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**material denomination** **HK9224 RP UNIPAK 450 PALE LITHO INK**  
**material-no.** 014233RN0  
**material description** Offset printing ink  
 Formulated with bronze pigments (copper / zinc alloy)

**material specification**

<b>insp. characteristic</b>	<b>specification</b>	<b>unit</b>
T100133 Visual appearance (litho print)	pass	
T100142 viscosity	25,0 - 32,0	Pas

total shelf life in month: 18

EC-safety data sheet-no. 014233RN0

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Draft	Approval	Release
Technical services	Production	Quality control
09.01.2024	09.01.2024	09.01.2024

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