

**STAPA HCP 6345 Aluminium Paste**

Version 5.0

Revision Date 21.04.2022

Print Date 15.04.2024

**SECTION 1: Identification of the substance/mixture and of the company/undertaking****1.1 Product identifier**

Trade name : STAPA HCP 6345 Aluminium Paste  
Material number : 052458GD0

**1.2 Relevant identified uses of the substance or mixture and uses advised against**

This information is not available.

**1.3 Details of the supplier of the safety data sheet**

Company : ECKART Suisse SA  
Route de la Brasserie 2  
1963 Vétroz  
Telephone : +410273454800  
Telefax : +410273454859  
E-mail address : msds.eckart@altana.com  
Responsible/issuing person

**1.4 Emergency telephone number****NCEC:**

(contract no.: ECKART29003-NCEC)

+44 1235 239671 (Middle East/Africa, call and response in your language)

+1 215 207 0061 (Americas, call and response in your language)

+65 3158 1074 (Asia-Pacific, call and response in your language)

**SECTION 2: Hazards identification****GHS Classification**

: Long-term (chronic) aquatic hazard, Category 3, H412

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### GHS-Labeling

Hazard statements : H412: Harmful to aquatic life with long lasting effects.

Precautionary statements : **Prevention:**  
P273 Avoid release to the environment.  
**Disposal:**  
P501 Dispose of contents/ container to an approved waste disposal plant.

### Hazardous components which must be listed on the label

### Other hazards which do not result in classification

Combustible Solids

## SECTION 3: Composition/information on ingredients

Substance No. :

### Hazardous components

Chemical name	CAS-No. EINECS-No.	Classification and labelling	Concentration[%]
aluminium powder (stabilised)	7429-90-5 231-072-3	Flam. Sol.;1;H228	50 - 100
Naphtha (petroleum), hydrotreated heavy; Low boiling point ydrogen treated naphtha	64742-48-9 918-481-9	Flam. Liq.;4;H227 Asp. Tox.;1;H304	25 - 50
Solvent naphtha (petroleum), light arom.	64742-95-6 918-668-5	Flam. Liq.;3;H226 Acute Tox.;5;H303 Acute Tox.;5;H313 STOT SE;3;H335, H336 Asp. Tox.;1;H304	2,5 - 10

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		Aquatic Chronic;2;H411	
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For the full text of the H-Statements mentioned in this Section, see Section 16.

**SECTION 4: First aid measures**
**4.1 Description of first aid measures**

General advice	: Move the victim to fresh air. Do not leave the victim unattended. No hazards which require special first aid measures.
If inhaled	: If unconscious, place in recovery position and seek medical advice. If symptoms persist, call a physician.
In case of skin contact	: Wash off immediately with soap and plenty of water.
In case of eye contact	: Immediately flush eye(s) with plenty of water. Remove contact lenses. If eye irritation persists, consult a specialist.
If swallowed	: Keep respiratory tract clear. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician.

**4.2 Most important symptoms and effects, both acute and delayed**

This information is not available.

**4.3 Indication of any immediate medical attention and special treatment needed**

This information is not available.

**SECTION 5: Firefighting measures**
**5.1 Extinguishing media**

Suitable extinguishing media : Dry sand, Special powder against metal fire

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Unsuitable extinguishing media : Water, Foam, ABC powder, Carbon dioxide (CO<sub>2</sub>)

**5.2 Special hazards arising from the substance or mixture**

Specific hazards during firefighting : Do not allow run-off from fire fighting to enter drains or water courses.

**5.3 Advice for firefighters**

Special protective equipment for firefighters : Use personal protective equipment.

Wear self-contained breathing apparatus for firefighting if necessary.

Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

**SECTION 6: Accidental release measures****6.1 Personal precautions, protective equipment and emergency procedures**

Personal precautions : Evacuate personnel to safe areas.  
Use personal protective equipment.  
Remove all sources of ignition.  
Avoid dust formation.

**6.2 Environmental precautions**

Environmental precautions : Prevent product from entering drains.  
If the product contaminates rivers and lakes or drains inform respective authorities.

**6.3 Methods and materials for containment and cleaning up**

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Methods for cleaning up : Use mechanical handling equipment.  
 Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).  
 Sweep up and shovel.  
 Do not flush with water.  
 Keep in suitable, closed containers for disposal.  
 Sweep up and shovel.  
 Do not flush with water.  
 Keep in suitable, closed containers for disposal.

**6.4 Reference to other sections**

For personal protection see section 8.

**SECTION 7: Handling and storage**
**7.1 Precautions for safe handling**

Advice on safe handling : Keep away from heat and sources of ignition. Avoid dust formation. Ensure adequate ventilation.  
 For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area.

