

**STANDART PCR 1100 Aluminium Powder**

Version            Revision Date:            SDS Number:            Date of last issue: -  
2.0                12/03/2019              102000000283        Date of first issue: 03/21/2018

---

**SECTION 1. IDENTIFICATION**

Product name                            : STANDART PCR 1100 Aluminium Powder  
Product code                            : 041537F20

**Manufacturer or supplier's details**

Company name of supplier            :  
Address                                    :

---

**SECTION 2. HAZARDS IDENTIFICATION****GHS classification in accordance with 29 CFR 1910.1200**

Flammable solids                      : Category 1

Combustible dust

**GHS label elements**

Hazard pictograms                    :



Signal word                            : Danger

Hazard statements                    : H228 Flammable solid.  
May form combustible dust concentrations in air.

Precautionary statements        : **Prevention:**  
P210                                    Keep away from heat/sparks/open flames/hot surfaces. No smoking.  
P240                                    Ground/bond container and receiving equipment.  
P241                                    Use explosion-proof electrical/ ventilating/ lighting equipment.  
P280                                    Wear protective gloves/ eye protection/ face protection.  
**Response:**  
P370 + P378                        In case of fire: Use for extinction: Special powder for metal fires.

## STANDART PCR 1100 Aluminium Powder

Version 2.0      Revision Date: 12/03/2019      SDS Number: 102000000283      Date of last issue: -  
 Date of first issue: 03/21/2018

P370 + P378      In case of fire: Use for extinction: Dry sand.

### Other hazards

None known.

### SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

#### Hazardous components

| Chemical name | CAS-No.   | Concentration (% w/w) |
|---------------|-----------|-----------------------|
| Aluminum      | 7429-90-5 | >= 90 - < 100         |
| Silica        | 7631-86-9 | >= 5 - < 10           |

### SECTION 4. FIRST AID MEASURES

- General advice : Move the victim to fresh air.  
Move out of dangerous area.
- If inhaled : If unconscious, place in recovery position and seek medical advice.  
If symptoms persist, call a physician.
- In case of skin contact : Wash off immediately with soap and plenty of water.  
  
If on skin, rinse well with water.  
If on clothes, remove clothes.
- In case of eye contact : Flush eyes with water as a precaution.  
Remove contact lenses.  
Keep eye wide open while rinsing.  
If eye irritation persists, consult a specialist.
- If swallowed : Keep respiratory tract clear.  
Do not give milk or alcoholic beverages.  
Never give anything by mouth to an unconscious person.  
If symptoms persist, call a physician.
- Most important symptoms and effects, both acute and delayed : None known.

### SECTION 5. FIREFIGHTING MEASURES

- Suitable extinguishing media : Dry sand  
Special powder against metal fire

## STANDART PCR 1100 Aluminium Powder

|         |                |              |                                 |
|---------|----------------|--------------|---------------------------------|
| Version | Revision Date: | SDS Number:  | Date of last issue: -           |
| 2.0     | 12/03/2019     | 102000000283 | Date of first issue: 03/21/2018 |

---

|   |   |   |
|---|---|---|
| Unsuitable extinguishing media                | : | ABC powder<br>Carbon dioxide (CO <sub>2</sub> )<br>Water<br>Foam  |
| Specific hazards during firefighting          | : | Contact with water liberates extremely flammable gas (hydrogen).  |
| Further information                           | : | Standard procedure for chemical fires.<br>Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. |
| Special protective equipment for firefighters | : | Wear self-contained breathing apparatus for firefighting if necessary.  |

---

### SECTION 6. ACCIDENTAL RELEASE MEASURES

|   |   |   |
|---|---|---|
| Personal precautions, protective equipment and emergency procedures | : | Use personal protective equipment.<br>Evacuate personnel to safe areas.<br>Avoid dust formation.<br>Remove all sources of ignition.   |
| Environmental precautions   | : | Prevent product from entering drains.<br>Prevent further leakage or spillage if safe to do so.<br>If the product contaminates rivers and lakes or drains inform respective authorities. |
| Methods and materials for containment and cleaning up               | : | Use mechanical handling equipment.<br>Do not use a vacuum cleaner.<br><br>Do not flush with water.<br>Keep in suitable, closed containers for disposal.                                 |

