SILVER EFFECT PIGMENTS **REVOLUTIONIZING** AUTONOMOUS DRIVING

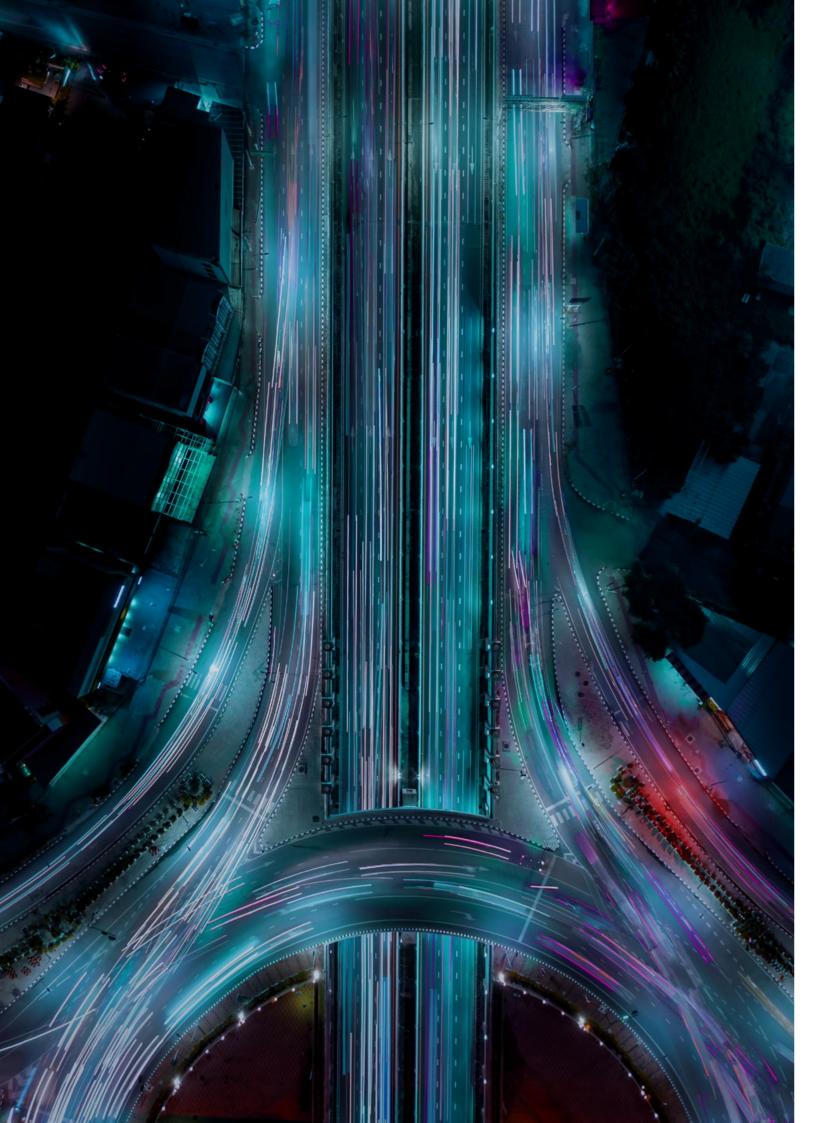
SyMic em Luxan _{crx} -silvershine

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STAPA® IL HYDROLAN

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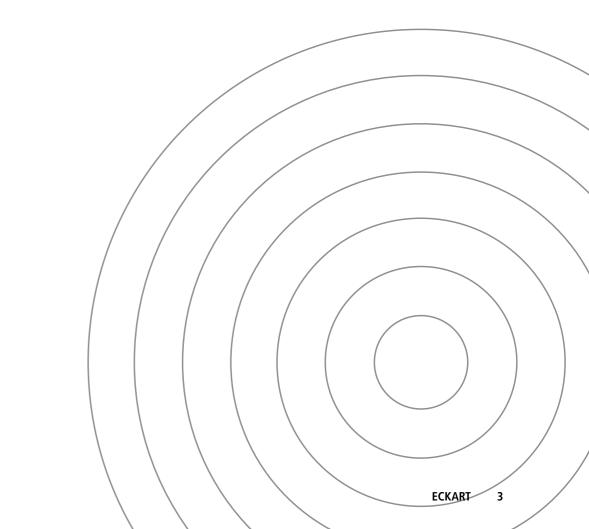
SILVER EFFECT PIGMENTS **REVOLUTIONIZING** AUTONOMOUS DRIVING

Advanced radar-transparent coatings

With novel approaches, we continue to enable full silver tones for radar-transparent coatings. Our advanced technology addresses the challenges of autonomous driving while meeting the aesthetic requirements of automotive coatings.

