

Globally Harmonized System of Classification and Labelling of
Chemicals (GHS)

STAPA HYDROMIC 8154 Aluminium Paste

Version 4.0

Revision Date 05.12.2019

Print Date 07.08.2020

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : STAPA HYDROMIC 8154 Aluminium Paste
Material number : 053383G60

1.2 Relevant identified uses of the substance or mixture and uses advised against

This information is not available.

1.3 Details of the supplier of the safety data sheet

Company :

Telephone :
Telefax :
E-mail address : msds.eckart@altana.com
Responsible/issuing person

1.4 Emergency telephone number

NCEC:

(contract no.: ECKART29003-NCEC)

+44 1235 239671 (Middle East/Africa, call and response in your language)

+1 215 207 0061 (Americas, call and response in your language)

+65 3158 1074 (Asia-Pacific, call and response in your language)

SECTION 2: Hazards identification

GHS Classification

: Acute toxicity, Category 5, Oral, H303
Skin corrosion/irritation, Category 2, H315
Serious eye damage/eye irritation, Category 2A, H319

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Long-term (chronic) aquatic hazard, Category 3, H412

GHS-Labeling

Symbol(s)

:



Signal word

:

Warning

Hazard statements

:

H303: May be harmful if swallowed.
 H315: Causes skin irritation.
 H319: Causes serious eye irritation.
 H412: Harmful to aquatic life with long lasting effects.

Precautionary statements

:

Prevention:
 P264 Wash skin thoroughly after handling.
 P273 Avoid release to the environment.
 P280 Wear protective gloves/ eye protection/ face protection.
Response:
 P312 Call a POISON CENTER/doctor if you feel unwell.
 P337 + P313 If eye irritation persists: Get medical advice/
 attention.
Disposal:
 P501 Dispose of contents/ container to an approved waste
 disposal plant.

Hazardous components which must be listed on the label

Identification	CAS-No.
2-butoxyethanol	111-76-2
Solvent naphtha (petroleum), light arom.	64742-95-6
2-(2-heptadec-8-enyl-2-imidazolin-1-yl)ethanol	95-38-5

Other hazards which do not result in classification

Combustible Solids

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SECTION 3: Composition/information on ingredients

Substance name : stapa hmic 2156

Substance No. :

Hazardous components

Chemical name	CAS-No. EINECS-No.	Classification and labelling	Concentration[%]
aluminium powder (stabilised)	7429-90-5 231-072-3	Flam. Sol.;1;H228	50 - 70
Naphtha (petroleum), hydrotreated heavy; Low boiling point ydrogen treated naphtha	64742-48-9	Flam. Liq.;4;H227 Asp. Tox.;1;H304	20 - 30
2-butoxyethanol	111-76-2 203-905-0	Flam. Liq.;4;H227 Acute Tox.;4;H302 Acute Tox.;4;H312 Acute Tox.;4;H332 Skin Irrit.;2;H315 Eye Irrit.;2;H319	10 - 20
Solvent naphtha (petroleum), light arom.	64742-95-6	Flam. Liq.;3;H226 Acute Tox.;5;H303 Acute Tox.;5;H313 STOT SE;3;H335, H336 Asp. Tox.;1;H304 Aquatic Chronic;2;H411	1 - 10
2-(2-heptadec-8-enyl-2- imidazolin-1-yl)ethanol	95-38-5 202-414-9	Acute Tox.;4;H302 ;1C;H314	1 - 10

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		STOT RE;2;H373 Aquatic Acute;1;H400 Aquatic Chronic;1;H410	
2-methoxy-1-methylethyl acetate	108-65-6 203-603-9	Flam. Liq.;3;H226 STOT SE;3;H336	1 - 10

For the full text of the H-Statements mentioned in this Section, see Section 16.

SECTION 4: First aid measures
4.1 Description of first aid measures

- General advice : Move the victim to fresh air.
Do not leave the victim unattended.
- Move out of dangerous area.
Show this safety data sheet to the doctor in attendance.
- If inhaled : If unconscious, place in recovery position and seek medical advice.
If symptoms persist, call a physician.
- In case of skin contact : Wash off immediately with soap and plenty of water.
- If skin irritation persists, call a physician.
If on skin, rinse well with water.
If on clothes, remove clothes.
- In case of eye contact : Immediately flush eye(s) with plenty of water.
- Immediately flush eye(s) with plenty of water.
Remove contact lenses.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.

