





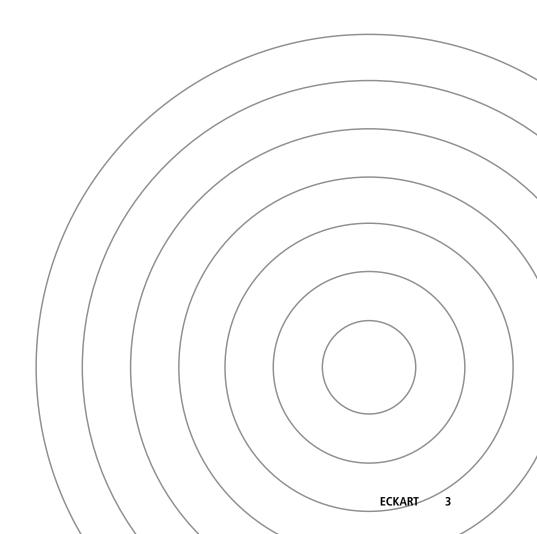
SILVER EFFECT PIGMENTS REVOLUTIONIZING AUTONOMOUS DRIVING

Advanced radar-transparent coatings

With novel approaches, we continue to enable full silver tones for radar-transparent coatings. Our advanced technology addresses the challenges of autonomous driving while meeting the aesthetic requirements of automotive coatings.

The unique properties of our aluminum and pearlescent pigments are due to the innovative manufacturing process and combine an impressive silver appearance with the technical challenge of formulating radar-transparent coatings for autonomous vehicles.

This allows the requirements for radar transparent coatings to be met, giving vehicle manufacturers the flexibility to select the best materials for their specific requirements.

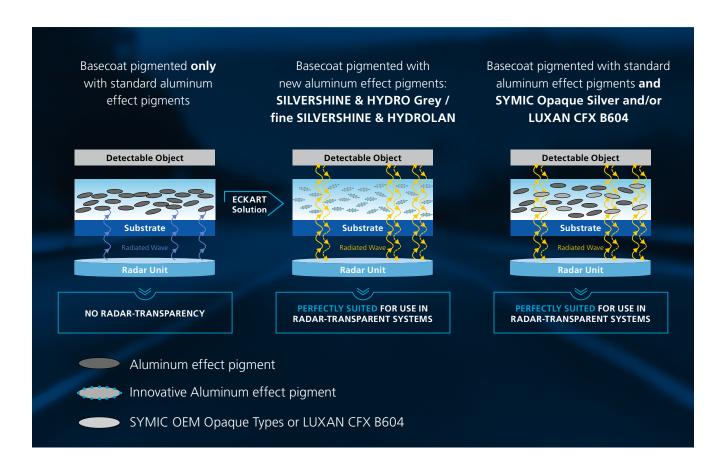


SILVER METALLIC EFFECT SOLUTIONS FOR RADAR TRANSPARENCY:

Focus on Aluminum and Pearlescent Pigments

ECKART offers two pioneering approaches to achieve high radar transparency coatings. First, the unique conventional SILVERSHINE Grey types and their water-based SILVERSHINE Hydro Grey versions enable radar-transparent full-tone silver shades using only aluminum pigments through a new fines technology.

A second approach focuses on the combination of aluminum effect pigments with the pearlescent pigment types SYMIC Opaque and/or LUXAN CFX B604 Midnight Silver. These pearlescent pigments act as a radar transparency spacer while providing metallic optical properties between the radar impermeable aluminum pigments. Both techniques create a perfect balance between functionality and aesthetics.



The coating must be optimized for autonomous driving, taking into account many different factors influencing radar performance.