The unique properties of our aluminum and pearlescent pigments are due to the innovative manufacturing process and combine an impressive silver appearance with the technical challenge of formulating radar-transparent coatings for autonomous vehicles.

This allows the requirements for radar transparent coatings to be met, giving vehicle manufacturers the flexibility to select the best materials for their specific requirements.

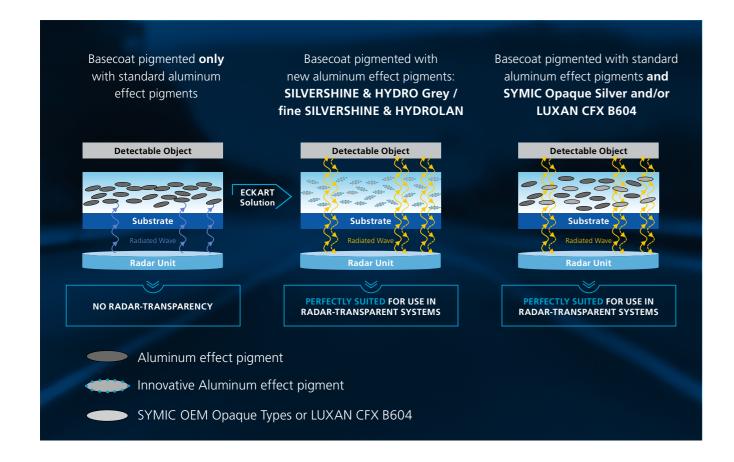


SILVER METALLIC EFFECT SOLUTIONS FOR **RADAR TRANSPARENCY**:

Focus on Aluminum and Pearlescent Pigments

ECKART offers two pioneering approaches to achieve high radar transparency coatings. First, the unique conventional SILVERSHINE Grey types and their water-based SILVERSHINE Hydro Grey versions enable radar-transparent full-tone silver shades using only aluminum pigments through a new fines technology.

A second approach focuses on the combination of aluminum effect pigments with the pearlescent pigment types SYMIC Opaque and/or LUXAN CFX B604 Midnight Silver. These pearlescent pigments act as a radar transparency spacer while providing metallic optical properties between the radar impermeable aluminum pigments. Both techniques create a perfect balance between functionality and aesthetics.



The coating must be optimized for autonomous driving, taking into account many different factors influencing radar performance.

Influencing factors of ECKART pigments:

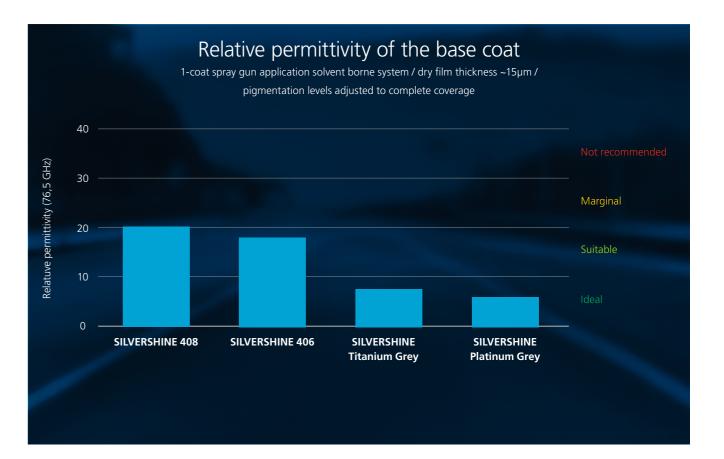
Further examples of influencing factors:

composition
coating
shape
size

coating system • design • way of application • formulation

REALIZING HIGH RADAR TRANSPARENCY WITH **PURE METALLIC** FULL TONES

Using the fine SILVERSHINE and HYDROLAN products, ECKART provides the capability to achieve silver metallic full tones with minimal radar damping, utilizing only aluminum pigments. The special pigments, SILVERSHINE Platinum and Titanium Grey, are well-suited for solvent-based radar-transparent coatings. In aqueous systems, their SILVERSHINE Hydro Platinum Grey and SILVERSHINE Hydro Titanium Grey versions are perfectly suitable as well. The encapsulated fine HYDROLAN products for water-based systems are even more beneficial due to their radar transparency and related relative permittivity values. Recommendations for radar-transparent formulations purely with aluminum pigments:



PERMITTIVITY SCORE – **PRECISE AND CLEAR**

The developed color-based Permittivity-Score offers an innovative method for evaluating and visualizing relative permittivity values by using different shades of color to illustrate the possible applications for radar-transparent coatings.