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If swallowed : Keep respiratory tract clear.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.
Take victim immediately to hospital.

4.2 Most important symptoms and effects, both acute and delayed

This information is not available.

4.3 Indication of any immediate medical attention and special treatment needed

This information is not available.

SECTION 5: Firefighting measures**5.1 Extinguishing media**

Suitable extinguishing media : Dry sand, Special powder against metal fire

Unsuitable extinguishing media : Water, Foam, ABC powder, Carbon dioxide (CO₂)

5.2 Special hazards arising from the substance or mixture

Specific hazards during firefighting : Do not allow run-off from fire fighting to enter drains or water courses.

5.3 Advice for firefighters

Special protective equipment for firefighters : Use personal protective equipment.

Wear self-contained breathing apparatus for firefighting if necessary.

Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and

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contaminated fire extinguishing water must be disposed of in
accordance with local regulations.

SECTION 6: Accidental release measures**6.1 Personal precautions, protective equipment and emergency procedures**

Personal precautions : Avoid dust formation.
Evacuate personnel to safe areas.
Use personal protective equipment.
Remove all sources of ignition.
Use personal protective equipment.
Avoid dust formation.

6.2 Environmental precautions

Environmental precautions : Prevent product from entering drains.
Prevent further leakage or spillage if safe to do so.
If the product contaminates rivers and lakes or drains inform
respective authorities.

6.3 Methods and materials for containment and cleaning up

Methods for cleaning up : Use mechanical handling equipment.
Soak up with inert absorbent material (e.g. sand, silica gel,
acid binder, universal binder, sawdust).

Do not flush with water.
Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For personal protection see section 8.

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SECTION 7: Handling and storage
7.1 Precautions for safe handling

Advice on safe handling : Keep away from heat and sources of ignition. Avoid dust formation. Ensure adequate ventilation.

Avoid formation of respirable particles. Do not breathe vapours/dust. Avoid exposure - obtain special instructions before use. Avoid contact with skin and eyes. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Dispose of rinse water in accordance with local and national regulations.

Advice on protection against fire and explosion : Keep away from open flames, hot surfaces and sources of ignition. Earthing of containers and apparatuses is essential.

Avoid dust formation.

Hygiene measures : When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Store in original container. Keep containers tightly closed in a cool, well-ventilated place. Keep container closed when not in use. Keep away from sources of ignition - No smoking.

Keep container tightly closed in a dry and well-ventilated place. Electrical installations / working materials must comply with the technological safety standards.

Further information on storage conditions : Protect from humidity and water. Do not allow to dry.

Advice on common storage : Do not store together with oxidizing and self-igniting products. Never allow product to get in contact with water during storage. Keep away from oxidizing agents, strongly alkaline

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and strongly acid materials in order to avoid exothermic reactions.

Other data : No decomposition if stored and applied as directed.

7.3 Specific end use(s)

This information is not available.

SECTION 8: Exposure controls/personal protection
8.1 Control parameters
Germany:

Components	CAS-No.	Value type (Form of exposure)	Control parameters	Update	Basis
aluminium powder (stabilised)	7429-90-5	AGW (Inhalable fraction)	10 mg/m ³	2014-04-02	DE TRGS 900
Peak-limit: excursion factor (category)		2;(II)			
Further information		Commission for dangerous substancesSenate commission for the review of compounds at the work place dangerous for the health (MAK-commission).			
aluminium powder (stabilised)	7429-90-5	AGW (Alveolate fraction)	1,25 mg/m ³	2014-04-02	DE TRGS 900
Peak-limit: excursion factor (category)		2;(II)			
Further information		Commission for dangerous substancesSenate commission for the review of compounds at the work place dangerous for the health (MAK-commission).			
2-butoxyethano	111-76-2	TWA	20 ppm 98 mg/m ³	2000-06-16	2000/39/EC

