

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



Ti6Al4V ASTM Gd23 powder 45-100 µm

Version	Revision Date:	SDS Number:	Print Date: 27.11.2024
1.1	26.03.2024	102000036893	Date of first issue: 25.10.2023

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : Ti6Al4V ASTM Gd23 powder 45-100 µm

Product code : 031310UD0

1.2 Relevant identified uses of the substance or mixture and uses advised against

This information is not available.

1.3 Details of the supplier of the safety data sheet

Company : ECKART TLS GmbH
PC-Straße 5
06749 Bitterfeld-Wolfen
Germany

Telephone : +493493929590

Telefax : +4934939295999

E-mail address of person responsible for the SDS : info.eckart.tls@altana.com

1.4 Emergency telephone number

NCEC: +44 1235 239670 (Europe)
Call and response in your language is possible.
Contract no.: ECKART29003-NCEC.

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Not a hazardous substance or mixture according to the Globally Harmonised System (GHS).

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Not a dangerous substance according to GHS.

2.3 Other hazards

Combustible Solids

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



Ti6Al4V ASTM Gd23 powder 45-100 µm

Version 1.1 Revision Date: 26.03.2024 SDS Number: 102000036893 Print Date: 27.11.2024
Date of first issue: 25.10.2023

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

Chemical name	CAS-No. EC-No. Index-No. Registration number	ClassificationREGULATION (EC) No 1272/2008	Concentration (% w/w)
titanium	7440-32-6 231-142-3 01-2119484878-14	Flam. Sol. 1; H228	>= 50 - <= 100

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

- General advice : Move the victim to fresh air.
Do not leave the victim unattended.
- If inhaled : Remove to fresh air.
If unconscious, place in recovery position and seek medical advice.
If symptoms persist, call a physician.
- In case of skin contact : Wash off immediately with soap and plenty of water.
- In case of eye contact : Remove contact lenses.
If eye irritation persists, consult a specialist.
- If swallowed : Keep respiratory tract clear.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.

4.2 Most important symptoms and effects, both acute and delayed

None known.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



Ti6Al4V ASTM Gd23 powder 45-100 µm

Version	Revision Date:	SDS Number:	Print Date: 27.11.2024
1.1	26.03.2024	102000036893	Date of first issue: 25.10.2023

4.3 Indication of any immediate medical attention and special treatment needed

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Dry sand
Special powder against metal fire

Unsuitable extinguishing media : ABC powder
Carbon dioxide (CO₂)
Foam
Water

5.2 Special hazards arising from the substance or mixture

Specific hazards during firefighting : Contact with water liberates extremely flammable gas (hydrogen).

5.3 Advice for firefighters

Special protective equipment for firefighters : Wear self-contained breathing apparatus for firefighting if necessary.

Further information : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.
Evacuate personnel to safe areas.
Avoid dust formation.

6.2 Environmental precautions

General advice : The product should not be allowed to enter drains, water courses or the soil.
If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Use mechanical handling equipment.
Do not use a vacuum cleaner.

Pick up and arrange disposal without creating dust.
Sweep up and shovel.
Keep in suitable, closed containers for disposal.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



Ti6Al4V ASTM Gd23 powder 45-100 µm

Version	Revision Date:	SDS Number:	Print Date: 27.11.2024
1.1	26.03.2024	102000036893	Date of first issue: 25.10.2023

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

- Advice on safe handling : Avoid creating dust.
Routine housekeeping should be instituted to ensure that dusts do not accumulate on surfaces.
Store away from heat.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
- Advice on protection against fire and explosion : Use explosion-proof equipment. During processing, dust may form explosive mixture in air. Take measures to prevent the build up of electrostatic charge. When transferring from one container to another apply earthing measures and use conductive hose material.
- Provide appropriate exhaust ventilation at places where dust is formed.
- Hygiene measures : General industrial hygiene practice.

