

**Date of impression** 18.12.2020/17:04:16  
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**edition** 16.11.2020

**material denomination** **STAPA ALUPOR N 513 Aluminium Paste**  
**material-no.** 024901PX0  
**material description** Al-paste produced of pure Al min 99,5 %  
 containing diethylenglycol

**material specification**

<b>insp. characteristic</b>	<b>specification</b>	<b>unit</b>
T100077 solvent content	28,0 - 32,0	%
T100077 pigment content / non volatile	68,0 - 72,0	%
T100120 active metal content	>= 92	%
T100030 sieving < 45 µm Wet Screen Analysis with Water	90,0 - 95,0	%

total shelf life in month: 12

EC-safety data sheet-no. 024901PX0

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 We reserve the right to alter any product data as a result of technical progress or further developments in the manufacturing process.

Draft	Approval	Release
Technical services	Production	Quality control
16.11.2020	16.11.2020	16.11.2020

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