

## STAPA IL HYDROLAN 618 Aluminium Paste

Version 1.2      Revision Date: 13.04.2017      SDS Number: 102000000226      Print Date: 19.11.2018  
Date of first issue: 23.01.2016

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### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1 Product identifier

Trade name : STAPA IL HYDROLAN 618 Aluminium Paste  
Material number : 020181HV0

#### 1.2 Relevant identified uses of the substance or mixture and uses advised against

This information is not available.

#### 1.3 Details of the supplier of the safety data sheet

Company : ECKART GmbH  
Guentersthal 4  
91235 Hartenstein  
  
Telephone : +499152770  
  
Telefax : +499152777008  
  
E-mail address of person responsible for the SDS : msds.eckart@altana.com

#### 1.4 Emergency telephone number

GBK Gefahrgut Büro GmbH, Ingelheim, Germany:  
From outside US: : (001) 352-323-3500  
(First call in English, response in your language is possible)  
US & Canada (toll free) : 1-800-5355-053

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### SECTION 2: Hazards identification

#### 2.1 Classification of the substance or mixture

##### Classification (REGULATION (EC) No 1272/2008)

Flammable solids, Category 1      H228: Flammable solid.  
  
Eye irritation, Category 2      H319: Causes serious eye irritation.  
  
Specific target organ toxicity - single exposure, Category 3, Central nervous system      H336: May cause drowsiness or dizziness.

##### Classification (67/548/EEC, 1999/45/EC)

Highly flammable      R11: Highly flammable.  
  
Irritant      R36: Irritating to eyes.

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R67: Vapours may cause drowsiness and dizziness.

### 2.2 Label elements

#### Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :  

Signal word : Danger

Hazard statements : H228 Flammable solid.  
H319 Causes serious eye irritation.  
H336 May cause drowsiness or dizziness.

Precautionary statements : **Prevention:**  
P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.  
P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.  
P271 Use only outdoors or in a well-ventilated area.

**Response:**  
P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/doctor if you feel unwell.  
P337 + P313 If eye irritation persists: Get medical advice/attention.  
P370 + P378 In case of fire: Use for extinction: Special powder for metal fires.  
P370 + P378 In case of fire: Use for extinction: Dry sand.

Hazardous components which must be listed on the label:  
67-63-0 isopropanol

### 2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.  
No information available.

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## SECTION 3: Composition/information on ingredients

### 3.2 Mixtures

#### Hazardous components

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Chemical name	CAS-No. EC-No. Registration number	Classification (67/548/EEC)	Classification (REGULATION (EC) No 1272/2008)	Concentration (% w/w)
aluminium powder (stabilised)	7429-90-5 231-072-3 01-2119529243-45	F; R11	Flam. Sol. 1; H228	>= 50 - <= 100
isopropanol	67-63-0 200-661-7 01-2119457558-25	F; R11 Xi; R36 R67	Flam. Liq. 2; H225 Eye Irrit. 2; H319 STOT SE 3; H336	>= 25 - < 50
N-(3- (trimethoxysilyl)pro pyl)ethylenediamin e	1760-24-3 217-164-6 01-2119970215-39	N; R51/53 Xn; R20 Xi; R41 Xi; R43	Acute Tox. 4; H332 Skin Sens. 1; H317 Eye Dam. 1; H318 Aquatic Chronic 2; H411	>= 0,1 - < 0,25

For the full text of the R-phrases mentioned in this Section, see Section 16.

For the full text of the H-Statements mentioned in this Section, see Section 16.

For explanation of abbreviations see section 16.

### SECTION 4: First aid measures

#### 4.1 Description of first aid measures

- General advice : Move the victim to fresh air.  
Do not leave the victim unattended.
- Move out of dangerous area.  
Show this safety data sheet to the doctor in attendance.
- If inhaled : Consult a physician after significant exposure.  
If unconscious place in recovery position and seek medical advice.
- In case of skin contact : Wash off immediately with soap and plenty of water.
- If on skin, rinse well with water.  
If on clothes, remove clothes.
- In case of eye contact : Immediately flush eye(s) with plenty of water.
- Immediately flush eye(s) with plenty of water.  
Remove contact lenses.  
Keep eye wide open while rinsing.  
If eye irritation persists, consult a specialist.
- If swallowed : Keep respiratory tract clear.  
Do not give milk or alcoholic beverages.  
Never give anything by mouth to an unconscious person.  
If symptoms persist, call a physician.

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### 4.2 Most important symptoms and effects, both acute and delayed

Symptoms : No information available.

Risks : No information available.

### 4.3 Indication of any immediate medical attention and special treatment needed

Treatment : No information available.

