

METALURE L-71011 AE

Version 2.1 Revision Date: 12/01/2025 SDS Number: 102000021950 Date of last issue: 12/06/2019
Date of first issue: 03/29/2018

SECTION 1. IDENTIFICATION

Product name : METALURE L-71011 AE
Product code : 020726IA0

Manufacturer or supplier's details

Company name of supplier : ECKART America Corporation
Address : 830 East Erie Street
Painesville OH 44077
Telephone : 866-458-7837
(440) 954-7600
Telefax : (440) 354-6224
e-mail adresse : info.eckart.america.oh@altana.com
Emergency telephone : **CHEMTREC:** 800-424-9300
CHEMTREC: 1-703-527-3387 (International)

NCEC:

(contract no. ECKART29003-NCEC)
US: +1 866 928 0789 (Toll free)
Canada: +1 800 579 7421 (Toll Free)
Mexico: +52 55 5004 8763

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Flammable liquids : Category 2
Eye irritation : Category 2A
Specific target organ toxicity : Category 3 (Central nervous system)
- single exposure

GHS label elements

Hazard pictograms :



Signal Word : Danger

Hazard Statements : H225 Highly flammable liquid and vapor.
H319 Causes serious eye irritation.
H336 May cause drowsiness or dizziness.

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Precautionary Statements

:

Prevention:

- P210 Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking.
- P233 Keep container tightly closed.
- P240 Ground/bond container and receiving equipment.
- P241 Use explosion-proof electrical/ ventilating/ lighting/ equipment.
- P242 Use only non-sparking tools.
- P243 Take precautionary measures against static discharge.
- P261 Avoid breathing mist or vapors.
- P264 Wash skin thoroughly after handling.
- P271 Use only outdoors or in a well-ventilated area.
- P280 Wear protective gloves/ eye protection/ face protection.

Response:

- P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.
- P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell.
- P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- P337 + P313 If eye irritation persists: Get medical advice/ attention.
- P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

Storage:

- P403 + P233 Store in a well-ventilated place. Keep container tightly closed.
- P403 + P235 Store in a well-ventilated place. Keep cool.
- P405 Store locked up.

Disposal:

- P501 Dispose of contents/ container to an approved waste disposal plant.

Hazardous ingredients which must be listed on the label:

Acetic acid ethyl ester
2-Propanone

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Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS**Hazardous ingredients**

Chemical name	CAS-No.	Concentration (% w/w)
Acetic acid ethyl ester	141-78-6	>= 70 - < 90
Aluminum	7429-90-5	>= 10 - < 20
2-Propanone	67-64-1	>= 5 - < 10

Actual concentration is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

- General advice : Take the victim into fresh air.
 Move out of dangerous area.
 Show this material safety data sheet to the doctor in attendance.
- If inhaled : Consult a physician after significant exposure.
 If unconscious, place in recovery position and seek medical advice.
- In case of skin contact : Wash off immediately with soap and plenty of water.
 If on skin, rinse well with water.
 If on clothes, remove clothes.
- In case of eye contact : Immediately flush eye(s) with plenty of water.
 Remove contact lenses.
 Keep eye wide open while rinsing.
 If eye irritation persists, consult a specialist.
- If swallowed : Keep respiratory tract clear.
 Do not give milk or alcoholic beverages.
 Never give anything by mouth to an unconscious person.
 If symptoms persist, call a physician.
- Most important symptoms and effects, both acute and delayed : Causes serious eye irritation.
 May cause drowsiness or dizziness.

SECTION 5. FIRE-FIGHTING MEASURES

- Suitable extinguishing media : Dry sand
 ABC powder
 Foam
- Unsuitable extinguishing media : High volume water jet
 Carbon dioxide (CO₂)

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Specific hazards during fire fighting	:	Do not allow run-off from fire fighting to enter drains or water courses.
Further information	:	Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. For safety reasons in case of fire, cans should be stored separately in closed containments.
Special protective equipment for fire-fighters	:	Wear self-contained breathing apparatus for firefighting if necessary.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	:	Evacuate personnel to safe areas. Use personal protective equipment. Ensure adequate ventilation. Remove all sources of ignition. Evacuate personnel to safe areas. Beware of vapors accumulating to form explosive concentrations. Vapors can accumulate in low areas.
General advice	:	The product should not be allowed to enter drains, water courses or the soil. Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.
Environmental precautions	:	The product should not be allowed to enter drains, water courses or the soil. Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.
Methods and materials for containment and cleaning up	:	Use mechanical handling equipment. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13). Do not flush with water.

