STAPA METALLUX 3540 Aluminium Paste

Version 3.1 Revision Date 27.05.2026 Print Date 28.05.2026

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : STAPA METALLUX 3540 Aluminium Paste
Material number : 051967G60

1.2 Relevant identified uses of the substance or mixture and uses advised against

This information is not available.

1.3 Details of the supplier of the safety data sheet

Company : ECKART GmbH
Guentersthal 4
91235 Hartenstein
Telephone : +499152770
Telefax : +499152777008
E-mail address : msds.eckart@altana.com
Responsible/issuing person

1.4 Emergency telephone

NCEC:
(contract no.: ECKART29003-NCEC)
+44 1235 239671 (Middle East/Africa, call and response in your language)
+1 215 207 0061 (Americas, call and response in your language)
+65 3158 1074 (Asia-Pacific, call and response in your language)

SECTION 2: Hazards identification

GHS Classification

: Long-term (chronic) aquatic hazard, Category 3, H412

GHS-Labeling

Hazard Statements : H412: Harmful to aquatic life with long lasting effects.

Precautionary Statements : **Prevention:**
P273 Avoid release to the environment.
Disposal:
P501 Dispose of contents/ container to an approved waste disposal plant.

Hazardous ingredients which must be listed on the label

Other hazards which do not result in classification

Combustible Solids

SECTION 3: Composition/information on ingredients

Substance No. :

Hazardous ingredients

Chemical name	CAS-No. EINECS-No.	Classification and labeling	Concentration[%]
aluminium	7429-90-5 231-072-3	Flam. Sol.;1;H228	50 - 70
Naphtha (petroleum), hydrotreated heavy	64742-48-9 918-481-9	Flam. Liq.;4;H227 Asp. Tox.;1;H304	20 - 30
Solvent naphtha (petroleum), light arom.	64742-95-6 918-668-5	Flam. Liq.;3;H226 Acute Tox.;5;H303 Acute Tox.;5;H313 STOT SE;3;H335, H336 Asp. Tox.;1;H304	2,5 - 10

		Aquatic Chronic;2;H411	

For the full text of the H-Statements mentioned in this Section, see Section 16.

SECTION 4: First aid measures

4.1 Description of first-aid measures

General advice : Take the victim into fresh air.
No hazards which require special first aid measures.

If inhaled : If unconscious, place in recovery position and seek medical advice.
If symptoms persist, call a physician.

In case of skin contact : Wash off immediately with soap and plenty of water.

In case of eye contact : Immediately flush eye(s) with plenty of water.
Remove contact lenses.
If eye irritation persists, consult a specialist.

If swallowed : Keep respiratory tract clear.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.

4.2 Most important symptoms and effects, both acute and delayed

This information is not available.

4.3 Indication of any immediate medical attention and special treatment needed

This information is not available.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Dry sand, Special powder against metal fire

Unsuitable extinguishing media	:	Water, Foam, ABC powder, Carbon dioxide (CO2)

5.2 Special hazards arising from the substance or mixture

Specific hazards during fire fighting	:	Do not allow run-off from fire fighting to enter drains or water courses.

5.3 Advice for firefighters

Special protective equipment for fire-fighters	:	Use personal protective equipment. Wear self-contained breathing apparatus for firefighting if necessary.
Further information	:	Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions	:	Evacuate personnel to safe areas. Use personal protective equipment. Remove all sources of ignition. Avoid dust formation.

6.2 Environmental precautions

General advice	:	The product should not be allowed to enter drains, water courses or the soil. Prevent product from entering drains. If the product contaminates rivers and lakes or drains inform respective authorities.

This information is not available.

6.3 Methods and materials for containment and cleaning up

Methods for cleaning up	:	Use mechanical handling equipment. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Sweep up and shovel. Do not flush with water. Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling	:	Keep away from heat and sources of ignition. Avoid dust formation. Ensure adequate ventilation. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area.
Advice on protection against fire and explosion	:	Keep away from open flames, hot surfaces and sources of ignition. Earthing of containers and apparatuses is essential. Normal measures for preventive fire protection.
Hygiene measures	:	General industrial hygiene practice.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers	:	Store in original container. Keep containers tightly closed in a cool, well-ventilated place. Keep container closed when not in use. Keep away from sources of ignition - No smoking. Electrical installations / working materials must comply with the technological safety standards.
Further information on storage conditions	:	Protect from humidity and water. Do not allow to dry.

Advice on common storage : Do not store together with oxidizing and self-igniting products. Never allow product to get in contact with water during storage. Keep away from oxidizing agents, strongly alkaline and strongly acid materials in order to avoid exothermic reactions.

Other data : No decomposition if stored and applied as directed.

