

Globally Harmonized System of Classification and Labelling of
Chemicals (GHS)

ROTOSTAR UV/LED 366 877 FLEXO INK

Version 6.0

Revision Date 22.01.2024

Print Date 23.01.2024

SECTION 1: Identification of the substance/mixture and of the company/undertaking**1.1 Product identifier**

Trade name : ROTOSTAR UV/LED 366 877 FLEXO INK
Material number : 025914U20

1.2 Relevant identified uses of the substance or mixture and uses advised against

This information is not available.

1.3 Details of the supplier of the safety data sheet

Company : ECKART GmbH
Guentersthal 4
91235 Hartenstein
Telephone : +499152770
Telefax : +499152777008
E-mail address : msds.eckart@altana.com
Responsible/issuing person

1.4 Emergency telephone number**NCEC:**

(contract no.: ECKART29003-NCEC)

+44 1235 239671 (Middle East/Africa, call and response in your language)

+1 215 207 0061 (Americas, call and response in your language)

+65 3158 1074 (Asia-Pacific, call and response in your language)

SECTION 2: Hazards identification**GHS Classification**

: Skin corrosion/irritation, Category 2, H315
Serious eye damage/eye irritation, Category 2A, H319
Skin sensitisation, Category 1, H317

Globally Harmonized System of Classification and Labelling of
Chemicals (GHS)

ROTOSTAR UV/LED 366 877 FLEXO INK

Version 6.0

Revision Date 22.01.2024

Print Date 23.01.2024

Short-term (acute) aquatic hazard, Category 2, H401
Long-term (chronic) aquatic hazard, Category 2, H411

GHS-Labeling

Symbol(s)



Signal word

: Warning

Hazard statements

: H315: Causes skin irritation.
H317: May cause an allergic skin reaction.
H319: Causes serious eye irritation.
H411: Toxic to aquatic life with long lasting effects.

Precautionary statements

: **Prevention:**
P261 Avoid breathing mist or vapours.
P264 Wash skin thoroughly after handling.
P272 Contaminated work clothing should not be allowed out of the workplace.
P273 Avoid release to the environment.
P280 Wear protective gloves/ eye protection/ face protection.
Response:
P302 + P352 IF ON SKIN: Wash with plenty of water.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333 + P317 If skin irritation or rash occurs: Get medical help.
P337 + P317 If eye irritation persists: Get medical help.
P391 Collect spillage.
Disposal:
P501 Dispose of contents/ container to an approved waste disposal plant.

Hazardous components which must be listed on the label

Globally Harmonized System of Classification and Labelling of
Chemicals (GHS)

ROTOSTAR UV/LED 366 877 FLEXO INK

Version 6.0

Revision Date 22.01.2024

Print Date 23.01.2024

Identification	CAS-No.
Propylidynetrimethanol, ethoxylated, esters with acrylic acid	28961-43-5
Bisphenol A epoxy acrylate	55818-57-0
phenyl bis(2,4,6-trimethylbenzoyl)-phosphine oxide	162881-26-7
hexamethylene diacrylate	13048-33-4
Glycerol, propoxylated, esters with acrylic acid	52408-84-1

SECTION 3: Composition/information on ingredients

Substance No. :

Hazardous components

Chemical name	CAS-No. EINECS-No.	Classification and labelling	Concentration[%]
Poly(oxy-1,2-ethanediyl), .alpha.-hydro-.omega.-[(1-oxo-2-propen-1-yl)oxy]-, ether with 2,2-bis(hydroxymethyl)-1,3-propanediol (4:1)	51728-26-8	Skin Irrit.;2;H315 Eye Irrit.;2;H319 Aquatic Chronic;2;H411	25 - 50
Propylidynetrimethanol, ethoxylated, esters with acrylic acid	28961-43-5	;2A;H319 Skin Sens.;1;H317	10 - 20
(1-methyl-1,2-ethanediyl)bis[oxy(methyl-2,1-ethanediyl)] diacrylate	42978-66-5 256-032-2	;2;H315 ;2A;H319	10 - 20
Bisphenol A epoxy acrylate	55818-57-0	Skin Sens.;1;H317 Aquatic Chronic;2;H411	10 - 20