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## SECTION 5: Firefighting measures

### 5.1 Extinguishing media

Suitable extinguishing media : Dry sand  
Special powder against metal fire

Unsuitable extinguishing media : Water  
Foam  
Carbon dioxide (CO<sub>2</sub>)  
ABC powder

### 5.2 Special hazards arising from the substance or mixture

This information is not available.

### 5.3 Advice for firefighters

Special protective equipment for firefighters : Use personal protective equipment.

Wear self-contained breathing apparatus for firefighting if necessary.

Further information : Standard procedure for chemical fires.  
Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

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## SECTION 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Evacuate personnel to safe areas.  
Use personal protective equipment.  
Use personal protective equipment.  
Avoid dust formation.  
Remove all sources of ignition.

### 6.2 Environmental precautions

Environmental precautions : Prevent product from entering drains.  
Prevent further leakage or spillage if safe to do so.  
If the product contaminates rivers and lakes or drains inform

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respective authorities.

### 6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Use mechanical handling equipment.  
Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).

Do not flush with water.  
Keep in suitable, closed containers for disposal.

### 6.4 Reference to other sections

For personal protection see section 8.

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## SECTION 7: Handling and storage

### 7.1 Precautions for safe handling

Advice on safe handling : Keep away from heat and sources of ignition.  
Avoid dust formation.  
Ensure adequate ventilation.

Avoid formation of respirable particles.  
Do not breathe vapours/dust.  
Avoid exposure - obtain special instructions before use.  
Avoid contact with skin and eyes.  
For personal protection see section 8.  
Smoking, eating and drinking should be prohibited in the application area.  
Provide sufficient air exchange and/or exhaust in work rooms.  
Dispose of rinse water in accordance with local and national regulations.

Advice on protection against fire and explosion : Earthing of containers and apparatuses is essential. Take measures to prevent the build up of electrostatic charge. Use explosion-proof equipment.

Avoid dust formation. Keep away from open flames, hot surfaces and sources of ignition.

Hygiene measures : When using do not eat or drink. When using do not smoke.  
Wash hands before breaks and at the end of workday.

### 7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Store in original container. Keep containers tightly closed in a cool, well-ventilated place. Keep container closed when not in use. Keep away from sources of ignition - No smoking.

No smoking. Keep container tightly closed in a dry and well-ventilated place. Electrical installations / working materials must comply with the technological safety standards.

Further information on storage conditions : Protect from humidity and water. Do not allow to dry.

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Advice on common storage : Do not store together with oxidizing and self-igniting products. Never allow product to get in contact with water during storage.  
Keep away from oxidizing agents, strongly alkaline and strongly acid materials in order to avoid exothermic reactions.

Storage class (TRGS 510) : 4.1B, Flammable solid hazardous materials

Other data : No decomposition if stored and applied as directed.

### 7.3 Specific end use(s)

This information is not available.

## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

#### Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters	Basis (Version Date)
aluminium powder (stabilised)	7429-90-5	TWA (Dust)	3 mg/m <sup>3</sup>	RO OEL (2012-01-19)
aluminium powder (stabilised)	7429-90-5	TWA (Fumes)	1 mg/m <sup>3</sup>	RO OEL (2012-01-19)
aluminium powder (stabilised)	7429-90-5	STEL (Dust)	10 mg/m <sup>3</sup>	RO OEL (2012-01-19)
aluminium powder (stabilised)	7429-90-5	STEL (Fumes)	3 mg/m <sup>3</sup>	RO OEL (2012-01-19)
aluminium powder (stabilised)	7429-90-5	TWA (Dust, inhalable fraction)	10 mg/m <sup>3</sup>	RO OEL (2012-01-19)
isopropanol	67-63-0	TWA	81 ppm 200 mg/m <sup>3</sup>	RO OEL (2006-10-13)
isopropanol	67-63-0	STEL	203 ppm 500 mg/m <sup>3</sup>	RO OEL (2006-10-13)

#### Biological occupational exposure limits

Substance name	CAS-No.	Control parameters	Sampling time	Basis
aluminium powder (stabilised)	7429-90-5	Aluminium (Aluminium): 200 µg/l (Urine)	End of shift	RO BAT
isopropanol	67-63-0	Acetone: 50 mg/l (Urine)	End of shift	RO BAT

#### Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006:

Substance name	End Use	Exposure routes	Potential health effects	Value
aluminium (7429-90-5)	Workers	Inhalation	long term – local	3,72 mg/m <sup>3</sup>