7.3 Specific end use(s)

This information is not available.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Germany:

Components	CAS-No.	Value type (Form of exposure)	Control parameters	Update	Basis
aluminium	7429-90-5	AGW (Inhalable fraction)	10 mg/m3	2021-07-02	DE TRGS 900
Peak-limit category		2;(II)			
Further information		When there is compliance with the OEL and biological tolerance values, there is no risk of harming the unborn child			
aluminium	7429-90-5	AGW (Alveolate fraction)	1,25 mg/m3	2021-07-02	DE TRGS 900
Peak-limit category		2;(II)			
Further information		When there is compliance with the OEL and biological tolerance values, there is no risk of harming the unborn child			
Naphtha (petroleum), hydrotreated heavy	64742-48-9	AGW	300 mg/m3	2017-11-30	DE TRGS 900
Peak-limit category		2;(II)			

Further information		Group exposure limit for hydrocarbon solvent mixturesCommission for dangerous substancesSee also No. 2.9 of the TRGS 900			
Solvent naphtha (petroleum), light arom.	64742-95-6	AGW	100 mg/m3	2009-02-16	DE TRGS 900
Peak-limit category		2;(II)			
Further information		Group exposure limit for hydrocarbon solvent mixturesCommission for dangerous substancesSee also No. 2.9 of the TRGS 900			

United States of America (USA):

Components	CAS-No.	Value type (Form of exposure)	Control parameters	Update	Basis
aluminium	7429-90-5	TWA (total dust)	50 Million particles per cubic foot	2012-07-01	
aluminium	7429-90-5	TWA (Respirable)	5 mg/m3	2013-10-08	
aluminium	7429-90-5	TWA (total dust)	15 mg/m3	2012-07-01	
aluminium	7429-90-5	TWA (total)	10 mg/m3	2013-10-08	
aluminium	7429-90-5	TWA (respirable fraction)	5 mg/m3	2012-07-01	
aluminium	7429-90-5	TWA (respirable fraction)	15 Million particles per cubic foot	2012-07-01	
aluminium	7429-90-5	PEL (Total dust)	10 mg/m3	2014-11-26	
aluminium	7429-90-5	PEL (respirable dust fraction)	5 mg/m3	2014-11-26	
aluminium	7429-90-5	TWA (Respirable particulate matter)	1 mg/m3	2008-01-01	
aluminium	7429-90-5	TWA	5 mg/m3	2005-09-01	
aluminium	7429-90-5	TWA (Total)	15 mg/m3	1989-01-19	
aluminium	7429-90-5	TWA (Respirable fraction)	5 mg/m3	1989-01-19	
aluminium	7429-90-5	TWA (total dust)	15 mg/m3	2011-07-01	

aluminium	7429-90-5	TWA (respirable fraction)	5 mg/m3	2011-07-01	
aluminium	7429-90-5	TWA (Total dust)	15 mg/m3	1989-01-19	
aluminium	7429-90-5	TWA (respirable dust fraction)	5 mg/m3	1989-01-19	
aluminium	7429-90-5	TWA (welding fumes)	5 mg/m3	2013-10-08	
aluminium	7429-90-5	TWA (pyro powders)	5 mg/m3	2013-10-08	
aluminium	7429-90-5	TWA (Respirable particulate matter)	1 mg/m3	2013-03-01	
aluminium	7429-90-5	TWA (Fumes)	5 mg/m3	1989-01-19	
aluminium	7429-90-5	PEL (Welding fumes)	5 mg/m3	2017-10-02	
aluminium	7429-90-5	PEL (Pyro powders)	5 mg/m3	2017-10-02	
aluminium	7429-90-5	TWA (powder)	5 mg/m3	1989-01-19	
Naphtha (petroleum), hydrotreated heavy	64742-48-9	TWA	500 ppm 2 000 mg/m3	2007-01-01	
Naphtha (petroleum), hydrotreated heavy	64742-48-9	TWA	400 ppm 1 600 mg/m3	1989-01-19	
Solvent naphtha (petroleum), light arom.	64742-95-6	TWA	500 ppm 2 000 mg/m3	2007-01-01	
Solvent naphtha (petroleum), light arom.	64742-95-6	TWA	200 mg/m3	2010-03-01	
Solvent naphtha (petroleum), light arom.	64742-95-6	TWA	400 ppm 1 600 mg/m3	1989-01-19	

8.2 Exposure controls

Personal protective equipment

Eye protection	:	Safety glasses
Hand protection		
Material	:	Solvent-resistant gloves
Remarks	:	Take note of the information given by the producer concerning permeability and break through times, and of special workplace conditions (mechanical strain, duration of contact). The exact break through time can be obtained from the protective glove producer and this has to be observed. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time. Recommended preventive skin protection Skin should be washed after contact. The suitability for a specific workplace should be discussed with the producers of the protective gloves.
Skin and body protection	:	Long sleeved clothing Safety shoes Choose body protection according to the amount and concentration of the dangerous substance at the work place.
Respiratory protection	:	Use suitable breathing protection if workplace concentration requires.

