

Version	Revision Date:	SDS Number:	Date of last issue: 08/09/2022
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SECTION 1. IDENTIFICATION

Product name Product code	:	STAPA IL HYDROLAN 1580 Aluminium Paste 053082GD0		
Manufacturer or supplier's o	deta	ils		
Company name of supplier	:	ECKART America Corporation		
Address	:	830 East Erie Street		
		Painesville OH 44077		
Telephone	:	866-458-7837		
		(440) 954-7600		
Telefax	:	(440) 354-6224		
e-mail adresse	:	info.eckart.america.oh@altana.com		
Emergency telephone	:	CHEMTREC: 800-424-9300		
		CHEMTREC: 1-703-527-3387 (International)		
		NCEC:		
		(contract no. ECKART29003-NCEC)		
		US: +1 866 928 0789 (Toll free)		
		Canada: +1 800 579 7421 (Toll Free)		
		Mexico: +52 55 5004 8763		

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accord 1910.1200)	dan	ce with the OSHA Hazard Communication Standard (29 CFR
Flammable solids	:	Category 1
Eye irritation	:	Category 2A
Specific target organ toxicity - single exposure	:	Category 3 (Central nervous system)
GHS label elements Hazard pictograms	:	
Signal Word	:	Danger
Hazard Statements	:	H228 Flammable solid. H319 Causes serious eye irritation. H336 May cause drowsiness or dizziness.

SAFETY DATA SHEET



STAPA IL HYDROLAN 1580 Aluminium Paste

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Preca	autionary Statements	· Prevention:	
		P210	Keep away from heat/ sparks/ open flames/
		1210	hot surfaces. No smoking.
		P240	Ground/bond container and receiving equipment.
		P241	Use explosion-proof electrical/ventilating/ lighting/equipment.
		P261	Avoid breathing dust.
		P264	Wash skin thoroughly after handling.
		P271	Use only outdoors or in a well-ventilated area.
		P280	Wear protective gloves/ eye protection/ face protection.
		Response:	
		P304 + P340 +	• P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell.
		P305 + P351 +	P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
		P337 + P313	If eye irritation persists: Get medical advice/ attention.
		P370 + P378	In case of fire: Use for extinction: Special powder for metal fires.
		P370 + P378	In case of fire: Use for extinction: Dry sand.
		Storage:	
		P403 + P233	Store in a well-ventilated place. Keep container tightly closed.
		P405	Store locked up.
		Disposal:	
		P501	Dispose of contents/ container to an approved waste disposal plant.

Hazardous ingredients which must be listed on the label: 2-Propanol Solvent naphtha (petroleum), light arom.

Other hazards

None known.

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SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Hazardous ingredients

Chemical name	CAS-No.	Concentration (% w/w)
	<u> </u>	



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Aluminum	7429-90-5	>= 50 - < 70
2-Propanol	67-63-0	>= 20 - < 30
Ethanol	64-17-5	>= 5 - < 10
Silica	7631-86-9	>= 1 - < 5
Naphtha (petroleum), hydrotreated heavy	64742-48-9	>= 1 - < 5
Solvent naphtha (petroleum), light arom.	64742-95-6	>= 1 - < 5
1,2-Ethanediamine, N1-[3-	1760-24-3	>= 0.1 - < 1
(trimethoxysilyl)propyl]-		

Actual concentration is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

General advice	Take the victim into fresh air. Move out of dangerous area. Show this material safety data sheet to the d attendance.	octor in
If inhaled	Consult a physician after significant exposur If unconscious, place in recovery position an advice.	
In case of skin contact	Wash off immediately with soap and plenty c If on skin, rinse well with water. If on clothes, remove clothes.	of water.
In case of eye contact	Immediately flush eye(s) with plenty of water Remove contact lenses. Keep eye wide open while rinsing.	
If swallowed	Keep respiratory tract clear. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconso If symptoms persist, call a physician.	ious person.
Most important symptoms and effects, both acute and delayed	Causes serious eye irritation. May cause drowsiness or dizziness.	

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media	:	Dry sand Special powder against metal fire
Unsuitable extinguishing media	:	Water Foam Carbon dioxide (CO2) ABC powder
Specific hazards during fire fighting	:	Contact with water liberates extremely flammable gas (hydrogen).
Further information	:	Standard procedure for chemical fires.