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			effects	
	Consumers	Oral	long term – systemic effects	3,95 mg/kg
propan-2-ol (67-63-0)	Workers	Skin contact	long term – systemic effects	888 mg/kg
	Workers	Inhalation	long term – systemic effects	500 mg/m <sup>3</sup>
	Consumers	Ingestion	long term – systemic effects	26 mg/kg
	Consumers	Skin contact	long term – systemic effects	319 mg/kg
	Consumers	Inhalation	long term – systemic effects	89 mg/m <sup>3</sup>
N-(3-(trimethoxysilyl)propyl)ethylenediamine (1760-24-3)	Workers	Inhalation	long term – systemic effects	35,5 mg/m <sup>3</sup>
	Workers	Skin contact	long term – systemic effects	5 mg/kg
	Workers	Skin contact	short term – systemic effects	5 mg/kg
	Consumers	Oral	long term – systemic effects	2,5 mg/kg
	Consumers	Inhalation	long term – systemic effects	8,7 mg/m <sup>3</sup>
	Consumers	Skin contact	long term – systemic effects	2,5 mg/kg
	Consumers	Skin contact	short term – systemic effects	17 mg/kg

### Predicted No Effect Concentration (PNEC) according to Regulation (EC) No. 1907/2006:

Substance name	Environmental Compartment	Value
aluminium (7429-90-5)	Fresh water	0,0749 mg/l
	clarification plant	20 mg/l
propan-2-ol (67-63-0)	Soil	28 mg/kg
	Fresh water	140,9 mg/l
	Fresh water sediment	552 mg/kg
	Marine water	140,9 mg/l
	Marine sediment	552 mg/kg
	STP	2251 mg/l
N-(3-(trimethoxysilyl)propyl)ethylenedia	Fresh water	0,062 mg/l

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mine (1760-24-3)		
	Marine water	0,0062 mg/l
	clarification plant	25 mg/l
	Fresh water sediment	0,22 mg/kg
	Marine sediment	0,022 mg/kg
	Soil	0,0085 mg/kg

### 8.2 Exposure controls

#### Personal protective equipment

Eye protection : Wear face-shield and protective suit for abnormal processing problems.

Hand protection  
Material : Solvent-resistant gloves (butyl-rubber)

Remarks : Take note of the information given by the producer concerning permeability and break through times, and of special workplace conditions (mechanical strain, duration of contact). The exact break through time can be obtained from the protective glove producer and this has to be observed. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time. Recommended preventive skin protection Skin should be washed after contact. The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Skin and body protection : Long sleeved clothing  
Safety shoes  
  
Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Respiratory protection : Use suitable breathing protection if workplace concentration requires.  
  
In the case of dust or aerosol formation use respirator with an approved filter.

#### Environmental exposure controls

Water : The product should not be allowed to enter drains, water courses or the soil.



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### SECTION 9: Physical and chemical properties

#### 9.1 Information on basic physical and chemical properties

Appearance	: Pasty solid
Colour	: silver
Odour	: solvent-like
Odour Threshold	: No data available
pH	: No data available
Freezing point	: No data available
Boiling point/boiling range	: 82 °C
Flash point	: 13 °C
Evaporation rate	: No data available
Flammability (solid, gas)	: No data available
Auto-flammability	: not auto-flammable
Upper explosion limit	: No data available
Lower explosion limit	: No data available
Vapour pressure	: No data available
Relative vapour density	: No data available
Relative density	: No data available
Density	: 1,3 - 2,0 g/cm <sup>3</sup>
Bulk density	: No data available
Water solubility	: No data available
Solubility in other solvents	: No data available
Partition coefficient: n-octanol/water	: No data available
Ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, dynamic	: No data available
Viscosity, kinematic	: No data available
Flow time	: No data available
Explosive properties	: Not explosive Vapours may form explosive mixture with air.
Oxidizing properties	: No data available

#### 9.2 Other information

No data available

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### SECTION 10: Stability and reactivity

#### 10.1 Reactivity

No decomposition if stored and applied as directed.

#### 10.2 Chemical stability

No decomposition if stored and applied as directed.

#### 10.3 Possibility of hazardous reactions

Hazardous reactions : Reacts with alkalis, acids, halogenes and oxidizing agents.  
Contact with acids and alkalis may release hydrogen.

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Mixture reacts slowly with water resulting in evolution of hydrogen.  
Vapours may form explosive mixture with air.

Stable under recommended storage conditions.

### 10.4 Conditions to avoid

Conditions to avoid : Do not allow to dry.

Heat, flames and sparks.

### 10.5 Incompatible materials

Materials to avoid : Acids  
Bases  
Oxidizing agents  
Highly halogenated compounds

### 10.6 Hazardous decomposition products

Contact with water or humid air : This information is not available.

Thermal decomposition : This information is not available.

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## SECTION 11: Toxicological information

### 11.1 Information on toxicological effects

#### Acute toxicity

##### Components:

##### **7429-90-5:**

Acute inhalation toxicity : LC50 (Rat): > 5 mg/l  
Exposure time: 4 h  
Test atmosphere: dust/mist

##### **67-63-0:**

Acute oral toxicity : LD50 (Rat): > 2.000 mg/kg

Acute dermal toxicity : LD50 (Rabbit): > 2.000 mg/kg

##### **1760-24-3:**

Acute oral toxicity : LD50 (Rat): ca. 2.400 mg/kg

Acute inhalation toxicity : LC50: 1,49 - 2,44 mg/l

Acute dermal toxicity : LD50 (Rat): > 2.000 mg/kg

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### Skin corrosion/irritation

**Product:**

Remarks: May cause skin irritation in susceptible persons.

