

STAPA METALLUX 2153 Aluminium Paste

 Version
 Revision Date:
 SDS Number:
 Date of last issue: 12/07/2019

 3.0
 10/11/2022
 102000030572
 Date of first issue: 04/05/2019

SECTION 1. IDENTIFICATION

Product name : STAPA METALLUX 2153 Aluminium Paste

Product code : 057634G60

Manufacturer or supplier's details

Company name of supplier : ECKART America Corporation

Address : 830 East Erie Street

Painesville OH 44077

Telephone : 866-458-7837

(440) 954-7600

Telefax : (440) 354-6224

e-mail adresse : info.eckart.america.oh@altana.com

Emergency telephone : **CHEMTREC**: 800-424-9300

CHEMTREC: 1-703-527-3387 (International)

NCEC:

(contract no. ECKART29003-NCEC) US: +1 866 928 0789 (Toll free) Canada: +1 800 579 7421 (Toll Free)

Mexico: +52 55 5004 8763

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Not a hazardous substance or mixture.

GHS label elements

Not a hazardous substance or mixture.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Hazardous ingredients

Chemical name	CAS-No.	Concentration (% w/w)
Aluminum	7429-90-5	>= 50 - < 70
Naphtha (petroleum), hydrotreated heavy	64742-48-9	>= 20 - < 30
Solvent naphtha (petroleum), light arom.	64742-95-6	>= 5 - < 10

Actual concentration is withheld as a trade secret

SECTION 4. FIRST AID MEASURES



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General advice : Take the victim into fresh air.

Do not leave the victim unattended.

If inhaled : Remove to fresh air.

If unconscious, place in recovery position and seek medical

advice

If symptoms persist, call a physician.

In case of skin contact : Wash off immediately with soap and plenty of water.

In case of eye contact : Immediately flush eye(s) with plenty of water.

Remove contact lenses.

If eye irritation persists, consult a specialist.

If swallowed : Keep respiratory tract clear.

Do not give milk or alcoholic beverages.

Never give anything by mouth to an unconscious person.

If symptoms persist, call a physician.

Most important symptoms and effects, both acute and

delayed

None known.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media : Dry sand

Special powder against metal fire

Unsuitable extinguishing

media

Water Foam

ABC powder

Carbon dioxide (CO2)

Specific hazards during fire

fighting

Do not allow run-off from fire fighting to enter drains or water

courses.

Further information : Collect contaminated fire extinguishing water separately. This

must not be discharged into drains.

Fire residues and contaminated fire extinguishing water must

be disposed of in accordance with local regulations.
Use extinguishing measures that are appropriate to local

circumstances and the surrounding environment.

Special protective equipment

for fire-fighters

Use personal protective equipment.

Wear self-contained breathing apparatus for firefighting if

necessary.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures Evacuate personnel to safe areas.
Use personal protective equipment.
Remove all sources of ignition.

Avoid dust formation.



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Environmental precautions

Prevent product from entering drains.

If the product contaminates rivers and lakes or drains inform

respective authorities.

Methods and materials for containment and cleaning up Use mechanical handling equipment.

Soak up with inert absorbent material (e.g. sand, silica gel,

acid binder, universal binder, sawdust).

Pick up and arrange disposal without creating dust.

Sweep up and shovel.

Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on protection against :

fire and explosion

Keep away from open flames, hot surfaces and sources of

ignition.

Earthing of containers and apparatuses is essential.

Provide appropriate exhaust ventilation at places where dust

is formed.

Keep away from heat and sources of ignition. Advice on safe handling

Avoid dust formation.

Ensure adequate ventilation.

For personal protection see section 8.

Smoking, eating and drinking should be prohibited in the

application area.

Store in original container. Conditions for safe storage

Keep containers tightly closed in a cool, well-ventilated place.

Keep container closed when not in use.

Keep away from sources of ignition - No smoking.

Containers which are opened must be carefully resealed and

kept upright to prevent leakage.

Electrical installations / working materials must comply with

the technological safety standards.

Technical Protect from humidity and water.

measures/Precautions

Do not allow to dry. Materials to avoid

Do not store together with oxidizing and self-igniting products.

Never allow product to get in contact with water during

storage.

Keep away from oxidizing agents, strongly alkaline and strongly acid materials in order to avoid exothermic reactions.

No materials to be especially mentioned.



