

Pressed Eye Shadow – “Bronze Eclipse”

Ref: CC/3654/US

Color Cosmetics

Product Name	INCI Name	%W/W	Supplier
A		100.00	
SYNAFIL S1050	Synthetic Fluorphlogopite	31.00	www.eckart.net
Zinc Stearate	Zinc Stearate	3.00	www.vwr.com
Agenaflo 9050	Corn Starch Modified	6.50	www.agrana.com
Boron Nitride	Boron Nitride	2.50	www.momentive.com
CLAYTONE-VP V XR	Quaternium-90 Bentonite	1.00	www.byk.com
MIRAGE CHAMPAGNE	Calcium Sodium Borosilicate (and) Iron Oxides	37.80	www.eckart.net
VISIONAIRE BRIGHT HONEY	Bronze Powder (and) Silica	5.40	www.eckart.net
SYNCRYSTAL SOFT BLACK	Synthetic Fluorphlogopite (and) Iron Oxides	1.80	www.eckart.net
B			
Dermol ISP	Isostearyl Palmitate	5.00	www.alzointernational.com
Optiphen	Phenoxyethanol (and) Caprylyl Glycol	1.00	www.ashland.com
MCT 3595	Caprylic/ Capric Triglyceride	5.00	www.acme-hardesty.com

Procedure:

1. Mix the ingredients of phase A with the speed mixer
2. Add one by one phase B and mix it again
3. Press the eye shadow

- ⇒ This formulation is talc-free
- ⇒ SynCrystal Soft Black, Visionaire Bright Honey, and Mirage Champagne create a rich bronze shade
- ⇒ SYNAFIL S1050 provides a luxurious velvet-like feel and ensures smooth, even application for a flawless finish.
- ⇒ CLAYTONE-VP V XR improves the stability and break resistance.



Customer Support

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Date: 2/13/2025
Revision : 2/13/2025

A member of 

Antioxidant Overnight Mask – “Ligno Sleeping Beauty”

Skin Care

Ref: SC/3459/EU

Product Name	INCI Name	%W/W	Supplier
A		100.00	
Water	Aqua	79.90	
B			
Glycerin 85%	Glycerin	5.00	
Keltrol CG-T	Xanthan Gum	0.60	www.cpkelco.com
C			
Imwitor 372 P	Gyceryl Stearate Citrate	2.50	www.ioioleo.de
Cetyl Alcohol	Cetyl Alcohol	1.00	
Witarix 60/40	Witarix MCT 60/40	5.00	www.ioioleo.de
Ewanol JO-R	Simmondsia Chinensis Oil	2.00	www.wagnerlanolin.de
D			
Citric Acid (10%)	Citric Acid	q.s.	
E			
Optiphen BSB-W	Sodium Benzoate (and) Potassium Sorbate (and) Benzyl Alcohol	0.80	www.ashland.com
Lavender oil	Lavandula Angustifolia Oil	0.20	
LignoBase Cool BE25	Betula Pendula Wood Extract	3.00	www.eckart.net

Procedure:

1. Prepare the water
2. Combine phase B and disperse Xanthan Gum well
3. Add B to A while stirring with appropriate rpm
4. Combine phase C
5. Heat up AB and C separately to 75°C
6. Add C to AB under high shear and form the emulsion
7. Cool down to at least 40°C
8. Adjust pH to 5.0-5.5 if necessary
9. Add phase E step by step

⇒ LignoBase Cool BE25 provides excellent antioxidant properties to the skin. It is free from needs of extra stabilization. It consists 100% of upcycling process.



Stability:

Stable for at least 1 month at 50°C.

