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**page/of** 1/1

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**material denomination** **STAPA ALUPOR N 313**  
**material-no.** 022544PX0  
**material description** Al-paste produced of pure Al min 99,5 %  
containing diethylenglycol

**material specification**

<b>insp. characteristic</b>	<b>specification</b>	<b>unit</b>
TI00077 solvent content	28,0 - 32,0	%
TI00077 pigment content / non volatile	68,0 - 72,0	%
TI00120 active metal content	>= 92	%
TI00030 sieving < 100 µm Wet Screen Analysis with Water	>= 90,0	%
total shelf life in month: 12		

EC-safety data sheet-no. 022544PX0

The Data on this technical information sheet correspond with the current status of our knowledge and experience.  
The liability for the application and processing of our products lies with the buyer, and he is also responsible for observing any third party rights.  
We reserve the right to alter any product data as a result of technical progress or further developments in the manufacturing process.

Draft	Approval	Release
Technical services	Production	Quality control
16.11.2020	16.11.2020	16.11.2020

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