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SECTION 7. HANDLING AND STORAGE

- Advice on protection against fire and explosion : Do not spray on a naked flame or any incandescent material. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors). Use only explosion-proof equipment. Keep away from open flames, hot surfaces and sources of ignition.
- Advice on safe handling : Avoid formation of aerosol. Do not breathe vapors/dust. Avoid exposure - obtain special instructions before use. Avoid contact with skin and eyes. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Take precautionary measures against static discharges. Provide sufficient air exchange and/or exhaust in work rooms. Open drum carefully as content may be under pressure. Dispose of rinse water in accordance with local and national regulations.
- Conditions for safe storage : Earthing of containers and apparatuses is essential. Reaction with water liberates extremely flammable gas (hydrogen) Take measures to prevent the build up of electrostatic charge. Store in original container. Keep containers tightly closed in a cool, well-ventilated place. Keep away from sources of ignition - No smoking. Keep container closed when not in use. No smoking. Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Observe label precautions. Electrical installations / working materials must comply with the technological safety standards.
- Technical measures/Precautions : Protect from humidity and water.
- Materials to avoid : Do not store near acids. Do not store together with oxidizing and self-igniting products. Never allow product to get in contact with water during storage. Keep away from oxidizing agents, strongly alkaline and strongly acid materials in order to avoid exothermic reactions.

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Further information on storage stability : No decomposition if stored and applied as directed.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Acetic acid ethyl ester	141-78-6	TWA	400 ppm	ACGIH
		TWA	400 ppm 1,400 mg/m ³	NIOSH REL
		TWA	400 ppm 1,400 mg/m ³	OSHA Z-1
		TWA	400 ppm 1,400 mg/m ³	OSHA P0
Aluminum	7429-90-5	TWA (total dust)	50 Million particles per cubic foot	OSHA Z-3
		TWA (Respirable)	5 mg/m ³	NIOSH REL
		TWA (total dust)	15 mg/m ³	OSHA Z-3
		TWA (total)	10 mg/m ³	NIOSH REL
		TWA (respirable fraction)	5 mg/m ³	OSHA Z-3
		TWA (respirable fraction)	15 Million particles per cubic foot	OSHA Z-3
		TWA (Respirable particulate matter)	1 mg/m ³	ACGIH
		TWA	5 mg/m ³ (Aluminum)	NIOSH REL
		TWA (Total)	15 mg/m ³ (Aluminum)	OSHA P0
		TWA (Respirable fraction)	5 mg/m ³ (Aluminum)	OSHA P0
		TWA (total dust)	15 mg/m ³ (Aluminum)	OSHA Z-1
		TWA	5 mg/m ³	OSHA Z-1

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		(respirable fraction)	(Aluminum)	
		TWA (Total dust)	15 mg/m ³ (Aluminum)	OSHA P0
		TWA (respirable dust fraction)	5 mg/m ³ (Aluminum)	OSHA P0
		TWA (welding fumes)	5 mg/m ³ (Aluminum)	NIOSH REL
		TWA (pyro powders)	5 mg/m ³ (Aluminum)	NIOSH REL
		TWA (Respirable particulate matter)	1 mg/m ³ (Aluminum)	ACGIH
		TWA (Fumes)	5 mg/m ³	OSHA P0
		TWA (powder)	5 mg/m ³ (Aluminum)	OSHA P0
2-Propanone	67-64-1	TWA	250 ppm	ACGIH
		STEL	500 ppm	ACGIH
		TWA	250 ppm 590 mg/m ³	NIOSH REL
		TWA	1,000 ppm 2,400 mg/m ³	OSHA Z-1
		TWA	750 ppm 1,800 mg/m ³	OSHA P0
		STEL	1,000 ppm 2,400 mg/m ³	OSHA P0

Biological occupational exposure limits

Components	CAS-No.	Control parameters	Biological specimen	Sampling time	Permissible concentration	Basis
2-Propanone	67-64-1	Acetone	Urine	End of shift (As soon as possible after exposure ceases)	25 mg/l	ACGIH BEI

Personal protective equipment

Respiratory protection : Use suitable breathing protection if workplace concentration

