SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

STANDART PCUplus 800 Aluminium Powder

Version	Revision Date:	SDS Number:	Print Date: 03.04.2025
6.0	02.04.2025	102000029235	Date of first issue: 23.02.2018

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : STANDART PCUplus 800 Aluminium Powder

Product code : 023670EL0

1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the Substance/Mixture : Colouring agents, pigments

1.3 Details of the supplier of the safety data sheet

Company : ECKART GmbH
Guentersthal 4
91235 Hartenstein

Telephone : +499152770

Telefax : +499152777008

E-mail address of person responsible for the SDS : msds.eckart@altana.com

1.4 Emergency telephone number

NCEC: +44 1235 239670 (Europe)
Call and response in your language is possible.
Contract no.: ECKART29003-NCEC.

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Flammable solids, Category 1 H228: Flammable solid.

Information concerning particular hazards for human and environment:
Please refer to our website for further important safety instructions for handling aluminium powder:
http://www.eckart.net/fileadmin/eckart/Service/GDA_Alupulver_Safety_engl.pdf

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms	:		
Signal word	:	Danger	
Hazard statements	:	H228	Flammable solid.
Precautionary statements	:	**Prevention:**	
		P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
		P240	Ground and bond container and receiving equipment.
		P241	Use explosion-proof electrical/ ventilating/ lighting equipment.
		P280	Wear protective gloves/ protective clothing/ eye protection/ face protection/ hearing protection.
		Response:	
		P370 + P378	In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

Chemical name	CAS-No. EC-No. Index-No. Registration number	ClassificationREGULATION (EC) No 1272/2008	Concentration (% w/w)
aluminium powder (stabilised)	7429-90-5 231-072-3 013-002-00-1 01-2119529243-45	Flam. Sol. 1; H228	>= 50 - <= 100

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice : Move the victim to fresh air.

Move out of dangerous area.
Show this safety data sheet to the doctor in attendance.
Do not leave the victim unattended.

If inhaled : Remove to fresh air.
If unconscious, place in recovery position and seek medical advice.
If symptoms persist, call a physician.

In case of skin contact : Wash off immediately with soap and plenty of water.

If on clothes, remove clothes.

In case of eye contact : Flush eyes with water as a precaution.
Remove contact lenses.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.

If swallowed : Keep respiratory tract clear.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.

4.2 Most important symptoms and effects, both acute and delayed

None known.

4.3 Indication of any immediate medical attention and special treatment needed

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Dry sand
Special powder against metal fire

Unsuitable extinguishing media : ABC powder
Carbon dioxide (CO2)
Water
Foam

High volume water jet

5.2 Special hazards arising from the substance or mixture

Specific hazards during : Contact with water liberates extremely flammable gas

firefighting (hydrogen).

5.3 Advice for firefighters

Special protective equipment for firefighters : Wear self-contained breathing apparatus for firefighting if necessary.

Further information : For safety reasons in case of fire, cans should be stored separately in closed containments.
Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Use a water spray to cool fully closed containers.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.
Evacuate personnel to safe areas.
Avoid dust formation.
Remove all sources of ignition.

6.2 Environmental precautions

General advice : The product should not be allowed to enter drains, water courses or the soil.
Prevent product from entering drains.
Prevent further leakage or spillage if safe to do so.
If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Use mechanical handling equipment.
Do not use a vacuum cleaner.

Contain spillage, and then collect with an electrically protected vacuum cleaner or by wet-brushing and place in container for disposal according to local regulations (see section 13).
Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : Avoid creating dust.

Routine housekeeping should be instituted to ensure that dusts do not accumulate on surfaces.
Store away from heat.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
Open drum carefully as content may be under pressure.
Dispose of rinse water in accordance with local and national regulations.

Advice on protection against fire and explosion : Use explosion-proof equipment. During processing, dust may form explosive mixture in air. Take measures to prevent the build up of electrostatic charge. When transferring from one container to another apply earthing measures and use conductive hose material.

Provide appropriate exhaust ventilation at places where dust is formed. Keep away from open flames, hot surfaces and sources of ignition.

Hygiene measures : Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Earthing of containers and apparatuses is essential. Reaction with water liberates extremely flammable gas (hydrogen) Use explosion-proof equipment. Store in original container. Keep containers tightly closed in a cool, well-ventilated place. Keep away from sources of ignition - No smoking. Keep container closed when not in use.

