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**material denomination** STAPA HCP 4225 Aluminium Paste

**material-no.** 022878GK0

**material description** Polymer coated aluminium paste - non leafing

Specific gravity app. 1,3 kg/l  
 aluminium paste in mineral spirit/solventnaphtha incl. additives.

**material specification**

<b>insp. characteristic</b>	<b>specification</b>	<b>unit</b>
T100004 pigment content / non volatile	53,0 - 57,0	%
T100004 volatile content	43,0 - 47,0	%
T100005 sieving < 40 µm	99,0 - 100,0	%
T100372 coil coating application	pass	
T100489 D 10	12,0 - 16,0	µm
T100489 D 50	23,0 - 29,0	µm
T100489 D 90	39,0 - 47,0	µm

total shelf life in month: 12

EC-safety data sheet-no. 022878GK0

The Data on this technical information sheet correspond with the current status of our knowledge and experience.  
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We reserve the right to alter any product data as a result of technical progress or further developments in the manufacturing process.

Draft	Approval	Release
Technical services	Production	Quality control
09.01.2024	09.01.2024	09.01.2024

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