Globally Harmonized System of Classification and Labelling of Chemicals (GHS)

STAPA METALLUX 218 Aluminium Paste

| Version 4.0 | Revision Date 10.08.2023 | Print Date 11.08.2023 |
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| | | |

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

| Trade name | : | STAPA METALLUX 218 Aluminium Paste |
|-----------------|---|------------------------------------|
| Material number | : | 057515G60M1 |

1.2 Relevant identified uses of the substance or mixture and uses advised against

This information is not available.

1.3 Details of the supplier of the safety data sheet

| Company | : ECKART GmbH |
|----------------------------|--------------------------|
| | Guentersthal 4 |
| | 91235 Hartenstein |
| Telephone | : +499152770 |
| Telefax | : +499152777008 |
| E-mail address | : msds.eckart@altana.com |
| Responsible/issuing person | |

1.4 Emergency telephone number

NCEC: (contract no.: ECKART29003-NCEC) +44 1235 239671 (Middle East/Africa, call and response in your language) +1 215 207 0061 (Americas, call and response in your language) +65 3158 1074 (Asia-Pacific, call and response in your language)

SECTION 2: Hazards identification

GHS Classification

: Long-term (chronic) aquatic hazard, Category 3, H412

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GHS-Labelling

| Hazard statements | : | H412: Harmful to aquatic life with long lasting effects. |
|--------------------------|---|--|
| Precautionary statements | : | Prevention:P273Avoid release to the environment.Disposal:P501Dispose of contents/ container to an approved waste disposal plant. |

Hazardous components which must be listed on the label

:

Other hazards which do not result in classification

Combustible Solids

SECTION 3: Composition/information on ingredients

Substance No.

Hazardous components

| Chemical name | CAS-No. EINECS-No. | Classification labelling | n and | Concentration[%] |
|--|-------------------------|--|-------------------------|------------------|
| aluminium | 7429-90-5 231-072-3 | Flam. Sol.;1; | H228 | 50 - 100 |
| Naphtha (petroleum), hydrotreated heavy | 64742-48-9 918-481-9 | Flam. Liq.;4;I Asp. Tox.;1;F | | 10 - 20 |
| Solvent naphtha (petroleum), light arom. | 64742-95-6 918-668-5 | Flam. Liq.;3;I Acute Tox.;5 Acute Tox.;5 STOT SE;3;F H336 Asp. Tox.;1;F | ;H303 ;H313 H335, | 10 - 20 |
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| Aquatic Chronic;2;H411 |
|---------------------------|
| |

For the full text of the H-Statements mentioned in this Section, see Section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

| General advice | : Move the victim to fresh air. No hazards which require special first aid measures. |
|-------------------------|--|
| If inhaled | : If unconscious, place in recovery position and seek medical advice. |
| | If symptoms persist, call a physician. |
| In case of skin contact | : Wash off immediately with soap and plenty of water. |
| In case of eye contact | : Immediately flush eye(s) with plenty of water. |
| | Remove contact lenses. |
| If swallowed | : Keep respiratory tract clear. |
| | Do not give milk or alcoholic beverages. |
| | Never give anything by mouth to an unconscious person. If symptoms persist, call a physician. |
| | in cymptomo porolot, can a phycloidan |

4.2 Most important symptoms and effects, both acute and delayed

This information is not available.

4.3 Indication of any immediate medical attention and special treatment needed

This information is not available.

SECTION 5: Firefighting measures

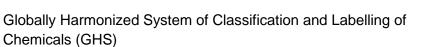
5.1 Extinguishing media

| Suitable extinguishing media | : | Dry sand, Special powder against metal fire | |
|------------------------------|---|---|--|
|------------------------------|---|---|--|

Unsuitable extinguishing

: Water, Foam, ABC powder, Carbon dioxide (CO2)

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| | | |

media

5.2 Special hazards arising from the substance or mixture

| Specific hazards during firefighting | : | Do not allow run-off from fire fighting to enter drains or water courses. |
|---|---|--|
| 5.3 Advice for firefighters | | |
| Special protective equipment for firefighters | : | Use personal protective equipment. |
| | | Wear self-contained breathing apparatus for firefighting if necessary. |
| Further information | : | Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. |

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

| Personal precautions | : Evacuate personnel to safe areas. Use personal protective equipment. Remove all sources of ignition. Avoid dust formation. |
|----------------------|---|
| | Avoid dust formation. |

6.2 Environmental precautions

| Environmental precautions | : The product should not be allowed to enter drains, water courses or the soil. |
|---------------------------|---|
| | Prevent product from entering drains. If the product contaminates rivers and lakes or drains inform respective authorities. |