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Further information on storage stability

: No decomposition if stored and applied as directed.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Aluminum	7429-90-5	TWA (total dust)	50 Million particles per cubic foot	OSHA Z-3
		TWA (Respirable)	5 mg/m3	NIOSH REL
		TWA (total dust)	15 mg/m3	OSHA Z-3
		TWA (total)	10 mg/m3	NIOSH REL
		TWA (respirable fraction)	5 mg/m3	OSHA Z-3
		TWA (respirable fraction)	15 Million particles per cubic foot	OSHA Z-3
		TWA (Respirable particulate matter)	1 mg/m3	ACGIH
		TWA	5 mg/m3 (Aluminum)	NIOSH REL
		TWA (Total)	15 mg/m3 (Aluminum)	OSHA P0
		TWA (Respirable fraction)	5 mg/m3 (Aluminum)	OSHA P0
		TWA (total dust)	15 mg/m3 (Aluminum)	OSHA Z-1
		TWA (respirable fraction)	5 mg/m3 (Aluminum)	OSHA Z-1
		TWA (Total dust)	15 mg/m3 (Aluminum)	OSHA P0
		TWA (respirable	5 mg/m3 (Aluminum)	OSHA P0



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		dust fraction)		
		TWA	5 mg/m3	NIOSH REL
		(welding	(Aluminum)	
		fumes)		
		TWA (pyro	5 mg/m3	NIOSH REL
		powders)	(Aluminum)	
		TWA	1 mg/m3	ACGIH
		(Respirable	(Aluminum)	
		particulate		
		matter)		
		TWA	5 mg/m3	OSHA P0
		(Fumes)		
		TWA	5 mg/m3	OSHA P0
		(powder)	(Aluminum)	
Naphtha (petroleum),	64742-48-9	TWA	500 ppm	OSHA Z-1
hydrotreated heavy		<u> </u>	2,000 mg/m3	
		TWA	400 ppm	OSHA P0
			1,600 mg/m3	
Solvent naphtha (petroleum),	64742-95-6	TWA	500 ppm	OSHA Z-1
light arom.			2,000 mg/m3	
		TWA	200 mg/m3	ACGIH
			(total hydrocarbon	
	1		vapor)	
		TWA	400 ppm	OSHA P0
			1,600 mg/m3	

Personal protective equipment

Respiratory protection : Use suitable breathing protection if workplace concentration

requires.

No personal respiratory protective equipment normally

required.

Hand protection

Material : Solvent-resistant gloves

Remarks : Take note of the information given by the producer

concerning permeability and break through times, and of special workplace conditions (mechanical strain, duration of contact). The exact break through time can be obtained from the protective glove producer and this has to be observed. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the

danger of cuts, abrasion, and the contact time.

Recommended preventive skin protection Skin should be



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washed after contact. The suitability for a specific workplace

should be discussed with the producers of the protective

gloves.

Eye protection : Safety glasses
Skin and body protection : Long sleeved clothing

Safety shoes

Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Protective suit

Hygiene measures : General industrial hygiene practice.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : Pasty solid Color : silver

Odor : characteristic
Odor Threshold : No data available

pH : substance/mixture is non-soluble (in water)

Melting point/freezing point : No data available Initial boiling point and boiling : No data available

range

Flash point : No data available
Evaporation rate : No data available
Flammability (solid, gas) : Combustible Solids

Auto-flammability : not auto-flammable Upper explosion limit / Upper : No data available

flammability limit

Lower explosion limit / Lower

flammability limit

: No data available

Vapor pressure : No data available Relative density : No data available Density : 1.3 - 2.0 g/cm3

Solubility(ies)

Water solubility : insoluble

Partition coefficient: n- : No data available

octanol/water

Autoignition temperature : No data available
Decomposition temperature : No data available
Viscosity : No data available
Explosive properties : Not explosive

SECTION 10. STABILITY AND REACTIVITY

Reactivity : No decomposition if stored and applied as directed. Chemical stability : No decomposition if stored and applied as directed.



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Possibility of hazardous

reactions

Reacts with alkalis, acids, halogenes and oxidizing agents.

Contact with acids and alkalis may release hydrogen. Mixture reacts slowly with water resulting in evolution of

hydrogen.

Vapor/air-mixtures are explosive at intense warming. Stable under recommended storage conditions.

Conditions to avoid : Do not allow to dry.

No data available

Incompatible materials : Acids

Bases

Oxidizing agents

Highly halogenated compounds

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Not classified based on available information.

Components:

Naphtha (petroleum), hydrotreated heavy:

Acute oral toxicity : LD50 (Rat): > 5,000 mg/kg

Acute inhalation toxicity : LC50 (Rat): Test atmosphere: vapor

Remarks: An LC50/inhalation/4h/rat could not be determined because no mortality of rats was observed at the maximum

achievable concentration.

Acute dermal toxicity : LD50 (Rabbit): > 5,000 mg/kg

Solvent naphtha (petroleum), light arom.:

Acute oral toxicity : LD50 (Rat): 3,492 mg/kg

Acute dermal toxicity : LD50 (Rabbit): > 3,160 mg/kg

Skin corrosion/irritation

Not classified based on available information.

Serious eye damage/eye irritation

Not classified based on available information.

Respiratory or skin sensitization

Skin sensitization

Not classified based on available information.



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Respiratory sensitization

Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Components:

Naphtha (petroleum), hydrotreated heavy:

Germ cell mutagenicity - : Classified based on benzene content < 0.1% (Regulation (EC)

Assessment 1272/2008, Annex VI, Part 3, Note P)

Solvent naphtha (petroleum), light arom.:

Germ cell mutagenicity - : Classified based on benzene content < 0.1% (Regulation (EC)

Assessment 1272/2008, Annex VI, Part 3, Note P)

Carcinogenicity

Not classified based on available information.

