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**page/of** 1/1

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**material denomination** **STAPA HCP 6140 Aluminium Paste**

**material-no.** 052461GD0

**material description** Polymer coated aluminium paste - non leafing

Specific gravity app. 1,1 kg/l  
 Aluminium paste in mineral spirit/solventnaphtha incl. Additives.

**material specification**

<b>insp. characteristic</b>	<b>specification</b>	<b>unit</b>
TI00004 pigment content / non volatile	38,0 - 42,0	%
TI00004 volatile content	58,0 - 62,0	%
TI00005 sieving < 40 µm	99,0 - 100,0	%
TI00372 coil coating application	pass	
TI00489 D 10	4,0 - 8,0	µm
TI00489 D 50	13,0 - 19,0	µm
TI00489 D 90	31,0 - 39,0	µm

total shelf life in month: 12

EC-safety data sheet-no. 052461GD0

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We reserve the right to alter any product data as a result of technical progress or further developments in the manufacturing process.

Draft	Approval	Release
Technical services	Production	Quality control
09.01.2024	09.01.2024	09.01.2024

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