---

### SECTION 7. HANDLING AND STORAGE

|   |   |  |
|---|---|--|
| Advice on protection against fire and explosion | : | Use explosion-proof equipment.<br>During processing, dust may form explosive mixture in air.<br>Take measures to prevent the build up of electrostatic charge.<br>When transferring from one container to another apply earthing measures and use conductive hose material.<br><br>Keep away from open flames, hot surfaces and sources of |
|---|---|--|

---

## STANDART PCR 1100 Aluminium Powder

|         |                |              |                                 |
|---------|----------------|--------------|---------------------------------|
| Version | Revision Date: | SDS Number:  | Date of last issue: -           |
| 2.0     | 12/03/2019     | 102000000283 | Date of first issue: 03/21/2018 |

---

- ignition.
- Advice on safe handling : Avoid creating dust.  
Routine housekeeping should be instituted to ensure that dusts do not accumulate on surfaces.  
Store away from heat.
- For personal protection see section 8.  
Smoking, eating and drinking should be prohibited in the application area.  
Dispose of rinse water in accordance with local and national regulations.
- Conditions for safe storage : Earthing of containers and apparatuses is essential.  
Reaction with water liberates extremely flammable gas (hydrogen)  
Use explosion-proof equipment.  
Store in original container.  
Keep containers tightly closed in a cool, well-ventilated place.  
Keep away from sources of ignition - No smoking.  
Keep container closed when not in use.
- No smoking.  
Keep container tightly closed in a dry and well-ventilated place.  
Electrical installations / working materials must comply with the technological safety standards.
- Technical measures/Precautions : Protect from humidity and water.
- Materials to avoid : Do not store together with oxidizing and self-igniting products.  
Never allow product to get in contact with water during storage.  
Keep away from oxidizing agents, strongly alkaline and strongly acid materials in order to avoid exothermic reactions.
- Further information on storage stability : Keep in a dry place.

---

### SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

#### Components with workplace control parameters

| Components | CAS-No. | Value type<br>(Form of | Control parameters / | Basis |
|------------|---------|------------------------|----------------------|-------|
|------------|---------|------------------------|----------------------|-------|

## STANDART PCR 1100 Aluminium Powder

Version 2.0      Revision Date: 12/03/2019      SDS Number: 102000000283      Date of last issue: -  
 Date of first issue: 03/21/2018

|          |           | exposure)                      | Permissible concentration           |           |
|----------|-----------|--------------------------------|-------------------------------------|-----------|
| Aluminum | 7429-90-5 | TWA (total dust)               | 50 Million particles per cubic foot | OSHA Z-3  |
|          |           | TWA (Respirable)               | 5 mg/m3                             | NIOSH REL |
|          |           | TWA (total dust)               | 15 mg/m3                            | OSHA Z-3  |
|          |           | TWA (total)                    | 10 mg/m3                            | NIOSH REL |
|          |           | TWA (respirable fraction)      | 5 mg/m3                             | OSHA Z-3  |
|          |           | TWA (respirable fraction)      | 15 Million particles per cubic foot | OSHA Z-3  |
|          |           | TWA (Respirable fraction)      | 1 mg/m3                             | ACGIH     |
|          |           | TWA                            | 5 mg/m3 (Aluminium)                 | NIOSH REL |
|          |           | TWA (Total)                    | 15 mg/m3 (Aluminium)                | OSHA P0   |
|          |           | TWA (Respirable fraction)      | 5 mg/m3 (Aluminium)                 | OSHA P0   |
|          |           | TWA (total dust)               | 15 mg/m3 (Aluminium)                | OSHA Z-1  |
|          |           | TWA (respirable fraction)      | 5 mg/m3 (Aluminium)                 | OSHA Z-1  |
|          |           | TWA (Total dust)               | 15 mg/m3 (Aluminium)                | OSHA P0   |
|          |           | TWA (respirable dust fraction) | 5 mg/m3 (Aluminium)                 | OSHA P0   |
|          |           | TWA (welding fumes)            | 5 mg/m3 (Aluminium)                 | NIOSH REL |
|          |           | TWA (pyro powders)             | 5 mg/m3 (Aluminium)                 | NIOSH REL |
|          |           | TWA (Respirable fraction)      | 1 mg/m3 (Aluminium)                 | ACGIH     |
|          |           | TWA                            | 5 mg/m3                             | OSHA P0   |