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6.3 Methods and materials for containment and cleaning up

| Methods for cleaning up | Use mechanical handling equipment. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Sweep up and shovel. |
|-------------------------|--|
| | Do not flush with water. |
| | Keep in suitable, closed containers for disposal. |

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

| 7.1 Precautions for safe handling | g | | | |
|---|------|---|-----------------------------|--|
| Advice on safe handling | : | Keep away from heat and sources of ignition. Avoid dust formation. Ensure adequate ventilation. | | |
| | | For personal protection see sec drinking should be prohibited in | U | |
| Advice on protection against fire and explosion | : | Keep away from open flames, h ignition. Earthing of containers a | | |
| | | Normal measures for preventive | e fire protection. | |
| Hygiene measures | : | General industrial hygiene practice. | | |
| 7.2 Conditions for safe storage, i | incl | luding any incompatibilities | | |
| Requirements for storage areas and containers | : | : Store in original container. Keep containers tightly closed in a cool, well-ventilated place. Keep container closed when not in use. Keep away from sources of ignition - No smoking. | | |
| | | Electrical installations / working the technological safety standar | | |
| Further information on storage conditions | : | Protect from humidity and water | r. Do not allow to dry. | |
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|--|--|
| Do not store together with oxidizing an Never allow product to get in contact w storage. Keep away from oxidizing age and strongly acid materials in order to reactions. | vith water during ents, strongly alkaline |
| No decomposition if stored and applied | d as directed. |
| | |

7.3 Specific end use(s)

This information is not available.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Germany:

Page

| Components | CAS-No. | Value type (Form of exposure) | Control parameters | Update | Basis |
|---|----------------|-------------------------------------|---|------------|----------------------|
| aluminium | 7429-90-5 | AGW (Inhalable fraction) | 10 mg/m3 | 2021-07-02 | DE TRGS 900 |
| Peak-limit: exc factor (category | | 2;(II) | | | |
| Further informa | ation | | ompliance with the 0 no risk of harming th | | cal tolerance |
| aluminium | 7429-90-5 | AGW (Alveolate fraction) | 1,25 mg/m3 | 2021-07-02 | DE TRGS 900 |
| Peak-limit: exc factor (category | | 2;(II) | | | |
| Further informa | | | | | cal tolerance |
| Naphtha (petroleum), hydrotreated | 64742-48- 9 | AGW | 300 mg/m3 | 2017-11-30 | DE TRGS 900 |
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| heavy Peak-limit: exc factor (categor | | 2;(II) | | | |
|---|----------------|--|-----------|------------|--------------|
| Further informa | ation | Group exposure limit for hydrocarbon solvent mixturesCommission for dangerous substancesSee also No. 2.9 of the TRGS 900 | | | also No. 2.9 |
| Solvent naphtha (petroleum), light arom. | 64742-95- 6 | AGW | 100 mg/m3 | 2009-02-16 | DE TRGS 900 |
| Peak-limit: exc factor (categor | | 2;(II) | | | |
| Further information | | Group exposure limit for hydrocarbon solvent mixturesCommission for dangerous substancesSee also No. 2.9 of the TRGS 900 | | | |

United States of America (USA):

