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**material denomination** **STAPA HCP 6345 Aluminium Paste**

**material-no.** 052458GD0

**material description** Polymer coated aluminium paste - non leafing

Specific gravity app. 1,4 kg/l  
 Aluminium paste in mineral spirit/solventnaphtha incl. additives.

**material specification**

| <b>insp. characteristic</b>            | <b>specification</b> | <b>unit</b> |
|--|----------------------|-------------|
| T100004 pigment content / non volatile | 58,0 - 62,0          | %           |
| T100004 volatile content               | 38,0 - 42,0          | %           |
| T100005 sieving < 40 µm                | 97,0 - 100,0         | %           |
| T100372 coil coating application       | pass                 |             |
| T100489 D 10                           | 17,0 - 21,0          | µm          |
| T100489 D 50                           | 33,0 - 37,0          | µm          |
| T100489 D 90                           | 50,0 - 58,0          | µm          |

total shelf life in month: 12

EC-safety data sheet-no. 052458GD0

The Data on this technical information sheet correspond with the current status of our knowledge and experience.

The liability for the application and processing of our products lies with the buyer, and he is also responsible for observing any third party rights.

We reserve the right to alter any product data as a result of technical progress or further developments in the manufacturing process.

|                    |            |                 |
|--------------------|------------|-----------------|
| Draft              | Approval   | Release         |
| Technical services | Production | Quality control |
| 09.01.2024         | 09.01.2024 | 09.01.2024      |

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