

**Date of impression** 09.04.2024/14:04:39  
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**edition** 16.11.2020

**material denomination** **STAPA ALUPOR N 513 Aluminium Paste**  
**material-no.** 024901PX0  
**material description** Al-paste produced of pure Al min 99,5 %  
 containing diethylenglycol

**material specification**

| <b>insp. characteristic</b>                               | <b>specification</b> | <b>unit</b> |
|---|----------------------|-------------|
| T100077 solvent content                                   | 28,0 - 32,0          | %           |
| T100077 pigment content / non volatile                    | 68,0 - 72,0          | %           |
| T100120 active metal content                              | >= 92                | %           |
| T100030 sieving < 45 µm<br>Wet Screen Analysis with Water | 90,0 - 95,0          | %           |

total shelf life in month: 12

EC-safety data sheet-no. 024901PX0

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 We reserve the right to alter any product data as a result of technical progress or further developments in the manufacturing process.

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|--------------------|------------|-----------------|
| Draft              | Approval   | Release         |
| Technical services | Production | Quality control |
| 16.11.2020         | 16.11.2020 | 16.11.2020      |

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