Advice on protection against fire and explosion : Keep away from open flames, hot surfaces and sources of ignition. Earthing of containers and apparatuses is essential.  
 Normal measures for preventive fire protection.

Hygiene measures : General industrial hygiene practice.

**7.2 Conditions for safe storage, including any incompatibilities**

Requirements for storage areas and containers : Store in original container. Keep containers tightly closed in a cool, well-ventilated place. Keep container closed when not in use. Keep away from sources of ignition - No smoking.  
 Electrical installations / working materials must comply with the technological safety standards.

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- Further information on storage conditions : Protect from humidity and water. Do not allow to dry.
- Advice on common storage : Do not store together with oxidizing and self-igniting products. Never allow product to get in contact with water during storage. Keep away from oxidizing agents, strongly alkaline and strongly acid materials in order to avoid exothermic reactions.
- Other data : No decomposition if stored and applied as directed.

### 7.3 Specific end use(s)

This information is not available.

## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

#### Germany:

Components	CAS-No.	Value type (Form of exposure)	Control parameters	Update	Basis
aluminium powder (stabilised)	7429-90-5	AGW (Inhalable fraction)	10 mg/m <sup>3</sup>	2014-04-02	DE TRGS 900
Peak-limit: excursion factor (category)		2;(II)			
aluminium powder (stabilised)	7429-90-5	AGW (Alveolate fraction)	1,25 mg/m <sup>3</sup>	2014-04-02	DE TRGS 900
Peak-limit: excursion factor (category)		2;(II)			
Naphtha (petroleum), hydrotreated heavy; Low	64742-48-9	AGW	300 mg/m <sup>3</sup>	2017-11-30	DE TRGS 900

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boiling point hydrogen treated naphtha					
Peak-limit: excursion factor (category)	2;(II)				
Further information	Group exposure limit for hydrocarbon solvent mixturesCommission for dangerous substancesSee also No. 2.9 of the TRGS 900				
Solvent naphtha (petroleum), light arom.	64742-95- 6	AGW	100 mg/m <sup>3</sup>	2009-02-16	DE TRGS 900
Peak-limit: excursion factor (category)	2;(II)				
Further information	Group exposure limit for hydrocarbon solvent mixturesCommission for dangerous substancesSee also No. 2.9 of the TRGS 900				

### United States of America (USA):

Components	CAS-No.	Value type (Form of exposure)	Control parameters	Update	Basis
aluminium powder (stabilised)	7429-90-5	TWA (total dust)	50 Million particles per cubic foot	2012-07-01	
aluminium powder (stabilised)	7429-90-5	TWA (Respirable)	5 mg/m <sup>3</sup>	2013-10-08	
aluminium powder (stabilised)	7429-90-5	TWA (total dust)	15 mg/m <sup>3</sup>	2012-07-01	
aluminium powder (stabilised)	7429-90-5	TWA (total)	10 mg/m <sup>3</sup>	2013-10-08	
aluminium powder (stabilised)	7429-90-5	TWA (respirable fraction)	5 mg/m <sup>3</sup>	2012-07-01	

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aluminium powder (stabilised)	7429-90-5	TWA (respirable fraction)	15 Million particles per cubic foot	2012-07-01	
aluminium powder (stabilised)	7429-90-5	PEL (Total dust)	10 mg/m <sup>3</sup>	2014-11-26	
aluminium powder (stabilised)	7429-90-5	PEL (respirable dust fraction)	5 mg/m <sup>3</sup>	2014-11-26	
aluminium powder (stabilised)	7429-90-5	TWA (Respirable particulate matter)	1 mg/m <sup>3</sup>	2008-01-01	
aluminium powder (stabilised)	7429-90-5	TWA	5 mg/m <sup>3</sup>	2005-09-01	
aluminium powder (stabilised)	7429-90-5	TWA (Total)	15 mg/m <sup>3</sup>	1989-01-19	
aluminium powder (stabilised)	7429-90-5	TWA (Respirable fraction)	5 mg/m <sup>3</sup>	1989-01-19	
aluminium powder (stabilised)	7429-90-5	TWA (total dust)	15 mg/m <sup>3</sup>	2011-07-01	
aluminium powder (stabilised)	7429-90-5	TWA (respirable fraction)	5 mg/m <sup>3</sup>	2011-07-01	
aluminium powder (stabilised)	7429-90-5	TWA (Total dust)	15 mg/m <sup>3</sup>	1989-01-19	
aluminium powder (stabilised)	7429-90-5	TWA (respirable dust fraction)	5 mg/m <sup>3</sup>	1989-01-19	
aluminium powder (stabilised)	7429-90-5	TWA (welding fumes)	5 mg/m <sup>3</sup>	2013-10-08	
aluminium powder	7429-90-5	TWA (pyro powders)	5 mg/m <sup>3</sup>	2013-10-08	