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Further information		Identifies the possibility of significant uptake through the skin Indicative			
2-butoxyethano	111-76-2	STEL	50 ppm 246 mg/m ³	2000-06-16	2000/39/EC
Further information		Identifies the possibility of significant uptake through the skin Indicative			
2-butoxyethano	111-76-2	AGW	10 ppm 49 mg/m ³	2012-01-12	DE TRGS 900
Peak-limit: excursion factor (category)		4;(II)			
Further information		Commission for dangerous substances Skin absorption When there is compliance with the OEL and biological tolerance values, there is no risk of harming the unborn child			
Solvent naphtha (petroleum), light arom.	64742-95-6	AGW	100 mg/m ³	2009-02-16	DE TRGS 900
Peak-limit: excursion factor (category)		2;(II)			
Further information		Group exposure limit for hydrocarbon solvent mixtures Commission for dangerous substances See also No. 2.9 of the TRGS 900			
2-methoxy-1-methylethyl acetate	108-65-6	TWA	50 ppm 275 mg/m ³	2000-06-16	2000/39/EC
Further information		Identifies the possibility of significant uptake through the skin Indicative			
2-methoxy-1-methylethyl acetate	108-65-6	STEL	100 ppm 550 mg/m ³	2000-06-16	2000/39/EC
Further information		Identifies the possibility of significant uptake through the skin Indicative			

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2-methoxy-1-methylethyl acetate	108-65-6	AGW	50 ppm 270 mg/m ³	2006-01-01	DE TRGS 900
Peak-limit: excursion factor (category)	1;(I)				
Further information	Senate commission for the review of compounds at the work place dangerous for the health (MAK-commission).European Union (The EU has established a limit value: deviations in value and peak limit are possible)When there is compliance with the OEL and biological tolerance values, there is no risk of harming the unborn child				

United States of America (USA):

Components	CAS-No.	Value type (Form of exposure)	Control parameters	Update	Basis
aluminium powder (stabilised)	7429-90-5	TWA (total dust)	50 Million particles per cubic foot	2012-07-01	
aluminium powder (stabilised)	7429-90-5	TWA (Respirable)	5 mg/m ³	2013-10-08	
aluminium powder (stabilised)	7429-90-5	TWA (total dust)	15 mg/m ³	2012-07-01	
aluminium powder (stabilised)	7429-90-5	TWA (total)	10 mg/m ³	2013-10-08	
aluminium powder (stabilised)	7429-90-5	TWA (respirable fraction)	5 mg/m ³	2012-07-01	
aluminium powder (stabilised)	7429-90-5	TWA (respirable fraction)	15 Million particles per cubic foot	2012-07-01	
aluminium powder (stabilised)	7429-90-5	PEL (Total dust)	10 mg/m ³	2014-11-26	
aluminium	7429-90-5	PEL (respirable)	5 mg/m ³	2014-11-26	

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powder (stabilised)		dust fraction)			
aluminium powder (stabilised)	7429-90-5	TWA (Respirable fraction)	1 mg/m ³	2008-01-01	
aluminium powder (stabilised)	7429-90-5	TWA	5 mg/m ³	2005-09-01	
aluminium powder (stabilised)	7429-90-5	TWA (Total)	15 mg/m ³	1989-01-19	
aluminium powder (stabilised)	7429-90-5	TWA (Respirable fraction)	5 mg/m ³	1989-01-19	
aluminium powder (stabilised)	7429-90-5	TWA (total dust)	15 mg/m ³	2011-07-01	
aluminium powder (stabilised)	7429-90-5	TWA (respirable fraction)	5 mg/m ³	2011-07-01	
aluminium powder (stabilised)	7429-90-5	TWA (Total dust)	15 mg/m ³	1989-01-19	
aluminium powder (stabilised)	7429-90-5	TWA (respirable dust fraction)	5 mg/m ³	1989-01-19	
aluminium powder (stabilised)	7429-90-5	TWA (welding fumes)	5 mg/m ³	2013-10-08	
aluminium powder (stabilised)	7429-90-5	TWA (pyro powders)	5 mg/m ³	2013-10-08	
aluminium powder (stabilised)	7429-90-5	TWA (Respirable fraction)	1 mg/m ³	2013-03-01	
aluminium powder (stabilised)	7429-90-5	TWA (Fumes)	5 mg/m ³	1989-01-19	

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aluminium powder (stabilised)	7429-90-5	PEL (Welding fumes)	5 mg/m ³	2017-10-02	
aluminium powder (stabilised)	7429-90-5	PEL (Pyro powders)	5 mg/m ³	2017-10-02	
Naphtha (petroleum), hydrotreated heavy; Low boiling point hydrogen treated naphtha	64742-48-9	TWA	500 ppm 2 000 mg/m ³	2007-01-01	
Naphtha (petroleum), hydrotreated heavy; Low boiling point hydrogen treated naphtha	64742-48-9	TWA	400 ppm 1 600 mg/m ³	1989-01-19	
2-butoxyethanol	111-76-2	TWA	20 ppm	2013-03-01	
2-butoxyethanol	111-76-2	TWA	5 ppm 24 mg/m ³	2013-10-08	
2-butoxyethanol	111-76-2	TWA	50 ppm 240 mg/m ³	1997-08-04	
2-butoxyethanol	111-76-2	TWA	25 ppm 120 mg/m ³	1989-01-19	
2-butoxyethanol	111-76-2	PEL	20 ppm 97 mg/m ³	2014-11-26	
Solvent	64742-95-	TWA	500 ppm 2 000 mg/m ³	2007-01-01	