7.2 Conditions for safe storage, including any incompatibilities

- Requirements for storage areas and containers : Earthing of containers and apparatuses is essential. Reaction with water liberates extremely flammable gas (hydrogen) Use explosion-proof equipment. Store in original container. Keep away from sources of ignition - No smoking. Keep container closed when not in use.
- Electrical installations / working materials must comply with the technological safety standards.
- Further information on storage conditions : Protect from humidity and water.
- Advice on common storage : Do not store together with oxidizing and self-igniting products. Never allow product to get in contact with water during storage.
Keep away from oxidizing agents, strongly alkaline and strongly acid materials in order to avoid exothermic reactions.
- No materials to be especially mentioned.
- Further information on storage stability : No decomposition if stored and applied as directed.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



Ti6Al4V ASTM Gd23 powder 45-100 µm

Version 1.1 Revision Date: 26.03.2024 SDS Number: 102000036893 Print Date: 27.11.2024
Date of first issue: 25.10.2023

7.3 Specific end use(s)

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters	Basis
titanium	7440-32-6	TWA (Inhalable)	10 mg/m ³	GB EH40
		TWA (Respirable fraction)	4 mg/m ³	GB EH40
aluminium	7429-90-5	TWA (inhalable dust)	10 mg/m ³	GB EH40
		TWA (Respirable dust)	4 mg/m ³	GB EH40

Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006:

Substance name	End Use	Exposure routes	Potential health effects	Value
aluminium	Workers	Inhalation	Long-term local effects	3.72 mg/m ³
	Consumers	Oral	Long-term systemic effects	3.95 mg/kg
	Workers	Inhalation	Long-term systemic effects	3.72 mg/m ³

Predicted No Effect Concentration (PNEC) according to Regulation (EC) No. 1907/2006:

Substance name	Environmental Compartment	Value
aluminium	clarification plant	20 mg/l

8.2 Exposure controls

Personal protective equipment

Eye/face protection : Face-shield
Safety glasses

Hand protection
Material : Leather
Glove length : Long sleeve gloves

Remarks : Leather gloves The choice of an appropriate glove does not only depend on its material but also on other quality features and is different from one producer to the other.

Skin and body protection : Anti-static and fire resistant protective clothing. DIN EN 11612; EN 533; EN 1149-1. Anti-static safety shoes.
Protective suit

Respiratory protection : Use suitable breathing protection if workplace concentration requires.
Breathing apparatus with filter.
P1 filter

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



Ti6Al4V ASTM Gd23 powder 45-100 µm

Version	Revision Date:	SDS Number:	Print Date: 27.11.2024
1.1	26.03.2024	102000036893	Date of first issue: 25.10.2023

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Form	: granular
Colour	: No data available
Odour	: characteristic
Odour Threshold	: No data available
Freezing point	: No data available
Boiling point/boiling range	: No data available
Flammability	: Combustible Solids
Upper explosion limit / Upper flammability limit	: No data available
Lower explosion limit / Lower flammability limit	: No data available
Flash point	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
pH	: substance/mixture is non-soluble (in water)
Viscosity, kinematic	: No data available
Solubility(ies)	
Water solubility	: insoluble
Solubility in other solvents	: No data available
Partition coefficient: n-octanol/water	: No data available
Vapour pressure	: No data available
Relative density	: No data available
Density	: No data available
Relative vapour density	: No data available
Particle characteristics	
Particle Size Distribution	: No data available

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



Ti6Al4V ASTM Gd23 powder 45-100 µm

Version	Revision Date:	SDS Number:	Print Date: 27.11.2024
1.1	26.03.2024	102000036893	Date of first issue: 25.10.2023

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No decomposition if stored and applied as directed.

10.2 Chemical stability

No decomposition if stored and applied as directed.

10.3 Possibility of hazardous reactions

Hazardous reactions : Contact with acids and alkalis may release hydrogen.

Stable under recommended storage conditions.

Dust may form explosive mixture in air.

10.4 Conditions to avoid

Conditions to avoid : No data available

10.5 Incompatible materials

Materials to avoid : Acids
Bases
Oxidizing agents
Water

10.6 Hazardous decomposition products

This information is not available.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Not classified based on available information.

Skin corrosion/irritation

Not classified based on available information.