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(stabilised)					
aluminium powder (stabilised)	7429-90-5	TWA (Respirable particulate matter)	1 mg/m <sup>3</sup>	2013-03-01	
aluminium powder (stabilised)	7429-90-5	TWA (Fumes)	5 mg/m <sup>3</sup>	1989-01-19	
aluminium powder (stabilised)	7429-90-5	PEL (Welding fumes)	5 mg/m <sup>3</sup>	2017-10-02	
aluminium powder (stabilised)	7429-90-5	PEL (Pyro powders)	5 mg/m <sup>3</sup>	2017-10-02	
Naphtha (petroleum), hydrotreated heavy; Low boiling point hydrogen treated naphtha	64742-48-9	TWA	500 ppm 2 000 mg/m <sup>3</sup>	2007-01-01	
Naphtha (petroleum), hydrotreated heavy; Low boiling point hydrogen treated naphtha	64742-48-9	TWA	400 ppm 1 600 mg/m <sup>3</sup>	1989-01-19	
Solvent naphtha (petroleum), light arom.	64742-95-6	TWA	500 ppm 2 000 mg/m <sup>3</sup>	2007-01-01	
Solvent naphtha (petroleum), light arom.	64742-95-6	TWA	200 mg/m <sup>3</sup>	2010-03-01	
Solvent	64742-95-	TWA	400 ppm	1989-01-19	

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naphtha (petroleum), light arom.	6		1 600 mg/m <sup>3</sup>		
stearic acid	57-11-4	TWA	10 mg/m <sup>3</sup>	2016-03-01	
stearic acid	57-11-4	TWA (Inhalable particulate matter)	10 mg/m <sup>3</sup>	2018-03-20	
stearic acid	57-11-4	TWA (Respirable particulate matter)	3 mg/m <sup>3</sup>	2018-03-20	

**8.2 Exposure controls**
**Personal protective equipment**

Eye protection : Safety glasses

Hand protection

Material : Solvent-resistant gloves

Remarks : Take note of the information given by the producer concerning permeability and break through times, and of special workplace conditions (mechanical strain, duration of contact).

The exact break through time can be obtained from the protective glove producer and this has to be observed.

Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time.

Recommended preventive skin protection

Skin should be washed after contact.

The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Skin and body protection : Long sleeved clothing

Safety shoes

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Respiratory protection : Choose body protection according to the amount and concentration of the dangerous substance at the work place.  
 : Use suitable breathing protection if workplace concentration requires.

**Environmental exposure controls**

General advice :  
 : Prevent product from entering drains.  
 : If the product contaminates rivers and lakes or drains inform  
 : respective authorities.

Water : The product should not be allowed to enter drains, water  
 : courses or the soil.  
 :

**SECTION 9: Physical and chemical properties**
**9.1 Information on basic physical and chemical properties**

Appearance : Pasty solid

Colour : silver

Odour : characteristic

pH : substance/mixture is non-soluble (in water)

Freezing point : No data available

Boiling point/boiling range : No data available

Flash point : 65 °C

Bulk density : No data available

Flammability (solid, gas) : Combustible Solids

Auto-flammability : not auto-flammable

Upper explosion limit : No data available

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Lower explosion limit	: No data available
Vapour pressure	: No data available
Density	: 1,3 - 2,0 g/cm <sup>3</sup>
Solubility(ies)	
Water solubility	: insoluble
Miscibility with water	: immiscible
Solubility in other solvents	: No data available
Partition coefficient: n-octanol/water	: No data available
Ignition temperature	: No data available
Thermal decomposition	: No data available
Viscosity, dynamic	: No data available
Viscosity, kinematic	: No data available
Flow time	: No data available
Explosive properties	: Not explosive

**9.2 Other information**

Self-Accelerating decomposition temperature (SADT)	: No data available
Self-heating substances	: No data available
Heat of combustion	: No data available
Impact sensitivity	: No data available
Surface tension	: No data available
Conductivity	: No data available
Sublimation point	: No data available
Molecular weight	: No data available

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**SECTION 10: Stability and reactivity****10.1 Reactivity**

No decomposition if stored and applied as directed.

**10.2 Chemical stability**

No decomposition if stored and applied as directed.

**10.3 Possibility of hazardous reactions**

Hazardous reactions : Reacts with alkalis, acids, halogenes and oxidizing agents.  
Contact with acids and alkalis may release hydrogen.  
Mixture reacts slowly with water resulting in evolution of hydrogen.  
Vapour/air-mixtures are explosive at intense warming.