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Date: 01.09.2024
Revision : 01.09.2024

w/o Face Cream – “Glow”

Namaste

Spring/Summer 2024

Product Name	INCI Name	%W/W	Supplier
A			
Olivem 2090	Polyglyceryl-4 Olivatate/Polyricinoleate	4.00	www.hallstarbeauty.com
Witarix MCT 60/40	Caprylic/Capric Triglyceride	13.00	www.ioioleo.de
Tegosoft DC MB	Decyl Cocoate	3.00	www.evonik.com
Tegosoft AC MB	Isoamyl Cocoate	2.00	www.evonik.com
Ewanol AR	Argania Spinosa Kernel Oil	1.00	www.wagnerlanolin.de
B			
RHEOBYK-7590 PC	Trihydroxystearin	2.00	www.eckart.net
C			
Water	Aqua	65.00	
Glycerin	Glycerin 85%	3.00	www.gustavheess.de
D			
Optiphen BSB-W	Sodium Benzoate (and) Potassium Sorbate (and) Benzyl Alcohol	0.80	www.ashland.com www.chempoint.com
Fragrance	Fragrance	0.20	www.bell-europe.com
E			
SYNCRYSTAL Ivory	Synthetic Fluorphlogopite (and) Titanium Dioxide (and) Iron Oxides (and) Tin Oxide	4.50	www.eckart.net
SYNCRYSTAL Supernova Orange	Synthetic Fluorphlogopite (and) Iron Oxides (and) Tin Oxide	1.50	www.eckart.net

Procedure:

1. Combine and disperse phase A until it is homogeneous
2. Add phase B to A and stir it until it is homogeneous, then heat phase AB to 60-65°C (necessary to activate thickening properties of RHEOBYK-7590 PC)
3. Combine phase C separate and add it very slowly to phase AB under high shearing to a homogeneous emulsion
4. Check and adjust pH to 6.5
5. Cool down to 40°C and add phase D under moderate shearing to phase ABC
6. Add phase E to ABCD with low to medium shear until it is homogeneous
7. Pour into appropriate container

Stability:

Stable for at least 6 months at RT and 40°C

Stable for at least 1 month at 50°C

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Date: 03.02.2022

Revision: 03.02.2022



Silky Finish Bronzer - "Girls just want to have Sun"

Color Cosmetics

Ref: CC/3195/EU

Product Name	INCI Name	%W/W	Supplier
A		100.00	
TIXOGEL-CCT	Caprylic/Capric Triglyceride (and) Stearalkonium Bentonite (and) Propylene Carbonate	13.00	www.byk.com
Miglyol PPG 810	Propylene Glycol Dicaprylate/Dicaprate	17.00	www.ioioleo.de
Gransil VX-418	Bis-Stearyl Dimethicone	7.00	www.grantinc.com
Softisan 100	Hydrogenated Coco-Glycerides	3.00	www.ioioleo.de
Ceraphyl 847	Octyldodecyl Stearoyl Stearate	13.80	www.ashland.com
Ewacera 42	Candelilla Wax	2.00	www.wagnerlanolin.de
Ewacera 34	Carnauba Wax	4.00	www.wagnerlanolin.de
B			
Granpowder USQ	Polymethylsilsesquioxane (and) HDI/Trimethylol Hexyllactone Crosspolymer	7.00	www.grantinc.com
SYNCRYSTAL Soft Silver	Synthetic Fluorphlogopite (and) Titanium Dioxide (and) Tin Oxide	17.17	www.eckart.net
SYNCRYSTAL Soft Autumn Gold	Synthetic Fluorphlogopite (and) Titanium Dioxide (and) Iron Oxides (and) Tin Oxide	10.74	www.eckart.net
SYNCRYSTAL Soft Copper	Synthetic Fluorphlogopite (and) Iron Oxides	4.29	www.eckart.net
SYNAFIL S1050	Synthetic Fluorphlogopite	0.50	www.eckart.net
ECOFIL B110	Hydroxybutyric Acid/Hydroxypentanoic Acid Copolymer	0.50	www.eckart.net

Procedure:

1. Melt phase A by heating to 85°C at low to mid shear
2. Mix the ingredients of phase B and add to phase A
3. Stir with low to mid shear until uniform and pour into an appropriate container
4. Cool down to RT

- ⇒ SYNCRYSTAL Soft types create a great transparent bronzing appearance, appropriate for many skin tones without mask-like effect of a heavier foundation
- ⇒ ECOFIL B110 makes the structure of the effect pigments blur into each other and creates a great silky finish
- ⇒ SYNAFIL S1050 gives the formulation a shinier and brighter appearance
- ⇒ TIXOGEL-CCT ensures a uniform appearance, it prevents sedimentation of the solid parts during the pouring process into the packaging until it hardens



Stability:

Stable for at least 6 months at RT and 40°C.
Stable for at least 1 month at 50°C.