ROTOSTAR UV/LED 366 877 FLEXO INK

Version 6.0

Revision Date 22.01.2024

Print Date 23.01.2024

aluminium	7429-90-5 231-072-3	Flam. Sol.;1;H228	1 - 10
phenyl bis(2,4,6-trimethylbenzoyl)-phosphine oxide	162881-26-7	Acute Tox.;5;H303 Acute Tox.;5;H313 Skin Sens.;1;H317 Aquatic Chronic;4;H413	2,5 - 10
hexamethylene diacrylate	13048-33-4 235-921-9	Acute Tox.;5;H313 ;2;H315 ;2A;H319 Skin Sens.;1;H317 Aquatic Acute;1;H400 Aquatic Chronic;2;H411	2,5 - 10
Glycerol, propoxylated, esters with acrylic acid	52408-84-1	;2A;H319 Skin Sens.;1;H317	1 - 10

For the full text of the H-Statements mentioned in this Section, see Section 16.

SECTION 4: First aid measures**4.1 Description of first aid measures**

- General advice : Move the victim to fresh air.
Move out of dangerous area.
Show this safety data sheet to the doctor in attendance.
- If inhaled : If unconscious, place in recovery position and seek medical advice.
If symptoms persist, call a physician.
- In case of skin contact : Wash off immediately with soap and plenty of water.

ROTOSTAR UV/LED 366 877 FLEXO INK

Version 6.0

Revision Date 22.01.2024

Print Date 23.01.2024

	If skin irritation persists, call a physician. If on skin, rinse well with water. If on clothes, remove clothes.
In case of eye contact	: Immediately flush eye(s) with plenty of water. Immediately flush eye(s) with plenty of water. Remove contact lenses. Keep eye wide open while rinsing.
If swallowed	: If eye irritation persists, consult a specialist. Keep respiratory tract clear. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician.

4.2 Most important symptoms and effects, both acute and delayed

This information is not available.

4.3 Indication of any immediate medical attention and special treatment needed

This information is not available.

SECTION 5: Firefighting measures**5.1 Extinguishing media**

Suitable extinguishing media : Dry sand, ABC powder, Foam

Unsuitable extinguishing media : High volume water jet, Carbon dioxide (CO₂)**5.2 Special hazards arising from the substance or mixture**

Specific hazards during firefighting : Do not allow run-off from fire fighting to enter drains or water courses.

5.3 Advice for firefighters

Special protective equipment for firefighters : Wear self-contained breathing apparatus for firefighting if necessary.

ROTOSTAR UV/LED 366 877 FLEXO INK

Version 6.0

Revision Date 22.01.2024

Print Date 23.01.2024

Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

SECTION 6: Accidental release measures**6.1 Personal precautions, protective equipment and emergency procedures**

Personal precautions : Evacuate personnel to safe areas.
Use personal protective equipment.

6.2 Environmental precautions

General advice : The product should not be allowed to enter drains, water courses or the soil.
Prevent product from entering drains.
Prevent further leakage or spillage if safe to do so.
If the product contaminates rivers and lakes or drains inform respective authorities.

This information is not available.


6.3 Methods and materials for containment and cleaning up

Methods for cleaning up : Use mechanical handling equipment.
Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Do not flush with water.
Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage**7.1 Precautions for safe handling**

Page 6 / 20	102000032603	A member of  ALTANA
-------------	--------------	---

ROTOSTAR UV/LED 366 877 FLEXO INK

Version 6.0

Revision Date 22.01.2024

Print Date 23.01.2024

- Advice on safe handling : Do not breathe vapours/dust. Avoid exposure - obtain special instructions before use. Avoid contact with skin and eyes. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Dispose of rinse water in accordance with local and national regulations. Persons susceptible to skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
- Advice on protection against fire and explosion : Normal measures for preventive fire protection.
- Hygiene measures : When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

- Requirements for storage areas and containers : Earthing of containers and apparatuses is essential. Reaction with water liberates extremely flammable gas (hydrogen) Take measures to prevent the build up of electrostatic charge. Use explosion-proof equipment. Store in original container. Keep containers tightly closed in a cool, well-ventilated place. Keep away from sources of ignition - No smoking. Keep container closed when not in use.
- Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Electrical installations / working materials must comply with the technological safety standards.
- Further information on storage conditions : Protect from humidity and water.
- Advice on common storage : Do not store near acids. Do not store together with oxidizing and self-igniting products. Never allow product to get in contact with water during storage. Keep away from oxidizing agents, strongly alkaline and strongly acid materials in order to

ROTOSTAR UV/LED 366 877 FLEXO INK

Version 6.0

Revision Date 22.01.2024

Print Date 23.01.2024

avoid exothermic reactions.