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- requires.
In the case of vapor formation use a respirator with an approved filter.
- Hand protection
Material : Solvent-resistant gloves (butyl-rubber)
- Remarks : Take note of the information given by the producer concerning permeability and break through times, and of special workplace conditions (mechanical strain, duration of contact). The exact break through time can be obtained from the protective glove producer and this has to be observed. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time. Recommended preventive skin protection Skin should be washed after contact. The suitability for a specific workplace should be discussed with the producers of the protective gloves.
- Eye protection : Goggles
Wear face-shield and protective suit for abnormal processing problems.
- Skin and body protection : Choose body protection according to the amount and concentration of the dangerous substance at the work place.
- Hygiene measures : When using do not eat or drink.
When using do not smoke.
Wash hands before breaks and at the end of workday.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

- Appearance : liquid
Color : silver
Odor : characteristic
Odor Threshold : No data available
pH : substance/mixture is non-soluble (in water)
Melting point/freezing point : No data available
Boiling point/boiling range : 77 °C
- Flash point : -4 °C
- Evaporation rate : No data available
Flammability (solid, gas) : No data available
Upper explosion limit / Upper : No data available

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flammability limit		
Lower explosion limit / Lower flammability limit	:	No data available
Vapor pressure	:	No data available
Relative density	:	No data available
Density	:	0.9 g/cm ³ (20 °C)
Solubility(ies)		
Water solubility	:	insoluble
Partition coefficient: n-octanol/water	:	No data available
Autoignition temperature	:	No data available
Decomposition temperature	:	No data available
Viscosity		
Viscosity, kinematic	:	300 - 700 mm ² /s (23 °C)
Flow time	:	100 s (23 °C)
		Cross section: 6 mm
		Method: ISO 2431
Total Volatile organic compounds (VOC) content	:	80.00 - 100.00 %

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No decomposition if stored and applied as directed.
Chemical stability	:	No decomposition if stored and applied as directed.
Possibility of hazardous reactions	:	Contact with acids and alkalis may release hydrogen. Stable under recommended storage conditions. Vapors may form explosive mixture with air.
Conditions to avoid	:	Do not allow evaporation to dryness. Heat, flames and sparks.
Incompatible materials	:	Acids Bases Oxidizing agents

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Not classified due to lack of data.

Components:**Acetic acid ethyl ester:**

Acute oral toxicity : (Rat): 5,620 mg/kg

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Acute inhalation toxicity : LC50 (Rat): 56 mg/l
Exposure time: 4 h
Test atmosphere: vapor

Acute dermal toxicity : LD50 (Rabbit): > 18,000 mg/kg

2-Propanone:

Acute oral toxicity : LD50 (Rabbit): 4,700 - 5,800 mg/kg
(Mouse): 3,000 mg/kg
(Rat): 9,800 mg/kg

Acute inhalation toxicity : LC50 (Rat): 76 mg/l
Exposure time: 4 h
Test atmosphere: vapor

Acute dermal toxicity : LD50 (Rabbit): > 2,000 mg/kg

Skin corrosion/irritation

Not classified due to lack of data.

Components:**2-Propanone:**

Remarks: Repeated or prolonged contact with the mixture may cause removal of natural fat from the skin resulting in desiccation of the skin.

Serious eye damage/eye irritation

Causes serious eye irritation.

Components:**Acetic acid ethyl ester:**

Result: Eye irritation

2-Propanone:

Result: Eye irritation

Respiratory or skin sensitization**Skin sensitization**

Not classified due to lack of data.

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Respiratory sensitization

Not classified due to lack of data.

Germ cell mutagenicity

Not classified due to lack of data.

Carcinogenicity

Not classified due to lack of data.

IARC

No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA

No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

Not classified due to lack of data.

STOT-single exposure

May cause drowsiness or dizziness.

Components:**Acetic acid ethyl ester:**

Assessment: May cause drowsiness or dizziness.

2-Propanone:

Assessment: May cause drowsiness or dizziness.

STOT-repeated exposure

Not classified due to lack of data.

Aspiration toxicity

Not classified due to lack of data.

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Further information

SECTION 12. ECOLOGICAL INFORMATION**Ecotoxicity****Components:****Acetic acid ethyl ester:**

Toxicity to daphnia and other aquatic invertebrates : (Daphnia): 717 mg/l

2-Propanone:

Toxicity to daphnia and other aquatic invertebrates : (Daphnia magna (Water flea)): 21,600 mg/l

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Other adverse effects

No data available

SECTION 13. DISPOSAL CONSIDERATIONS**Disposal methods**

Waste from residues : Do not dispose of waste into sewer.
Do not contaminate ponds, waterways or ditches with chemical or used container.
Send to a licensed waste management company.
In accordance with local and national regulations.