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naphtha (petroleum), light arom.	6				
Solvent naphtha (petroleum), light arom.	64742-95-6	TWA	200 mg/m ³	2010-03-01	
Solvent naphtha (petroleum), light arom.	64742-95-6	TWA	400 ppm 1 600 mg/m ³	1989-01-19	
2-methoxy-1-methylethyl acetate	108-65-6	TWA	50 ppm	2008-01-01	
2-methoxy-1-methylethyl acetate	108-65-6	PEL	100 ppm 541 mg/m ³	2014-11-26	
2-methoxy-1-methylethyl acetate	108-65-6	STEL	150 ppm 811 mg/m ³	2014-11-26	

United States of America (USA):

Hazardous components without workplace control parameters

8.2 Exposure controls

Personal protective equipment

Eye protection : Wear face-shield and protective suit for abnormal processing problems.

Hand protection

Material : Solvent-resistant gloves

Remarks

: Take note of the information given by the producer concerning permeability and break through times, and of special

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workplace conditions (mechanical strain, duration of contact).

The exact break through time can be obtained from the protective glove producer and this has to be observed.

Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time.

Recommended preventive skin protection

Skin should be washed after contact.

The suitability for a specific workplace should be discussed with the producers of the protective gloves.

- | | |
|--------------------------|--|
| Skin and body protection | <ul style="list-style-type: none"> : The suitability for a specific workplace should be discussed with the producers of the protective gloves. : Long sleeved clothing Safety shoes Choose body protection according to the amount and concentration of the dangerous substance at the work place. : Choose body protection according to the amount and concentration of the dangerous substance at the work place. |
| Respiratory protection | <ul style="list-style-type: none"> : Use suitable breathing protection if workplace concentration requires. : In the case of dust or aerosol formation use respirator with an approved filter. Dust safety masks are recommended when the dust concentration is more than 10 mg/m³. |

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Environmental exposure controls

General advice	:	
	:	Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.
Water	:	The product should not be allowed to enter drains, water courses or the soil.
	:	

SECTION 9: Physical and chemical properties**9.1 Information on basic physical and chemical properties**

Appearance	:	Pasty solid
Colour	:	No data available
Odour	:	characteristic
pH	:	No data available
Freezing point	:	No data available
Boiling point/boiling range	:	No data available
Flash point	:	No data available
Bulk density	:	No data available
Flammability (solid, gas)	:	Combustible Solids
Auto-flammability	:	not auto-flammable
Upper explosion limit	:	No data available
Lower explosion limit	:	No data available

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Vapour pressure	: No data available
Density	: 1,3 - 2,0 g/cm ³
Solubility(ies)	
Water solubility	: insoluble
Miscibility with water	: immiscible
Solubility in other solvents	: No data available
Partition coefficient: n-octanol/water	: No data available
Ignition temperature	: No data available
Thermal decomposition	: No data available
Viscosity, dynamic	: No data available
Viscosity, kinematic	: No data available
Flow time	: No data available
Explosive properties	: Not explosive

9.2 Other information

Self-Accelerating decomposition temperature (SADT)	: No data available
Self-heating substances	: No data available
Heat of combustion	: No data available
Impact sensitivity	: No data available
Surface tension	: No data available
Conductivity	: No data available
Sublimation point	: No data available
Molecular weight	: No data available

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SECTION 10: Stability and reactivity

10.1 Reactivity

No decomposition if stored and applied as directed.

10.2 Chemical stability

No decomposition if stored and applied as directed.

10.3 Possibility of hazardous reactions

Hazardous reactions : Reacts with alkalis, acids, halogenes and oxidizing agents.
Contact with acids and alkalis may release hydrogen.
Mixture reacts slowly with water resulting in evolution of hydrogen.
Vapour/air-mixtures are explosive at intense warming.

Stable under recommended storage conditions.

10.4 Conditions to avoid

Conditions to avoid : Do not allow to dry.