No smoking. Keep container tightly closed in a dry and well-ventilated place. Electrical installations / working materials must comply with the technological safety standards.

Further information on storage conditions : Protect from humidity and water.

Advice on common storage : Do not store together with oxidizing and self-igniting products.
Never allow product to get in contact with water during storage.
Keep away from oxidizing agents, strongly alkaline and strongly acid materials in order to avoid exothermic reactions.

Further information on storage stability : Keep in a dry place.
No decomposition if stored and applied as directed.

7.3 Specific end use(s)

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters	Basis
aluminium powder (stabilised)	7429-90-5	TWA (Inhalable)	10 mg/m3	GB EH40
		TWA (Respirable fraction)	4 mg/m3	GB EH40
		TWA (inhalable dust)	10 mg/m3	GB EH40
	Further information: For the purposes of these limits, respirable dust and inhalable dust are those fractions of airborne dust which will be collected when sampling is undertaken in accordance with the methods described in MDHS14/4 General methods for sampling and gravimetric analysis or respirable, thoracic and inhalable aerosols., The COSHH definition of a substance hazardous to health includes dust of any kind when present at a concentration in air equal to or greater than 10 mg.m-3 8-hour TWA of inhalable dust or 4 mg.m-3 8-hour TWA of respirable dust. This means that any dust will be subject to COSHH if people are exposed to dust above these levels. Some dusts have been assigned specific WELs and exposure to these must comply with the appropriate limits., Most industrial dusts contain particles of a wide range of sizes. The behaviour, deposition and fate of any particular particle after entry into the human respiratory system, and the body response that it elicits, depend on the nature and size of the particle. HSE distinguishes two size fractions for limit-setting purposes termed 'inhalable' and 'respirable'., Inhalable dust approximates to the fraction of airborne material that enters the nose and mouth during breathing and is therefore available for deposition in the respiratory tract. Respirable dust approximates to the fraction that penetrates to the gas exchange region of the lung. Fuller definitions and explanatory material are given in MDHS14/4., Where dusts contain components that have their own assigned WEL, all the relevant limits should be complied with., Where no specific short-term exposure limit is listed, a figure three times the long-term exposure limit should be used.				
		TWA (Respirable dust)	4 mg/m3	GB EH40
	Further information: For the purposes of these limits, respirable dust and inhalable dust are those fractions of airborne dust which will be collected when sampling is undertaken in accordance with the methods described in MDHS14/4 General methods for sampling and gravimetric analysis or respirable, thoracic and inhalable aerosols., The COSHH definition of a substance hazardous to health includes dust of any kind when present at a concentration in air equal to or greater than 10 mg.m-3 8-hour TWA of inhalable dust or 4 mg.m-3 8-hour TWA of respirable dust. This means that any dust will be subject to COSHH if people are exposed to dust above these levels. Some dusts have been assigned specific WELs and exposure to these			

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silicon dioxide	7631-86-9	TWA (inhalable dust)	6 mg/m3 (Silica)	GB EH40
	Further information: For the purposes of these limits, respirable dust and inhalable dust are those fractions of airborne dust which will be collected when sampling is undertaken in accordance with the methods described in MDHS14/4 General methods for sampling and gravimetric analysis or respirable, thoracic and inhalable aerosols., The COSHH definition of a substance hazardous to health includes dust of any kind when present at a concentration in air equal to or greater than 10 mg.m-3 8-hour TWA of inhalable dust or 4 mg.m-3 8-hour TWA of respirable dust. This means that any dust will be subject to COSHH if people are exposed to dust above these levels. Some dusts have been assigned specific WELs and exposure to these must comply with the appropriate limits., Most industrial dusts contain particles of a wide range of sizes. The behaviour, deposition and fate of any particular particle after entry into the human respiratory system, and the body response that it elicits, depend on the nature and size of the particle. HSE distinguishes two size fractions for limit-setting purposes termed 'inhalable' and 'respirable'., Inhalable dust approximates to the fraction of airborne material that enters the nose and mouth during breathing and is therefore available for deposition in the respiratory tract. Respirable dust approximates to the fraction that penetrates to the gas exchange region of the lung. Fuller definitions and explanatory material are given in MDHS14/4., Where dusts contain components that have their own assigned WEL, all the relevant limits should be complied with., Where no specific short-term exposure limit is listed, a figure three times the long-term exposure limit should be used.			
		TWA (Respirable dust)	2.4 mg/m3 (Silica)	GB EH40
	Further information: For the purposes of these limits, respirable dust and inhalable dust are those fractions of airborne dust which will be collected when sampling is undertaken in accordance with the methods described in MDHS14/4 General methods for sampling and gravimetric analysis or respirable, thoracic and inhalable aerosols., The COSHH definition of a substance hazardous to health includes dust of any kind when present at a concentration in air equal to or greater than 10 mg.m-3 8-hour TWA of inhalable dust or 4 mg.m-3 8-hour TWA of respirable dust. This means that any dust will be subject to COSHH if people are exposed to dust above these levels. Some dusts have been assigned specific WELs and exposure to these must comply with the appropriate limits., Most industrial dusts contain			