## STANDART PCR 1100 Aluminium Powder

Version 2.0      Revision Date: 12/03/2019      SDS Number: 102000000283      Date of last issue: -  
 Date of first issue: 03/21/2018

|        |           |            |   |           |
|--------|-----------|------------|---|-----------|
|        |           | (Fumes)    |   |           |
| Silica | 7631-86-9 | TWA (Dust) | 20 Million particles per cubic foot (Silica)      | OSHA Z-3  |
|        |           | TWA (Dust) | 80 mg/m <sup>3</sup> / %SiO <sub>2</sub> (Silica) | OSHA Z-3  |
|        |           | TWA        | 6 mg/m <sup>3</sup> (Silica)                      | NIOSH REL |

**Personal protective equipment**

Respiratory protection : Use suitable breathing protection if workplace concentration requires.  
Breathing apparatus with filter.  
P1 filter

## Hand protection

Material : Leather  
Glove length : Long sleeve gloves

Remarks : Leather gloves The choice of an appropriate glove does not only depend on its material but also on other quality features and is different from one producer to the other.  
The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Eye protection : Face-shield  
Safety glasses

Skin and body protection : Anti-static and fire resistant protective clothing. DIN EN 11612; EN 533; EN 1149-1. Anti-static safety shoes.  
Dust impervious protective suit  
Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Hygiene measures : Wash hands before breaks and at the end of workday.

**SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES**

Appearance : powder  
Colour : silver  
Odour : odourless  
Odour Threshold : No data available

**STANDART PCR 1100 Aluminium Powder**

|         |                |              |                                 |
|---------|----------------|--------------|---------------------------------|
| Version | Revision Date: | SDS Number:  | Date of last issue: -           |
| 2.0     | 12/03/2019     | 102000000283 | Date of first issue: 03/21/2018 |

---

|  |   |                       |
|--|---|-----------------------|
| pH   | : | No data available     |
| Melting point/freezing point                     | : | 660 °C                |
| Boiling point/boiling range                      | : | 2,467 °C              |
| Flash point                                      | : | No data available     |
| Evaporation rate                                 | : | No data available     |
| Flammability (solid, gas)                        | : | combustible dust      |
| Upper explosion limit / Upper flammability limit | : | No data available     |
| Lower explosion limit / Lower flammability limit | : | 30 g/m <sup>3</sup>   |
| Vapour pressure                                  | : | No data available     |
| Relative density                                 | : | No data available     |
| Density  | : | 2.5 g/cm <sup>3</sup> |
| Solubility(ies)                                  | : | No data available     |
| Partition coefficient: n-octanol/water           | : | No data available     |
| Auto-ignition temperature                        | : | 340 °C                |
| Decomposition temperature                        | : | No data available     |
| Viscosity  | : | No data available     |

---

**SECTION 10. STABILITY AND REACTIVITY**

|                                    |   |   |
|------------------------------------|---|---|
| Reactivity                         | : | No decomposition if stored and applied as directed.   |
| Chemical stability                 | : | No decomposition if stored and applied as directed.   |
| Possibility of hazardous reactions | : | Contact with acids and alkalis may release hydrogen.<br>Stable under recommended storage conditions.<br>Dust may form explosive mixture in air. |
| Conditions to avoid                | : | Heat, flames and sparks.  |
| Incompatible materials             | : | Acids<br>Bases<br>Oxidizing agents<br>Water   |

**STANDART PCR 1100 Aluminium Powder**

|         |                |              |                                 |
|---------|----------------|--------------|---------------------------------|
| Version | Revision Date: | SDS Number:  | Date of last issue: -           |
| 2.0     | 12/03/2019     | 102000000283 | Date of first issue: 03/21/2018 |

---

**SECTION 11. TOXICOLOGICAL INFORMATION****Acute toxicity**

Not classified based on available information.