Influencing factors of ECKART pigments:

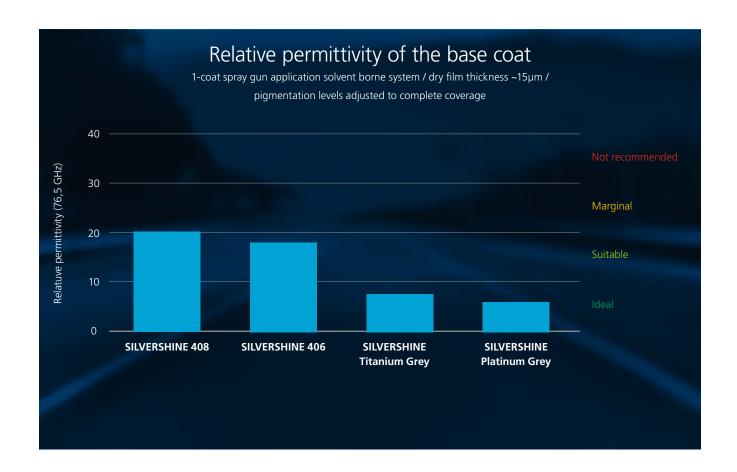
• composition • coating • shape • size

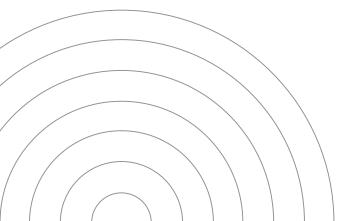
Further examples of influencing factors:

• coating system • design • way of application • formulation

REALIZING HIGH RADAR TRANSPARENCY WITH **PURE METALLIC** FULL TONES

Using the fine SILVERSHINE and HYDROLAN products, ECKART provides the capability to achieve silver metallic full tones with minimal radar damping, utilizing only aluminum pigments. The special pigments, SILVERSHINE Platinum and Titanium Grey, are well-suited for solvent-based radar-transparent coatings. In aqueous systems, their SILVERSHINE Hydro Platinum Grey and SILVERSHINE Hydro Titanium Grey versions are perfectly suitable as well. The encapsulated fine HYDROLAN products for water-based systems are even more beneficial due to their radar transparency and related relative permittivity values. Recommendations for radar-transparent formulations purely with aluminum pigments:





PERMITTIVITY SCORE -PRECISE AND CLEAR

The developed color-based Permittivity-Score offers an innovative method for evaluating and visualizing relative permittivity values by using different shades of color to illustrate the possible applications for radar-transparent coatings.

LUXAN CFX B604 Midnight Silver

SILVERSHINE HYDRO Platinum Grey

SILVERSHINE HYDRO

Titanium Grey



SILVERSHINE 410



	Suitability	Permittivity Value	Description
A	Ideal	< 10	Ideal for radar formulation; minimal electromagnetic wave impact
В	Suitable	10 - 20	Well-suited for radar formulation; slight electromagnetic wave impact, radar-suitable
C	Marginal	20 - 30	Suitability must be evaluated. Noticeable impact on electromagnetic waves
D	Not recommended	> 30	Not recommended for radar formulations. Significant impact on electromagnetic waves

Product Recommendations for radar-transparent formulations purely with aluminum:

FOR SOLVENT BORNE SYSTEMS:

- SILVERSHINE 408 AB
- SILVERSHINE 406 AB
- SILVERSHINE Platinum Grey
- SILVERSHINE Titanium Grey ABCD



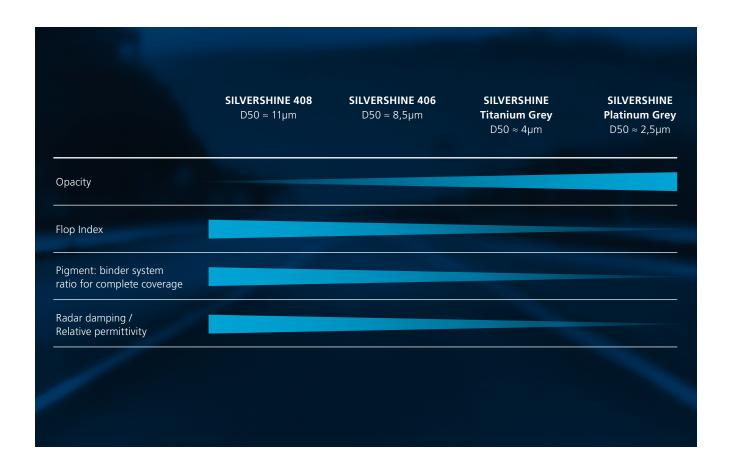
FOR WATER BORNE SYSTEMS:

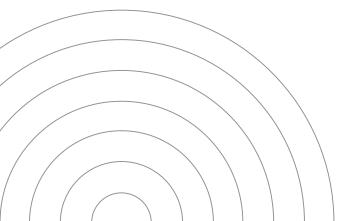
- STAPA® IL HYDROLAN S 408 🔼 🖪
- SILVERSHINE Hydro Platinum Grey ABCD
- SILVERSHINE Hydro Titanium Grey ABCD



GUIDE FOR TECHNICAL AND OPTICAL PROPERTIES OF **SILVERSHINE PRODUCTS**

The SILVERSHINE series excel with their exceptional opacity and metallic brilliance, enabling formulations with high radar transparency.

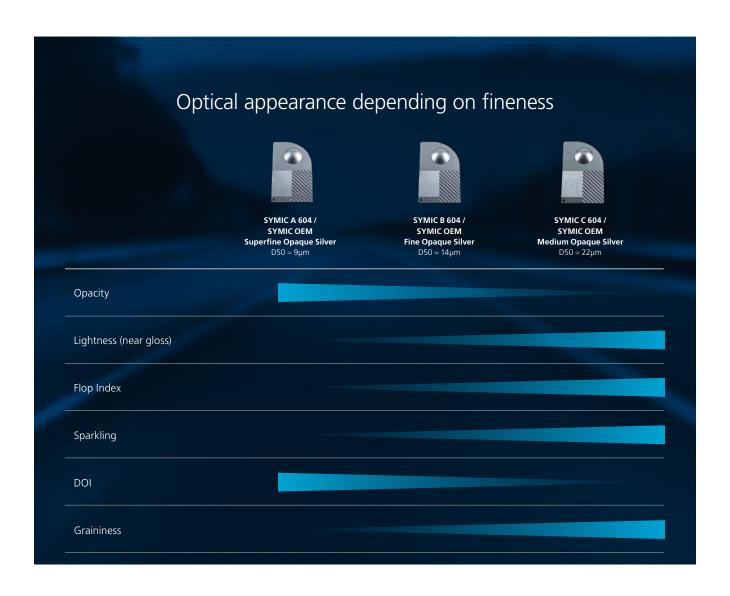




BRIGHT AND BRILLIANT EFFECT – **SYMIC OEM OPAQUE SILVER**

Greatest flexibility for radar-transparent formulations with metallic character

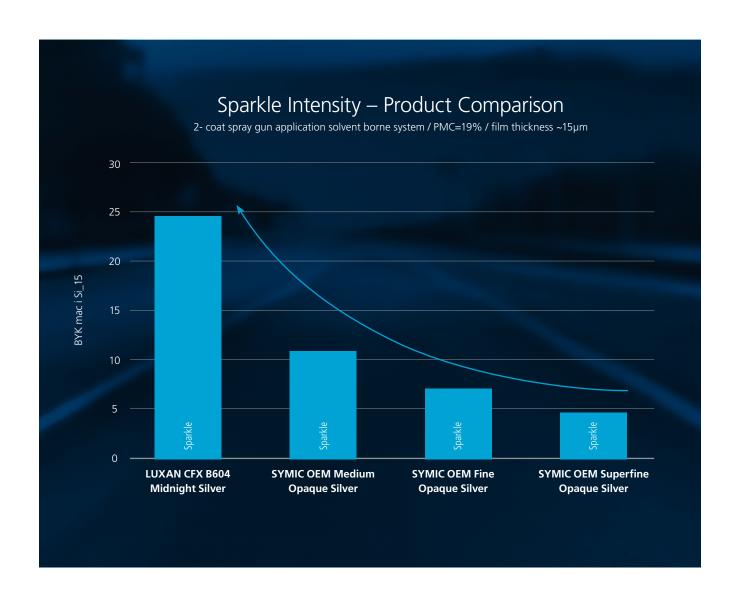
The SYMIC OEM Opaque Silver series with its bright appearance and metallic brilliance opens up extensive design scope for the formulation of radar-transparent metallic effects.