Other data

: No decomposition if stored and applied as directed.

7.3 Specific end use(s)

This information is not available.

SECTION 8: Exposure controls/personal protection**8.1 Control parameters****Germany:**

Components	CAS-No.	Value type (Form of exposure)	Control parameters	Update	Basis
Bisphenol A epoxy acrylate	55818-57-0	AGW (Inhalable fraction)	10 mg/m ³	2020-03-30	DE TRGS 900
Peak-limit: excursion factor (category)	2;(II)				
Bisphenol A epoxy acrylate	55818-57-0	AGW (Alveolate fraction)	1,25 mg/m ³	2020-03-30	DE TRGS 900
Peak-limit: excursion factor (category)	2;(II)				
aluminium	7429-90-5	AGW (Inhalable fraction)	10 mg/m ³	2021-07-02	DE TRGS 900
Peak-limit: excursion factor (category)	2;(II)				
Further information	When there is compliance with the OEL and biological tolerance values, there is no risk of harming the unborn child				
aluminium	7429-90-5	AGW (Alveolate fraction)	1,25 mg/m ³	2021-07-02	DE TRGS 900
Peak-limit: excursion factor (category)	2;(II)				

Globally Harmonized System of Classification and Labelling of
Chemicals (GHS)

ROTOSTAR UV/LED 366 877 FLEXO INK

Version 6.0

Revision Date 22.01.2024

Print Date 23.01.2024

Further information

When there is compliance with the OEL and biological tolerance values, there is no risk of harming the unborn child

8.2 Exposure controls**Personal protective equipment**

- Eye protection : Goggles
: Wear face-shield and protective suit for abnormal processing problems.
- Hand protection
- Material : Solvent-resistant gloves (butyl-rubber)
- Remarks : Take note of the information given by the producer concerning permeability and break through times, and of special workplace conditions (mechanical strain, duration of contact).
The exact break through time can be obtained from the protective glove producer and this has to be observed.
Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time.
Recommended preventive skin protection
Skin should be washed after contact.
The suitability for a specific workplace should be discussed with the producers of the protective gloves.
: The suitability for a specific workplace should be discussed with the producers of the protective gloves.
- Skin and body protection : Choose body protection according to the amount and concentration of the dangerous substance at the work place.
- Respiratory protection : Use suitable breathing protection if workplace concentration requires.

Environmental exposure controls

ROTOSTAR UV/LED 366 877 FLEXO INK

Version 6.0

Revision Date 22.01.2024

Print Date 23.01.2024

General advice : The product should not be allowed to enter drains, water courses or the soil.
: Prevent product from entering drains.
Prevent further leakage or spillage if safe to do so.
If the product contaminates rivers and lakes or drains inform respective authorities.

SECTION 9: Physical and chemical properties**9.1 Information on basic physical and chemical properties**

Appearance : liquid
Colour : silver
Odour : characteristic
pH : 6 - 8, 100 %

Melting point/range : Not applicable
Boiling point/boiling range : > 100 °C
Flash point : > 100 °C

Bulk density : No data available
Flammability (solid, gas) : No data available
Auto-flammability : No data available
Upper explosion limit : No data available
Lower explosion limit : No data available
Vapour pressure : No data available
Density : 1,1 g/cm³
Solubility(ies)
Water solubility : insoluble

ROTOSTAR UV/LED 366 877 FLEXO INK

Version 6.0

Revision Date 22.01.2024

Print Date 23.01.2024

Miscibility with water	: immiscible
Solubility in other solvents	: No data available
Partition coefficient: n-octanol/water	: No data available
Ignition temperature	: No data available
Thermal decomposition	: No data available
Viscosity, dynamic	: No data available
Viscosity, kinematic	: No data available
Flow time	: No data available

9.2 Other information

No data available

SECTION 10: Stability and reactivity**10.1 Reactivity**

No decomposition if stored and applied as directed.