| Components | CAS-No. | Value type (Form of exposure) | Control parameters | Update | Basis |
|------------|-----------|--|--|------------|----------------|
| aluminium | 7429-90-5 | TWA (total dust) | 50 Million particles per cubic foot | 2012-07-01 | |
| aluminium | 7429-90-5 | TWA (Respirable) | 5 mg/m3 | 2013-10-08 | |
| aluminium | 7429-90-5 | TWA (total dust) | 15 mg/m3 | 2012-07-01 | |
| aluminium | 7429-90-5 | TWA (total) | 10 mg/m3 | 2013-10-08 | |
| aluminium | 7429-90-5 | TWA (respirable fraction) | 5 mg/m3 | 2012-07-01 | |
| aluminium | 7429-90-5 | TWA (respirable fraction) | 15 Million particles per cubic foot | 2012-07-01 | |
| aluminium | 7429-90-5 | PEL (Total dust) | 10 mg/m3 | 2014-11-26 | |
| aluminium | 7429-90-5 | PEL (respirable dust fraction) | 5 mg/m3 | 2014-11-26 | |
| aluminium | 7429-90-5 | TWA (Respirable particulate matter) | 1 mg/m3 | 2008-01-01 | |
| aluminium | 7429-90-5 | TWA | 5 mg/m3 | 2005-09-01 | |
| aluminium | 7429-90-5 | TWA (Total) | 15 mg/m3 | 1989-01-19 | |
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| aluminium | 7429-90-5 | TWA (Respirable fraction) | 5 mg/m3 | 1989-01-19 | |
|---|----------------|--|------------------------|------------|--------------------|
| aluminium | 7429-90-5 | TWA (total dust) | 15 mg/m3 | 2011-07-01 | |
| aluminium | 7429-90-5 | TWA (respirable fraction) | 5 mg/m3 | 2011-07-01 | |
| aluminium | 7429-90-5 | TWA (Total dust) | 15 mg/m3 | 1989-01-19 | |
| aluminium | 7429-90-5 | TWA (respirable dust fraction) | 5 mg/m3 | 1989-01-19 | |
| aluminium | 7429-90-5 | TWA (welding fumes) | 5 mg/m3 | 2013-10-08 | |
| aluminium | 7429-90-5 | TWA (pyro powders) | 5 mg/m3 | 2013-10-08 | |
| aluminium | 7429-90-5 | TWA (Respirable particulate matter) | 1 mg/m3 | 2013-03-01 | |
| aluminium | 7429-90-5 | TWA (Fumes) | 5 mg/m3 | 1989-01-19 | |
| aluminium | 7429-90-5 | PEL (Welding fumes) | 5 mg/m3 | 2017-10-02 | |
| aluminium | 7429-90-5 | PEL (Pyro powders) | 5 mg/m3 | 2017-10-02 | |
| aluminium | 7429-90-5 | TWA (powder) | 5 mg/m3 | 1989-01-19 | |
| Naphtha (petroleum), hydrotreated heavy | 64742-48- 9 | TWA | 500 ppm 2 000 mg/m3 | 2007-01-01 | |
| Naphtha (petroleum), hydrotreated heavy | 64742-48- 9 | TWA | 400 ppm 1 600 mg/m3 | 1989-01-19 | |
| Solvent naphtha (petroleum), light arom. | 64742-95- 6 | TWA | 500 ppm 2 000 mg/m3 | 2007-01-01 | |
| Solvent naphtha (petroleum), light arom. | 64742-95- 6 | TWA | 200 mg/m3 | 2010-03-01 | |
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| Solvent naphtha (petroleum), light arom. | 64742-95- 6 | TWA | 400 ppm 1 600 mg/m3 | 1989-01-19 | | |
| 8.2 Exposure cont | rols | | | | | |

Personal protective equipment

| Eye protection | : | Safety glasses | | | |
|--------------------------|---|--|--|--|--|
| Hand protection | | | | | |
| Material | : | Solvent-resistant gloves | | | |
| Remarks | : | Take note of the information given by the producer concerning permeability and break through times, and of special workplace conditions (mechanical strain, duration of contact). | | | |
| | | The exact break through time can be obtained from the protective glove producer and this has to be observed. | | | |
| | | Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time. | | | |
| | | Recommended preventive skin protection | | | |
| | | Skin should be washed after contact. | | | |
| | | The suitability for a specific workplace should be discussed with the producers of the protective gloves. | | | |
| Skin and body protection | : | Long sleeved clothing | | | |
| | | Safety shoes | | | |
| | | Choose body protection according to the amount and concentration of the dangerous substance at the work place. | | | |
| Respiratory protection | : | Use suitable breathing protection if workplace concentration requires. | | | |

Environmental exposure controls

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| General advice : The product should not be allowed to enter drains, water courses or the soil. : Prevent product from entering drains. If the product contaminates rivers and lakes or drains inform respective authorities. | Version 4.0 | Revision Date 10.08.2023 | Print Date 11.08.2023 |
|--|----------------|---|-----------------------|
| | General advice | courses or the soil.Prevent product from entering drains If the product contaminates rivers an | |

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

| Appearance | : Pasty solid |
|------------------------------|---|
| Colour | : silver |
| Odour | : characteristic |
| pH | : substance/mixture is non-soluble (in water) |
| Freezing point | : No data available |
| Boiling point/boiling range | : 140 - 200 °C |
| Flash point | : No data available |
| Bulk density | : No data available |
| Flammability (solid, gas) | : Combustible Solids |
| | |
| Auto-flammability | : not auto-flammable |
| Upper explosion limit | : No data available |
| Lower explosion limit | : No data available |
| Vapour pressure | : No data available |
| Density | : 1,3 - 2,0 g/cm3 |
| Solubility(ies) | |
| Water solubility | : insoluble |
| Miscibility with water | : immiscible |
| Solubility in other solvents | : No data available |
| | |

