

**Date of impression** 06.12.2024/19:24:10  
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**edition** 16.11.2020

**material denomination** **STAPA ALUPOR N 513 Aluminium Paste**

**material-no.** 024901PX0

**material description** Al-paste produced of pure Al min 99,5 %  
containing diethyleneglycol

**material specification**

<b>insp. characteristic</b>	<b>specification</b>	<b>unit</b>
TI00077 solvent content	28,0 - 32,0	%
TI00077 pigment content / non volatile	68,0 - 72,0	%
TI00120 active metal content	>= 92	%
TI00030 sieving < 45 µm Wet Screen Analysis with Water	90,0 - 95,0	%
total shelf life in month: 12		

EC-safety data sheet-no. 024901PX0

The Data on this technical information sheet correspond with the current status of our knowledge and experience.

The liability for the application and processing of our products lies with the buyer, and he is also responsible for observing any third party rights.

We reserve the right to alter any product data as a result of technical progress or further developments in the manufacturing process.

Draft

Approval

Release

Technical services

Production

Quality control

16.11.2020

16.11.2020

16.11.2020

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