10.2 Chemical stability

No decomposition if stored and applied as directed.

10.3 Possibility of hazardous reactions

Hazardous reactions : Contact with acids and alkalis may release hydrogen.

Stable under recommended storage conditions.

10.4 Conditions to avoidConditions to avoid : Do not allow evaporation to dryness.
No data available**10.5 Incompatible materials**Materials to avoid : Acids
Bases

Globally Harmonized System of Classification and Labelling of Chemicals (GHS)

ROTOSTAR UV/LED 366 877 FLEXO INK

Version 6.0

Revision Date 22.01.2024

Print Date 23.01.2024

Oxidizing agents

10.6 Hazardous decomposition products

Other information : No data available

SECTION 11: Toxicological information**11.1 Information on toxicological effects****Acute toxicity****Components:****(1-methyl-1,2-ethanediyl)bis[oxy(methyl-2,1-ethanediyl)] diacrylate :**

Acute oral toxicity : Rat: 2 000 mg/kg

Acute inhalation toxicity : Rat: 0,000545 mg/l

Exposure time: 7 h

Test atmosphere: vapour

Acute dermal toxicity : Rabbit: 2 000 mg/kg

Method: OECD Test Guideline 402

phenyl bis(2,4,6-trimethylbenzoyl)-phosphine oxide :

Acute oral toxicity : LD50 Rat: > 2 000 mg/kg

Method: OECD Test Guideline 401

Globally Harmonized System of Classification and Labelling of
Chemicals (GHS)

ROTOSTAR UV/LED 366 877 FLEXO INK

Version 6.0

Revision Date 22.01.2024

Print Date 23.01.2024

Acute dermal toxicity : LD50 Rat: > 2 000 mg/kg
Method: OECD Test Guideline 402

hexamethylene diacrylate :

Acute oral toxicity : LD50 Rat: > 5 000 mg/kg
Method: OECD Test Guideline 401

Acute inhalation toxicity : Rat: 0,14 mg/l
Exposure time: 7 h

Acute dermal toxicity : LD50 Rabbit: 3 650 mg/kg
Method: OECD Test Guideline 402

Skin corrosion/irritation**Product**

May cause skin irritation and/or dermatitis.

Serious eye damage/eye irritation**Product**

Eye irritation

Respiratory or skin sensitisation**Product**

Globally Harmonized System of Classification and Labelling of
Chemicals (GHS)

ROTOSTAR UV/LED 366 877 FLEXO INK

Version 6.0

Revision Date 22.01.2024

Print Date 23.01.2024

Causes sensitisation.

May cause sensitisation of susceptible persons by skin contact.

Carcinogenicity

No data available

Toxicity to reproduction/fertility

No data available

Reprod.Tox./Development/Teratogenicity

No data available

STOT - single exposure

No data available

STOT - repeated exposure

No data available

Aspiration toxicity

No data available

Further information**Product**

No data available

ROTOSTAR UV/LED 366 877 FLEXO INK

Version 6.0

Revision Date 22.01.2024

Print Date 23.01.2024

SECTION 12: Ecological information**12.1 Toxicity****Components:****Bisphenol A epoxy acrylate (55818-57-0) :****Ecotoxicology Assessment**

Short-term (acute) aquatic hazard : Toxic to aquatic life.

Long-term (chronic) aquatic hazard : Toxic to aquatic life with long lasting effects.

phenyl bis(2,4,6-trimethylbenzoyl)-phosphine oxide (162881-26-7) :**Ecotoxicology Assessment**

Long-term (chronic) aquatic hazard : May cause long lasting harmful effects to aquatic life.

hexamethylene diacrylate (13048-33-4) :

M-Factor : 1

Ecotoxicology Assessment

Short-term (acute) aquatic hazard : Very toxic to aquatic life.

Long-term (chronic) aquatic hazard : Toxic to aquatic life with long lasting effects.

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

ROTOSTAR UV/LED 366 877 FLEXO INK

Version 6.0

Revision Date 22.01.2024

Print Date 23.01.2024

12.5 Results of PBT and vPvB assessment

No data available

12.6 Other adverse effects**Product:**

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal., Toxic to aquatic life with long lasting effects.

