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**material denomination** ROTOSTAR AQUA 415 RICH GOLD 1501-11  
**material-no.** 046498CT0  
**material description** Waterbased acrylic gravure ink

**material specification**

<b>insp. characteristic</b>	<b>specification</b>	<b>unit</b>
TI00153 Zahn #3	20,0 - 30,0	s
TI00277 pH value	7,00 - 9,00	
TI02016 visual appearance (flexo print)	pass	

total shelf life in month: 6

EC-safety data sheet-no. 046498CT0

The Data on this technical information sheet correspond with the current status of our knowledge and experience.  
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 We reserve the right to alter any product data as a result of technical progress or further developments in the manufacturing process.

Draft	Approval	Release
Technical services	Production	Quality control
28.04.2020	28.04.2020	28.04.2020

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