	Suitability	Permittivity Value	Description
Α	Ideal	< 10	Ideal for radar formulation; minimal electromagnetic wave impact
В	Suitable	10 - 20	Well-suited for radar formulation; slight electromagnetic wave impact, radar-suitable
С	Marginal	20 - 30	Suitability must be evaluated. Noticeable impact on electromagnetic waves
D	Not recommended	> 30	Not recommended for radar formulations. Significant impact on electromagnetic waves

Product Recommendations for radar-transparent formulations purely with aluminum:

FOR SOLVENT BORNE SYSTEMS:

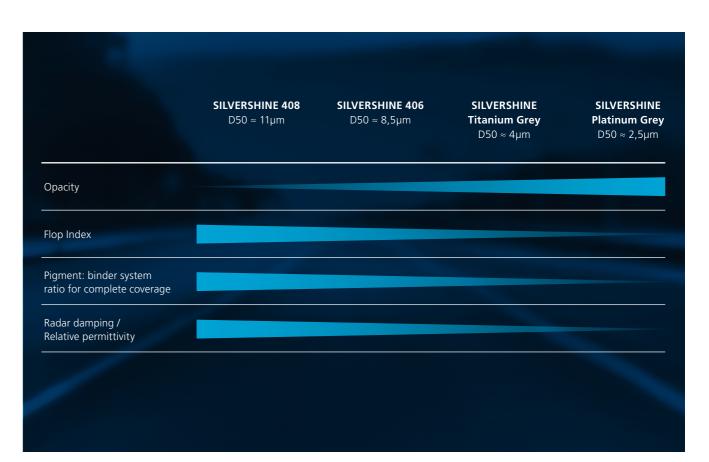
FOR WATER BORNE SYSTEMS:

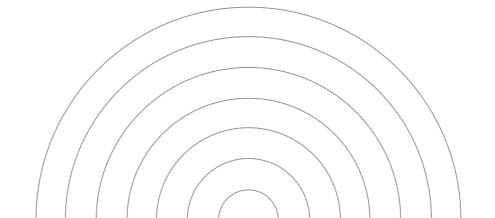
- SILVERSHINE 408 ABCD
- SILVERSHINE 406 ABCD
- SILVERSHINE Platinum Grey
- SILVERSHINE Titanium Grey

- STAPA® IL HYDROLAN S 408
- SILVERSHINE Hydro Platinum Grey
- SILVERSHINE Hydro Titanium Grey

GUIDE FOR TECHNICAL AND OPTICAL PROPERTIES OF **SILVERSHINE PRODUCTS**

The SILVERSHINE series excel with their exceptional opacity and metallic brilliance, enabling formulations with high radar transparency.





BRIGHT AND BRILLIANT EFFECT -**SYMIC OEM OPAQUE SILVER**

Greatest flexibility for radar-transparent formulations with metallic character

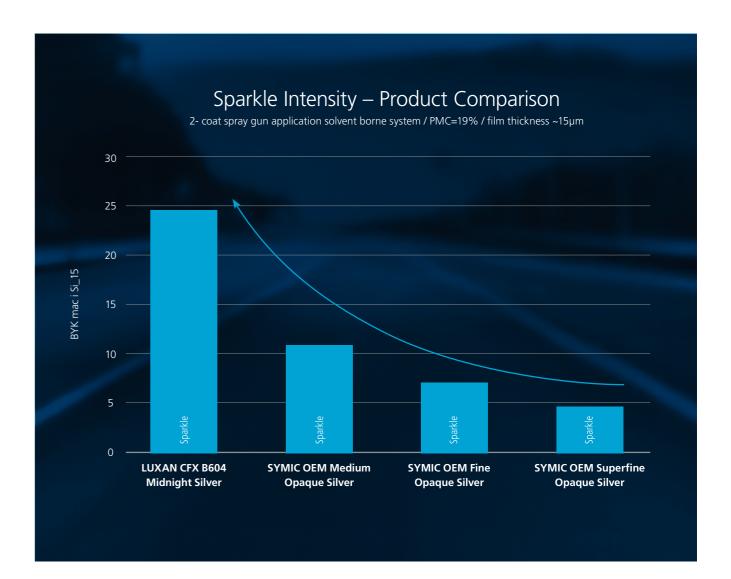
The SYMIC OEM Opaque Silver series with its bright appearance and metallic brilliance opens up extensive design scope for the formulation of radar-transparent metallic effects.

