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**material denomination** **UNIPAK LED 485 873 Litho Ink**  
**material-no.** 023801N20  
**material description** LED curing offset ink  
Formulated with bronze pigments (copper / zinc alloy)

**material specification**

<b>insp. characteristic</b>	<b>specification</b>	<b>unit</b>
TI00133 Visual appearance (litho print)	pass	
TI00135 tack	7,0 - 9,5	
TI00144 UV-drying	pass	
total shelf life in month: 6		

EC-safety data sheet-no. 023801N20

The Data on this technical information sheet correspond with the current status of our knowledge and experience.

The liability for the application and processing of our products lies with the buyer, and he is also responsible for observing any third party rights.

We reserve the right to alter any product data as a result of technical progress or further developments in the manufacturing process.

Draft	Approval	Release
Technical services	Production	Quality control
09.01.2024	09.01.2024	09.01.2024

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