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Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006:

Substance name	End Use	Exposure routes	Potential health effects	Value
aluminium powder (stabilised)	Workers	Inhalation	Long-term systemic effects	3.72 mg/m3
	Workers	Inhalation	Long-term local effects	3.72 mg/m3
	Consumers	Oral	Long-term systemic effects	3.95 mg/kg
silicon dioxide	Workers	Inhalation	Long-term systemic effects	4 mg/m3
3-trimethoxysilylpropyl methacrylate	Workers	Inhalation	Long-term systemic effects	130 mg/m3
	Workers	Inhalation	Long-term local effects	0.6 mg/m3
	Workers	Dermal	Long-term systemic effects	0.14 mg/kg
	Consumers	Inhalation	Long-term systemic effects	0.18 mg/m3
	Consumers	Inhalation	Long-term local effects	0.1 mg/m3
	Consumers	Inhalation	Acute systemic effects	26400 mg/m3
	Consumers	Ingestion	Long-term systemic effects	4 mg/kg
	Consumers	Dermal	Long-term systemic effects	0.14 mg/kg

Predicted No Effect Concentration (PNEC) according to Regulation (EC) No. 1907/2006:

Substance name	Environmental Compartment	Value
aluminium powder (stabilised)	Fresh water	0.0749 mg/l
	clarification plant	20 mg/l

8.2 Exposure controls

Personal protective equipment

Eye/face protection : Face-shield
Tightly fitting safety goggles

Hand protection
Material : Leather
Glove length : Long sleeve gloves

Remarks : Leather gloves The choice of an appropriate glove does not only depend on its material but also on other quality features and is different from one producer to the other.
The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Skin and body protection : Anti-static and fire resistant protective clothing. DIN EN 11612; EN 533; EN 1149-1. Anti-static safety shoes.
Dust impervious protective suit
Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Respiratory protection : Use suitable breathing protection if workplace concentration requires.
Breathing apparatus with filter.
P1 filter

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Form	:	powder
Colour	:	silver
Odour	:	characteristic
Odour Threshold	:	No data available
Melting point/ range	:	> 600 °C
Boiling point/boiling range	:	No data available
Flammability	:	The substance or mixture is a flammable solid with the category 1.
Upper explosion limit / Upper flammability limit	:	No data available
Lower explosion limit / Lower flammability limit	:	30 g/m3
Flash point	:	Not applicable
Auto-ignition temperature	:	340 °C
Decomposition temperature	:	No data available

pH	:	substance/mixture is non-soluble (in water)
Viscosity, kinematic	:	No data available
Solubility(ies)		
Water solubility	:	insoluble
Solubility in other solvents	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Vapour pressure	:	No data available
Relative density	:	No data available
Density	:	2.5 g/cm3
Relative vapour density	:	No data available
Particle characteristics		
Particle Size Distribution	:	1 - 15 µm

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No decomposition if stored and applied as directed.

10.2 Chemical stability

No decomposition if stored and applied as directed.

10.3 Possibility of hazardous reactions

Hazardous reactions	:	Contact with acids and alkalis may release hydrogen. No decomposition if stored and applied as directed. Dust may form explosive mixture in air.

10.4 Conditions to avoid

Conditions to avoid	:	Heat, flames and sparks.

10.5 Incompatible materials

Materials to avoid	:	Acids Bases

Oxidizing agents
Water

10.6 Hazardous decomposition products

This information is not available.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Not classified due to lack of data.

