

**Date of impression** 09.04.2024/14:37:52  
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**edition** 28.04.2020

**material denomination** ROTOSTAR AQUA 415 PALE GOLD 1502-21  
**material-no.** 046499CT0  
**material description** Waterbased acrylic gravure ink

**material specification**

<b>insp. characteristic</b>	<b>specification</b>	<b>unit</b>
Ti00153 Zahn #3	20,0 - 30,0	s
Ti00277 pH value	7,00 - 9,00	
Ti02016 visual appearance (flexo print)	pass	

total shelf life in month: 6

EC-safety data sheet-no. 046499CT0

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 We reserve the right to alter any product data as a result of technical progress or further developments in the manufacturing process.

Draft	Approval	Release
Technical services	Production	Quality control
28.04.2020	28.04.2020	28.04.2020

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