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edition 22.08.2023

material denomination **STAPA 4 ZnSn30 Zinc Paste**
material-no. 032044K30
material description zinc flakes pasted in white spirit, starting from zinc-tin alloy

material specification

insp. characteristic	specification	unit
Ti00004 pigment content / non volatile	90,0 - 93,0	%
Ti00004 volatile content	7,0 - 10,0	%
Ti00030 sieving > 45µm	<= 3,0	%
Ti00489 D 10		µm
Ti00489 D 50		µm
Ti00489 D 90		µm
Ti03012 Fe	<= 0,250	%
Ti03012 Sn	28,0 - 32,0	%

total shelf life in month: 24

EC-safety data sheet-no. 032044K30

The Data on this technical information sheet correspond with the current status of our knowledge and experience.
 The liability for the application and processing of our products lies with the buyer, and he is also responsible for observing any third party rights.
 We reserve the right to alter any product data as a result of technical progress or further developments in the manufacturing process.

Draft	Approval	Release
Technical services	Production	Quality control
22.08.2023	22.08.2023	22.08.2023

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