MYSTIC SPARKLE AND 3D APPEARANCE— LUXAN CFX B604 MIDNIGHT SILVER

The sparkle booster for autonomous driving

LUXAN CFX B604 Midnight Silver captivates with its mystical silver effect that transitions into a deep, dark-down flop. The interaction of a light source with the ultra-deep sparkle brings the individual shape of your application to life, revealing a mysterious 3D appearance.



The advantages of SYMIC OEM Opaque Silver & LUXAN CFX B604 Midnight Silver at a glance:

- Excellent coverage and strong dark-down flop for pearlescent effect pigments
- High radar transparency with metallic optical properties
- No EMI shielding
- Excellent chemical and weather stability





Technical Data	Substrate	Particle Size Distribution D50	Density DIN 66137	Bulk Density EN ISO 60	Article Number				
SYMIC OEM									
Superfine Opaque Silver	Artificial Mica	3μm - 15μm	3,1	0,2	027375				
Fine Opaque Silver	Artificial Mica	7μm - 25μm	3,1	0,2	020505				
Medium Opaque Silver	Artificial Mica	12µm - 38µm	3,1	0,3	035638				
LUXAN CFX									
B604 Midnight Silver	Borosilicate Glass	5μm - 45μm	2,8	0,5	027163				

Delivery Form: Powder

Packaging Sizes: 100g (sampling size), 1kg, 5kg, 25kg



STAPA® IL HYDROLAN

Technical Data	Particle Size Distribution D50	Non volatile content	Solvent	Article Number						
SILVERSHINE										
Silvershine 406	8,5 μm	60	Mineral spirit, solvent naphta	026925						
Silvershine 408	10 μm	60	Mineral spirit, solvent naphta	023722						
Silvershine 410	10 μm	70	Mineral spirit, solvent naphta	027301						
Silvershine Titanium Grey	4 μm	30	Iso propanol / methoxy propanol/ additives	027434						
Silvershine Platinum Grey	2,5 μm	30	Iso propanol / methoxy propanol/ additives	027433						
Silvershine Hydro Titanium Grey	4 μm	20	Iso propanol / methoxy propanol/additives	028451						
Silvershine Hydro Platinum Grey	2,5 μm	20	Iso propanol / methoxy propanol/additives	028529						
STAPA® IL HYDROLAN										
STAPA® IL Hydrolan S 408	11 µm	45	Iso propanol	024520						





ECKART GmbH Guentersthal 4 91235 Hartenstein, Germany Tel +49 9152 77-0 Fax +49 9152 77-7008 info.eckart@altana.com www.eckart.net

ECKART America Corporation 830 East Erie Street Painesville, Ohio 44077, USA Tel +1 440 954-7600 Fax +1 440 354-6224 Toll-free: 800 556 1111 info.eckart.america.oh@altana.com www.eckart.net

ECKART Asia Ltd.

Room 701-3, 7th floor C C Wu Building
302-308 Hennessy Road

Wan Chai, Hong Kong
Tel +852 3102 7200

Fax +852 2882 5366
info.eckart.asia@altana.com

www.eckart.net

0/March2025.3 CO PDF 025962XX001

This information and our technical advice – whether verbal, in writing or by way of trials – are given in good faith but without warranty, and this also applies where proprietary rights of third parties are involved. Our advice does not release you from the obligation to verify the information currently provided – especially that contained in our safety data and technical information sheets – and to test our products as to their suitability for the intended processes and uses. The application, use and processing of our products and the products manufactured by you on the basis of our technical advice are beyond our control and, therefore, entirely your own responsibility.

With compliments

A member of **C ALTANA**