

**Date of impression** 18.11.2020/09:54:42  
**page/of** 1/1

**edition** 15.11.2020

**material denomination** STAPA IL HYDROLAN S 412 Aluminium Paste

**material-no.** 022577GD0

**material description** Pigmentpaste of flaky aluminium powder produced of pure aluminium min. 99,5 % EN 576, with an inorganic coating  
 Specific gravity app. 1,2 kg/l  
 The solvent contained is isopropanol (IL) including lubricant and

**material specification**

<b>insp. characteristic</b>	<b>specification</b>	<b>unit</b>
TI00004 pigment content / non volatile	48,0 - 52,0	%
TI00004 volatile content	48,0 - 52,0	%
TI00005 sieving < 40 µm	99,9 - 100,0	%
TI00033 aqueous paint spray-out	pass	
TI00489 D 10	5,0 - 9,0	µm
TI00489 D 50	10,0 - 16,0	µm
TI00489 D 90	17,0 - 23,0	µm

total shelf life in month: 24

EC-safety data sheet-no. 022577GD0

The Data on this technical information sheet correspond with the current status of our knowledge and experience.  
 The liability for the application and processing of our products lies with the buyer, and he is also responsible for observing any third party rights.

We reserve the right to alter any product data as a result of technical progress or further developments in the manufacturing process.

Draft	Approval	Release
Technical services	Production	Quality control
15.11.2020	15.11.2020	15.11.2020

This document has been printed automatically and will not be signed.