	Optical appearance depending on fineness					
			MIC A 604 / YMIC OEM	SYMIC B 604 / SYMIC OEM	SYMIC C 604 / SYMIC OEM	
		Superfi	ne Opaque Silver D50 ≈ 9μm	Fine Opaque Silver D50 ≈ 14μm	Medium Opaque Silver D50 ≈ 22μm	
	Opacity					
	Lightness (near gloss)					
	Flop Index					
	Sparkling					
	DOI					
	Graininess					

MYSTIC SPARKLE AND 3D APPEARANCE-LUXAN CFX B604 MIDNIGHT SILVER

The sparkle booster for autonomous driving

LUXAN CFX B604 Midnight Silver captivates with its mystical silver effect that transitions into a deep, dark-down flop. The interaction of a light source with the ultra-deep sparkle brings the individual shape of your application to life, revealing a mysterious 3D appearance.



The advantages of SYMIC OEM Opaque Silver & LUXAN CFX B604 Midnight Silver at a glance:

- Excellent coverage and strong dark-down flop for pearlescent effect pigments
- High radar transparency with metallic optical properties
- No EMI shielding
- Excellent chemical and weather stability

SyMic B OEM

Luxan[®] CFX

Substrate	Particle Size Distribution D50	Density DIN 66137	Bulk Density EN ISO 60	Article Number			
SYMIC OEM							
Artificial Mica	3µm - 15µm	3,1	0,2	027375			
Artificial Mica	7µm - 25µm	3,1	0,2	020505			
Artificial Mica	12µm - 38µm	3,1	0,3	035638			
Borosilicate Glass	5µm - 45µm	2,8	0,5	027163			
	Artificial Mica Artificial Mica Artificial Mica	SubstrateDistribution D50Artificial Mica3µm - 15µmArtificial Mica7µm - 25µm	SubstrateDistribution D50Density DIN 66137Artificial Mica3µm - 15µm3,1Artificial Mica7µm - 25µm3,1Artificial Mica12µm - 38µm3,1	SubstrateDistribution D50Density DIN 66137Bulk Density EN ISO 60Artificial Mica3µm - 15µm3,10,2Artificial Mica7µm - 25µm3,10,2Artificial Mica12µm - 38µm3,10,3			

Delivery Form: Powder Packaging Sizes: 100g (sampling size), 1kg, 5kg, 25kg

-silvershine

STAPA® IL HYDROLAN

Technical Data	Particle Size Distribution D50	Non volatile content	Solvent	Article Number	
SILVERSHINE					
Silvershine 406	8,5 µm	60	Mineral spirit, solvent naphta	026925	
Silvershine 408	10 µm	60	Mineral spirit, solvent naphta	023722	
Silvershine 410	10 µm	70	Mineral spirit, solvent naphta	027301	
Silvershine Titanium Grey	4 µm	30	lso propanol / methoxy propanol/ additives	027434	
Silvershine Platinum Grey	2,5 µm	30	Iso propanol / methoxy propanol/ additives	027433	
Silvershine Hydro Titanium Grey	4 µm	20	lso propanol / methoxy propanol/ additives	028451	
Silvershine Hydro Platinum Grey	2,5 µm	20	Iso propanol / methoxy propanol/ additives	028529	
STAPA® IL HYDROLAN					
STAPA [®] IL Hydrolan S 408	11 µm	45	lso propanol	024520	

WE ARE READY FOR THE FUTURE. ARE YOU? For more information about our products,

visit us at **www.eckart.net** or send us an e-mail: info.eckart@altana.com



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A member of **C ALTANA**

With compliments