Environmental exposure controls

General advice	:	The product should not be allowed to enter drains, water courses or the soil.
	:	Prevent product from entering drains. If the product contaminates rivers and lakes or drains inform

respective authorities.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance	:	Pasty solid
Color	:	silver
Odor	:	characteristic
pH	:	substance/mixture is non-soluble (in water)
Melting point/ range	:	Not applicable
Boiling point/boiling range	:	140 - 200 °C
Flash point	:	No data available
Bulk density	:	No data available
Flammability (solid, gas)	:	Combustible Solids
Auto-flammability	:	not auto-flammable
Upper explosion limit	:	No data available
Lower explosion limit	:	No data available
Vapor pressure	:	No data available
Density	:	1,3 - 2,0 g/cm3
Solubility(ies)		
Water solubility	:	insoluble
Miscibility with water	:	immiscible
Solubility in other solvents	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Ignition temperature	:	No data available
Thermal decomposition	:	No data available

Viscosity, dynamic	:	No data available
Viscosity, kinematic	:	No data available
Flow time	:	No data available
Explosive properties	:	Not explosive

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No decomposition if stored and applied as directed.

10.2 Chemical stability

No decomposition if stored and applied as directed.

10.3 Possibility of hazardous reactions

Hazardous reactions : Reacts with alkalis, acids, halogenes and oxidizing agents.
Contact with acids and alkalis may release hydrogen.
Mixture reacts slowly with water resulting in evolution of hydrogen.
Vapor/air-mixtures are explosive at intense warming.

Stable under recommended storage conditions.

10.4 Conditions to avoid

Conditions to avoid : Do not allow to dry.
No data available

10.5 Incompatible materials

Materials to avoid : Acids
Bases
Oxidizing agents
Highly halogenated compounds

10.6 Hazardous decomposition products

Other information : No data available

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Components:

Naphtha (petroleum), hydrotreated heavy :

Acute oral toxicity : LD50 Rat: > 5 000 mg/kg

Acute inhalation toxicity : LC50 Rat: Test atmosphere: vapor

An LC50/inhalation/4h/rat could not be determined because no mortality of rats was observed at the maximum achievable concentration.

Acute dermal toxicity : LD50 Rabbit: > 5 000 mg/kg

Solvent naphtha (petroleum), light arom. :

Acute oral toxicity : LD50 Rat: 3 492 mg/kg

Acute dermal toxicity : LD50 Rabbit: > 3 160 mg/kg

Skin corrosion/irritation

No data available

Serious eye damage/eye irritation

No data available

Respiratory or skin sensitization

No data available

Carcinogenicity

No data available

Toxicity to reproduction/fertility

No data available

Reprod.Tox./Development/Teratogenicity

No data available

STOT-single exposure

No data available

STOT-repeated exposure

No data available

Aspiration toxicity

No data available

Further information

Product

No data available

SECTION 12: Ecological information

12.1 Toxicity

Components:

Solvent naphtha (petroleum), light arom. (64742-95-6) :

Ecotoxicology Assessment

Long-term (chronic) aquatic hazard : Toxic to aquatic life with long lasting effects.

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

No data available

12.6 Other adverse effects

Product:

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal., Harmful to aquatic life

with long lasting effects.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product	:	The product should not be allowed to enter drains, water courses or the soil. In accordance with local and national regulations.
Contaminated packaging	:	In accordance with local and national regulations.

SECTION 14: Transport information

14.1 UN number

ADR

Not dangerous goods

TDG

Not dangerous goods

CFR

Not dangerous goods

IMDG

Not dangerous goods

IATA

Not dangerous goods

14.2 Proper shipping name

ADR

Not dangerous goods

TDG

Not dangerous goods

CFR

Not dangerous goods

IMDG

Not dangerous goods

IATA

Not dangerous goods

14.3 Transport hazard class

ADR

Not dangerous goods

TDG

Not dangerous goods

CFR

Not dangerous goods

IMDG

Not dangerous goods

IATA

Not dangerous goods

14.4 Packing group

ADR

Not dangerous goods

TDG

Not dangerous goods

CFR

Not dangerous goods

IMDG

Not dangerous goods

IATA

Not dangerous goods

14.5 Environmental hazards

14.6 Special precautions for user

Not classified as dangerous in the meaning of transport regulations.

14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

No data available

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - Candidate List of Substances of Very High Concern for Authorization (Article 59).	:	Not applicable
Regulation (EU) No 2024/590 on substances that deplete the ozone layer	:	Not applicable
Regulation (EU) 2019/1021 on persistent organic pollutants (recast)	:	Not applicable
REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII)	:	Banned and/or restricted (aluminium powder (stabilised)) (Naphtha (petroleum), hydrotreated heavy; Low boiling point ydrogen treated naphtha) (Solvent naphtha (petroleum), light arom.)

15.2 Chemical Safety Assessment

No data available

SECTION 16: Other information

Full text of H-Statements

H226	:	Flammable liquid and vapor.
H227	:	Combustible liquid.
H228	:	Flammable solid.
H303	:	May be harmful if swallowed.
H304	:	May be fatal if swallowed and enters airways.
H313	:	May be harmful in contact with skin.
H335	:	May cause respiratory irritation.
H336	:	May cause drowsiness or dizziness.
H411	:	Toxic to aquatic life with long lasting effects.
H412	:	Harmful to aquatic life with long lasting effects.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.