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**material denomination** **STAPA ALUPOR N 100 Aluminium Paste**  
**material-no.** 051647L70  
**material description** Al-paste produced of pure Al min 99,5 %  
 containing diethylenglycol

**material specification**

<b>insp. characteristic</b>	<b>specification</b>	<b>unit</b>
Tl00004 volatile content	28,0 - 32,0	%
Tl00004 pigment content / non volatile	68,0 - 72,0	%
Tl00120 active metal content	>= 90	%
Tl00030 sieving < 160 µm Wet Screen Analysis with Water	>= 94,0	%
Tl00030 sieving < 100 µm Wet Screen Analysis with Water	80,0 - 90,0	%

total shelf life in month: 12

EC-safety data sheet-no. 051647L70

The Data on this technical information sheet correspond with the current status of our knowledge and experience.  
 The liability for the application and processing of our products lies with the buyer, and he is also responsible for observing any third party rights.  
 We reserve the right to alter any product data as a result of technical progress or further developments in the manufacturing process.

Draft	Approval	Release
Technical services	Production	Quality control
09.01.2024	09.01.2024	09.01.2024

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