Serious eye damage/eye irritation

Not classified based on available information.

Respiratory or skin sensitisation

Skin sensitisation

Not classified based on available information.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



Ti6Al4V ASTM Gd23 powder 45-100 µm

Version	Revision Date:	SDS Number:	Print Date: 27.11.2024
1.1	26.03.2024	102000036893	Date of first issue: 25.10.2023

Respiratory sensitisation

Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

Reproductive toxicity

Not classified based on available information.

STOT - single exposure

Not classified based on available information.

STOT - repeated exposure

Not classified based on available information.

Aspiration toxicity

Not classified based on available information.

11.2 Information on other hazards

Further information

Product:

Remarks : No data available

SECTION 12: Ecological information

12.1 Toxicity

No data available

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

12.6 Endocrine disrupting properties

No data available

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



Ti6Al4V ASTM Gd23 powder 45-100 µm

Version	Revision Date:	SDS Number:	Print Date: 27.11.2024
1.1	26.03.2024	102000036893	Date of first issue: 25.10.2023

12.7 Other adverse effects

Product:

Additional ecological information : No data available

SECTION 13: Disposal considerations

European Waste Catalogue : 10 08 99 - Waste from other thermal non-ferrous metallurgy a. n.g.

13.1 Waste treatment methods

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.

SECTION 14: Transport information

14.1 UN number or ID number

ADR : Not regulated as a dangerous good
IMDG : Not regulated as a dangerous good
IATA : Not regulated as a dangerous good

14.2 UN proper shipping name

ADR : Not regulated as a dangerous good
IMDG : Not regulated as a dangerous good
IATA : Not regulated as a dangerous good

14.3 Transport hazard class(es)

ADR : Not regulated as a dangerous good
IMDG : Not regulated as a dangerous good
IATA : Not regulated as a dangerous good

14.4 Packing group

ADR : Not regulated as a dangerous good
IMDG : Not regulated as a dangerous good
IATA (Cargo) : Not regulated as a dangerous good
IATA (Passenger) : Not regulated as a dangerous good

14.5 Environmental hazards

Not regulated as a dangerous good

14.6 Special precautions for user

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



Ti6Al4V ASTM Gd23 powder 45-100 µm

Version	Revision Date:	SDS Number:	Print Date: 27.11.2024
1.1	26.03.2024	102000036893	Date of first issue: 25.10.2023

Remarks : Not classified as dangerous in the meaning of transport regulations.

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Relevant EU provisions transposed through retained EU law

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII) : Conditions of restriction for the following entries should be considered:
titanium (Number on list 40)

UK REACH Candidate list of substances of very high concern (SVHC) for Authorisation : Not applicable

The Persistent Organic Pollutants Regulations (retained Regulation (EU) 2019/1021 as amended for Great Britain) : Not applicable

Regulation (EC) No 1005/2009 on substances that deplete the ozone layer : Not applicable

UK REACH List of substances subject to authorisation (Annex XIV) : Not applicable

15.2 Chemical safety assessment

No data available

SECTION 16: Other information

Full text of H-Statements

H228 : Flammable solid.

Full text of other abbreviations

Flam. Sol. : Flammable solids

GB EH40 : UK. EH40 WEL - Workplace Exposure Limits

GB EH40 / TWA : Long-term exposure limit (8-hour TWA reference period)

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways; ADR - Agreement concerning the International Carriage of Dangerous Goods by Road; AIIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECHA - European Chemicals Agency; EC-Number - European Community number; ECx -

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



Ti6Al4V ASTM Gd23 powder 45-100 µm

Version	Revision Date:	SDS Number:	Print Date: 27.11.2024
1.1	26.03.2024	102000036893	Date of first issue: 25.10.2023

Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RID - Regulations concerning the International Carriage of Dangerous Goods by Rail; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; SVHC - Substance of Very High Concern; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TRGS - Technical Rule for Hazardous Substances; TSCA - Toxic Substances Control Act (United States); UN - United Nations; vPvB - Very Persistent and Very Bioaccumulative

Further information

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

GB / EN