


Technical Product Information		
ROTOVARIO UV 900 Gold Series		
Article-No.: 021458... 022152... 021459...	Product Name: ROTOVARIO UV 900 111 RG ROTOVARIO UV 900 112 RPG ROTOVARIO UV 900 113 PG	

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UV Gold pastes for the formulation of UV Flexo, Screen and Offset printing inks.

Product description:

ROTOVARIO UV 900 Gold Series contains bronze pigments pasted in acrylate monomer (TMP(EO)TA) for the formulation of radical curing UV Flexo, Screen and Offset printing inks.

Organoleptic properties (taint and odour):

In all cases the printed material / package have to be tested to ensure that the organoleptic properties satisfy the packaging specification.

Application:

ROTOVARIO UV 900 Gold pastes are suitable for formulating UV curing Flexo, Screen and Offset printing inks. For printing on paper, board and film.

As with all metallic inks the substrate has a big influence on the final result with respect to effect, cure and adhesion. Very absorbent or uneven substrates often cause poor pigment orientation resulting in inferior brilliance. In some cases, the use of primers for an improvement of the substrate surface is advantageous.

In order to provide the maximum level of metallic brilliance ROTOVARIO UV 900 Gold pastes are based on leafing bronze pigments, which could limit over printability of the finished ink. However, dependent on formulation, printing parameters and substrate, metallic UV printing inks will accept many different types of overprinting including Thermal Transfer, Hot Foil Stamping, In-Line and Off-Line over varnishing. It's recommended to cure the metallic ink before the UV varnish is applied, to achieve optimum results.

Please test the finished inks for over printability prior to production runs.

Product properties:

Rub resistance:

ROTOVARIO UV 900 Gold pastes are based on leafing metallic pigments to provide an ink with the highest level of metallic brilliance possible. Due to the leafing character of the bronze pigments the finished ink may exhibit poor rub resistance (depending on the film weight, the substrate used and the printing speed applied).

Technical data:

ROTOVARIO UV	900 111 RG	900 112 RPG	900 113 PG
Pigment content	appr. 75.0 %	appr. 75.0 %	appr. 75.0 %
Pigment size (D₅₀)	appr. 3.5 µm	appr. 3.5 µm	appr. 3.5 µm
Solvent content	0 %	0 %	0 %
VOC	0 %	0 %	0 %
TMP(EO)TA	appr. 21.0 %	appr. 21.0 %	appr. 21.0 %

For specifications of our products, please refer to the technical data sheet.

Handling:

ROTOVARIO UV pastes are concentrates suitable for the formulation of UV curing Flexo, Screen and Offset printing inks. The pastes can be dispersed in UV letdown by applying low shear forces.

Metallic inks tend to settle because of the high specific gravity of the pigment. This is normal and not due to a lack of quality. The finished inks can be easily stirred up and homogenised again. This should be done before viscosity will be checked.

When handling with UV-inks, please refer to the safety data sheet and the safety guidelines given there.

Cleaning recommendations:

ROTOVARIO UV-products can be cleaned by using conventional UV- cleaning agents. Also with esters or ester/alcohol mixtures the uncured inks can be removed easily from the cylinders.

Please refer to the safety data sheet and the safety guidelines given there.


Storage and transportation:

ROTOVARIO UV concentrates should be stored at temperatures between 20°C and 25°C. Direct sunlight should also be avoided.

High temperatures can lead to gelling. Low temperatures can result in the separation of low soluble binder components. Opened containers should never be exposed to direct sunlight, since this will result in a preliminary polymerisation.

Shelf life: 12 months

Important: The shelf life of the material can be greatly reduced due to various factors such as light, heat, contaminants etc. ECKART cannot guarantee the shelf life of products which have not been stored at the recommended conditions above.

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