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	ial protective equipment re-fighters	:	circumstances a Use personal pr	ng measures that are appropriate to local and the surrounding environment. otective equipment. ined breathing apparatus for firefighting if
ECTION	6. ACCIDENTAL RELE	AS	E MEASURES	
prote	onal precautions, active equipment and gency procedures	:	Use personal pr	
Environmental precautions		:	The product sho courses or the s	ould not be allowed to enter drains, water oil.
			Prevent further	from entering drains. eakage or spillage if safe to do so. ontaminates rivers and lakes or drains inform prities.
Methods and materials for containment and cleaning up		:	Soak up with ine	handling equipment. ert absorbent material (e.g. sand, silica gel, versal binder, sawdust).
			Do not flush witl Keep in suitable	n water. , closed containers for disposal.
ECTION	7. HANDLING AND ST	OR	AGE	
	ce on protection against nd explosion	: Earthing of containers and apparatuses is essential. Take measures to prevent the build up of electrostatic charge		

fire and explosion	Take measures to prevent the build up of electrostatic charge. Use explosion-proof equipment.
	Avoid dust formation. Keep away from open flames, hot surfaces and sources of ignition.
Advice on safe handling	 Keep away from heat and sources of ignition. Avoid dust formation. Ensure adequate ventilation. Avoid formation of respirable particles. Do not breathe vapors/dust. Avoid exposure - obtain special instructions before use.







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Con	ditions for safe storage	For personal Smoking, ea application a Provide suff Dispose of r regulations. Store in orig Keep contai Keep contai Keep away No smoking	icient air exchange and/or exhaust in work rooms. rinse water in accordance with local and national inal container. ners tightly closed in a cool, well-ventilated place. ner closed when not in use. from sources of ignition - No smoking.
mea	nnical sures/Precautions erials to avoid	place. Electrical ins the technolo Protect from Do not allow Do not store Never allow storage. Keep away	stallations / working materials must comply with gical safety standards. humidity and water.
	her information on age stability	: No decomp	osition if stored and applied as directed.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Aluminum	7429-90-5	TWA (total dust)	50 Million particles per cubic foot	OSHA Z-3
		TWA (Respirable)	5 mg/m3	NIOSH REL
		TWA (total dust)	15 mg/m3	OSHA Z-3
		TWA (total)	10 mg/m3	NIOSH REL
		TWA (respirable fraction)	5 mg/m3	OSHA Z-3
		TWA	15 Million	OSHA Z-3

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1		I	(respirable	particles per cubic	I
			fraction)	foot	
			TWA	1 mg/m3	ACGIH
			(Respirable	1 mg/mo	//0011
			particulate		
			matter)		
			TWA	5 mg/m3	NIOSH RE
				(Aluminum)	
			TWA (Total)	15 mg/m3 (Aluminum)	OSHA P0
			TWA	5 mg/m3	OSHA P0
			(Respirable	(Aluminum)	
			fraction)		
			TWA (total	15 mg/m3	OSHA Z-1
			dust)	(Aluminum)	
			TWA	5 mg/m3	OSHA Z-1
			(respirable fraction)	(Aluminum)	
			TWA (Total	15 mg/m3	OSHA P0
			dust)	(Aluminum)	
			TWA	5 mg/m3	OSHA P0
			(respirable	(Aluminum)	001///10
			dust fraction)		
			TWA	5 mg/m3	NIOSH RE
			(welding	(Aluminum)	
			fumes)		
			TWA (pyro	5 mg/m3	NIOSH RE
			powders)	(Aluminum)	
			TWA	1 mg/m3	ACGIH
			(Respirable particulate	(Aluminum)	
			matter)		
			TWA	5 mg/m3	OSHA P0
			(Fumes)		50
			TWA	5 mg/m3	OSHA P0
			(powder)	(Aluminum)	
2-Prop	banol	67-63-0	ŤWA	200 ppm	ACGIH
			STEL	400 ppm	ACGIH
			TWA	400 ppm	NIOSH RE
				980 mg/m3	
			ST	500 ppm	NIOSH RE
				1,225 mg/m3	
			TWA	400 ppm	OSHA Z-1
1				980 mg/m3	1

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			980 mg/m3	
		STEL	500 ppm	OSHA P0
			1,225 mg/m3	
Ethanol	64-17-5	TWA	1,000 ppm	ACGIH
		TWA	1,000 ppm 1,900 mg/m3	NIOSH REL
		TWA	1,000 ppm 1,900 mg/m3	OSHA Z-1
		TWA	1,000 ppm 1,900 mg/m3	OSHA P0
		STEL	1,000 ppm	ACGIH
Silica	7631-86-9	TWA (Dust)	20 Million particles per cubic foot (Silica)	OSHA Z-3
		TWA (Dust)	80 mg/m3 / %SiO2 (Silica)	OSHA Z-3
		TWA	6 mg/m3 (Silica)	NIOSH REL
Naphtha (petroleum), hydrotreated heavy	64742-48-9	TWA	500 ppm 2,000 mg/m3	OSHA Z-1
		TWA	400 ppm 1,600 mg/m3	OSHA P0
Solvent naphtha (petroleum), light arom.	64742-95-6	TWA	500 ppm 2,000 mg/m3	OSHA Z-1
		TWA	200 mg/m3 (total hydrocarbon vapor)	ACGIH
		TWA	400 ppm 1,600 mg/m3	OSHA P0