Contaminated packaging : Empty remaining contents.
Dispose of as unused product.
Do not re-use empty containers.
Do not burn, or use a cutting torch on, the empty drum.
In accordance with local and national regulations.

SECTION 14. TRANSPORT INFORMATION**Domestic regulation****49 CFR**

UN/ID/NA number : UN 1263
Proper shipping name : Paint
Class : 3
Packing group : III
Labels : FLAMMABLE LIQUID

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ERG Code : 128
Marine pollutant : no

International Regulations**IATA-DGR**

UN/ID No. : UN 1263
Proper shipping name : Paint classified according to 3.3.3.1 IATA-DGR
Class : 3
Packing group : III
Labels : Flammable Liquids
Packing instruction (cargo aircraft) : 366
Packing instruction (passenger aircraft) : 355

IMDG-Code

UN number : UN 1263
Proper shipping name : PAINT CLASSIFIED ACCORDING TO 2.3.2.2 IMDG-CODE
Class : 3
Packing group : III
Labels : 3
EmS Code : F-E, S-E
Marine pollutant : no

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

SECTION 15. REGULATORY INFORMATION**EPCRA - Emergency Planning and Community Right-to-Know****CERCLA Reportable Quantity**

Components	CAS-No.	Component RQ (lbs)
Acetic acid ethyl ester	141-78-6	5000
2-Propanone	67-64-1	5000

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards : Flammable (gases, aerosols, liquids, or solids)
Serious eye damage or eye irritation
Specific target organ toxicity (single or repeated exposure)

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SARA 313 : The following components are subject to reporting levels established by SARA Title III, Section 313:

Aluminum	7429-90-5	>= 10 - < 20 %
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Clean Air Act

This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

The following chemical(s) are listed under the U.S. Clean Air Act Section 111 SOCOMI Intermediate or Final VOC's (40 CFR 60.489):

Acetic acid ethyl ester	141-78-6	>= 70 - < 90 %
2-Propanone	67-64-1	>= 5 - < 10 %

Clean Water Act

This product does not contain any Hazardous Substances listed under the U.S. CleanWater Act, Section 311, Table 116.4A.

This product does not contain any Hazardous Chemicals listed under the U.S. CleanWater Act, Section 311, Table 117.3.

This product does not contain any toxic pollutants listed under the U.S. Clean Water Act Section 307

This product does not contain any priority pollutants related to the U.S. Clean Water Act

US State Regulations**Massachusetts Right To Know**

Acetic acid ethyl ester	141-78-6
Aluminum	7429-90-5
2-Propanone	67-64-1

Pennsylvania Right To Know

Acetic acid ethyl ester	141-78-6
Aluminum	7429-90-5
2-Propanone	67-64-1

California Prop. 65

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WARNING: This product can expose you to chemicals including lead and cadmium, which is/are known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

California List of Hazardous Substances

Acetic acid ethyl ester	141-78-6
Aluminum	7429-90-5
2-Propanone	67-64-1

California Permissible Exposure Limits for Chemical Contaminants

Acetic acid ethyl ester	141-78-6
Aluminum	7429-90-5
2-Propanone	67-64-1

The ingredients of this product are reported in the following inventories:

DSL : All components of this product are on the Canadian DSL
 TSCA : All substances listed as active on the TSCA inventory

TSCA list

No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.

SECTION 16. OTHER INFORMATION**Full text of other abbreviations**

ACGIH	: USA. ACGIH Threshold Limit Values (TLV)
ACGIH BEI	: ACGIH - Biological Exposure Indices (BEI)
NIOSH REL	: USA. NIOSH Recommended Exposure Limits
OSHA P0	: USA. Table Z-1-A Limits for Air Contaminants (1989 vacated values)
OSHA Z-1	: USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
OSHA Z-3	: USA. Occupational Exposure Limits (OSHA) - Table Z-3 Mineral Dusts

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ACGIH / TWA : 8-hour, time-weighted average
 ACGIH / STEL : Short-term exposure limit
 NIOSH REL / TWA : Time-weighted average concentration for up to a 10-hour
 workday during a 40-hour workweek
 OSHA P0 / TWA : 8-hour time weighted average
 OSHA P0 / STEL : Short-term exposure limit
 OSHA Z-1 / TWA : 8-hour time weighted average
 OSHA Z-3 / TWA : 8-hour time weighted average

AIIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

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The information provided in this Material Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a

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guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

US / Z8