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**material denomination** **STAPA 4 ZnSn15 Zinc Paste**  
**material-no.** 032036K30  
**material description** Zinc flakes pasted in white spirit, starting from zinc SHG 99,995% according to DIN EN 1179

**material specification**

<b>insp. characteristic</b>	<b>specification</b>	<b>unit</b>
Ti00004 pigment content / non volatile	90,0 - 93,0	%
Ti00004 volatile content	7,0 - 10,0	%
Ti00030 sieving > 45µm	<= 3,0	%
Ti00042 total grease		%
Ti00489 D 10		µm
Ti00489 D 50		µm
Ti00489 D 90		µm
Ti03012 Fe	<= 0,250	%
Ti03012 Sn	13,5 - 16,5	%

total shelf life in month: 24

EC-safety data sheet-no. 032036K30

The Data on this technical information sheet correspond with the current status of our knowledge and experience.  
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 We reserve the right to alter any product data as a result of technical progress or further developments in the manufacturing process.

Draft	Approval	Release
Technical services	Production	Quality control
22.08.2023	22.08.2023	22.08.2023

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