**Components:****Silica:**

Acute oral toxicity : LD50 (Rat): 5,000 mg/kg  
(Mouse): 15,000 mg/kg

Acute inhalation toxicity : (Rat): 0.139 mg/l  
Exposure time: 4 h

Acute dermal toxicity : LD50 (Rabbit): > 5,000 mg/kg

**Skin corrosion/irritation**

Not classified based on available information.

**Serious eye damage/eye irritation**

Not classified based on available information.

**Respiratory or skin sensitisation****Skin sensitisation**

Not classified based on available information.

**Respiratory sensitisation**

Not classified based on available information.

**Germ cell mutagenicity**

Not classified based on available information.

**Carcinogenicity**

Not classified based on available information.

**IARC** No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

**OSHA** No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

**NTP** No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.



**STANDART PCR 1100 Aluminium Powder**

Version      Revision Date:      SDS Number:      Date of last issue: -  
2.0          12/03/2019          102000000283      Date of first issue: 03/21/2018

---

**Reproductive toxicity**

Not classified based on available information.

**STOT - single exposure**

Not classified based on available information.

**STOT - repeated exposure**

Not classified based on available information.

**Aspiration toxicity**

Not classified based on available information.

**Further information****Components:****Silica:**

Remarks: No data available

---

**SECTION 12. ECOLOGICAL INFORMATION****Ecotoxicity****Components:****Silica:**

Toxicity to daphnia and other : (Daphnia (water flea)): 7,600 mg/l  
aquatic invertebrates

Toxicity to algae : (Chlorella pyrenoidosa (aglae)): 440 mg/l

**Persistence and degradability**

No data available

**Bioaccumulative potential**

No data available

**Other adverse effects**

No data available

**Components:****Silica:**

Additional ecological : No data available  
information

---

## STANDART PCR 1100 Aluminium Powder

|         |                |              |                                 |
|---------|----------------|--------------|---------------------------------|
| Version | Revision Date: | SDS Number:  | Date of last issue: -           |
| 2.0     | 12/03/2019     | 102000000283 | Date of first issue: 03/21/2018 |

---

### SECTION 13. DISPOSAL CONSIDERATIONS

#### Disposal methods

- Waste from residues : Do not dispose of waste into sewer.  
Do not contaminate ponds, waterways or ditches with chemical or used container.  
Send to a licensed waste management company.  
In accordance with local and national regulations.
- Contaminated packaging : Empty remaining contents.  
Dispose of as unused product.  
Do not re-use empty containers.  
Do not burn, or use a cutting torch on, the empty drum.  
In accordance with local and national regulations.

### SECTION 14. TRANSPORT INFORMATION

#### National Regulations

##### 49 CFR

- UN/ID/NA number : UN 1309  
Proper shipping name : Aluminum powder, coated
- Class : 4.1  
Packing group : II  
Labels : Division 4.1 - Flammable solids  
ERG Code : 170  
Marine pollutant : no

#### International Regulations

##### IATA-DGR

- UN/ID No. : UN 1309  
Proper shipping name : Aluminium powder, coated  
Class : 4.1  
Packing group : II  
Labels : Division 4.1 - Flammable solids  
Packing instruction (cargo aircraft) : 448  
Packing instruction (passenger aircraft) : 445

##### IMDG-Code

- UN number : UN 1309  
Proper shipping name : ALUMINIUM POWDER, COATED
- Class : 4.1

## STANDART PCR 1100 Aluminium Powder

|         |                |              |                                 |
|---------|----------------|--------------|---------------------------------|
| Version | Revision Date: | SDS Number:  | Date of last issue: -           |
| 2.0     | 12/03/2019     | 102000000283 | Date of first issue: 03/21/2018 |

