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material denomination **STAPA IL Hydrolan S 415 Aluminium Paste**

material-no. 051988GD0M2

material description Pigmentpaste of flaky aluminium powder produced of pure aluminium min. 99,5 % EN 576, with an inorganic coating

Specific gravity app. 1,5 kg/l
 The solvent contained is isopropanol (IL) including lubricant and additives.
 Pigment composition:
 aluminium app. 60%
 coating app. 5%

material specification

insp. characteristic	specification	unit
T100004 pigment content / non volatile	63,0 - 67,0	%
T100004 volatile content	33,0 - 37,0	%
T100005 sieving < 40 µm	99,9 - 100,0	%
T100033 aqueous paint spray-out	pass	
T100489 D 10	8,0 - 12,0	µm
T100489 D 50	16,0 - 22,0	µm
T100489 D 90	28,0 - 36,0	µm

total shelf life in month: 24

EC-safety data sheet-no. 051988GD0M2

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 We reserve the right to alter any product data as a result of technical progress or further developments in the manufacturing process.

Draft	Approval	Release
Technical services	Production	Quality control
15.11.2020	15.11.2020	15.11.2020

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