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**material denomination** **STAPA HD 1190 Aluminium Paste**

**material-no.** 028449G60

**material description** Aluminium pigment paste - non leafing

Specific gravity app. 1,5 kg/l  
 Aluminium paste in  
 mineral spirit / solventnaphta incl. Additives.

**material specification**

<b>insp. characteristic</b>	<b>specification</b>	<b>unit</b>
T100004 pigment content / non volatile	63,0 - 67,0	%
T100004 volatile content	33,0 - 37,0	%
T100005 sieving < 40 µm	99,5 - 100,0	%
T100013 wire rod draw down	pass	
T100489 D 10	5,0 - 11,0	µm
T100489 D 50	15,0 - 23,0	µm
T100489 D 90	27,0 - 39,0	µm

total shelf life in month: 18

EC-safety data sheet-no. 028449G60

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Draft	Approval	Release
Technical services	Production	Quality control
20.01.2026	20.01.2026	20.01.2026

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