 %

**Clean Air Act**

This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 111 SOCMII Intermediate or Final VOC's (40 CFR 60.489).

**Clean Water Act**

This product does not contain any Hazardous Substances listed under the U.S. CleanWater Act, Section 311, Table 116.4A.

This product does not contain any Hazardous Chemicals listed under the U.S. CleanWater Act, Section 311, Table 117.3.

This product contains the following toxic pollutants listed under the U.S. Clean Water Act Section 307

Copper	7440-50-8	71 %
Zinc	7440-66-6	27.4 %

This product contains the following priority pollutants related to the U.S. Clean Water Act:

Copper	7440-50-8	71 %
Zinc	7440-66-6	27.4 %

**US State Regulations****Massachusetts Right To Know**

Copper	7440-50-8
Zinc	7440-66-6

**Pennsylvania Right To Know**

Copper	7440-50-8
Zinc	7440-66-6
Aluminum	7429-90-5

**California Prop. 65**

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WARNING: This product can expose you to chemicals including lead and cadmium, which is/are known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

**California List of Hazardous Substances**

Copper 7440-50-8

Zinc 7440-66-6

**California Permissible Exposure Limits for Chemical Contaminants**

Copper 7440-50-8

Zinc 7440-66-6

**The ingredients of this product are reported in the following inventories:**

DSL : All components of this product are on the Canadian DSL  
TSCA : On TSCA Inventory

**TSCA list**

No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.

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**SECTION 16. OTHER INFORMATION****Full text of other abbreviations**

ACGIH	:	USA. ACGIH Threshold Limit Values (TLV)
NIOSH REL	:	USA. NIOSH Recommended Exposure Limits
OSHA P0	:	USA. Table Z-1-A Limits for Air Contaminants (1989 vacated values)
OSHA Z-1	:	USA. Occupational Exposure Limits (OSHA) - Table Z-1
OSHA Z-3	:	USA. Occupational Exposure Limits (OSHA) - Table Z-3
ACGIH / TWA	:	8-hour, time-weighted average
NIOSH REL / TWA	:	Time-weighted average concentration for up to a 10-hour workday during a 40-hour workweek
OSHA P0 / TWA	:	8-hour time weighted average
OSHA Z-1 / TWA	:	8-hour time weighted average
OSHA Z-3 / TWA	:	8-hour time weighted average

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AIIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Revision Date : 04/11/2024

The information provided in this Material Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

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