### Serious eye damage/eye irritation

**Product:**

Remarks: Eye irritation

### Respiratory or skin sensitisation

**Product:**

Result: Does not cause skin sensitisation.

### Further information

**Product:**

Remarks: Symptoms of overexposure may be headache, dizziness, tiredness, nausea and vomiting.

Concentrations substantially above the TLV value may cause narcotic effects.

Solvents may degrease the skin.

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## SECTION 12: Ecological information

### 12.1 Toxicity

No data available

### 12.2 Persistence and degradability

No data available

### 12.3 Bioaccumulative potential

No data available

### 12.4 Mobility in soil

No data available

### 12.5 Results of PBT and vPvB assessment

**Product:**

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

### 12.6 Other adverse effects

**Product:**

Additional ecological information : Remarks: No data available

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### SECTION 13: Disposal considerations

European Waste Catalogue : 12 01 04 - non-ferrous metal dust and particles

#### 13.1 Waste treatment methods

Product : Do not dispose of waste into sewer.  
Do not contaminate ponds, waterways or ditches with chemical or used container.  
Send to a licensed waste management company.  
In accordance with local and national regulations.

Contaminated packaging : Empty remaining contents.  
Dispose of as unused product.  
Do not re-use empty containers.  
Do not burn, or use a cutting torch on, the empty drum.  
In accordance with local and national regulations.

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### SECTION 14: Transport information

#### 14.1 UN number

ADR : UN 1325

IMDG : UN 1325

IATA : UN 1325

#### 14.2 UN proper shipping name

ADR : FLAMMABLE SOLID, ORGANIC, N.O.S.  
(Aluminium pigment paste)

IMDG : FLAMMABLE SOLID, ORGANIC, N.O.S.  
(Aluminium pigment paste)

IATA : Flammable solid, organic, n.o.s.  
(Aluminium pigment paste)

#### 14.3 Transport hazard class(es)

ADR : 4.1

IMDG : 4.1

IATA : 4.1

#### 14.4 Packing group

ADR  
Packing group : II  
Classification Code : F1  
Hazard Identification Number : 40  
Labels : 4.1  
Tunnel restriction code : (E)

IMDG  
Packing group : II

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Labels : 4.1  
EmS Number : F-G,S-G

### IATA

Packing instruction (cargo aircraft) : 448  
Packing instruction (passenger aircraft) : 445  
Packing instruction (LQ) : Y441  
Packing group : II  
Labels : Flammable Solid  
Remarks : IMDG Code segregation group 15 - Powdered metals

### 14.5 Environmental hazards

#### ADR

Environmentally hazardous : no

#### IMDG

Marine pollutant : no

### 14.6 Special precautions for user

Not applicable

### 14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

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## SECTION 15: Regulatory information

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59) : Not applicable

### 15.2 Chemical safety assessment

This information is not available.

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## SECTION 16: Other information

### Full text of R-Phrases

R11 : Highly flammable.  
R20 : Harmful by inhalation.  
R36 : Irritating to eyes.  
R41 : Risk of serious damage to eyes.  
R43 : May cause sensitisation by skin contact.  
R51/53 : Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.  
R67 : Vapours may cause drowsiness and dizziness.

### Full text of H-Statements

H225 : Highly flammable liquid and vapour.  
H228 : Flammable solid.

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H317	: May cause an allergic skin reaction.
H318	: Causes serious eye damage.
H319	: Causes serious eye irritation.
H332	: Harmful if inhaled.
H336	: May cause drowsiness or dizziness.
H411	: Toxic to aquatic life with long lasting effects.

### Full text of other abbreviations

Acute Tox.	: Acute toxicity
Aquatic Chronic	: Chronic aquatic toxicity
Eye Dam.	: Serious eye damage
Eye Irrit.	: Eye irritation
Flam. Liq.	: Flammable liquids
Flam. Sol.	: Flammable solids
Skin Sens.	: Skin sensitisation
STOT SE	: Specific target organ toxicity - single exposure

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways; ADR - European Agreement concerning the International Carriage of Dangerous Goods by Road; AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECHA - European Chemicals Agency; EC-Number - European Community number; ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RID - Regulations concerning the International Carriage of Dangerous Goods by Rail; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TRGS - Technical Rule for Hazardous Substances; TSCA - Toxic Substances Control Act (United States); UN - United Nations; vPvB - Very Persistent and Very Bioaccumulative

### Further information

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a

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guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

RO / EN