Biological occupational exposure limits

Components	CAS-No.	Control parameters	Biological specimen	Samplin g time	Permissible concentratio n	Basis
2-Propanol	67-63-0	Acetone	Urine	End of shift at end of workwee k	40 mg/l	ACGIH BEI

Personal protective equipment

Respiratory protection

protection : Use suitable breathing protection if workplace concentration requires.



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	protection aterial	approved fil	of dust or aerosol formation use respirator with a ter. stant gloves (butyl-rubber)
Re	emarks	concerning special work contact). The the protectiv Please obse breakthroug gloves. Also conditions u danger of cu Recomment washed afte	f the information given by the producer permeability and break through times, and of cplace conditions (mechanical strain, duration of e exact break through time can be obtained from ve glove producer and this has to be observed. erve the instructions regarding permeability and h time which are provided by the supplier of the o take into consideration the specific local under which the product is used, such as the uts, abrasion, and the contact time. ded preventive skin protection Skin should be er contact. The suitability for a specific workplace iscussed with the producers of the protective
Eye p	protection	: Wear face-s problems.	shield and protective suit for abnormal processing
Skin a	and body protection	: Long sleeve Safety shoe Choose boo	s dy protection according to the amount and
Hygie	ene measures	: When using When using	on of the dangerous substance at the work place. do not eat or drink. do not smoke. s before breaks and at the end of workday.
	9. PHYSICAL AND C	Wash hands	s before breaks and at the end of workday.
Color		· silver	

Evaporation rate Flammability (solid, gas)	:	No data available The substance or mixture is a flammable solid with the category 1.
Flash point	:	13 °C
Color Odor Odor Threshold pH Melting point/freezing point Boiling point/boiling range		silver solvent No data available substance/mixture is non-soluble (in water) No data available 82 - 83 °C
Appearance	:	Pasty solid





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Auto-flammability	: r	not auto-flammable
Upper explosion limit / Upper	: N	No data available
flammability limit		
Lower explosion limit / Lower	: N	No data available
flammability limit		
Vapor pressure		No data available
Relative density		No data available
Density	: 1	1.3 - 2.0 g/cm3
Colubility/ico)		
Solubility(ies)		nsoluble
Water solubility	· 1	
Partition coefficient: n-		No data available
Partition coefficient: n- octanol/water	: N	No data available
Partition coefficient: n- octanol/water Autoignition temperature	: N : N	No data available No data available
Partition coefficient: n- octanol/water Autoignition temperature Decomposition temperature	: N : N : N	No data available No data available No data available
Partition coefficient: n- octanol/water Autoignition temperature	: N : N : N	No data available No data available
Partition coefficient: n- octanol/water Autoignition temperature Decomposition temperature	: N : N : N : N	No data available No data available No data available

SECTION 10. STABILITY AND REACTIVITY

Reactivity Chemical stability Possibility of hazardous reactions	No decomposition if stored and applied as directed. No decomposition if stored and applied as directed. Reacts with alkalis, acids, halogenes and oxidizing agents. Contact with acids and alkalis may release hydrogen. Mixture reacts slowly with water resulting in evolution of hydrogen. Vapors may form explosive mixture with air. Stable under recommended storage conditions.
Conditions to avoid	Do not allow to dry. Heat, flames and sparks.
Incompatible materials	Acids Bases
	Oxidizing agents Highly halogenated compounds

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Not classified based on available information.