Stable under recommended storage conditions.

**10.4 Conditions to avoid**

Conditions to avoid : Do not allow to dry.  
No data available

**10.5 Incompatible materials**

Materials to avoid : Acids  
Bases  
Oxidizing agents  
Highly halogenated compounds

**10.6 Hazardous decomposition products**

Hazardous decomposition products : No data available

Other information : No data available

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**SECTION 11: Toxicological information****11.1 Information on toxicological effects****Acute toxicity****Components:****Naphtha (petroleum), hydrotreated heavy; Low boiling point hydrogen treated naphtha :**

Acute oral toxicity : LD50 Rat: &gt; 5 000 mg/kg

Acute inhalation toxicity : LC50 Rat: Test atmosphere: vapour

An LC50/inhalation/4h/rat could not be determined because no mortality of rats was observed at the maximum achievable concentration.

Acute dermal toxicity : LD50 Rabbit: &gt; 5 000 mg/kg

**Solvent naphtha (petroleum), light arom. :**

Acute oral toxicity : LD50 Rat: 3 492 mg/kg

Acute dermal toxicity : LD50 Rabbit: &gt; 3 160 mg/kg

**Skin corrosion/irritation**

No data available

**Serious eye damage/eye irritation**

No data available

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### Respiratory or skin sensitisation

No data available

### Carcinogenicity

No data available

### Toxicity to reproduction/fertility

No data available

### Reprod.Tox./Development/Teratogenicity

No data available

### STOT - single exposure

No data available

### STOT - repeated exposure

No data available

### Aspiration toxicity

No data available

### Further information

#### Product

No data available

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**SECTION 12: Ecological information****12.1 Toxicity****Components:****Solvent naphtha (petroleum), light arom. (64742-95-6) :****Ecotoxicology Assessment**

Long-term (chronic) aquatic hazard : Toxic to aquatic life with long lasting effects.

**12.2 Persistence and degradability**

No data available

**12.3 Bioaccumulative potential**

No data available

**12.4 Mobility in soil**

No data available

**12.5 Results of PBT and vPvB assessment**

No data available

**12.6 Other adverse effects****Product:**

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal., Harmful to aquatic life with long lasting effects.



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**SECTION 13: Disposal considerations****13.1 Waste treatment methods**

- Product : The product should not be allowed to enter drains, water courses or the soil.  
In accordance with local and national regulations.
- Contaminated packaging : In accordance with local and national regulations.

**SECTION 14: Transport information****14.1 UN number****ADR**

Not dangerous goods

**TDG**

Not dangerous goods

**CFR**

Not dangerous goods

**IMDG**

Not dangerous goods

**IATA**

Not dangerous goods

**14.2 Proper shipping name****ADR**

Not dangerous goods

**TDG**

Not dangerous goods

**CFR**

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Not dangerous goods

**IMDG**

Not dangerous goods

**IATA**

Not dangerous goods

### 14.3 Transport hazard class

**ADR**

Not dangerous goods

**TDG**

Not dangerous goods

**CFR**

Not dangerous goods

**IMDG**

Not dangerous goods

**IATA**

Not dangerous goods

### 14.4 Packing group

**ADR**

Not dangerous goods

**TDG**

Not dangerous goods

**CFR**

Not dangerous goods

**IMDG**

Not dangerous goods

**IATA**

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Not dangerous goods

### 14.5 Environmental hazards

### 14.6 Special precautions for user

Not classified as dangerous in the meaning of transport regulations.

### 14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

No data available

## SECTION 15: Regulatory information

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59).	: Not applicable
Regulation (EC) No 1005/2009 on substances that deplete the ozone layer	: Not applicable
Regulation (EU) 2019/1021 on persistent organic pollutants (recast)	: Not applicable
REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, preparations and articles (Annex XVII)	: Banned and/or restricted (aluminium powder (stabilised)) (Naphtha (petroleum), hydrotreated heavy; Low boiling point ydrogen treated naphtha) (Solvent naphtha (petroleum), light arom.)

### 15.2 Chemical safety assessment

No data available

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### SECTION 16: Other information

#### Full text of H-Statements

H226	: Flammable liquid and vapour.
H227	: Combustible liquid.
H228	: Flammable solid.
H303	: May be harmful if swallowed.
H304	: May be fatal if swallowed and enters airways.
H313	: May be harmful in contact with skin.
H335	: May cause respiratory irritation.
H336	: May cause drowsiness or dizziness.
H411	: Toxic to aquatic life with long lasting effects.
H412	: Harmful to aquatic life with long lasting effects.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.