SECTION 13: Disposal considerations**13.1 Waste treatment methods**

Product : The product should not be allowed to enter drains, water courses or the soil.
Do not contaminate ponds, waterways or ditches with chemical or used container.
Send to a licensed waste management company.
In accordance with local and national regulations.

Contaminated packaging : Empty remaining contents.
Dispose of as unused product.
Do not re-use empty containers.
In accordance with local and national regulations.

SECTION 14: Transport information**14.1 UN number**

ADR : 3082

Globally Harmonized System of Classification and Labelling of
Chemicals (GHS)

ROTOSTAR UV/LED 366 877 FLEXO INK

Version 6.0

Revision Date 22.01.2024

Print Date 23.01.2024

TDG

Not dangerous goods

CFR

Not dangerous goods

IMDG : 3082**IATA** : 3082**14.2 Proper shipping name**

ADR : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,
N.O.S.
(Alkoxylated Pentaerythritol Tetraacrylate)

TDG

Not dangerous goods

CFR

Not dangerous goods

IMDG : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,
N.O.S.
(,Alkoxylated Pentaerythritol Tetraacrylate)

IATA : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,
N.O.S.
(Alkoxylated Pentaerythritol Tetraacrylate)

14.3 Transport hazard class**ADR** : 9**TDG**

Not dangerous goods

CFR

Not dangerous goods

IMDG : 9**IATA** : 9

ROTOSTAR UV/LED 366 877 FLEXO INK

Version 6.0

Revision Date 22.01.2024

Print Date 23.01.2024

14.4 Packing group**ADR**

Packaging group : III
Classification Code : M6
Hazard Identification Number : 90
Labels : 9
Tunnel restriction code : (-)

TDG

Not dangerous goods

CFR

Not dangerous goods

IMDG

Packaging group : III
Labels : 9
EmS Code : F-A, S-F

IATA

Packing instruction (cargo aircraft) : 964
Packing instruction (passenger aircraft) : 964
Packing instruction (LQ) : Y964
Packaging group : III
Labels : 9

14.5 Environmental hazards

ADR : Environmentally hazardous

IMDG : Marine pollutant

Globally Harmonized System of Classification and Labelling of Chemicals (GHS)

ROTOSTAR UV/LED 366 877 FLEXO INK

Version 6.0

Revision Date 22.01.2024

Print Date 23.01.2024

14.6 Special precautions for user

For single packagings <=5L / 5 kg, or combination packagings containing inner packagings <= 5L / 5 kg net per inner packaging, SV375 ADR, 2.10.2.7 IMDG-Code, A197 IATA-DGR may be applied.

14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

No data available

SECTION 15: Regulatory information**15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59).	: Not applicable
REACH - List of substances subject to authorisation (Annex XIV)	: Not applicable
Regulation (EC) No 1005/2009 on substances that deplete the ozone layer	: Not applicable
Regulation (EU) 2019/1021 on persistent organic pollutants (recast)	: Not applicable
REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII)	:
REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII)	: Banned and/or restricted (Propylidynetrimethanol, ethoxylated, esters with acrylic acid) ((1-methyl-1,2-ethanediyl)bis[oxy(methyl-2,1-ethanediyl)] diacrylate) (Bisphenol A epoxy acrylate) (aluminium powder (stabilised)) (hexamethylene diacrylate) (Glycerol, propoxylated, esters with acrylic acid)

Globally Harmonized System of Classification and Labelling of
Chemicals (GHS)

ROTOSTAR UV/LED 366 877 FLEXO INK

Version 6.0

Revision Date 22.01.2024

Print Date 23.01.2024

15.2 Chemical safety assessment

No data available

SECTION 16: Other information**Full text of H-Statements**

H228	: Flammable solid.
H303	: May be harmful if swallowed.
H313	: May be harmful in contact with skin.
H315	: Causes skin irritation.
H317	: May cause an allergic skin reaction.
H319	: Causes serious eye irritation.
H400	: Very toxic to aquatic life.
H401	: Toxic to aquatic life.
H411	: Toxic to aquatic life with long lasting effects.
H413	: May cause long lasting harmful effects to aquatic life.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.