Components:

2-Propanol:

Acute oral toxicity : LD50 (Rat): > 2,000 mg/kg

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ļ	Acute c	lermal toxicity	:	LD50 (Rabbit): > 2	2,000 mg/kg		
E	Ethano	1:					
ļ	Acute oral toxicity		:	: LD50 (Rat, male and female): 10,470 mg/kg Method: OECD Test Guideline 401			
Ļ	Acute i	nhalation toxicity	:	LC50 (Rat, male a Exposure time: 4 l Test atmosphere: Method: OECD Te	vapor		
ę	Silica:						
ŀ	Acute c	oral toxicity	:	LD50 (Rat): > 5,00	00 mg/kg		
				(Mouse): 15,000	mg/kg		
ļ	Acute i	nhalation toxicity	:	(Rat): 0.139 mg/l Exposure time: 4 l			
A	Acute c	lermal toxicity	:	LD50 (Rabbit): > 5	5,000 mg/kg		
	Nanhth	a (petroleum), hydro	troa	tod boow			
	-	oral toxicity	:		00 mg/kg		
ŀ	Acute i	nhalation toxicity	:	Remarks: An LC5	atmosphere: vapor 0/inhalation/4h/rat could not be determined lity of rats was observed at the maximum ntration.		
ŀ	Acute c	lermal toxicity	:	LD50 (Rabbit): > 5	5,000 mg/kg		
c	Solvon	t naphtha (petroleum	\ II	abt arom :			
		oral toxicity	, п :	LD50 (Rat): 3,492	mg/kg		
A	Acute c	lermal toxicity	:	LD50 (Rabbit): > 3	3,160 mg/kg		
1	1 2-Fth	anediamine, N1-[3-(tr	ime	thaxysilyI)propyll			
		oral toxicity	:				
ŀ	Acute i	nhalation toxicity	:	LC50: 1.49 - 2.44 Exposure time: 4 I Test atmosphere:	h		





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Assessment: The component/mixture is moderately toxic after short term inhalation.

Skin corrosion/irritation

Not classified based on available information.

Components:

Ethanol:

Result: No skin irritation Remarks: Based on available data, the classification criteria are not met.

Serious eye damage/eye irritation

Causes serious eye irritation.

Components:

2-Propanol: Result: Eye irritation

Ethanol:

Result: Eye irritation Remarks: Based on available data, the classification criteria are not met.

1,2-Ethanediamine, N1-[3-(trimethoxysilyl)propyl]-:

Result: Corrosive

Respiratory or skin sensitization

Skin sensitization

Not classified based on available information.

Respiratory sensitization

Not classified based on available information.

Components:

1,2-Ethanediamine, N1-[3-(trimethoxysilyl)propyl]-:

Result: May cause sensitization by skin contact.

Germ cell mutagenicity

Not classified based on available information.

Components:

Naphtha (petroleum), hydrotreated heavy:







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	cell mutagenicity - ssment		ed on benzene content < 0.1% (Regulation (EC) nex VI, Part 3, Note P)
Germ	ent naphtha (petroleur cell mutagenicity - ssment	: Classified bas	ed on benzene content < 0.1% (Regulation (EC) nex VI, Part 3, Note P)
	nogenicity assified based on avai	lable information.	
<u>Comp</u>	oonents:		
Carcir	tha (petroleum), hydr nogenicity - ssment	: Classified bas	ed on benzene content < 0.1% (Regulation (EC) nex VI, Part 3, Note P)
Carcir	e nt naphtha (petroleur nogenicity - ssment	: Classified bas	ed on benzene content < 0.1% (Regulation (EC) nex VI, Part 3, Note P)
IARC	:	Group 1: Carcino	genic to humans
		Ethanol	64-17-5
OSH	A		f this product present at levels greater than or on OSHA's list of regulated carcinogens.
NTP			this product present at levels greater than or dentified as a known or anticipated carcinogen
-	oductive toxicity assified based on avai	lable information.	
	-single exposure ause drowsiness or di	zziness.	
-	oonents:		
	panol: ssment: May cause dro	owsiness or dizziness	







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Solvent naphtha (petroleum), light arom .:

Assessment: May cause respiratory irritation., May cause drowsiness or dizziness.

STOT-repeated exposure

Not classified based on available information.

Aspiration toxicity

Not classified based on available information.

Components:

Naphtha (petroleum), hydrotreated heavy: May be fatal if swallowed and enters airways.

Solvent naphtha (petroleum), light arom.: May be fatal if swallowed and enters airways.

Further information

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

Silica:		
Toxicity to daphnia and other	:	(Daphnia): 7,600 mg/l
aquatic invertebrates		
Toxicity to algae	:	(Chlorella pyrenoidosa): 440 mg/l

Solvent naphtha (petroleum), light arom .:

Ecotoxicology Assessment

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Other adverse effects

No data available

Components:

Silica:

Additional ecological : No data available





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information

Naphtha (petroleum),	hydrotreated	heavy:
Additional ecological information	: No	data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods	
Waste from residues	 Do not dispose of waste into sewer. Do not contaminate ponds, waterways or ditches with chemical or used container.
Contaminated packaging	Send to a licensed waste management company. In accordance with local and national regulations. : Empty remaining contents.
	Dispose of as unused product. Do not re-use empty containers. Do not burn, or use a cutting torch on, the empty drum. In accordance with local and national regulations.