Components:

aluminium powder (stabilised):

Acute inhalation toxicity : LC50 (Rat): > 5 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist

Skin corrosion/irritation

Not classified due to lack of data.

Serious eye damage/eye irritation

Not classified due to lack of data.

Respiratory or skin sensitisation

Skin sensitisation

Not classified due to lack of data.

Respiratory sensitisation

Not classified due to lack of data.

Germ cell mutagenicity

Not classified due to lack of data.

Carcinogenicity

Not classified due to lack of data.

Reproductive toxicity

Not classified due to lack of data.

STOT - single exposure

Not classified due to lack of data.

STOT - repeated exposure

Not classified due to lack of data.

Aspiration toxicity

Not classified due to lack of data.

11.2 Information on other hazards

Further information

Product:

Remarks : No data available

SECTION 12: Ecological information

12.1 Toxicity

No data available

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

12.6 Endocrine disrupting properties

No data available

12.7 Other adverse effects

Product:

Additional ecological information : No data available

SECTION 13: Disposal considerations

European Waste Catalogue : 10 03 21* - Wastes from thermal aluminium metallurgy, other particles and dust (including ball mill dust) containing dangerous substances

13.1 Waste treatment methods

Product : Do not dispose of waste into sewer.
Do not contaminate ponds, waterways or ditches with chemical or used container.

Send to a licensed waste management company.

Contaminated packaging : Empty remaining contents.
Dispose of as unused product.
Do not re-use empty containers.
Do not burn, or use a cutting torch on, the empty drum.

SECTION 14: Transport information

14.1 UN number or ID number

ADR : UN 1309

IMDG : UN 1309

IATA : UN 1309

14.2 UN proper shipping name

ADR : ALUMINIUM POWDER, COATED

IMDG : ALUMINIUM POWDER, COATED

IATA : Aluminium powder, coated

14.3 Transport hazard class(es)

	Class	Subsidiary risks
ADR	4.1	
IMDG	4.1	
IATA	4.1	

14.4 Packing group

ADR

Packing group	:	II
Classification Code	:	F3
Hazard Identification Number	:	40
Labels	:	4.1
Tunnel restriction code	:	(E)

IMDG

Packing group	:	II
Labels	:	4.1
EmS Code	:	F-G, S-G
Remarks	:	IMDG Code segregation group 15 - Powdered metals

IATA (Cargo)

Packing instruction (cargo aircraft)	:	448
Packing instruction (LQ)	:	Y441
Packing group	:	II

Labels : 4.1

IATA (Passenger)
Packing instruction (passenger aircraft) : 445
Packing instruction (LQ) : Y441
Packing group : II
Labels : 4.1

14.5 Environmental hazards

ADR
Environmentally hazardous : no

IMDG
Marine pollutant : no

14.6 Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Relevant EU provisions transposed through retained EU law

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII)	:	Conditions of restriction for the following entries should be considered: Number on list 40: aluminium powder (stabilised)
UK REACH Candidate list of substances of very high concern (SVHC) for Authorisation	:	Not applicable
The Persistent Organic Pollutants Regulations (retained Regulation (EU) 2019/1021 as amended for Great Britain)	:	Not applicable
Regulation (EC) on substances that deplete the ozone layer	:	Not applicable
UK REACH List of substances subject to authorisation (Annex XIV)	:	Not applicable
Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.		Not applicable

15.2 Chemical safety assessment

No data available

SECTION 16: Other information

Full text of H-Statements

H228	:	Flammable solid.

Full text of other abbreviations

Flam. Sol.	:	Flammable solids
GB EH40	:	UK. EH40 WEL - Workplace Exposure Limits
GB EH40 / TWA	:	Long-term exposure limit (8-hour TWA reference period)

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways; ADR - Agreement concerning the International Carriage of Dangerous Goods by Road; AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECHA - European Chemicals Agency; EC-Number - European Community number; ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RID - Regulations concerning the International Carriage of Dangerous Goods by Rail; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; SVHC - Substance of Very High Concern; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TRGS - Technical Rule for Hazardous Substances; TSCA - Toxic Substances Control Act (United States); UN - United Nations; vPvB - Very Persistent and Very Bioaccumulative

Further information

Classification of the mixture:		**Classification procedure:**
Flam. Sol. 1	H228	Based on product data or assessment

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

GB / EN