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| Partition coefficient: n-octanol/water : No data available Ignition temperature : No data available Thermal decomposition : No data available Viscosity, dynamic : No data available Viscosity, kinematic : No data available Flow time : No data available Flow time : No data available Explosive properties : No data available Self-Accelerating : No data available decomposition temperature : No data available (SADT) : No data available Self-heating substances : No data available Impact sensitivity : No data available Surface tension : No data available | | | |
|--|---------------------------------|-----------------------------|--|
| Ignition temperature:No data availableThermal decomposition::No data availableViscosity, dynamic::No data availableViscosity, kinematic::No data availableFlow time::No data availableExplosive properties::No data availableSelf-Accelerating decomposition temperature (SADT):No data availableSelf-heating substances:No data availableHeat of combustion:No data availableImpact sensitivity:No data availableSurface tension:No data available | | | |
| Thermal decomposition: No data availableViscosity, dynamic: No data availableViscosity, kinematic: No data availableFlow time: No data availableExplosive properties: Not explosive9.2 Other information: No data availableSelf-Accelerating decomposition temperature (SADT): No data availableSelf-heating substances: No data availableHeat of combustion: No data availableImpact sensitivity: No data availableSurface tension: No data available | Partition coefficient: n-octanc | l/water : No data available | |
| Viscosity, dynamic:No data availableViscosity, kinematic:No data availableFlow time:No data availableExplosive properties:No texplosiveBarbon Composition temperature (SADT):No data availableSelf-heating substances:No data availableHeat of combustion:No data availableImpact sensitivity:No data availableSurface tension:No data available | Ignition temperature | : No data available | |
| Viscosity, kinematic:No data availableFlow time:No data availableExplosive properties:Not explosive 3.2 Other information :No data availableSelf-Accelerating decomposition temperature (SADT):No data availableSelf-heating substances:No data availableHeat of combustion:No data availableImpact sensitivity:No data availableSurface tension:No data available | Thermal decomposition | : No data available | |
| Flow time : No data available Explosive properties : Not explosive 3.2 Other information Self-Accelerating decomposition temperature (SADT) Self-heating substances : No data available Heat of combustion : No data available Impact sensitivity : No data available Surface tension : No data available | Viscosity, dynamic | : No data available | |
| Explosive properties: Not explosive 9.2 Other information : No data availableSelf-Accelerating decomposition temperature (SADT): No data availableSelf-heating substances: No data availableHeat of combustion: No data availableImpact sensitivity: No data availableSurface tension: No data available | Viscosity, kinematic | : No data available | |
| 9.2 Other information Self-Accelerating temperature (SADT) : No data available Self-heating substances : No data available Heat of combustion : No data available Impact sensitivity : No data available Surface tension : No data available | Flow time | : No data available | |
| Self-Accelerating decomposition temperature (SADT): No data availableSelf-heating substances: No data availableHeat of combustion: No data availableImpact sensitivity: No data availableSurface tension: No data available | Explosive properties | : Not explosive | |
| decomposition temperature (SADT)Self-heating substances: No data availableHeat of combustion: No data availableImpact sensitivity: No data availableSurface tension: No data available | 0.2 Other information | | |
| Heat of combustion: No data availableImpact sensitivity: No data availableSurface tension: No data available | decomposition temperature | : No data available | |
| Impact sensitivity: No data availableSurface tension: No data available | Self-heating substances | : No data available | |
| Surface tension : No data available | Heat of combustion | : No data available | |
| | Impact sensitivity | : No data available | |
| | Surface tension | : No data available | |
| | Conductivity | : No data available | |

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Sublimation point: No data availableMolecular weight: No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No decomposition if stored and applied as directed.

10.2 Chemical stability

No decomposition if stored and applied as directed.

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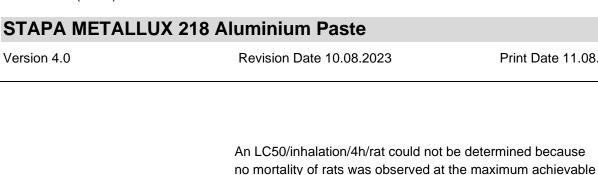
10.3 Possibility of hazardous reactions

| Hazardous reactions | Reacts with alkalis, acids, halogenes and oxidizing agents. Contact with acids and alkalis may release hydrogen. Mixture reacts slowly with water resulting in evolution of hydrogen. Vapour/air-mixtures are explosive at intense warming. Stable under recommended storage conditions. |
|--|---|
| 10.4 Conditions to avoid | |
| Conditions to avoid | : Do not allow to dry. No data available |
| 10.5 Incompatible materials | |
| Materials to avoid | : Acids Bases Oxidizing agents Highly halogenated compounds |
| 10.6 Hazardous decomposition pro | oducts |
| Other information | : No data available |
| SECTION 11: Toxicological info | ormation |
| 11.1 Information on toxicological | effects |
| Acute toxicity | |
| Components: | |
| Naphtha (petroleum), hydrotreated Acute oral toxicity | d heavy : : LD50 Rat: >5 000 mg/kg |