Components:

Naphtha (petroleum), hydrotreated heavy:

Carcinogenicity - : Classified based on benzene content < 0.1% (Regulation (EC)

Assessment 1272/2008, Annex VI, Part 3, Note P)

Solvent naphtha (petroleum), light arom.:

Carcinogenicity - : Classified based on benzene content < 0.1% (Regulation (EC)

Assessment 1272/2008, Annex VI, Part 3, Note P)

IARC No ingredient of this product present at levels greater than or

equal to 0.1% is identified as probable, possible or confirmed

human carcinogen by IARC.

OSHA No component of this product present at levels greater than or

equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP No ingredient of this product present at levels greater than or

equal to 0.1% is identified as a known or anticipated carcinogen

by NTP.

Reproductive toxicity

Not classified based on available information.



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STOT-single exposure

Not classified based on available information.

Components:

Solvent naphtha (petroleum), light arom.:

Assessment: May cause respiratory irritation., May cause drowsiness or dizziness.

STOT-repeated exposure

Not classified based on available information.

Aspiration toxicity

Not classified based on available information.

Components:

Naphtha (petroleum), hydrotreated heavy:

May be fatal if swallowed and enters airways.

Solvent naphtha (petroleum), light arom.:

May be fatal if swallowed and enters airways.

Further information

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

Solvent naphtha (petroleum), light arom.:

Ecotoxicology Assessment

Chronic aquatic toxicity : Toxic to aquatic life with long lasting effects.

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Other adverse effects

No data available

Components:

Naphtha (petroleum), hydrotreated heavy:

Additional ecological :

information

: No data available



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SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : The product should not be allowed to enter drains, water

courses or the soil.

SECTION 14. TRANSPORT INFORMATION

Domestic regulation

49 CFR

Not regulated as a dangerous good

49 CFR : Not classified as dangerous in the meaning of transport

regulations.

International Regulations

UNRTDG

Not regulated as a dangerous good

IATA-DGR

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

Remarks : Not classified as dangerous in the meaning of transport

regulations.

ADR : Not classified as dangerous in the meaning of transport

regulations.

IATA-DGR : Not classified as dangerous in the meaning of transport

regulations.

IMDG-Code : Not classified as dangerous in the meaning of transport

regulations.

Not dangerous goods in the meaning of ADR/RID, ADN, IMDG-Code, ICAO/IATA-DGR

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.



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SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know

CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards : No SARA Hazards

SARA 313 : The following components are subject to reporting levels

established by SARA Title III, Section 313:

Aluminum 7429-90-5 >= 50 - < 70 %

Clean Air Act

This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 111 SOCMI Intermediate or Final VOC's (40 CFR 60.489).

Clean Water Act

This product does not contain any Hazardous Substances listed under the U.S. CleanWater Act, Section 311, Table 116.4A.

This product does not contain any Hazardous Chemicals listed under the U.S. CleanWater Act, Section 311, Table 117.3.

This product does not contain any toxic pollutants listed under the U.S. Clean Water Act Section 307 This product does not contain any priority pollutants related to the U.S. Clean Water Act

US State Regulations

Massachusetts Right To Know

Aluminum 7429-90-5

Pennsylvania Right To Know

Aluminum 7429-90-5



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Naphtha (petroleum), hydrotreated heavy 64742-48-9

Solvent naphtha (petroleum), light arom. 64742-95-6

9-Octadecenoic acid (9Z)-

California Prop. 65



WARNING: This product can expose you to chemicals including lead and cadmium, which is/are known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

California List of Hazardous Substances

Aluminum 7429-90-5

California Permissible Exposure Limits for Chemical Contaminants

Aluminum 7429-90-5

The ingredients of this product are reported in the following inventories:

DSL : All components of this product are on the Canadian DSL

TSCA : On TSCA Inventory

TSCA list

No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.

SECTION 16. OTHER INFORMATION

Full text of other abbreviations

ACGIH : USA. ACGIH Threshold Limit Values (TLV)
NIOSH REL : USA. NIOSH Recommended Exposure Limits

OSHA PO : USA. Table Z-1-A Limits for Air Contaminants (1989 vacated

values)

OSHA Z-1 : USA. Occupational Exposure Limits (OSHA) - Table Z-1

Limits for Air Contaminants

OSHA Z-3 : USA. Occupational Exposure Limits (OSHA) - Table Z-3

Mineral Dusts

ACGIH / TWA : 8-hour, time-weighted average

NIOSH REL / TWA : Time-weighted average concentration for up to a 10-hour

workday during a 40-hour workweek

OSHA P0 / TWA : 8-hour time weighted average OSHA Z-1 / TWA : 8-hour time weighted average



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OSHA Z-3 / TWA : 8-hour time weighted average

AllC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance: ELx - Loading rate associated with x% response: EmS - Emergency Schedule: ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO -International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO -International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 -Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TSCA -Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

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The information provided in this Material Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

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