---

|                  |   |  |
|------------------|---|--|
| Packing group    | : | II   |
| Labels           | : | 4.1  |
| EmS Code         | : | F-G, S-G   |
| Marine pollutant | : | no   |
| Remarks          | : | IMDG Code segregation group 15 - Powdered metals |

### Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

---

## SECTION 15. REGULATORY INFORMATION

### EPCRA - Emergency Planning and Community Right-to-Know Act

#### CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

#### SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

#### SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

**SARA 311/312 Hazards** : Flammable (gases, aerosols, liquids, or solids)  
Combustible dust

**SARA 313** : The following components are subject to reporting levels established by SARA Title III, Section 313:

|          |           |                  |
|----------|-----------|------------------|
| Aluminum | 7429-90-5 | >= 90 - <= 100 % |
|----------|-----------|------------------|

### Clean Air Act

This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 111 SOCM I Intermediate or Final VOC's (40 CFR 60.489).

### Clean Water Act

This product does not contain any Hazardous Substances listed under the U.S. CleanWater Act, Section 311, Table 116.4A.

This product does not contain any Hazardous Chemicals listed under the U.S. CleanWater Act, Section 311, Table 117.3.

This product does not contain any toxic pollutants listed under the U.S. Clean Water Act Section 307

---

## STANDART PCR 1100 Aluminium Powder

|         |                |              |                                 |
|---------|----------------|--------------|---------------------------------|
| Version | Revision Date: | SDS Number:  | Date of last issue: -           |
| 2.0     | 12/03/2019     | 102000000283 | Date of first issue: 03/21/2018 |

---

### US State Regulations

#### Massachusetts Right To Know

|          |           |
|----------|-----------|
| Aluminum | 7429-90-5 |
| Silica   | 7631-86-9 |

#### Pennsylvania Right To Know

|          |           |
|----------|-----------|
| Aluminum | 7429-90-5 |
| Silica   | 7631-86-9 |

#### California Prop. 65

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.



**WARNING:** This product can expose you to chemicals including lead and cadmium, which is/are known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

#### California List of Hazardous Substances

|          |           |
|----------|-----------|
| Aluminum | 7429-90-5 |
| Silica   | 7631-86-9 |

#### California Permissible Exposure Limits for Chemical Contaminants

|          |           |
|----------|-----------|
| Aluminum | 7429-90-5 |
| Silica   | 7631-86-9 |

#### The components of this product are reported in the following inventories:

DSL : All components of this product are on the Canadian DSL

TSCA : On TSCA Inventory

#### TSCA list

No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.

## STANDART PCR 1100 Aluminium Powder

|         |                |              |                                 |
|---------|----------------|--------------|---------------------------------|
| Version | Revision Date: | SDS Number:  | Date of last issue: -           |
| 2.0     | 12/03/2019     | 102000000283 | Date of first issue: 03/21/2018 |

---

### SECTION 16. OTHER INFORMATION

#### Full text of other abbreviations

ACGIH : USA. ACGIH Threshold Limit Values (TLV)  
 NIOSH REL : USA. NIOSH Recommended Exposure Limits  
 OSHA P0 : USA. OSHA - TABLE Z-1 Limits for Air Contaminants - 1910.1000  
 OSHA Z-1 : USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants  
 OSHA Z-3 : USA. Occupational Exposure Limits (OSHA) - Table Z-3 Mineral Dusts  
 ACGIH / TWA : 8-hour, time-weighted average  
 NIOSH REL / TWA : Time-weighted average concentration for up to a 10-hour workday during a 40-hour workweek  
 OSHA P0 / TWA : 8-hour time weighted average  
 OSHA Z-1 / TWA : 8-hour time weighted average  
 OSHA Z-3 / TWA : 8-hour time weighted average

AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TSCA - Toxic Substances

**STANDART PCR 1100 Aluminium Powder**

|         |                |              |                                 |
|---------|----------------|--------------|---------------------------------|
| Version | Revision Date: | SDS Number:  | Date of last issue: -           |
| 2.0     | 12/03/2019     | 102000000283 | Date of first issue: 03/21/2018 |

---

Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Revision Date : 12/03/2019

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

US / EN