Acute inhalation toxicity : LC50 Rat: Test atmosphere: vapour

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concentration.

| Acute dermal toxicity | : LD50 Rabbit: > 5 000 |) mg/kg |
|-----------------------|------------------------|---------|
|-----------------------|------------------------|---------|

Solvent naphtha (petroleum), light arom. :

Acute oral toxicity : LD50 Rat: 3 492 mg/kg

Acute dermal toxicity : LD50 Rabbit: > 3 160 mg/kg

Skin corrosion/irritation

No data available

Serious eye damage/eye irritation

No data available

Respiratory or skin sensitisation

No data available

Carcinogenicity

No data available

Toxicity to reproduction/fertility

No data available

Reprod.Tox./Development/Teratogenicity

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| | | |

No data available

STOT - single exposure

No data available

STOT - repeated exposure

No data available

Aspiration toxicity

No data available

Further information

Product

No data available

SECTION 12: Ecological information

12.1 Toxicity

<u>Components:</u> Solvent naphtha (petroleum), light arom. (64742-95-6) : Ecotoxicology Assessment

Long-term (chronic) aquatic : Toxic to aquatic life with long lasting effects. hazard

12.2 Persistence and degradability

No data available

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12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

No data available

12.6 Other adverse effects

Product:

| Additional ecological | : | An environmental hazard cannot be excluded in the event of |
|-----------------------|---|---|
| information | | unprofessional handling or disposal., Harmful to aquatic life |
| | | with long lasting effects. |

SECTION 13: Disposal considerations

13.1 Waste treatment methods

| Product | : The product should not be allowed to enter drains, water courses or the soil. |
|------------------------|--|
| Contaminated packaging | In accordance with local and national regulations. In accordance with local and national regulations. |

SECTION 14: Transport information

14.1 UN number

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ADR

Not dangerous goods

TDG

Not dangerous goods

CFR

Not dangerous goods

IMDG

Not dangerous goods

IATA

Not dangerous goods

14.2 Proper shipping name

ADR

Not dangerous goods

TDG

Not dangerous goods

CFR

Not dangerous goods

IMDG

Not dangerous goods

IATA

Not dangerous goods

14.3 Transport hazard class

ADR

Not dangerous goods

TDG

Not dangerous goods

CFR

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| | | |

Not dangerous goods
IMDG
Not dangerous goods
IATA
Not dangerous goods
I4.4 Packing group
ADR
Not dangerous goods
TDG
Not dangerous goods
CFR
Not dangerous goods
IMDG

Not dangerous goods

IATA

Not dangerous goods

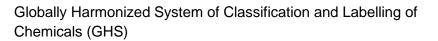
14.5 Environmental hazards

14.6 Special precautions for user

Not classified as dangerous in the meaning of transport regulations.

14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code No data available

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| | | |

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

: Not applicable

: Not applicable

: Not applicable

: Banned and/or restricted

treated naphtha)

arom.)

(aluminium powder (stabilised))

(Naphtha (petroleum), hydrotreated heavy; Low boiling point ydrogen

(Solvent naphtha (petroleum), light

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59). Regulation (EC) No 1005/2009 on substances that deplete the ozone layer Regulation (EU) 2019/1021 on persistent organic pollutants (recast) REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII)

TA Luft List (Germany) : Paragraph 5.2.5:

15.2 Chemical safety assessment

No data available

SECTION 16: Other information

| H226 | : Flammable liquid and vapour. | | | | | |
|-----------|--|------------------------------|--|--|--|--|
| H227 | : Combustible liquid. | | | | | |
| H228 | : Flammable solid. | : Flammable solid. | | | | |
| H303 | : May be harmful if swallowed. | May be harmful if swallowed. | | | | |
| H304 | enters airways. | | | | | |
| H313 | H313 : May be harmful in contact with skin. | | | | | |
| H335 | May cause respiratory irritation.May cause drowsiness or dizziness. | | | | | |
| H336 | | | | | | |
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Globally Harmonized System of Classification and Labelling of Chemicals (GHS)

STAPA METALLUX 218 Aluminium Paste

| Version 4.0 | Revision Date 10.08.2023 | Print Date 11.08.2023 |
|-------------|--------------------------|-----------------------|
| | | |

| H411 | : | Toxic to aquatic life with long lasting effects. |
|------|---|--|
| H412 | : | Harmful to aquatic life with long lasting effects. |

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