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Date: 21.01.2025
Revision : 21.01.2025

Ultra Light Summer Hydrating Lotion "Bronzed Skin"

Ref: SC/3200/EU

Skin Care

Product Name	INCI Name	%W/W	Supplier
A		100.00	
Water	Aqua	67.20	
PURABYK-R 5510	Bentonite (and) Xanthan Gum	2.00	www.byk.com
B			
1,2-Propandiol	Propylene Glycol	3.00	www.vwr.com
Glycerin	Glycerin	2.00	www.gustavheess.de
C			
Olivem 1000	Cetearyl Olivat, Sorbitan Olivat	3.00	www.btcompany.com
Biochemica Argan Oil Ref	Argania Spinosa Kernel Oil	4.00	www.hallstarbeauty.com
Biochemica Camellia Tea Oil	Camellia Oleifera Seed Oil	2.00	www.hallstarbeauty.com
MOD	Octyldodecyl Myristate	2.50	www.gattefosse.com
D			
Hydractin	Glycerin, Water, Disodium Adenosine Triphosphate, Carica Papaya (Papaya) Fruit Extract, Phenoxyethanol, Algin, Sodium Hydroxide	4.00	www.rahn-group.com
Tocomix L50-IP	Tocopherol, Helianthus Annuus (Sunflower) Seed Oil	0.80	www.imcdgroup.com
D-Panthenol	Panthenol	1.00	www.carecreations.basf.com
Allantoin	Allantoin	0.50	www.clariant.com
E			
SYNCRYSTAL Soft Silver	Synthetic Fluorophlogopite (and) Titanium Dioxide (and) Tin Oxide	1.85	www.eckart.net
SYNCRYSTAL Soft Autumn Gold	Synthetic Fluorophlogopite (and) Titanium Dioxide (and) Iron Oxides (and) Tin Oxide	1.45	www.eckart.net
SYNCRYSTAL Soft Peach	Synthetic Fluorophlogopite (and) Titanium Dioxide (and) Iron Oxides (and) Tin Oxide	0.45	www.eckart.net
SYNCRYSTAL Soft Bronze	Synthetic Fluorophlogopite (and) Iron Oxides	1.25	www.eckart.net
ECOFIL B110	Hydroxybutyric Acid/ Hydroxypentanoic Acid Copolymer	2.00	www.eckart.net
Optiphen	Phenoxyethanol (and) Caprylyl Glycol	1.00	www.ashland.com

Procedure:

1. Combine Phase A and form a gel while high shearing (Dispermat 7000rpm, 15min)
2. Add Phase B to Phase A and heat to 80°C
3. Combine Phase C and heat to 80°C, do not heat too long
4. Add Phase C to AB slowly while high shearing until a glossy, homogeneous emulsion forms
5. Cool down to 40°C and continue stirring
6. Add phase D with moderate shear
7. Add phase E with moderate shear
8. Check / Adjust pH at 25°C to 5.5 – 6.0

⇒ SYNCRYSTAL Soft Silver, Soft Autumn Gold, Soft Peach and Soft Bronze together create a great bronzed skin shade and provide an illuminating finish on skin



Stability:

Stable for at least 6 months at RT and 40°C.
Stable for at least 1 month at 50°C.

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Date: 10.11.2020
Revision : 10.11.2020

A member of 

Nail Polish– “Prism Mocha”

Ref: CC/3655/US

Color Cosmetics

Product Name A	INCI Name	%W/W 100.00	Supplier
SYNCRYSTAL Soft Bronze	Synthetic Fluorphlogopite (and) Iron Oxides	2.00	www.eckart.net
SILVERDREAM Prismatic H-50550	Aluminum Powder (and) ethyl acetate (and) Acetone	2.00	www.eckart.net
Nail Polish Base	Nail Polish Base	q.s.	

Procedure:

1. Mix phase A
2. Pour into an appropriate container

⇒ The formula blends the rich warmth of SynCrystal Soft Bronze with the rainbow brilliance of Silverdream Prismatic H-50550, delivering a metallic effect.



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Date: 2/13/2025
Revision : 2/13/2025