No data available

10.5 Incompatible materials

Materials to avoid : Acids
Bases
Oxidizing agents
Highly halogenated compounds

10.6 Hazardous decomposition products

Hazardous decomposition products : No data available

Other information : No data available

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SECTION 11: Toxicological information**11.1 Information on toxicological effects****Acute toxicity****Components:****Naphtha (petroleum), hydrotreated heavy; Low boiling point ydrogen treated naphtha :**

Acute oral toxicity : LD50 Rat: > 5 000 mg/kg

Acute inhalation toxicity : LC50 Rat: Test atmosphere: vapour

An LC50/inhalation/4h/rat could not be determined because no mortality of rats was observed at the maximum achievable concentration.

Acute dermal toxicity : LD50 Rabbit: > 5 000 mg/kg

2-butoxyethanol :

Acute inhalation toxicity : > 3,1 mg/l

Exposure time: 1 h

Test atmosphere: vapour

Acute dermal toxicity : The component/mixture is moderately toxic after single contact with skin.

Solvent naphtha (petroleum), light arom. :

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Acute oral toxicity : LD50 Rat: 3 492 mg/kg

Acute dermal toxicity : LD50 Rabbit: > 3 160 mg/kg

2-(2-heptadec-8-enyl-2-imidazolin-1-yl)ethanol :Acute oral toxicity : The component/mixture is moderately toxic after single
ingestion.**Skin corrosion/irritation****Product**

May cause skin irritation in susceptible persons.

Serious eye damage/eye irritation**Product**

May cause irreversible eye damage.

Respiratory or skin sensitisation

No data available

Carcinogenicity

No data available

Toxicity to reproduction/fertility

No data available

Reprod.Tox./Development/Teratogenicity

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No data available

STOT - single exposure

No data available

STOT - repeated exposure

No data available

Aspiration toxicity

No data available

Further information**Product**

No data available

SECTION 12: Ecological information**12.1 Toxicity****Product:**

Ecotoxicology Assessment

Short-term (acute) aquatic hazard : This product has no known ecotoxicological effects.

Long-term (chronic) aquatic hazard : Harmful to aquatic life with long lasting effects.

Components:**Solvent naphtha (petroleum), light arom. (64742-95-6) :****Ecotoxicology Assessment**

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Long-term (chronic) aquatic hazard : Toxic to aquatic life with long lasting effects.

2-(2-heptadec-8-enyl-2-imidazolin-1-yl)ethanol (95-38-5) :

M-Factor : 10

Ecotoxicology Assessment

Short-term (acute) aquatic hazard : Very toxic to aquatic life.

Long-term (chronic) aquatic hazard : Very toxic to aquatic life with long lasting effects.

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

No data available

12.6 Other adverse effects**Product:**

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal., Harmful to aquatic life with long lasting effects.

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SECTION 13: Disposal considerations**13.1 Waste treatment methods**

- Product : The product should not be allowed to enter drains, water courses or the soil.
Do not contaminate ponds, waterways or ditches with chemical or used container.
Send to a licensed waste management company.
In accordance with local and national regulations.
- Contaminated packaging : Empty remaining contents.
Dispose of as unused product.
Do not re-use empty containers.
In accordance with local and national regulations.

SECTION 14: Transport information**14.1 UN number****14.2 Proper shipping name****14.3 Transport hazard class****14.4 Packing group****14.5 Environmental hazards****14.6 Special precautions for user**

Not classified as dangerous in the meaning of transport regulations.

14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

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No data available

SECTION 15: Regulatory information**15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59) : Not applicable

15.2 Chemical safety assessment

No data available

SECTION 16: Other information**Full text of H-Statements**

H226 : Flammable liquid and vapour.
H227 : Combustible liquid.
H228 : Flammable solid.
H302 : Harmful if swallowed.
H303 : May be harmful if swallowed.
H304 : May be fatal if swallowed and enters airways.
H312 : Harmful in contact with skin.
H313 : May be harmful in contact with skin.
H314 : Causes severe skin burns and eye damage.
H315 : Causes skin irritation.
H319 : Causes serious eye irritation.
H332 : Harmful if inhaled.
H335 : May cause respiratory irritation.
H336 : May cause drowsiness or dizziness.
H373 : May cause damage to organs through prolonged or repeated exposure.

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- H400 : Very toxic to aquatic life.
H410 : Very toxic to aquatic life with long lasting effects.
H411 : Toxic to aquatic life with long lasting effects.
H412 : Harmful to aquatic life with long lasting effects.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.