SECTION 14. TRANSPORT INFORMATION

Domestic regulation

49 CFR		
UN/ID/NA number	:	UN 1325
Proper shipping name	:	Flammable solids, organic, n.o.s. (Aluminum pigment paste)
Class	:	4.1
Packing group	:	II
Labels	:	FLAMMABLE SOLID
ERG Code	:	133
Marine pollutant	:	no
International Regulations		
IATA-DGR		
IATA-DGR UN/ID No.	:	UN 1325
	:	UN 1325 Flammable solid, organic, n.o.s. (Aluminium pigment paste)
UN/ID No.	:	Flammable solid, organic, n.o.s.
UN/ID No. Proper shipping name	:	Flammable solid, organic, n.o.s. (Aluminium pigment paste)
UN/ID No. Proper shipping name Class	:	Flammable solid, organic, n.o.s. (Aluminium pigment paste) 4.1
UN/ID No. Proper shipping name Class Packing group	:	Flammable solid, organic, n.o.s. (Aluminium pigment paste) 4.1 II



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IMDG-Code

UN number	:	UN 1325
Proper shipping name	:	FLAMMABLE SOLID, ORGANIC, N.O.S. (Aluminium pigment paste)
Class	:	4.1
Packing group	:	II
Labels	:	4.1
EmS Code	:	F-G
		S-G
Marine pollutant	:	no
Remarks	:	IMDG Code segregation group 15 - Powdered metals

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable for product as supplied.

SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know

CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards	:	Flammable (gases, aeroso Serious eye damage or ey Specific target organ toxic	e irritation	,
SARA 313	:	The following components established by SARA Title	• •	orting levels
		Aluminum	7429-90-5	>= 50 - < 70 %
		2-Propanol	67-63-0	>= 20 - < 30 %

Clean Air Act

This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).



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	ollowing chemical(s) a VOC's (40 CFR 60.48		S. Clean Air Act Section 111 SOCMI Intermediate of
	2-Propanol	67-63-0	%
	Ethanol	64-17-5	%
Clear	Water Act		
Section This p Section This p	on 311, Table 116.4A. product does not cont on 311, Table 117.3. product does not cont	ain any Hazardous Ch	bstances listed under the U.S. CleanWater Act, emicals listed under the U.S. CleanWater Act, s listed under the U.S. Clean Water Act Section 30 nts related to the U.S. Clean Water Act
US Si	ate Regulations		
Mass	achusetts Right To Aluminum	Know	7429-90-5
	2-Propanol		67-63-0
	Ethanol		64-17-5
	Silica		7631-86-9
Penn	Silica sylvania Right To Ki	now	7631-86-9
Penn		now	7631-86-9 7429-90-5
Penn	sylvania Right To Ki	now	
Penn	sylvania Right To K i Aluminum	now	7429-90-5
Penn	sylvania Right To K i Aluminum 2-Propanol	now	7429-90-5 67-63-0
Penn	sylvania Right To K i Aluminum 2-Propanol Ethanol Silica	now eum), hydrotreated hea	7429-90-5 67-63-0 64-17-5 7631-86-9

WA kno

WARNING: This product can expose you to chemicals including Ethanol, which is/are known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

reproductive harm. For more information go to www.P65Warnings.ca.gov.



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Califo	ornia List of Hazardo Aluminum	ous Substances	7429-90-5	
	2-Propanol		67-63-0	
	Ethanol		64-17-5	
	Silica		7631-86-9	
California Permissible Exposure Limits for Chemical Contaminants Aluminum 7429-90-5				
	2-Propanol		67-63-0	
	Ethanol		64-17-5	
	Silica		7631-86-9	
The i n DSL TSCA		: All component : All chemical su	the following inventories: s of this product are on the Canadian DS ubstances in this product are either listed SCA Inventory or are in compliance with y exemption.	
TSCA No su		to a Significant New L		
No su	Ibstances are subject	to TSCA 12(b) export	notification requirements.	

SECTION 16. OTHER INFORMATION

Full text of other abbreviations

	ACGIH ACGIH BEI NIOSH REL OSHA P0 OSHA Z-1	 USA. ACGIH Threshold Limit Values (TLV) ACGIH - Biological Exposure Indices (BEI) USA. NIOSH Recommended Exposure Limits USA. Table Z-1-A Limits for Air Contaminants (1989 vacated values) USA. Occupational Exposure Limits (OSHA) - Table Z-1
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