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**material denomination** ROTOSTAR AQUA 441 SILVER 3504-62  
**material-no.** 046520CM0  
**material description** Waterbased flexo ink in PU system

**material specification**

| <b>insp. characteristic</b>             | <b>specification</b> | <b>unit</b> |
|---|----------------------|-------------|
| TI00153 Zahn #3                         | 20,0 - 30,0          | s           |
| TI00277 pH value                        | 8,00 - 10,00         |             |
| TI02016 visual appearance (flexo print) | pass                 |             |

total shelf life in month: 6

EC-safety data sheet-no. 046520CM0

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 The liability for the application and processing of our products lies with the buyer, and he is also responsible for observing any third party rights.  
 We reserve the right to alter any product data as a result of technical progress or further developments in the manufacturing process.

|                    |            |                 |
|--------------------|------------|-----------------|
| Draft              | Approval   | Release         |
| Technical services | Production | Quality control |
| 28.04.2020         | 28.04.2020 | 28.04.2020      |

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