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**material denomination** **Unipak WB PMS873 2873**  
**material-no.** 025477KS0  
**material description** Water based flexo ink in acrylic system  
 Formulated with bronze pigments (copper / zinc alloy)

**material specification**

| <b>insp. characteristic</b>             | <b>specification</b> | <b>unit</b> |
|---|----------------------|-------------|
| T100153 viscosity (DIN 4 cup)           | 60 - 80              | s           |
| T100277 pH value                        | 8,5 - 9,5            |             |
| T100344 Visual appearance (flexo print) | pass                 |             |

total shelf life in month: 6

EC-safety data sheet-no. 025477KS0

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 We reserve the right to alter any product data as a result of technical progress or further developments in the manufacturing process.

|                    |            |                 |
|--------------------|------------|-----------------|
| Draft              | Approval   | Release         |
| Technical services | Production | Quality control |
| 08.04.2024         | 08.04.2024 | 08.04.2024      |

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