



## Natural Bronzing Butter – “Mango Beach”

Skin Care

Ref: SC/3276/EU

Product Name	INCI Name	%W/W	Supplier
<b>A</b>			
Lipex Sheasoft TR	Butyrospermum Parkii (Shea) Butter	21.00	www.aak.com
Biochemica Mango Butter - Ultra Refined	Mangifera Indica (Mango) Seed Butter	20.00	www.hallstarbeauty.com
Ewanol KR	Cocos Nucifera Oil	20.00	www.wagnerlanolin.de
Cacao Butter Chips	Theobroma Cacao (Cocoa) Seed Butter	20.00	www.wagnerlanolin.de
<b>B</b>			
<b>RHEOBYK 7590 PC</b>	<b>Trihydroxystearin</b>	<b>5.00</b>	<b>www.eckart.net</b>
<b>C</b>			
Biochemica Vitamin E	Tocopherol	3.00	www.hallstarbeauty.com
<b>D</b>			
<b>MIRAGE Sparkling Luxury Gold</b>	<b>Calcium Sodium Borosilicate (and) Iron Oxides (and) Silica (and) Titanium Dioxide (and) Tin Oxide</b>	<b>1.30</b>	<b>www.eckart.net</b>
<b>MIRAGE Bronze</b>	<b>Calcium Sodium Borosilicate (and) Iron Oxides</b>	<b>3.90</b>	<b>www.eckart.net</b>
<b>MIRAGE Silver</b>	<b>Calcium Sodium Borosilicate (and) Titanium Dioxide (and) Tin Oxide</b>	<b>5.80</b>	<b>www.eckart.net</b>

### Procedure:

1. Combine phase A, heat up to 60°C while stirring with moderate shear
2. Cool down to 30°C and add RHEOBYK-7590 PC while stirring with high shear
3. Heat up to 45-50°C continuing stirring with high shear at least for 15 minutes until the thickening effect of RHEOBYK-7590 PC begins and gets translucent after a while
4. Let cool in the refrigerator for 1 hour
5. Add phase C and D
6. Mix without destroying the effect pigments, but under conditions do bring much air into the formulation, to get a mousse texture
7. Fill into an appropriate container

The formulation will harden a little bit more after one day.

- ⇒ MIRAGE Sparkling Luxury Gold gives the formulation a golden luxury accent
- ⇒ MIRAGE Bronze and MIRAGE Silver in combination create a beautiful light bronze tone
- ⇒ RHEOBYK-7590 PC thickens the formulation, supports the formula of a mousse texture, improves heat stability and prevents effect pigments from settling until 50°C



### Stability:

- Stable for at least 6 months at RT and 40°C.
- Stable for at least 1 month at 50°C.

### Customer Support

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