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material denomination material-no. material description	METALSTAR PANTONE 07-28 045645D00 Offset printing ink	77 SILVER US	5

material specification

insp. characteristic	specification	unit
TI00133 Visual appearance (litho print)	pass	
TI00135 tack	11,0 - 13,0	
total shelf life in month: 12		

EC-safety data sheet-no. 045645D00

The Data on this technical information sheet correspond with the current status of our knowledge and experience.

The liability for the application and processing of our products lies with the buyer, and he is also responsible for observing any third party rights.

We reserve the right to alter any product data as a result of technical progress or further developments in the manufacturing process.

Draft	Approval	Release
Technical services	Production	Quality control
12.09.2018	12.09.2018	12.09.2018

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